

No.	Note	Part No.	Description	E.C.	Req.
1	613	A1120-613-0A0	THREAD GUIDE ASM.	1	1
2	613	A1120-334-000	SUPPORTING ROD	1	1
3	613	A1118-503-000	SPOOL HOLDER	1	1
4	613	A1121-203-000	FOAM PAD	1	1
5	613	A1120-202-000	ANTI-VIBRATION CONE	3	3
6	613	SM-5043755-SC	SCREW	2	2
7	613	SM-5051255-SN	SCREW	1	1
8	634/634D	A1120-202-000	ANTI-VIBRATION CONE	4	4
9	634/634D	A1121-202-000	FOAM PAD	2	2
10	634/634D	A1119-634-000	SPOOL HOLDER (B)	1	1
11	634/634D	A1120-634-0A0	THREAD GUIDE ASM.	1	1
12	634/634D	A1120-334-000	SUPPORTING ROD	1	1
13	634/634D	A1118-502-000	SPOOL HOLDER (A)	1	1
14	634/634D	SM-5051255-SN	SCREW	1	1
15	634/634D	SM-5043755-SC	SCREW	2	2
16	613	A1138-335-000	SCREW	2	2
17	613	A1115-503-0A0	THROAT PLATE	1	1
18	634/634D	A1115-334-0A0	THROAT PLATE ASM.	1	1
19	613	A1115-503-0B0	THROAT PLATE ASM.	1	1
20	634/634D	A1115-334-0B0	THROAT PLATE ASM.	1	1
21	613	A1131-203-000	LATCH PRESSER SPRING	1	1
22	613	A1132-334-000	THREAD SLIP GUIDE	1	1
23	613	SM-4020351-SC	SCREW	1	1
24	613	A1136-334-0A0	THROAT PLATE THREAD SLIP ASM.	3	3
25	613	A1167-335-000	THREAD SLIPPER CAP	1	1
26	613	A1146-503-000	COVER CAP (B)	1	1
27	613	SL-5031031-SN	SCREW	1	1
28	613	A1106-634-000	REAR COVER	1	1
29	613	A1124-503-000	COVER CAP (A)	2	2
30	613	A1145-634-000	HANDLE	1	1
31	613	A1103-634-000	SIDE COVER	1	1
32	613	SM-5040855-SN	SCREW	1	1
33	613	A3151-535-000	FRONT COVER NUT	1	1
34	613	A1152-634-000	CHIP GUARD COVER	1	1
35	613	A1151-613-000	LOOPER COVER	1	1
36	634	A1151-634-000	LOOPER COVER	2	2
37	634D	A1151-634-D00	LOOPER COVER	2	2
38	613	A1161-535-0A0	CLOTH PLATE HINGE ASM.	2	2
39	613	ST-5041051-SN	TUPING SCREW	2	2
40	613	SM-5040855-SN	SCREW	2	2
41	613	WT-0430002-KR	N-WASHER	2	2
42	613	WP-0430801-SC	WASHER	2	2
43	613	A1160-634-000	CLOTH PLATE OPENING SPRING	1	1
44	613	ST-5041051-SN	TUPING SCREW	4	4
45	613	A1104-634-000	CLOTH PLATE	1	1
46	613	A1104-634-A00	CLOTH PLATE COVER	1	1
47	613	SM-5032555-SE	SCREW	1	1
48	613	A1135-535-000	UPPER COVER	1	1
49	613	SM-5040855-SN	SCREW	1	1
50	613	A1164-535-000	CLOTH PLATE PRESSER PLATE	2	2
51	613	SM-5040855-SN	SCREW	2	2
52	613	A1156-634-000	LOOPER COVER GUIDE	1	1
53	613	SM-4040655-SN	SCREW	1	1
54	613	A3161-634-000	FRONT COVER INSTALLATION PLATE	1	1
55	613	SM-4040655-SN	SCREW	1	1
56	613	SM-8050842-TP	SCREW	2	2
57	613	A3150-535-000	FRONT COVER ASM. PLATE	1	1
58	613	A1102-634-0A0	BASE PLATE ASM.	1	1
59	613	A1123-535-0A0	SUCTION FEET	4	4
60	613	SM-5051255-SN	SCREW	4	4
61	613	A1153-634-0A0	LOOPER COVER HINGE ASM.	1	1
62	613	SM-5040855-SN	SCREW	2	2
63	613	ST-5041051-SN	TUPING SCREW	2	2
64	613	A1169-634-000	CHIP GUARD COVER PLATE	1	1
65	613	SM-4850455-SN	SCREW	2	2

