

1-NEEDLE, 3-THREAD OVERLOCK SEWING MACHINE  
OVERLOCK-NÄHMASCHINE MIT 1 NADELN, 3 FÄDEN  
SURJETEUSE-RASEUSE 1 AIGUILLES, 3 FILS

**JUKI**

# MO-613V

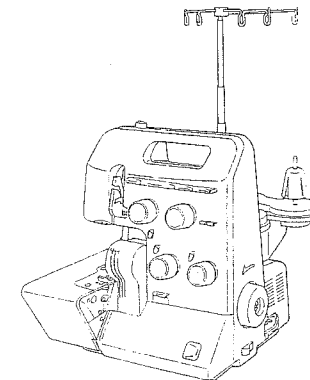
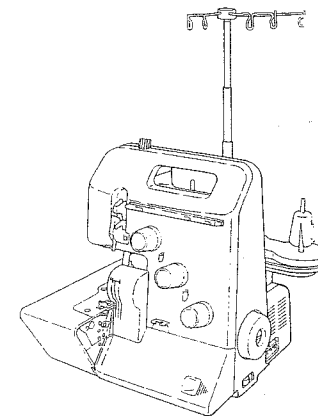
2-NEEDLE, 4-THREAD OVERLOCK SEWING MACHINE  
OVERLOCK-NÄHMASCHINE MIT 2 NADELN, 4 FÄDEN  
SURJETEUSE-RASEUSE 2 AIGUILLES, 4 FILS

# MO-634V/634DEV

Parts list

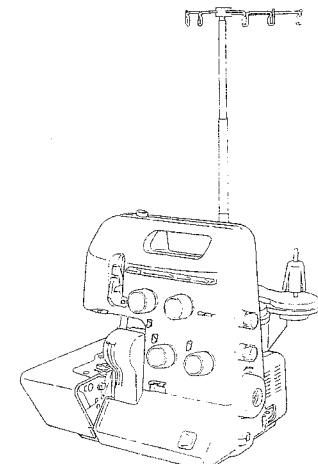
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Catalogue de pièces détachées

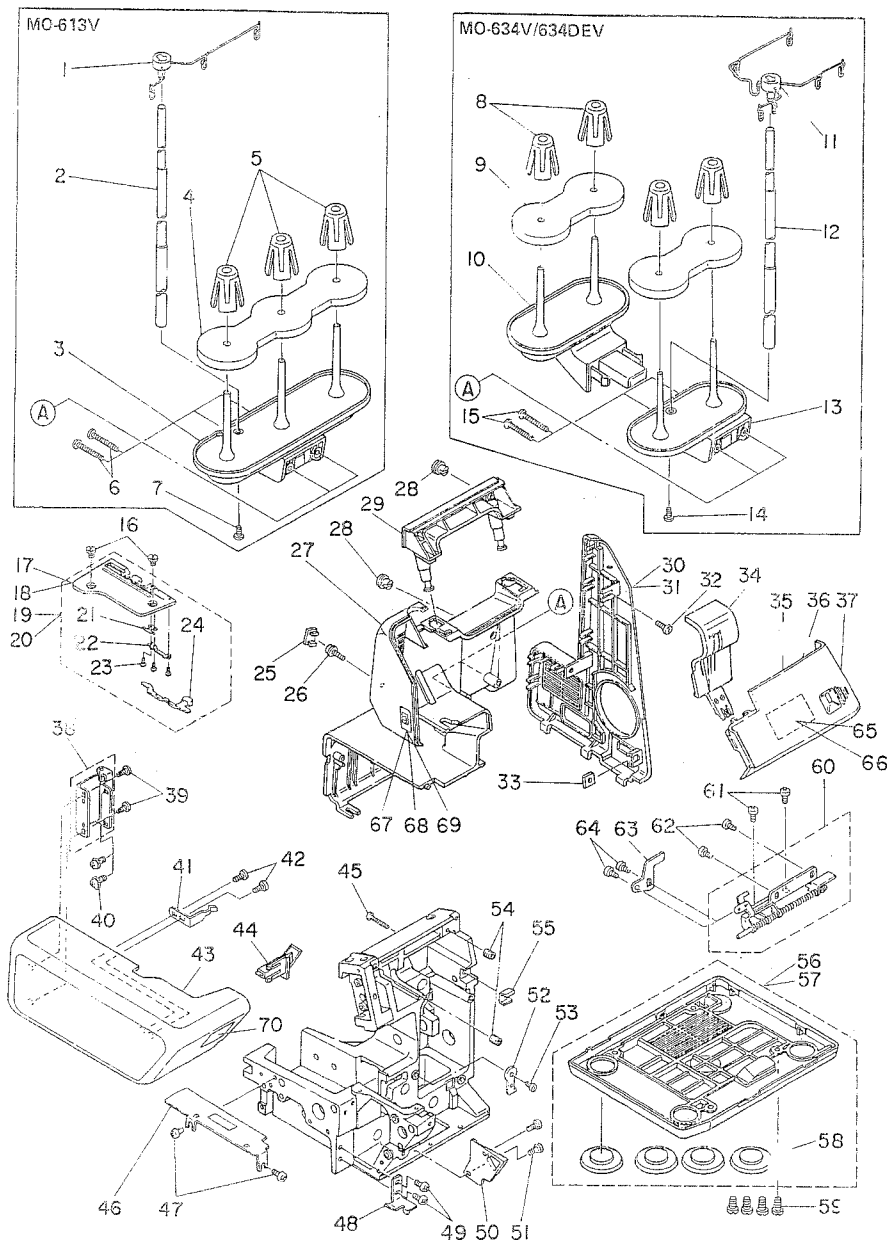


## CONTENTS

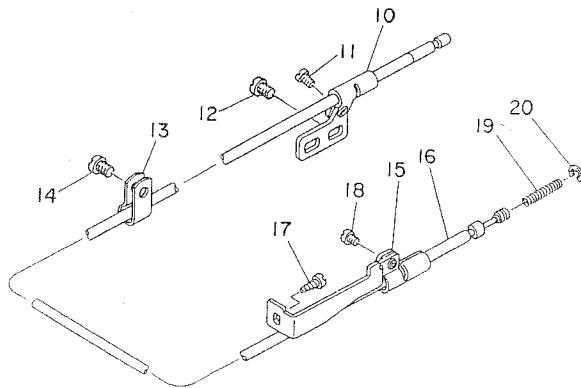
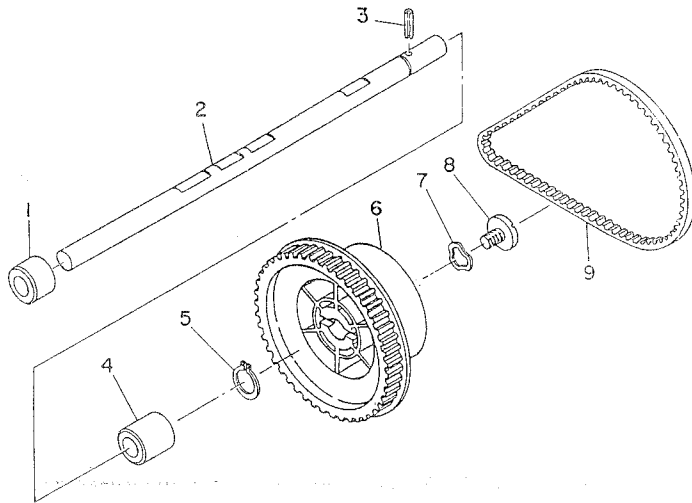
|                                              |        |
|----------------------------------------------|--------|
| • FRAME COMPONENTS                           | 1, 2   |
| • MAIN SHAFT                                 | 3, 4   |
| • NEEDLE BAR & PRESSER FOOT<br>COMPONENTS    | 5, 6   |
| • FEED MECHANISM COMPONENTS<br>(613V/634V)   | 7, 8   |
| • FEED MECHANISM COMPONENTS<br>(634DEV)      | 9, 10  |
| • LOOPER COMPONENTS                          | 11, 12 |
| • KNIFE COMPONENTS                           | 13, 14 |
| • THREAD TENSION COMPONENTS                  | 15, 16 |
| • MOTOR COMPONENTS                           | 17     |
| • ACCESSORIES COMPONENTS &<br>OPTIONAL PARTS | 18     |



194-05604

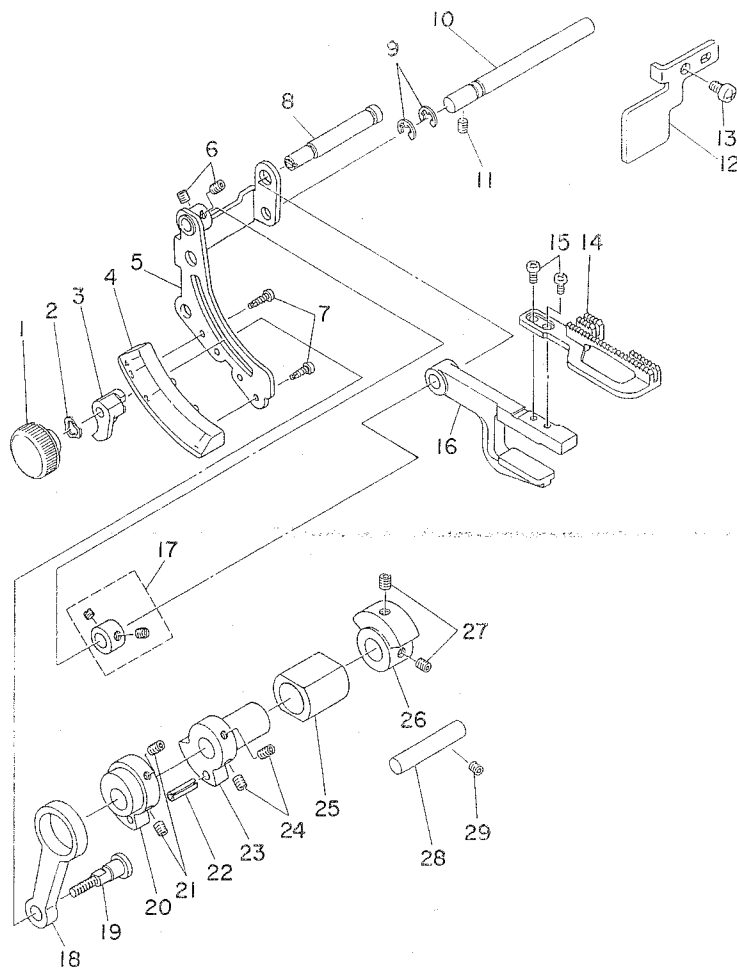


| Ref. No. | Note        | Part No.       | Description                          | E.C | Amt. Req. |
|----------|-------------|----------------|--------------------------------------|-----|-----------|
| 1        | 613V        | A1120-613-0A0  | THREAD GUIDE ASM.                    |     | 1         |
| 2        | 613V        | A1120-334-000  | SUPPORTING ROD                       |     | 1         |
| 3        | 613V        | A1118-503-000  | SPOOL HOLDER                         |     | 1         |
| 4        | 613V        | A1121-203-000  | FOAM PAD                             |     | 1         |
| 5        | 613V        | A1120-202-000  | ANTI-VIBRATION CONE                  |     | 3         |
| 6        | 613V        | SM-5043755-SC  | SCREW                                |     | 2         |
| 7        | 613V        | SM-5051255-SN  | SCREW                                |     | 1         |
| 8        | 634V/634DEV | A1120-202-000  | ANTI-VIBRATION CONE                  |     | 4         |
| 9        | 634V/634DEV | A1121-202-000  | FOAM PAD                             |     | 2         |
| 10       | 634V/634DEV | A1119-634-000  | SPOOL HOLDER (B)                     |     | 1         |
| 11       | 634V/634DEV | A1120-634-0A0  | THREAD GUIDE ASM.                    |     | 1         |
| 12       | 634V/634DEV | A1120-334-000  | SUPPORTING ROD                       |     | 1         |
| 13       | 634V/634DEV | A1118-502-000  | SPOOL HOLDER (A)                     |     | 1         |
| 14       | 634V/634DEV | SM-5051255-SN  | SCREW                                |     | 1         |
| 15       | 634V/634DEV | SM-5043755-SC  | SCREW                                |     | 2         |
| 16       |             | A1138-335-000  | SCREW                                |     | 2         |
| 17       | 613V        | A1115-503-0A0  | THROAT PLATE ASM.                    |     | 1         |
| 18       | 634V/634DEV | A1115-334-0A0  | THROAT PLATE ASM.                    |     | 1         |
| 19       | 613V        | A1115-503-0B0  | THROAT PLATE MAS. ASM.               |     | 1         |
| 20       | 634V/634DEV | A1115-334-0B0  | THROAT PLATE MAS. ASM.               |     | 1         |
| 21       |             | A1131-203-000  | LATCH PRESSER SPRING                 |     | 1         |
| 22       |             | A1132-334-000  | THREAD SLIP GUIDE                    |     | 1         |
| 23       |             | SM-4020351-SC  | SCREW                                |     | 3         |
| 24       |             | A1136-334-0AS  | THROAT PLATE THREAD SLIP ASM.        |     | 1         |
| 25       |             | A1146-503-000  | COVER CAP (B)                        |     | 1         |
| 26       |             | SL-5031031-SN  | SCREW                                |     | 1         |
| 27       |             | A1106-634-000  | REAR COVER (WITH REFLECTING SEAL)    |     | 1         |
| 28       |             | A1124-503-000  | COVER CAP (A)                        |     | 2         |
| 29       |             | A1145-634-000  | HANDLE                               |     | 1         |
| 30       | 613V/634V   | A1103-634-000  | SIDE COVER                           |     | 1         |
| 31       | 634DEV      | A1103-634-E00  | SIDE COVER                           |     | 1         |
| 32       |             | SM-5040855-SN  | SCREW                                |     | 1         |
| 33       |             | A3151-535-000  | FRONT COVER NUT                      |     | 1         |
| 34       |             | A1152-634-000A | CHIP GUARD COVER                     |     | 1         |
| 35       | 613V        | A1151-613-00V  | LOOPER COVER                         |     | 1         |
| 36       | 634V        | A1151-634-00V  | LOOPER COVER                         |     | 1         |
| 37       | 634DEV      | A1151-634-E0V  | LOOPER COVER                         |     | 1         |
| 38       |             | A1161-535-0A0  | CLOTH PLATE HINGE ASM.               |     | 1         |
| 39       |             | ST-5041051-SN  | TAPING SCREW                         |     | 2         |
| 40       |             | SL-5040855-SN  | SCREW                                |     | 2         |
| 41       |             | A1160-634-000  | CLOTH PLATE OPENING SPRING           |     | 1         |
| 42       |             | ST-5041051-SN  | TAPING SCREW                         |     | 2         |
| 43       |             | A1104-634-000  | CLOTH PLATE                          |     | 1         |
| 44       |             | A1104-634-A00  | CLOTH PLATE COVER                    |     | 1         |
| 45       |             | SM-5032555-SE  | SCREW                                |     | 1         |
| 46       |             | A1135-535-000  | UPPER COVER                          |     | 1         |
| 47       |             | SM-5040855-SN  | SCREW                                |     | 1         |
| 48       |             | A1164-535-000  | CLOTH PLATE PRESSER PLATE            |     | 2         |
| 49       |             | SM-5040855-SN  | SCREW                                |     | 1         |
| 50       |             | A1156-634-000  | LOOPER COVER GUIDE                   |     | 2         |
| 51       |             | SM-4040655-SN  | SCREW                                |     | 1         |
| 52       |             | A3161-634-000  | FRONT COVER INSTALLATION PLATE       |     | 2         |
| 53       |             | SM-4040655-SN  | SCREW                                |     | 1         |
| 54       |             | SM-8050842-TP  | SCREW                                |     | 1         |
| 55       |             | A3150-535-000  | FRONT COVER ASM. PLATE               |     | 2         |
| 56       |             | A1102-634-0A0  | BASE PLATE ASM.                      |     | 1         |
| 57       | 613V/634V   | A1102-634-AA0  | BASE PLATE ASM. (SAUDI ARABIA)       |     | 1         |
| 58       |             | A1123-535-000  | SUCTION FEET                         |     | 4         |
| 59       |             | SM-5051255-SN  | SCREW                                |     | 4         |
| 60       |             | A1153-634-0A0  | LOOPER COVER HINGE ASM.              |     | 1         |
| 61       |             | SM-5040855-SN  | SCREW                                |     | 2         |
| 62       |             | ST-5041051-SN  | TAPING SCREW                         |     | 2         |
| 63       |             | A1169-634-000  | CHIP GUARD COVER PLATE               |     | 1         |
| 64       |             | SM-4850455-SN  | SCREW                                |     | 2         |
| 65       | 613V        | A1190-613-000  | THREADING CHART                      |     | 1         |
| 66       | 634V/634DEV | A1190-634-000  | THREADING CHART                      |     | 1         |
| 67       |             | A3123-634-A00  | NEEDLE FIXATION LABEL (USA/CANADA)   |     | 1         |
| 68       |             | A3123-634-B00  | NEEDLE FIXATION LABEL (EUROPE)       |     | 1         |
| 69       | 613V/634V   | A3123-634-C00  | NEEDLE FIXATION LABEL (SAUDI ARABIA) |     | 1         |
| 70       | 613V        | A1171-634-000  | SAFETY SWITCH SEAL                   |     | 1         |



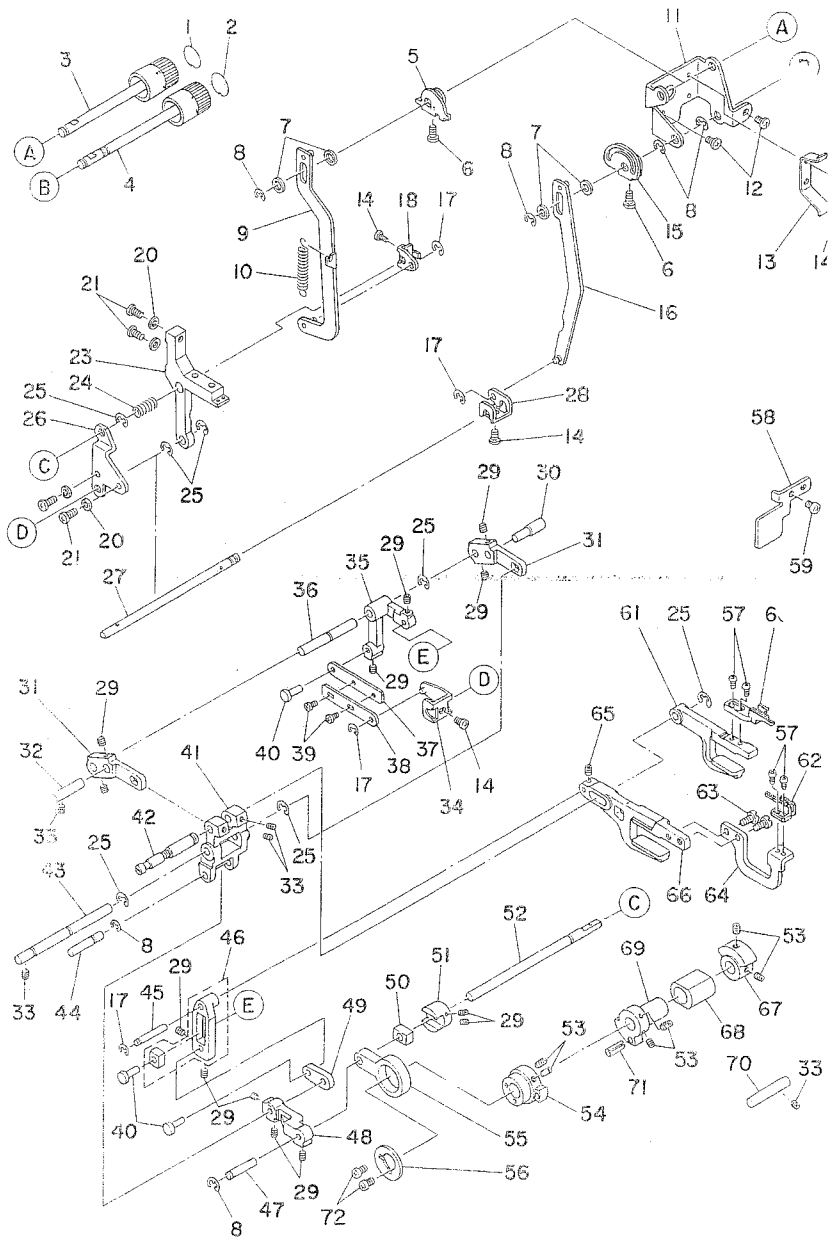
| Ref.<br>No. | Note | Part No.       | Description                | E.C | Amt.<br>Req. |
|-------------|------|----------------|----------------------------|-----|--------------|
| 1           |      | A1206-335-000  | MAIN SHAFT BUSHING (FRONT) |     | 1            |
| 2           |      | A1201-535-00A  | MAIN SHAFT                 |     | 1            |
| 3           |      | PS-0400222-KH  | PIN                        |     | 1            |
| 4           |      | A1206-202-000  | MAIN SHAFT BUSHING (REAR)  |     | 1            |
| 5           |      | A1206-102-000  | C-RING                     |     | 1            |
| 6           |      | A1202-634-000A | HANDWHEEL                  |     | 1            |
| 7           |      | A1206-535-000  | HANDWHEEL WASHER           |     | 1            |
| 8           |      | A1230-500-000A | HANDWHEEL SETSCREW         |     | 1            |
| 9           |      | A1205-634-000  | TIMING BELT                |     | 1            |
| 10          |      | A6021-535-000  | WIRE HOLDER (B)            |     | 1            |
| 11          |      | SM-4030455-SN  | SCREW                      |     | 1            |
| 12          |      | SM-5040855-SN  | SCREW                      |     | 1            |
| 13          |      | HX-0015000-0B  | CORD PRESSER               |     | 1            |
| 14          |      | SM-4040655-SN  | SCREW                      |     | 1            |
| 15          |      | A6020-535-000  | WIRE HOLDER (A)            |     | 1            |
| 16          |      | A6026-335-EA0  | WIRE ASM.                  |     | 1            |
| 17          |      | ST-5030851-SN  | TAPING SCREW               |     | 1            |
| 18          |      | SM-4030455-SN  | SCREW                      |     | 1            |
| 19          |      | A6033-535-000  | SPRING                     |     | 1            |
| 20          |      | RE-0200000-K0  | E-RING                     |     | 1            |



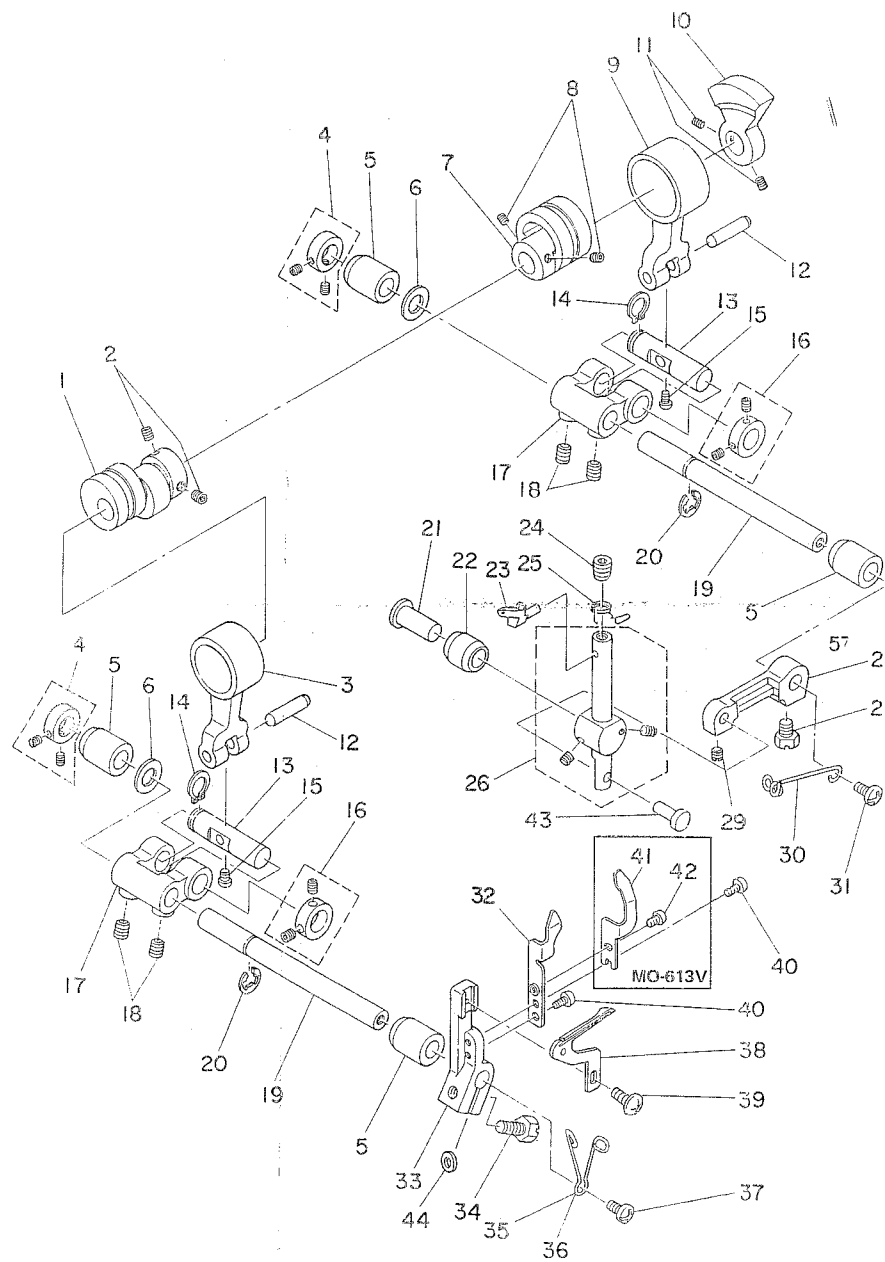


| Ref. No. | Note | Part No.       | Description                  | E.C. | Amt. Req. |
|----------|------|----------------|------------------------------|------|-----------|
| 1        |      | A1650-534-000  | FEED ADJUSTING KNOB          |      | 1         |
| 2        |      | WZ-0430200-KP  | WASHER                       |      | 1         |
| 3        |      | A1652-535-000  | FEED ADJUSTING POINTER       |      | 1         |
| 4        |      | A1628-535-000  | FEED ADJUSTING SCALE         |      | 1         |
| 5        |      | A1623-535-0A0  | FEED BASE ARM                |      | 1         |
| 6        |      | SM-8040302-TP  | SCREW                        |      | 2         |
| 7        |      | ST-4861051-SN  | TAPING SCREW                 |      | 2         |
| 8        |      | A1626-535-000  | FEED BASE SUPPORTING SHAFT   |      | 1         |
| 9        |      | RE-0500000-K0  | E-RING                       |      | 2         |
| 10       |      | A1622-535-000  | HORIZONTAL FEED SHAFT        |      | 1         |
| 11       |      | SM-8040402-TP  | SCREW                        |      | 1         |
| 12       |      | A1613-535-000  | FEED BASE GUIDE              |      | 1         |
| 13       |      | SM-4040655-SN  | SCREW                        |      | 1         |
| 14       |      | A1627-503-000  | FEED DOG                     |      | 1         |
| 15       |      | SM-4030655-SP  | SCREW                        |      | 2         |
| 16       |      | A1625-535-000  | FEED BASE ARM                |      | 1         |
| 17       |      | A1605-550-0A0A | THRUST COLLAR ASM.           |      | 1         |
| 18       |      | A1616-535-000  | HORIZONTAL FEED LINK         |      | 1         |
| 19       |      | A1851-535-000  | FEED ADJUSTING ROD           |      | 1         |
| 20       |      | A1617-535-000  | HORIZONTAL FEED CAM          |      | 1         |
| 21       |      | SM-8040602-TP  | SCREW                        |      | 2         |
| 22       |      | PS-0300142-KH  | PIN                          |      | 1         |
| 23       |      | A1629-535-000  | VERTICAL FEED CAM            |      | 1         |
| 24       |      | SM-8040602-TP  | SCREW                        |      | 2         |
| 25       |      | A1630-535-000  | VERTICAL FEED ADS.           |      | 1         |
| 26       |      | A1207-503-000  | VERTICAL FEED BALANCE WEIGHT |      | 1         |
| 27       |      | SM-8040602-TP  | SCREW                        |      | 2         |
| 28       |      | A1612-535-000  | FEED BASE GUIDE ROD          |      | 1         |
| 29       |      | SM-8040402-TP  | SCREW                        |      | 1         |

# MO-634DEV



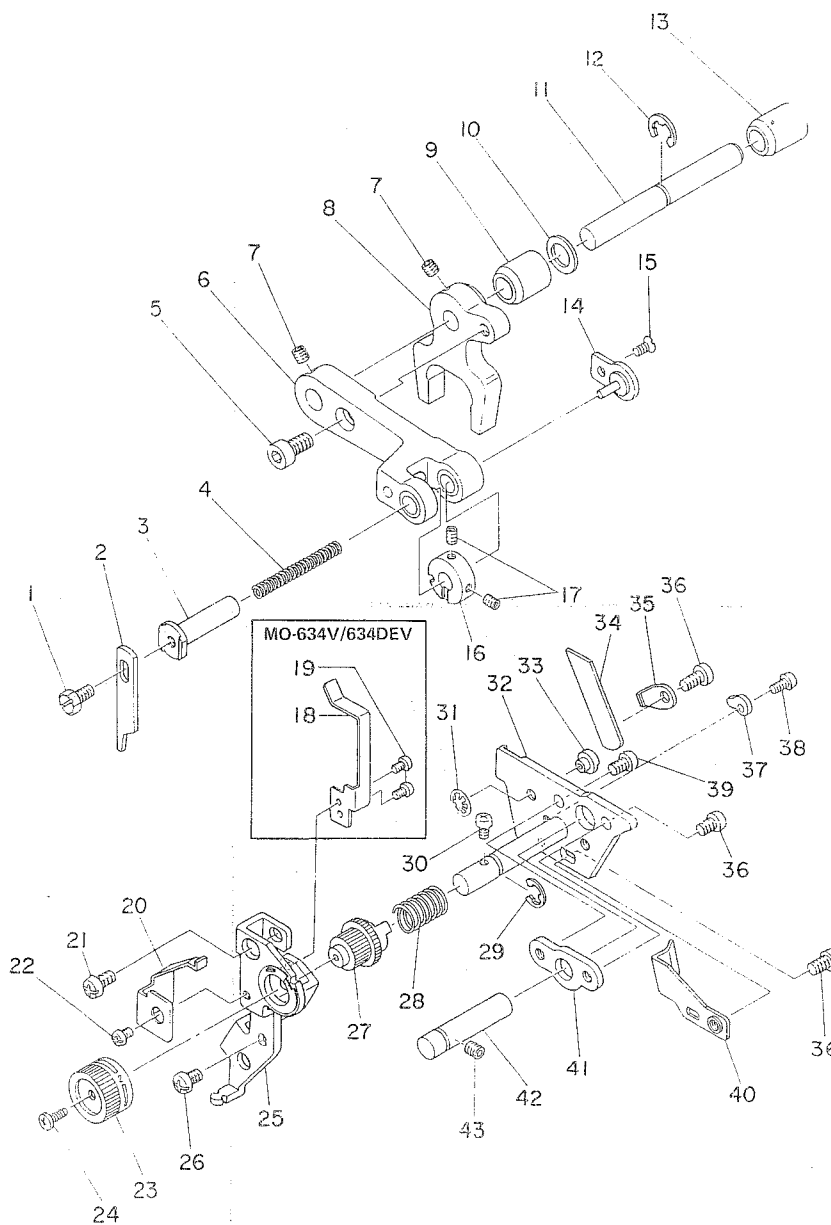
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|----------|------|---------------|--------------------------------|-----|-----------|
| 1        |      | A1603-634-E00 | LABEL (MAIN FEED)              |     | 1         |
| 2        |      | A1604-634-E00 | LABEL (DIF FEED)               |     | 1         |
| 3        |      | A1601-634-E00 | MAIN FEED ADJUSTING KNOB       |     | 1         |
| 4        |      | A1602-634-E00 | DIF. FEED ADJUSTING KNOB       |     | 1         |
| 5        |      | A1613-534-D00 | MAIN FEED ADJUSTING CAM        |     | 1         |
| 6        |      | SM-5030655-SN | SCREW                          |     | 2         |
| 7        |      | A1614-534-D00 | COLLAR                         |     | 4         |
| 8        |      | RE-0400000-KR | E SHAPED RING                  |     | 6         |
| 9        |      | A1619-534-DA0 | MAIN FEED ADJUSTING LINK ASM.  |     | 1         |
| 10       |      | A1625-534-D00 | SPRING                         |     | 1         |
| 11       |      | A1610-534-D00 | KNOB SETTING PLATE             |     | 1         |
| 12       |      | SM-5040655-SN | SCREW                          |     | 2         |
| 13       |      | A1611-534-D00 | SHAFT PRESSING PLATE           |     | 1         |
| 14       |      | SM-5030655-SN | SCREW                          |     | 5         |
| 15       |      | A1615-534-D00 | DIF. FEED ADJUSTING CAM        |     | 1         |
| 16       |      | A1620-534-DA0 | DIF. FEED ADJUSTING LINK ASM.  |     | 1         |
| 17       |      | RE-0300000-KR | E SHAPED RING                  |     | 4         |
| 18       |      | A1630-534-D00 | MAIN FEED ADJUSTING ARM        |     | 1         |
| 20       |      | A1636-534-D00 | WASHER                         |     | 2         |
| 21       |      | SM-5041055-SN | SCREW                          |     | 4         |
| 23       |      | A1211-534-D00 | MAIN SHAFT HOLDER BRACKET      |     | 1         |
| 24       |      | A1633-534-D00 | SPRING                         |     | 1         |
| 25       |      | RE-0500000-KR | E SHAPED RING                  |     | 7         |
| 26       |      | A1635-534-D00 | MAIN SHAFT HOLDER              |     | 1         |
| 27       |      | A1662-534-D00 | SHAFT                          |     | 1         |
| 28       |      | A1655-534-D00 | DIF. FEED ADJUSTING ARM (C)    |     | 1         |
| 29       |      | SM-8030402-TP | SCREW                          |     | 13        |
| 30       |      | A1664-534-D00 | DIF. FEED SHAFT (B)            |     | 1         |
| 31       |      | A1660-534-D00 | DIF. FEED SHAFT HOLDER         |     | 2         |
| 32       |      | A1663-534-D00 | DIF. FEED SHAFT (A)            |     | 1         |
| 33       |      | SM-8040402-TP | SCREW                          |     | 4         |
| 34       |      | A1657-534-DA0 | DIF. FEED ADJUSTING ARM ASM.   |     | 1         |
| 35       |      | A1661-534-D00 | DIF. FEED ADJUSTING ARM (A)    |     | 1         |
| 36       |      | A1659-534-D00 | SHAFT                          |     | 1         |
| 37       |      | A1653-534-D00 | DIF. FEED ADJUSTING LINK (A-1) |     | 1         |
| 38       |      | A1654-534-D00 | DIF. FEED ADJUSTING LINK (A-2) |     | 1         |
| 39       |      | SM-5030655-SP | SCREW                          |     | 2         |
| 40       |      | A2529-335-000 | PIN                            |     | 3         |
| 41       |      | A1645-534-D00 | MAIN FEED ARM                  |     | 1         |
| 42       |      | A1646-534-D00 | BASE SUPPORTING SHAFT          |     | 1         |
| 43       |      | A1647-534-D00 | MAIN FEED SHAFT                |     | 1         |
| 44       |      | A1641-534-D00 | SHAFT                          |     | 1         |
| 45       |      | A1665-534-D00 | SHAFT                          |     | 1         |
| 46       |      | A1651-534-DA0 | DIF. FEED ARM ASM.             |     | 1         |
| 47       |      | A1639-534-D00 | SHAFT                          |     | 1         |
| 48       |      | A1640-534-D00 | MAIN FEED LINK                 |     | 1         |
| 49       |      | A1650-534-D00 | DIF. FEED LINK                 |     | 1         |
| 50       |      | A1638-534-D00 | MAIN FEED SLIDING BLOCK        |     | 1         |
| 51       |      | A1637-534-D00 | FEED REGULATOR                 |     | 1         |
| 52       |      | A1631-534-D00 | FEED REGULATING SHAFT          |     | 1         |
| 53       |      | SM-8040602-TP | SCREW                          |     | 4         |
| 54       |      | A1617-534-D00 | MAIN FEED CAM                  |     | 1         |
| 55       |      | A1616-534-D00 | MAIN FEED ROD                  |     | 1         |
| 56       |      | A1618-534-D00 | THRUST PLATE                   |     | 1         |
| 57       |      | SM-4030655-SP | SCREW                          |     | 4         |
| 58       |      | A1613-535-000 | FEED BASE GUIDE                |     | 1         |
| 59       |      | SM-4040655-SN | SCREW                          |     | 1         |
| 60       |      | A1627-634-D00 | MAIN FEED DOG                  |     | 1         |
| 61       |      | A1625-535-000 | FEED BASE ARM                  |     | 1         |
| 62       |      | A1642-534-D00 | DIF. FEED DOG                  |     | 1         |
| 63       |      | SM-9040700-SP | SCREW                          |     | 2         |
| 64       |      | A1648-535-000 | DIF. FEED SETTING BASE         |     | 1         |
| 65       |      | SM-8030302-TP | SCREW                          |     | 1         |
| 66       |      | A1639-535-000 | DIF. FEED BASE ARM             |     | 1         |
| 67       |      | A1207-503-000 | BALANCE WEIGHT                 |     | 1         |
| 68       |      | A1630-535-000 | VERTICAL FEED ADS.             |     | 1         |
| 69       |      | A1629-535-000 | VERTICAL FEED CAM              |     | 1         |
| 70       |      | A1612-535-000 | FEED BASE GUIDE ROD            |     | 1         |
| 71       |      | PS-0300142-KH | SPRING PIN                     |     | 1         |
| 72       |      | A1618-534-DA0 | SCREW                          |     | 2         |



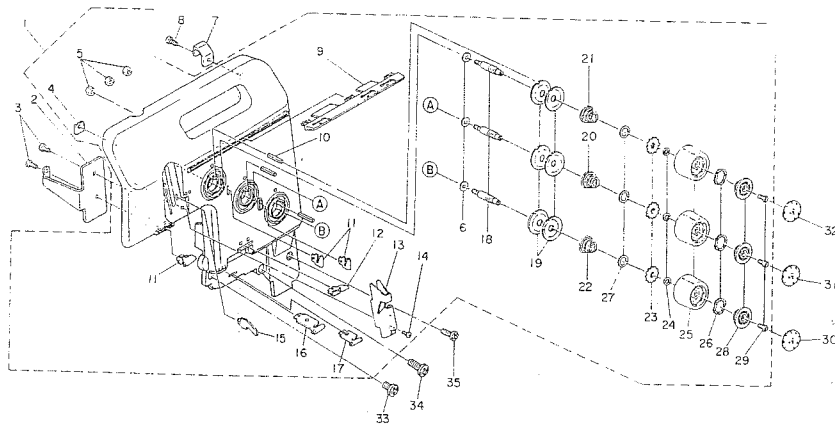
- 11 -

| Ref. No. | Note        | Part No.       | Description                       | E.C | Amt. Req. |
|----------|-------------|----------------|-----------------------------------|-----|-----------|
| 1        |             | A2514-534-000  | LOWER LOOPER CAM                  |     | 1         |
| 2        |             | SM-8050602-TP  | SCREW                             |     | 2         |
| 3        |             | A2515-534-000  | LOWER LOOPER ROD                  |     | 1         |
| 4        |             | A1414-502-0A0  | THRUST COLLAR ASM.                |     | 2         |
| 5        |             | A2112-204-000  | BUSHING                           |     | 4         |
| 6        |             | WP-0620516-SP  | WASHER                            |     | 2         |
| 7        |             | A2501-534-000  | UPPER LOOPER CAM                  |     | 1         |
| 8        |             | SM-8040402-TP  | SCREW                             |     | 2         |
| 9        |             | A2502-534-000  | UPPER LOOPER ROD                  |     | 1         |
| 10       |             | A2550-534-000  | LOOPER BALANCER                   |     | 1         |
| 11       |             | SM-8040402-TP  | SCREW                             |     | 2         |
| 12       |             | A2503-534-000  | LOOPER ROD SHAFT                  |     | 2         |
| 13       |             | A2504-534-000  | LOOPER DRIVING SHAFT              |     | 2         |
| 14       |             | A2596-534-000  | LOOPER DRIVING STOPPER RING       |     | 2         |
| 15       |             | SM-4030455-SP  | SCREW                             |     | 2         |
| 16       |             | A2595-534-0A0  | LOOPER DRIVING THRUST COLLAR ASM. |     | 2         |
| 17       |             | A2505-534-000A | LOOPER DRIVING ARM                |     | 2         |
| 18       |             | SM-8050602-TP  | SCREW                             |     | 4         |
| 19       |             | A2521-534-000  | LOOPER SHAFT                      |     | 2         |
| 20       |             | RE-0600000-K0  | E-RING                            |     | 2         |
| 21       |             | A2531-534-000  | UPPER LOOPER GUIDE SHAFT          |     | 1         |
| 22       |             | A1675-335-000  | BUSHING                           |     | 1         |
| 23       |             | A2512-234-000  | UPPER LOOPER                      |     | 1         |
| 24       |             | SM-8050602-TP  | SCREW                             |     | 1         |
| 25       |             | A2521-513-0A0  | UPPER LOOPER THREAD GUIDE         |     | 1         |
| 26       |             | A2530-335-0AS  | UPPER LOOPER SLIDE STUD ASM.      |     | 1         |
| 27       |             | A2510-334-000  | UPPER LOOPER OSC. ARM CONNECT     |     | 1         |
| 28       |             | SM-9050850-SP  | SCREW                             |     | 1         |
| 29       |             | SM-8040402-TP  | SCREW                             |     | 1         |
| 30       |             | A2519-634-0A0  | UPPER LOOPER THREAD TAKE-UP       |     | 1         |
| 31       |             | SM-4040655-SN  | SCREW                             |     | 1         |
| 32       |             | A2536-535-000  | MOVABLE NEEDLE GUARD (BACK)       |     | 1         |
| 33       |             | A2517-535-000  | LOWER LOOPER SUPPORT ARM          |     | 1         |
| 34       |             | SM-9051400-SN  | SCREW                             |     | 1         |
| 35       | 613V        | A2520-534-0A0  | LOWER LOOPER THREAD TAKE-UP       |     | 1         |
| 36       | 634V/634DEV | A2520-634-0A0  | LOWER LOOPER THREAD TAKE-UP       |     | 1         |
| 37       |             | SM-4040655-SN  | SCREW                             |     | 1         |
| 38       |             | A2526-335-00S  | LOWER LOOPER                      |     | 1         |
| 39       |             | SM-5030655-SN  | SCREW                             |     | 1         |
| 40       |             | SM-4030655-SP  | SCREW                             |     | 2         |
| 41       | 613V        | A2535-535-000  | MOVABLE NEEDLE GUARD (FRONT)      |     | 1         |
| 42       | 613V        | SM-4030455-SP  | SCREW                             |     | 1         |
| 43       |             | A2529-335-000  | UPPER LOOPER ARM PIN              |     | 1         |
| 44       |             | A2518-534-000  | SPACER                            |     | 1         |

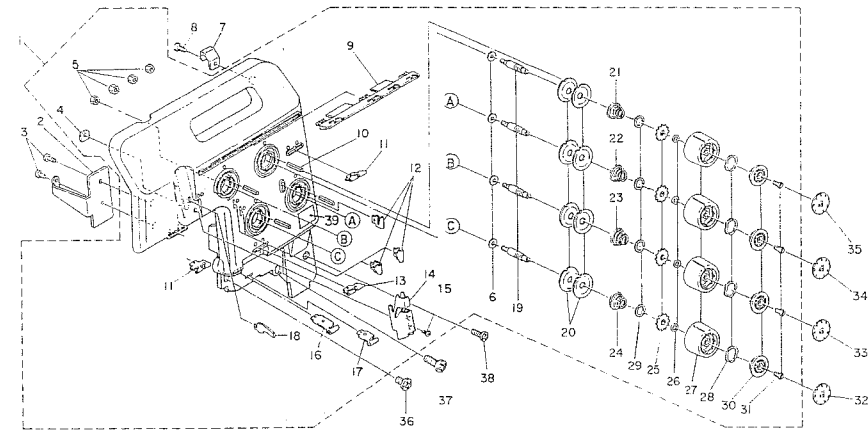
- 12 -



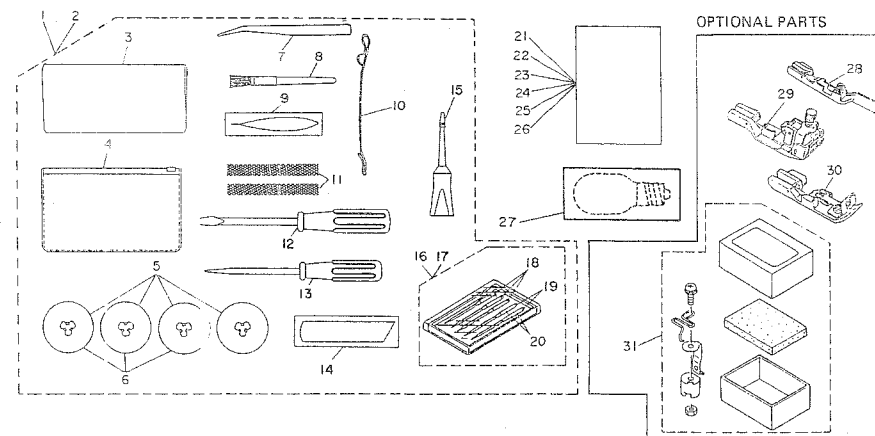
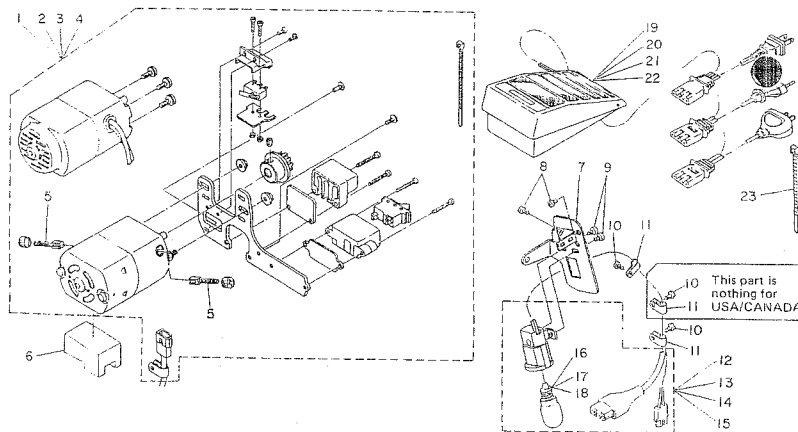
| Ref. No. | Note        | Part No.       | Description                      | E.C | Amt. Req. |
|----------|-------------|----------------|----------------------------------|-----|-----------|
| 1        |             | SM-9040700-SP  | SCREW                            |     | 1         |
| 2        |             | A4142-335-000  | UPPER KNIFE                      |     | 1         |
| 3        |             | A4103-535-000  | UPPER KNIFE HOLDER               |     | 1         |
| 4        |             | A4106-535-000  | KNIFE PRESSER SPRING             |     | 1         |
| 5        |             | SM-6051002-TP  | SCREW                            |     | 1         |
| 6        |             | A4101-503-0A0A | UPPER KNIFE DRIVING ARM ASM.     |     | 1         |
| 7        |             | SM-8040402-TP  | SCREW                            |     | 2         |
| 8        |             | A4102-535-000  | UPPER KNIFE FORKED ARM           |     | 1         |
| 9        |             | A2112-204-000  | BUSHING                          |     | 1         |
| 10       |             | WP-0820516-SP  | WASHER                           |     | 1         |
| 11       |             | A4108-535-000  | UPPER KNIFE SHAFT                |     | 1         |
| 12       |             | RE-0600000-K0  | E-RING                           |     | 1         |
| 13       |             | A2112-204-000  | BUSHING                          |     | 1         |
| 14       |             | A4107-502-0A0  | KNIFE SPRING SUPPORTING PLATE    |     | 1         |
| 15       |             | SM-1030601-SP  | SCREW                            |     | 1         |
| 16       |             | A4106-776-000  | UPPER KNIFE TURNING KNOB         |     | 1         |
| 17       |             | SM-8030402-TP  | SCREW                            |     | 2         |
| 18       | 634V/634DEV | A2535-534-000  | NEEDLE SUPPORT                   |     | 1         |
| 19       | 634V/634DEV | SM-4030655-SP  | SCREW                            |     | 2         |
| 20       |             | A4140-535-000  | L. KNIFE ADJ. CAM PRESSER SPRING |     | 1         |
| 21       |             | SM-4040655-SN  | SCREW                            |     | 1         |
| 22       |             | SM-4030455-SP  | SCREW                            |     | 1         |
| 23       |             | A4130-535-000  | LOWER KNIFE ADJ. KNOB            |     | 1         |
| 24       |             | ST-5030851-SN  | TAPING SCREW                     |     | 1         |
| 25       |             | A4131-535-0A0  | LOWER KNIFE ADJ. SUPPORT         |     | 1         |
| 26       |             | SM-4040655-SN  | SCREW                            |     | 1         |
| 27       |             | A4128-535-000  | LOWER KNIFE ADJ. CAM             |     | 1         |
| 28       |             | A4136-335-000  | LOWER KNIFE HOLDER SPRING        |     | 1         |
| 29       |             | RE-0500000-K0  | E-RING                           |     | 1         |
| 30       |             | SM-4030601-SN  | SCREW                            |     | 1         |
| 31       |             | A3205-555-A00  | KNIFE ANGLE ADJ. SUPPORT STOPPER |     | 1         |
| 32       |             | A4121-535-0A0  | LOWER KNIFE HOLDER ASM.          |     | 1         |
| 33       |             | A4149-535-000  | LOWER KNIFE ANGLE ADJ. SUPPORT   |     | 1         |
| 34       |             | A4145-335-000  | LOWER KNIFE                      |     | 1         |
| 35       |             | A4123-335-000  | LOWER KNIFE PRESSER PLATE        |     | 1         |
| 36       |             | SM-4040655-SP  | SCREW                            |     | 2         |
| 37       |             | A4124-335-000  | LOWER KNIFE SUPPORTING PLATE     |     | 1         |
| 38       |             | SM-4030655-SP  | SCREW                            |     | 1         |
| 39       |             | SM-4040655-SP  | SCREW                            |     | 1         |
| 40       |             | A4147-535-000  | CHIP GUARD COVER STOPPER         |     | 1         |
| 41       |             | A4139-535-000  | LOWER KNIFE HOLDER SUPPORT       |     | 1         |
| 42       |             | A4125-502-000  | LOWER KNIFE HOLDER SHAFT         |     | 1         |
| 43       |             | SM-8040402-TP  | SCREW                            |     | 1         |



| Ref. No. | Note | Part No.      | Description                       | E.C | Amt. Req. |
|----------|------|---------------|-----------------------------------|-----|-----------|
| 1        |      | A3101-613-0A0 | FRONT COVER ASM.                  |     | 1         |
| 2        |      | A3154-634-000 | FRONT COVER INSTALLATION HOLDER   |     | 1         |
| 3        |      | ST-5031051-SN | TAPING SCREW                      |     | 2         |
| 4        |      | A3151-535-000 | Q-NUT                             |     | 1         |
| 5        |      | A3103-502-000 | NUT                               |     | 3         |
| 6        |      | WP-0380516-SD | WASHER                            |     | 3         |
| 7        |      | A3158-634-000 | FRONT COVER FIX PLATE (A)         |     | 1         |
| 8        |      | ST-5031051-SN | TAPING SCREW                      |     | 1         |
| 9        |      | A3107-613-0B0 | 1 ST THREAD GUIDE                 |     | 1         |
| 10       |      | PS-0200202-KH | PIN                               |     | 3         |
| 11       |      | A3110-202-000 | THREAD GUIDE                      |     | 3         |
| 12       |      | A3157-535-000 | THREAD GUIDE (A)                  |     | 1         |
| 13       |      | A3119-503-000 | NEEDLE THREAD TAKE-UP COVER       |     | 1         |
| 14       |      | SM-5030855-SN | SCREW                             |     | 1         |
| 15       |      | A3130-634-000 | LOCK NEEDLE THREAD GUIDE          |     | 1         |
| 16       |      | A3157-634-0A0 | THREAD GUIDE (C) (UP. LOOPER)     |     | 1         |
| 17       |      | A3157-634-0AA | THREAD GUIDE (D) (LOWER LOOPER)   |     | 1         |
| 18       |      | A3102-202-000 | NEEDLE THREAD TENSION SHAFT       |     | 3         |
| 19       |      | B3126-352-000 | TENSION DISC                      |     | 6         |
| 20       |      | A3104-334-000 | UP. LOOP. THREAD TAKE-UP SPRING   |     | 1         |
| 21       |      | A3160-535-000 | NEEDLE THREAD TAKE-UP SPRING      |     | 1         |
| 22       |      | A3161-535-000 | LOWER LOOP. THREAD TAKE-UP SPRING |     | 1         |
| 23       |      | A3134-634-000 | TENSION NUT                       |     | 3         |
| 24       |      | WP-0510516-SD | WASHER                            |     | 3         |
| 25       |      | A3104-503-000 | THREAD ADJUSTING DIAL             |     | 3         |
| 26       |      | A3106-202-000 | WAVED WASHER                      |     | 3         |
| 27       |      | A3158-535-000 | SPACER                            |     | 3         |
| 28       |      | A3105-535-000 | DIAL PRESSER PLATE                |     | 3         |
| 29       |      | A3109-534-000 | SCREW                             |     | 3         |
| 30       |      | A3113-503-000 | GRADUATION SEAL (LOWER LOOPER)    |     | 1         |
| 31       |      | A3112-503-000 | GRADUATION SEAL (UPPER LOOPER)    |     | 1         |
| 32       |      | A3111-613-000 | GRADUATION SEAL (NEEDLE THREAD)   |     | 1         |
| 33       |      | SM-5040655-SN | SCREW                             |     | 1         |
| 34       |      | SM-5041055-SN | SCREW                             |     | 1         |
| 35       |      | SM-5030855-SN | SCREW                             |     | 1         |



| Ref. No. | Note        | Part No.      | Description                         | E.C | Amt. Req. |
|----------|-------------|---------------|-------------------------------------|-----|-----------|
| 1        |             | A3101-634-0A0 | FRONT COVER ASM.                    |     | 1         |
| 2        |             | A3154-634-000 | FRONT COVER INSTALLATION HOLDER     |     | 1         |
| 3        |             | ST-5031051-SN | TAPING SCREW                        |     | 2         |
| 4        |             | A3151-535-000 | Q-NUT                               |     | 1         |
| 5        |             | A3103-502-000 | NUT                                 |     | 4         |
| 6        |             | WP-0380516-SD | WASHER                              |     | 4         |
| 7        |             | A3158-634-000 | FRONT COVER FIX PLATE (A)           |     | 1         |
| 8        |             | ST-5031051-SN | TAPING SCREW                        |     | 1         |
| 9        |             | A3107-634-0B0 | 1 ST THREAD GUIDE                   |     | 1         |
| 10       |             | PS-0200202-KH | PIN                                 |     | 4         |
| 11       |             | A3118-204-000 | NEEDLE THREAD GUIDE                 |     | 2         |
| 12       |             | A3110-202-000 | THREAD GUIDE (B)                    |     | 3         |
| 13       |             | A3157-535-000 | THREAD GUIDE (A)                    |     | 1         |
| 14       |             | A3119-634-0A0 | NEEDLE THREAD TAKE-UP COVER         |     | 1         |
| 15       |             | SM-5030855-SN | SCREW                               |     | 1         |
| 16       |             | A3157-634-0A0 | THREAD GUIDE (C) (UPPER LOOPER)     |     | 1         |
| 17       |             | A3157-634-0AA | THREAD GUIDE (D) (LOWER LOOPER)     |     | 1         |
| 18       |             | A3130-634-000 | NEEDLE THREAD GUIDE PLATE           |     | 1         |
| 19       |             | A3102-202-000 | NEEDLE THREAD TENSION SHAFT         |     | 4         |
| 20       |             | B3126-352-000 | TENSION DISC                        |     | 8         |
| 21       |             | A3108-334-000 | RIGHT NEEDLE THREAD TAKE-UP SPRING  |     | 1         |
| 22       |             | A3161-535-000 | LOWER LOOPER THREAD TAKE-UP SPRING  |     | 1         |
| 23       |             | A3508-104-000 | LEFT NEEDLE THRAEAD TAKE-UP SPRING  |     | 1         |
| 24       |             | A3104-334-000 | UP. LOOP. THREAD TAKE-UP SPRING     |     | 1         |
| 25       |             | A3134-634-000 | TENSION NUT                         |     | 4         |
| 26       |             | WP-0510516-SD | WASHER                              |     | 4         |
| 27       |             | A3104-503-000 | THREAD ADJUSTING DIAL               |     | 4         |
| 28       |             | A3106-202-000 | WAVED WASHER                        |     | 4         |
| 29       |             | A3158-535-000 | SPACER                              |     | 4         |
| 30       |             | A3105-535-000 | DIAL PRESSER PLATE                  |     | 4         |
| 31       |             | A3109-534-000 | SCREW                               |     | 4         |
| 32       |             | A3112-634-000 | GRADUATION SEAL (UPPER LOOPER)      |     | 1         |
| 33       |             | A3114-634-000 | GRADUATION SEAL (LEFT-HAND NEEDLE)  |     | 1         |
| 34       |             | A3113-634-000 | GRADUATION SEAL (LOWER LOOPER)      |     | 1         |
| 35       |             | A3111-634-000 | GRADUATION SEAL (RIGHT-HAND NEEDLE) |     | 1         |
| 36       |             | SM-5040655-SN | SCREW                               |     | 1         |
| 37       |             | SM-5041055-SN | SCREW                               |     | 1         |
| 38       |             | SM-5030855-SN | SCREW                               |     | 1         |
| 39       | 634V/634DEV | A1171-634-000 | SAFETY SWITCH SEAL                  |     | 1         |



| Ref. No. | Note      | Part No.       | Description                     | E.C | Amt. Req. |
|----------|-----------|----------------|---------------------------------|-----|-----------|
| 1        | 613V/634V | A6301-634-HA0  | MOTOR ASM. (SAUDI ARABIA)       |     | 1         |
| 2        |           | A6301-634-DA0A | MOTOR ASM. (USA/CANADA)         |     | 1         |
| 3        |           | A6301-634-FA0  | MOTOR ASM. (EUROPE)             |     | 1         |
| 4        |           | A6301-634-GA0  | MOTOR ASM. (AUS.)               |     | 1         |
| 5        |           | A6090-534-000  | CARBON BRUSH (USA/CANADA)       |     | 2         |
| 6        |           | A6003-535-000  | MOTOR PROTECTOR                 |     | 1         |
| 7        |           | A6007-634-000  | LAMP HOLDER SUPPORT             |     | 1         |
| 8        |           | SM-4040655-SN  | SCREW                           |     | 2         |
| 9        |           | SM-5030555-SC  | SCREW                           |     | 2         |
| 10       |           | SM-4040655-SN  | SCREW                           |     | 3         |
| 11       |           | HX-0015000-0B  | CORD PRESSER                    |     | 3         |
| 12       | 613V/634V | A6006-634-0A0  | LAMP HOLDER ASM. (SAUDI ARABIA) |     | 1         |
| 13       |           | A6006-634-01D  | LAMP HOLDER ASM. (USA/CANADA)   |     | 1         |
| 14       |           | A6006-634-0AB  | LAMP HOLDER ASM. (EUROPE)       |     | 1         |
| 15       |           | A6006-634-0AC  | LAMP HOLDER ASM. (AUS.)         |     | 1         |
| 16       |           | A6013-535-000  | LAMP (USA/CANADA)               |     | 1         |
| 17       |           | A6013-534-C00  | LAMP (EUROPE/AUS)               |     | 1         |
| 18       | 613V/634V | A6007-134-E00  | LAMP (SAUDI ARABIA)             |     | 1         |
| 19       | 613V/634V | A6401-634-H00  | FOOT CONT. (SAUDI ARABIA)       |     | 1         |
| 20       |           | A6401-634-DA0A | FOOT CONT. ASM. (USA/CANADA)    |     | 1         |
| 21       |           | A6401-634-FA0A | FOOT CONT. ASM. (EUROPE)        |     | 1         |
| 22       |           | A6401-634-GA0A | FOOT CONT. ASM. (AUS)           |     | 1         |
| 23       |           | EA-9500B02-00  | CABLE CLIP)                     |     | 2         |

| Ref. No. | Note        | Part No.       | Description                            | Amt. Req. |
|----------|-------------|----------------|----------------------------------------|-----------|
| 1        | 613V        | A9121-613-0A0  | ACCESSORY BAG ASM.                     | 1         |
| 2        | 634V/634DEV | A9121-634-0A0  | ACCESSORY BAG ASM.                     | 1         |
| 3        |             | A9102-634-000  | VINYL COVER                            | 1         |
| 4        |             | A9121-503-000  | ACCESSORIES BAG WITH ZIPPER            | 1         |
| 5        | 634V/634DEV | A1150-570-00A  | SPOOL RETAINER                         | 4         |
| 6        | 613V        | A1150-570-00A  | SPOOL RETAINER                         | 3         |
| 7        |             | A9109-202-000  | TWEEZERS                               | 1         |
| 8        |             | A9105-334-000  | CLEANING BRUSH                         | 1         |
| 9        |             | A9107-202-0AA  | NEEDLE THREADER WITH PACK              | 1         |
| 10       |             | A9110-335-000  | LOOPER THREADER                        | 1         |
| 11       |             | A9116-335-000  | NET                                    | 2         |
| 12       |             | A9103-102-000  | SCREW-DRIVER (MEDIUM)                  | 1         |
| 13       |             | A9107-102-000  | SCREW-DRIVER (SMALL)                   | 1         |
| 14       |             | A4145-534-0A0  | LOWER KNIFE WITH PACK                  | 1         |
| 15       |             | A9104-102-0A0  | OILER FEEDER                           | 1         |
| 16       | 613V        | A9117-503-0A0  | NEEDLE SET WITH CASE                   | 1         |
| 17       | 634V/634DEV | A9117-634-0A0  | NEEDLE SET WITH CASE                   | 1         |
| 18       |             | MHA-100B1100   | NEEDLE Hx1 #11                         | 3         |
| 19       | 613V        | MHA-100B1400   | NEEDLE Hx1 #14                         | 2         |
| 20       | 634V/634DEV | MJL-200B1100   | NEEDLE Jx2 #11                         | 2         |
| 21       | 613V        | A9150-613-V0A  | INSTRUCTION MANUAL (ENG. SPA.)         | 1         |
| 22       | 613V        | A9150-613-V0B  | INSTRUCTION MANUAL (ENG. FRA. GAR.)    | 1         |
| 23       | 613V        | A9150-613-V0C  | INSTRUCTION MANUAL (CZECH. POL. HUNG.) | 1         |
| 24       | 634V/634DEV | A9150-634-EVA  | INSTRUCTION MANUAL (ENG. SPA.)         | 1         |
| 25       | 634V/634DEV | A9150-634-EVB  | INSTRUCTION MANUAL (ENG. FRA. GER.)    | 1         |
| 26       | 634V/634DEV | A9150-634-EVC  | INSTRUCTION MANUAL (CZECH. POL. HUNG.) | 1         |
| 27       | 613V/634V   | A6013-634-HA0  | LAMP ASM. (SAUDI ARABIA)               | 1         |
| 28       | OPTION      | A1523-634-0C0A | BLIND STITCH PRESSER FOOT ASM. SET     | —         |
| 29       | OPTION      | A9113-634-0C0A | ELASTIC TAPE PRESSER FOOT ASM. SET     | —         |
| 30       | OPTION      | A1530-334-DC0A | CORDING PRESSER FOOT ASM. SET          | —         |
| 31       | OPTION      | A9130-335-0B5  | 2/3 THREAD SELECTOR ATT. MAS. ASM.     | —         |