

MODEL : MO-114D/MO-104D
List No : 6038-01

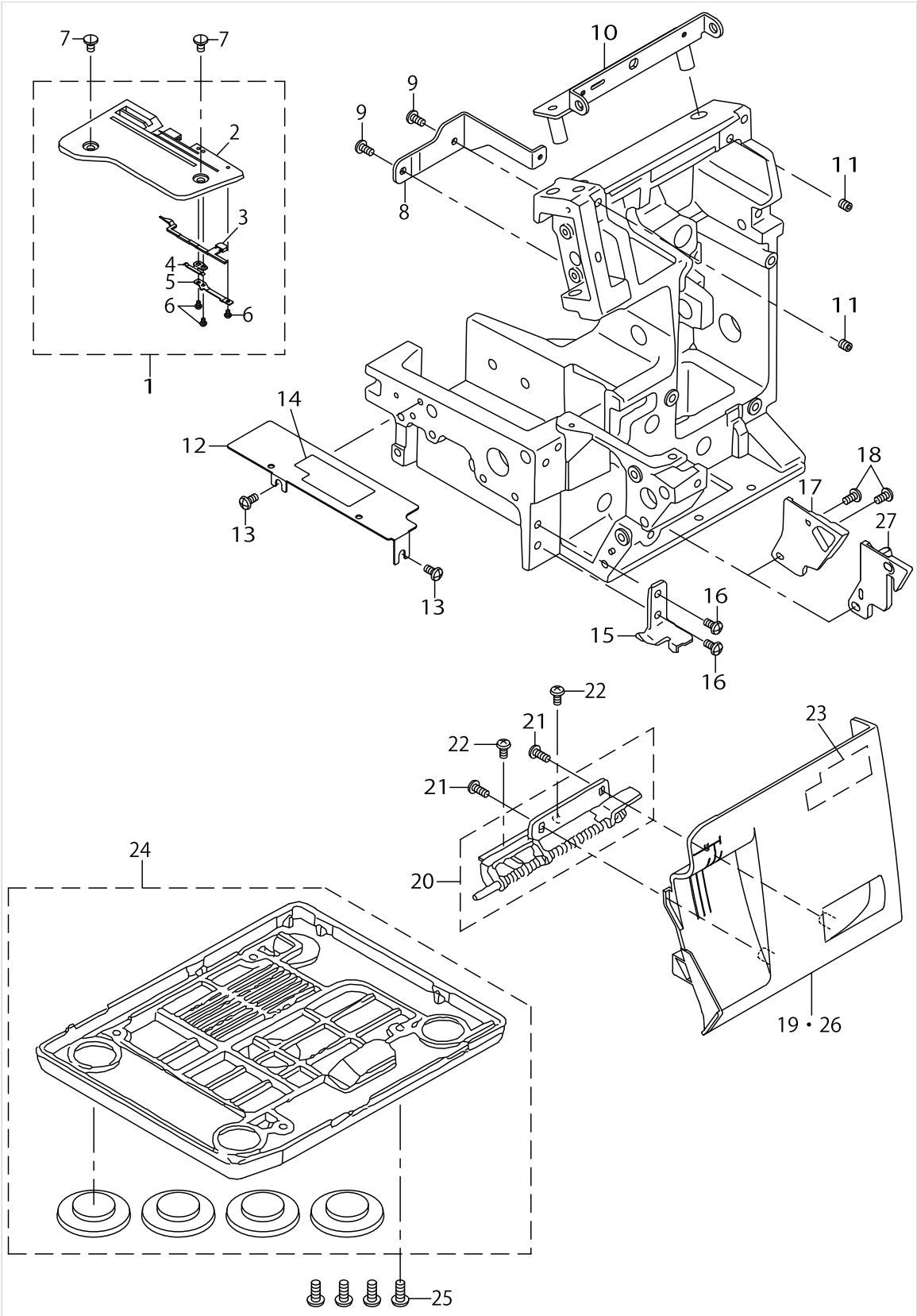
PARTS LIST

Published:12/01/2016

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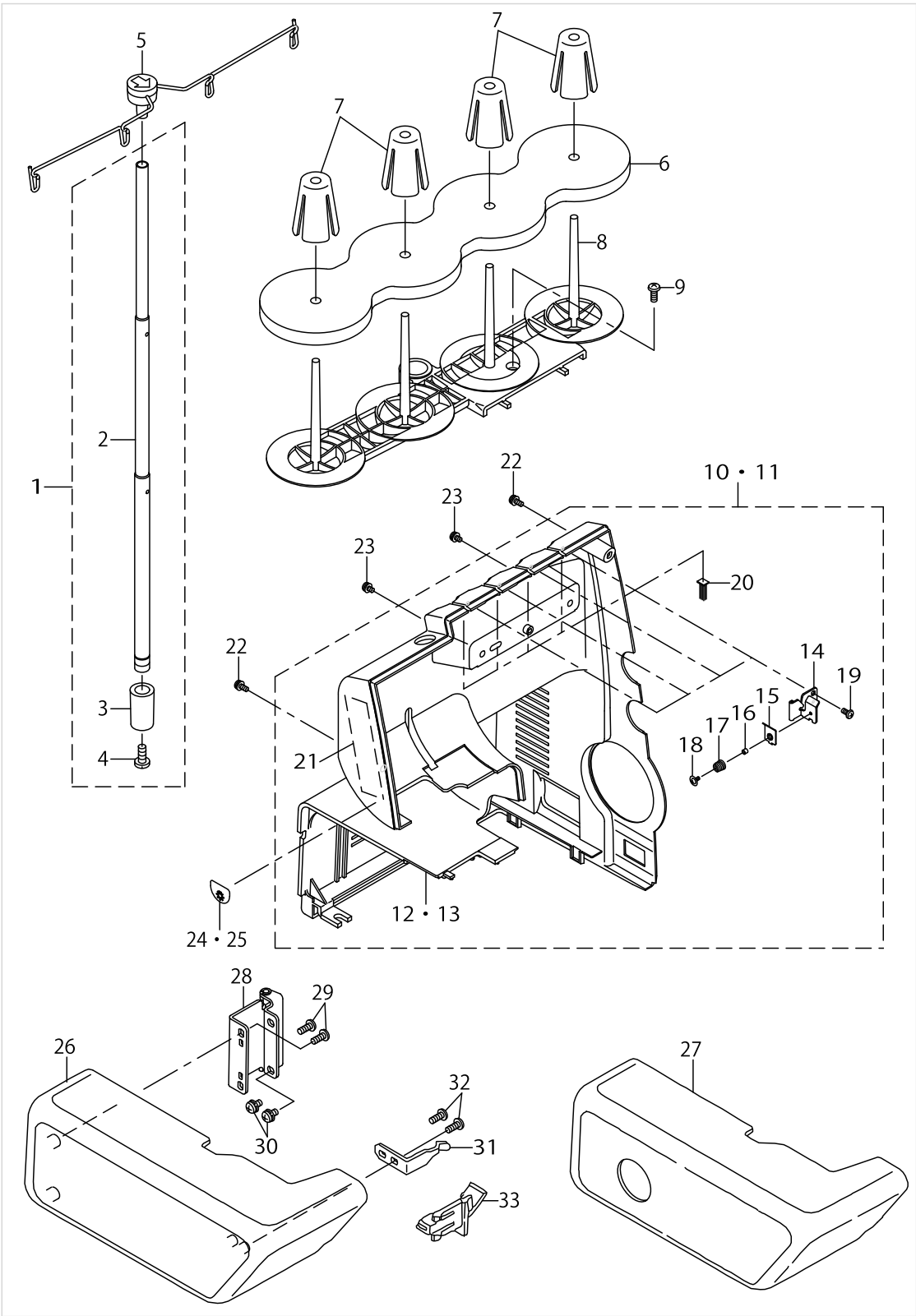
COVER COMPONENTS (1)



COVER COMPONENTS (1)

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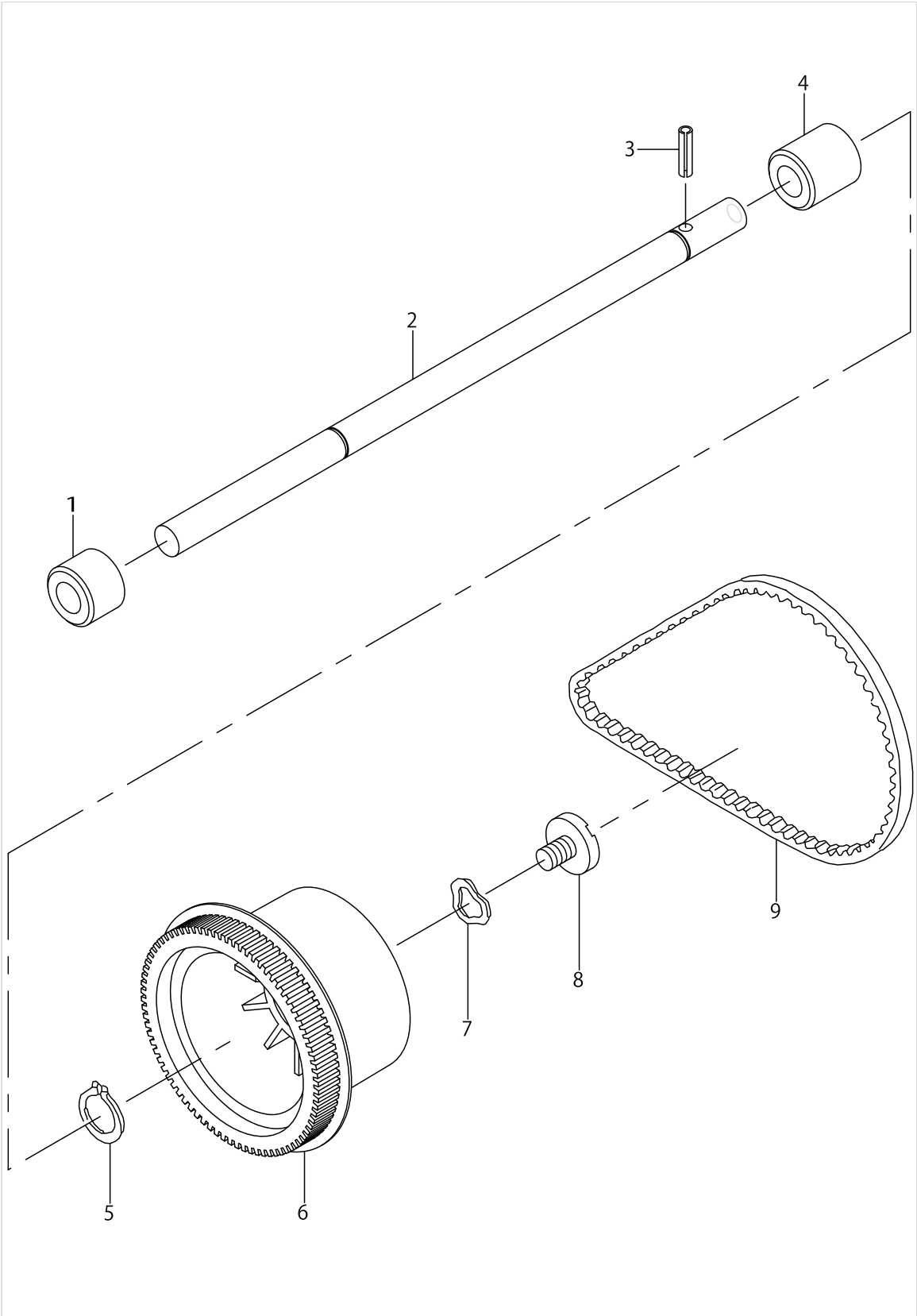
COVER COMPONENTS (2)



COVER COMPONENTS (2)

[illegible]

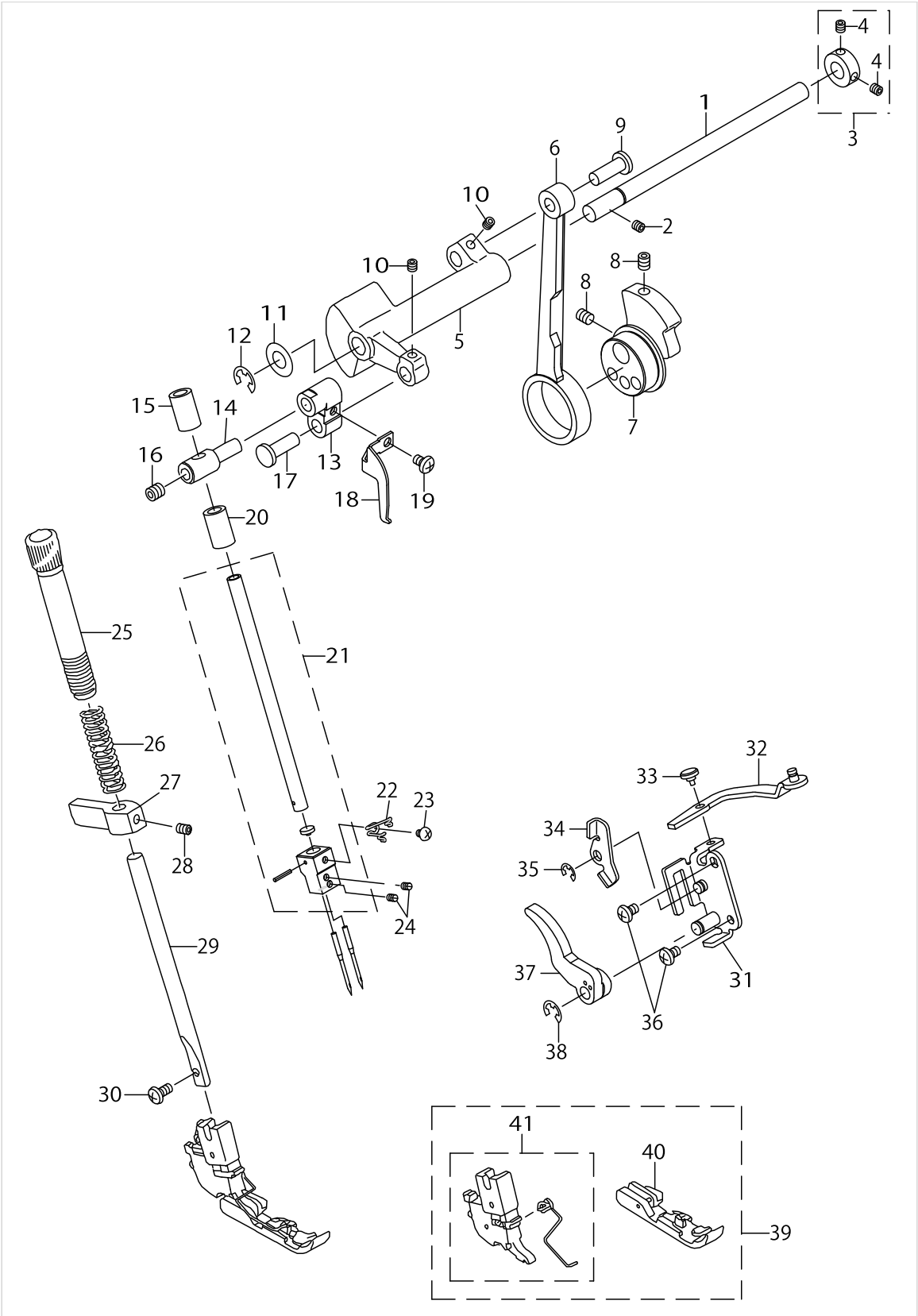
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

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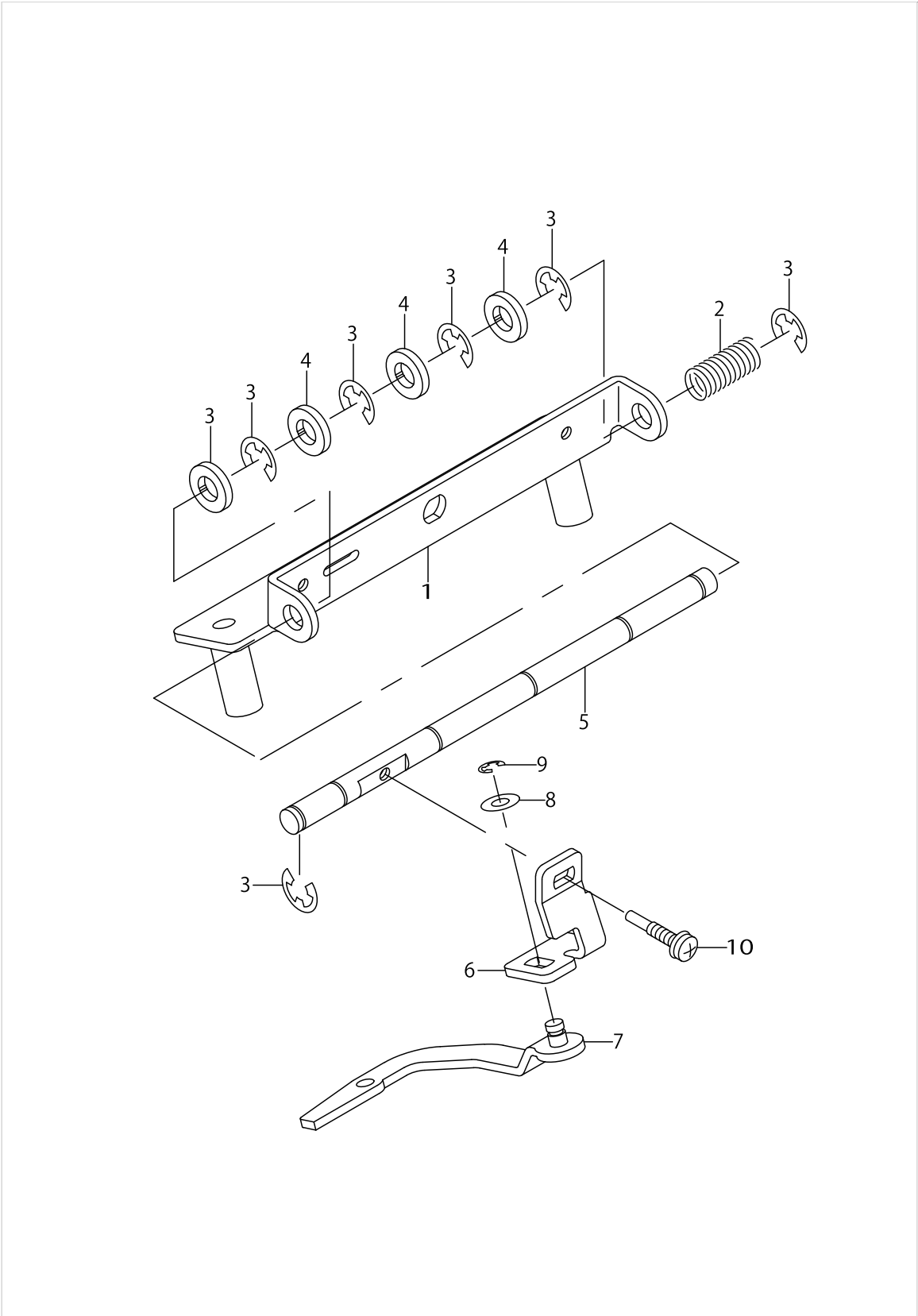
PRESSER FOOT COMPONENTS (1) & NEEDLE BAR COMPONENTS



PRESSER FOOT COMPONENTS (1) & NEEDLE BAR COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			A1404535000			NEEDLE BAR DRIVING SHAFT	1				
2			SM8040402TP			SCREW M4X0.7 L=4	1				
3			A14145020A0			THRUST COLLAR ASM.	1				
4		*	SM8040402TP			SCREW M4X0.7 L=4	2				
5			A1402535000			NEEDLE BAR CRANK	1				
6			A1403335000A			NEEDLE BAR CRANK ROD	1				
7			A1401535000A			NEEDLE BAR DRIVING CAM	1				
8			SM8050612TP			SCREW M5X6	2				
9			A1403102000			CONNECTING PIN	1				
10			SM8040402TP			SCREW M4X0.7 L=4	2				
11			WP0820516SP			WASHER 11.6X8.2X0.6	1				
12			RE0600000K0			E-RING 6	1				
13			A1412535000			NEEDLE BAR LINK	1				
14			A1411335000			CLOTH PLATE FIXING SPR	1				
15			A1407102000			NEEDLE BAR BUSHING LO	1				
16			SM8060602TP			SCREW M6X6	1				
17			A1403102000			CONNECTING PIN	1				
18			A1412534000			NEEDLE THREAD TAKE-UP	1				
19			SM4040655SN			SCREW M4X0.7 L=6	1				
20			A1407102000			NEEDLE BAR BUSHING LO	1				
21			A14065340A0			NEEDLE BAR ASM.	1				
22			A1409534000			NEEDLE BAR GUIDE	1				
23			SM4030455SN			SCREW	1				
24			A1416777000			NEEDLE SCREW	2				
25			A1503634000			PRESSER FOOT ADJUSTING	1				
26			A1501535000			PRESSER SPRING	1				
27			A1502535000			PRESSER BAR GUIDE BRAC	1				
28			SM8050402TP			SCREW	1				
29			A1507535000			PRESSER BAR	1				
30			SM5040855SN			SCREW	1				
31			A15049DC0A0A			LIFTING LEVER SET PLATI	1				
32			A15739DC0A0			THR.TENS.RELEASE LINK /	1				
33			A15699DC000			THR.TENS.RELEASE LINK I	1				
34			A15729DC000			THR.TENS.RELEASE DRIVI	1				
35			RE0400000K0			E-RING 4	1				
36			SM4040655SN			SCREW M4X0.7 L=6	2				
37			A15069DC000A			LIFTING LEVER	1				
38			RE0500000K0			E-RING	1				
39			A15018000C0A			PRESSER FOOT MAS.ASM.	1				
40	*		A15018000A0	A15018000C0A	Replaced	PRESSER FOOT ASM.	1	1.00			
41	*		A15148000B0A			PRESSER FOOT SHANK AS	1				

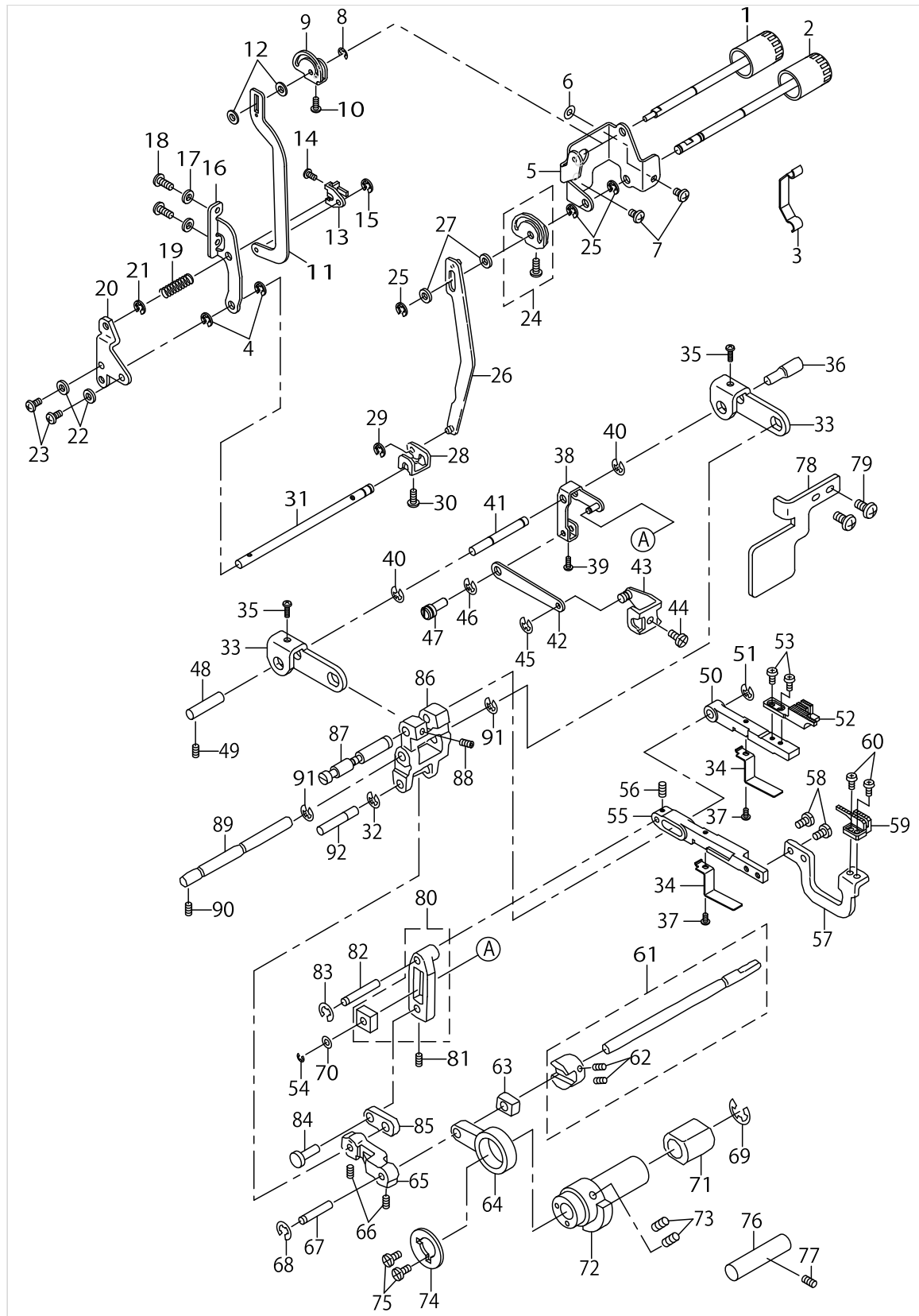
PRESSER FOOT COMPONENTS (2)



PRESSER FOOT COMPONENTS (2)

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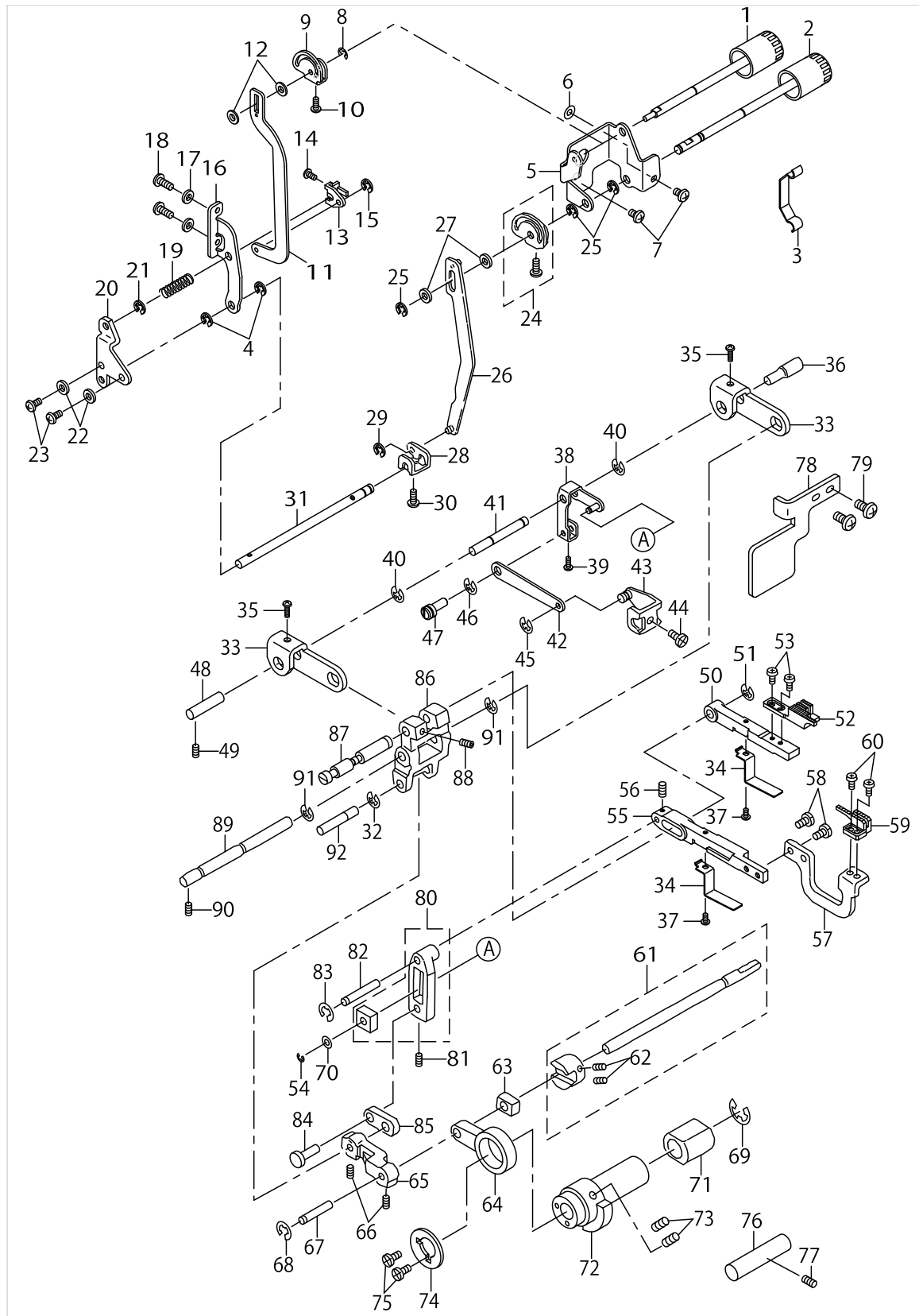
FEED MECHANISM COMPONENTS (FOR MO-114D)



FEED MECHANISM COMPONENTS (FOR MO-114D)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			A1601800000			STITCH LENGHT ADJUSTN	1				
2			A1602800000			DIF.FEED ADJUSTING KNC	1				
3			A1611655000			KNOB HOLDING PLATE	1				
4			RE0500000K0			E-RING	2				
5			A1610655000			FEED KNOB SUPPORT PLA	1				
6			WP0410516RZ	WP0410846SC	Replaced	WASHER	1	1.00			
7			SM4040655SN			SCREW M4X0.7 L=6	2				
8			RE0400000K0			E-RING 4	1				
9			A1613655000			MAIN FEED ADJUSTING CA	1				
10			SM5030855SN			SCREW	1				
11			A16196550A0			MAIN FEED ADJUSTING LI	1				
12			WP0410516RZ	WP0410846SC	Replaced	MAIN FEED ADJUSTING CA	2	1.00			
13			A1630534D00			MAIN FEED ADJUSTING AF	1				
14			SM5030655SN			SCREW M3X0.5 L=6	1				
15			RE0300000K0			E-RING 3	1				
16			A1634655000A			FEED ADJ.SHAFT SUPPOR	1				
17			WP0430801SC			WASHER M4	2				
18			SM5041055SN			SCREW M4X10	2				
19			A1633534D00			SPRING	1				
20			A1635534D00			BEARING	1				
21			RE0500000K0			E-RING	1				
22			WP0450816SC			WASHER	2				
23			SM5041055SN			SCREW M4X10	2				
24			A1637534DA0			DIF.FEED ADJ.CAM ASM.	1				
25			RE0400000K0			E-RING 4	3				
26			A1620534DA0			DIF.FEED ADJUSTING LIN	1				
27			A1614534D00			COLLAR	2				
28			A1655534D00			DIF.FEED.ADJ.ARM	1				
29			RE0300000K0			E-RING 3	1				
30			SM5030655SN			SCREW M3X0.5 L=6	1				
31			A1662655000A			SHAFT	1				
32			RE0400000K0			E-RING 4	1				
33			A1660534D00A			DIF.FEED SHAFT HOLDER	1				
34			A1616030Z00			SPRING	2				
35			SM5031001SE			SCREW M3 L=10	2				
36			A1664534D00			SHAFT	1				
37			SM4030655SP			SCREW	2				
38			A16618000A0			SUB FEED ADJUSTING ARM	1				
39			SM5030855SN			SCREW	1				
40			RE0500000K0			E-RING	2				
41			A1660800000			SUB FEED ADJ.ARM SHAFT	1				
42			A1653776000			DIF.FEED ADJUSTING LIN	1				
43			A1657534DA0			SUB FEED ADJ.ARM SHAFT	1				
44			SM5030655SN			SCREW M3X0.5 L=6	1				
45			RE0300000K0			E-RING 3	1				
46			RE0500000K0			E-RING	1				
47			A1654776000A			ECCENTRIC PIN	1				
48			A1663534D00			DIF.FEED SHAFT (A)	1				
49			SM8040402TP			SCREW M4X0.7 L=4	1				
50			A1625800000			FEED BASE	1				
51			RE0500000K0			E-RING	1				
52			A1627634D00			MAIN FEED DOG	1				
53			SM4030655SP			SCREW	2				
54			RE0300000K0			E-RING 3	1				
55			A1639800000			SUB FEED BASE	1				
56			SM8030302TP			SCREW M3X0.5 L=3	1				
57			A1648535000			DIF.FEED DOG SETTING B	1				
58			SM9040700SP			HEXAGONAL BOLT	2				
59			A1648800000			SUB FEED DOG	1				
60			SM4030655SP			SCREW	2				

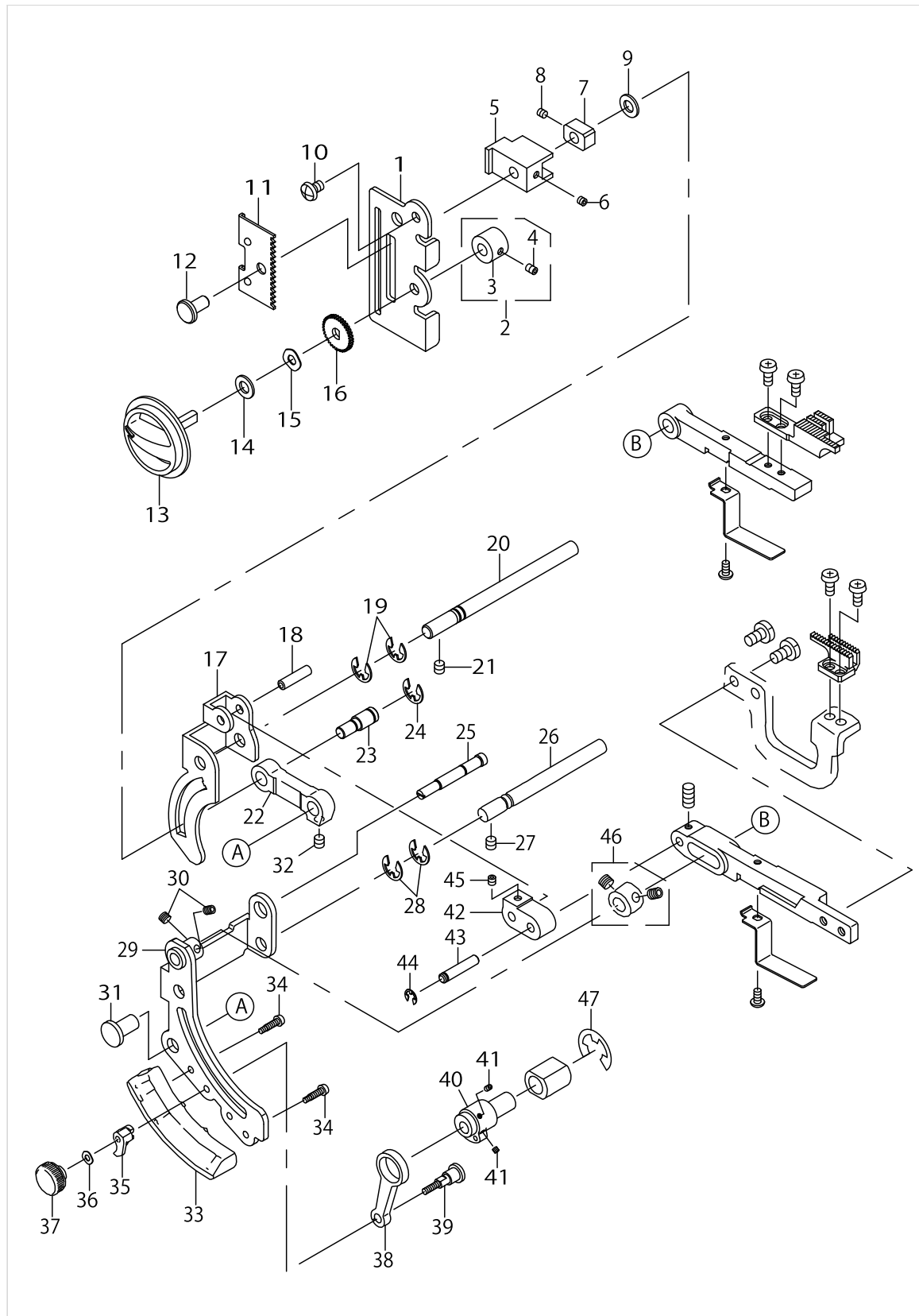
FEED MECHANISM COMPONENTS (FOR MO-114D)



FEED MECHANISM COMPONENTS (FOR MO-114D)

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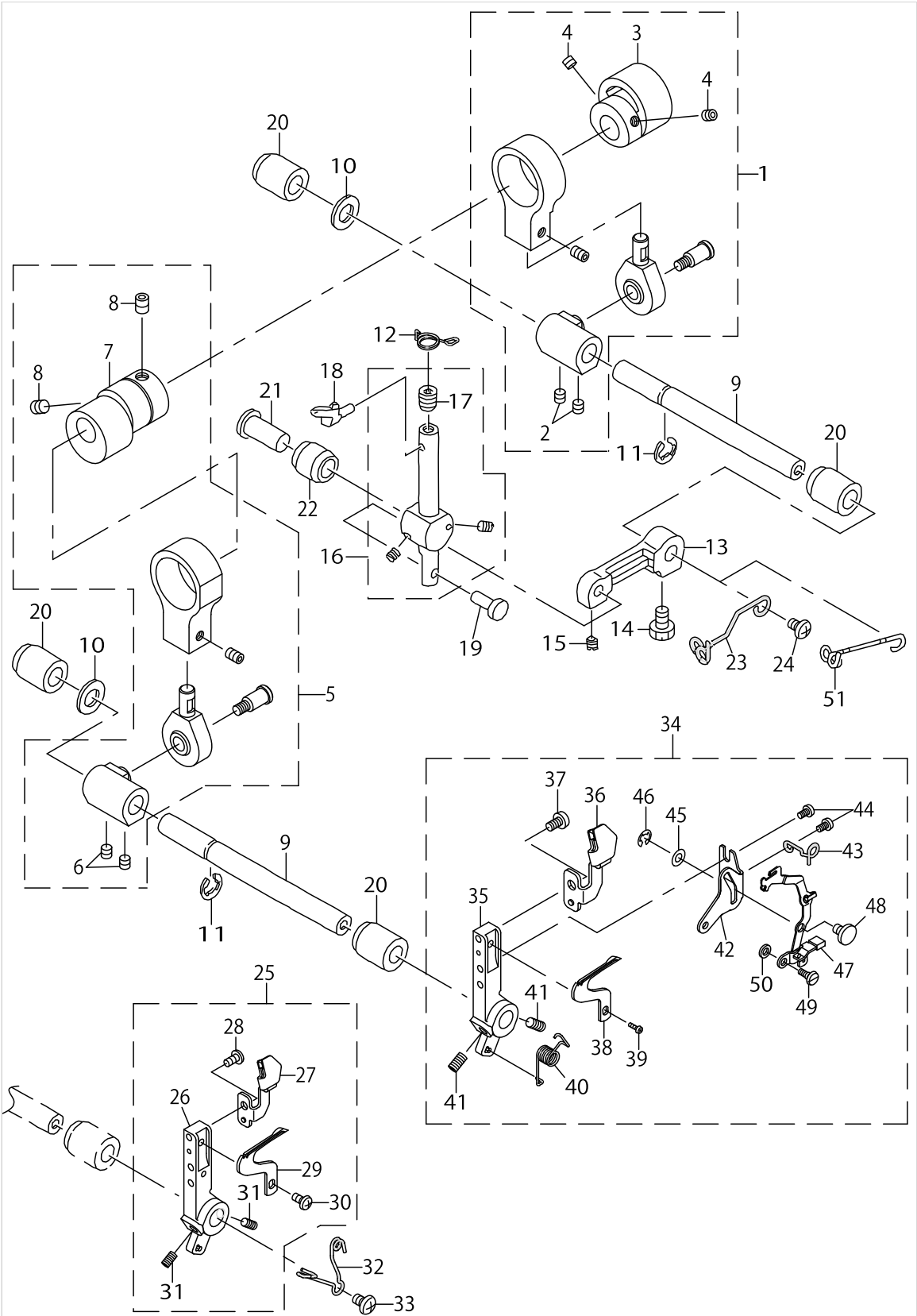
FEED MECHANISM COMPONENTS (FOR MO-104D)



FEED MECHANISM COMPONENTS (FOR MO-104D)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			A167452D000			DIF FEED ADJUSTING PLATE	1				
2			A16168800A0			DIF FEED ADJUSTING THR	1				
3		*	A1616880000			THRUST COLLAR	1				
4		*	SM8030302TP			SCREW M3X0.5 L=3	1				
5			A165152D000			DIF.FEED BLOCK GUIDE	1				
6			SM8030302TP			SCREW M3X0.5 L=3	1				
7			A1638776000			MAIN FEED SLIDE BLOCK	1				
8			SM8030302TP			SCREW M3X0.5 L=3	1				
9			WP0531001SC			WASHER 5.3X10X1	1				
10			SM5040655SN			SCREW	1				
11			A167552D0A0			DIF.FEED ADJUSTING	1				
12			A167652D000			GUIDE PIN	1				
13			A160264D000A			DIF.FEED ADJUSTING KNC	1				
14			WP0531001SC			WASHER 5.3X10X1	1				
15			WZ0540200KH			WAVE WASHER 5.4X10X0.1	1				
16			A167352D000			DIF.FEED ADJUSTING GEA	1				
17			A1636535000A			DIF.FEED ARM TYP	1				
18			A1634535000			DIF.FEED ARM CONN.SHA	1				
19			RE0500000K0			E-RING	2				
20			A163752D000			DIF.FEED SHAFT	1				
21			SM8040402TP			SCREW M4X0.7 L=4	1				
22			A1631535000			DIF.FEED ADJUSTING LIN	1				
23			A167052D000			DIF.FEED CONN.SHAFT	1				
24			RE0500000K0			E-RING	1				
25			A1626535000A			FEED BASE SUPPORT SHA	1				
26			A1622535000			HORIZONTAL FEED SHAFT	1				
27			SM8040402TP			SCREW M4X0.7 L=4	1				
28			RE0500000K0			E-RING	2				
29			A16235350A0			FEED BASE ARM	1				
30			SM8040302TP			SETSCREW	2				
31			A1620335000			HORIZONTAL FEED ARM F	1				
32			SM8040402TP			SCREW M4X0.7 L=4	1				
33			A1628535000A			FEED ADJUSTING SCALE	1				
34			ST4861051SN			TUPING SCREW	2				
35			A1652535000			FEED ADJUSTING POINTE	1				
36			WZ0430200KP			WASHER	1				
37			A1650534000			FEED ADJUSTING KNOB	1				
38			A1616535000			HORIZONTAL FEED CAM	1				
39			A1651535000			FEED ADJUSTING ROD	1				
40			A1617534000A			HORIZONTAL FEED CAM	1				
41			SM8040602TP			SCREW M4X0.7 L=6	2				
42			A1637535000			DIF FEED LINK	1				
43			A1635535000			DIF.FEED CONN.SHAFT	1				
44			RE0300000K0			E-RING 3	1				
45			SM8030302TP			SCREW M3X0.5 L=3	1				
46			A16168800A0			THRUST COLLAR ASM.	1				
47			RE0900000K0			E-RING 9	1				

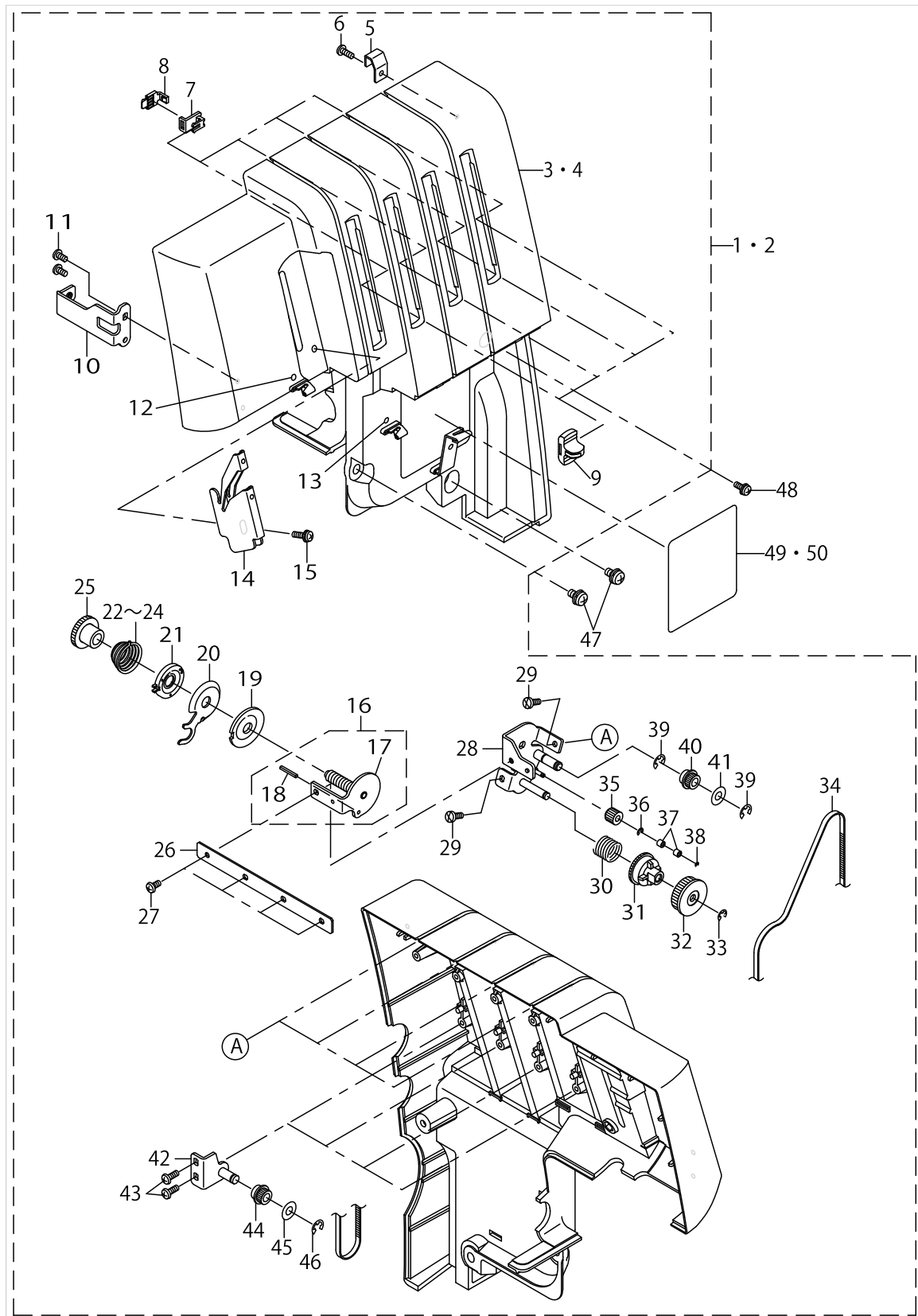
LOOPER DRIVE COMPONENTS



LOOPER DRIVE COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40061961			UPPER LOOPER CAM (ASM	1				
2		*	SM8040402TP			SCREW M4X0.7 L=4	2				
3		*	A2501534000A			UPPER LOOPER CAM	1				
4		*	SM8040402TP			SCREW M4X0.7 L=4	2				
5			40079513			LOWER LOOPER ROD (ASM	1				
6		*	SM8040402TP			SCREW M4X0.7 L=4	2				
7		*	A251453400C			LOWER LOOPER CAM	1				
8		*	SM8050602TP			SCREW M5 L=6	1				
9			A2521534000			LOOPER SHAFT	2				
10			WP0820516SP			WASHER 11.6X8.2X0.6	2				
11			RE0600000K0			E RING 6	2				
12			A25227760A0			UPPER LOOPER THR. GUII	1				
13			A2510334000			UPPER LOOPER OSC.ARM	1				
14			SM9050850SP			SCREW	1				
15			SM8040402TP			SCREW M4X0.7 L=4	1				
16			A25308000A0			UPPER LOOPER SLIDE SH/A	1				
17		*	SM8040402TP			SCREW M4X0.7 L=4	1				
18			A2512776000			UPPER LOOPER	1				
19			A2529335000			UPPER LOOPER ARM PIN	1				
20			A2561777000			BUSHING	4				
21			A2531534000A			UPPER LOOPER GUIDE SH.	1				
22			A2561777000			BUSHING	1				
23			A25195340A0			UPPER LOOPER THREAD T	1				FOR MO-114D
24			SM4040655SN			SCREW M4X0.7 L=6	1				
25			A25178000A0			LOWER LOOPER SUPP.ARM	1				FOR MO-104D
26		*	40067886			LOWER LOOPER SUPPORT	1				
27		*	A2536800000A			NEEDLE GUARD	1				
28		*	SM5030655SN			SCREW M3X0.5 L=6	1				
29		*	A252633500S			LOWER LOOPER	1				
30		*	SM5030655SN			SCREW M3X0.5 L=6	1				
31		*	SM8040602TP			SCREW M4X0.7 L=6	2				
32			A25205340A0			LOWER THREAD GUIDE	1				
33			SM4040655SN			SCREW M4X0.7 L=6	1				
34			A251780L0A0			LOWER LOOPER SUPP.ARM	1				FOR MO-114D
35		*	40067886			LOWER LOOPER SUPPORT	1				
36		*	A2536800000A			NEEDLE GUARD	1				
37		*	SM5030655SN			SCREW M3X0.5 L=6	1				
38		*	A252633500A			LOWER LOOPER	1				
39		*	SM5030655SN			SCREW M3X0.5 L=6	1				
40		*	A253733500SA			SPRING	1				
41		*	SM8040602TP			SCREW M4X0.7 L=6	2				
42		*	A253333500S			LOWER LOOPER THR. GUI	1				
43		*	A25206540A0			LOW.LOOPER THREAD TA	1				
44		*	SM5030655SN			SCREW M3X0.5 L=6	2				
45		*	A253933500S			WASHER	1				
46		*	RE0200000K0			E-RING 2	1				
47		*	A25346540B0A			LOWER LOOPER THREAD	1				
48		*	A253233500S			CONNECTING PIN	1				
49		*	A253133500S			SCREW	1				
50		*	WP0320501SC			WASHER M3	1				
51			A25196340A0			UPPER LOOPER THREAD T	1				FOR MO-104D

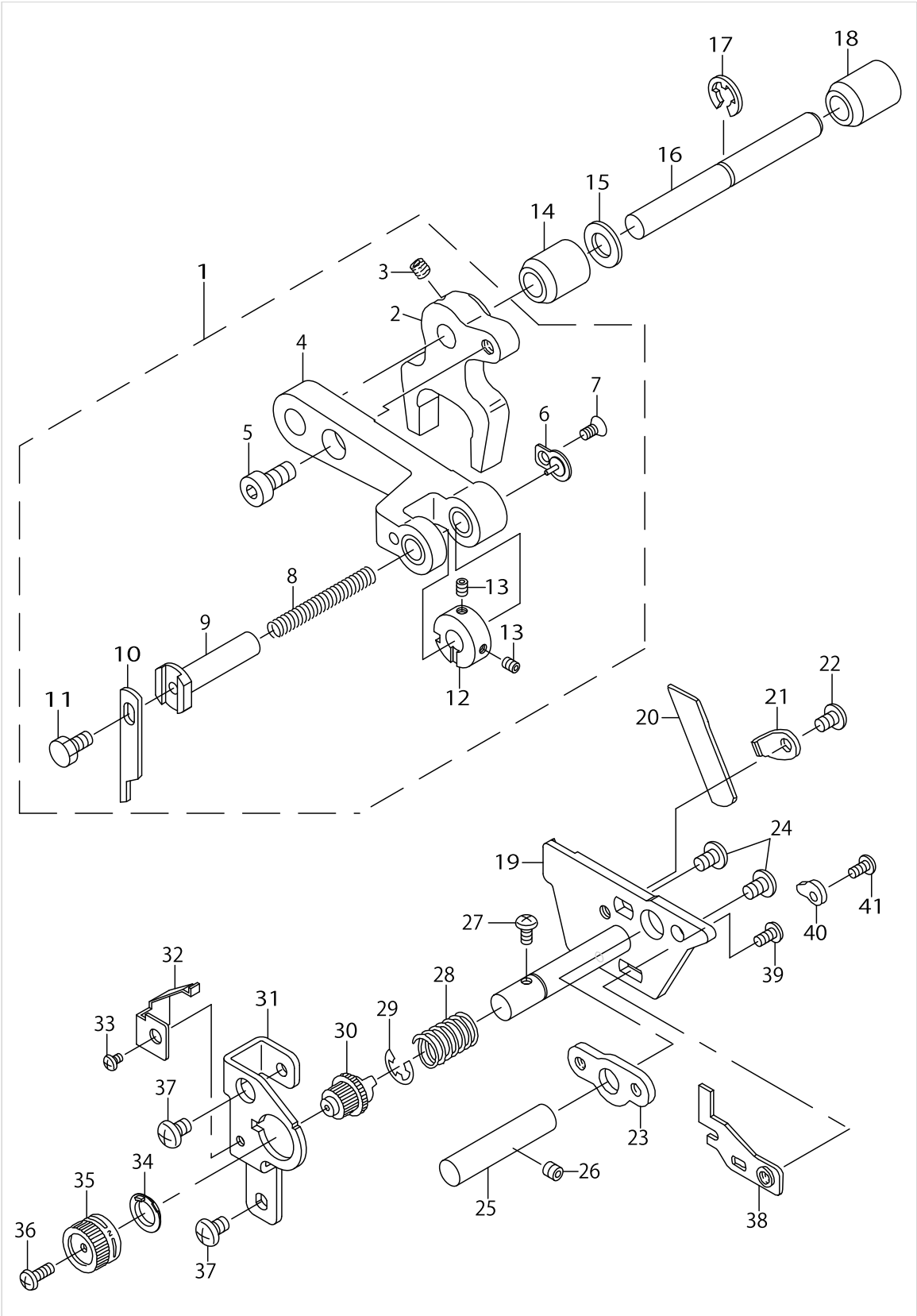
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

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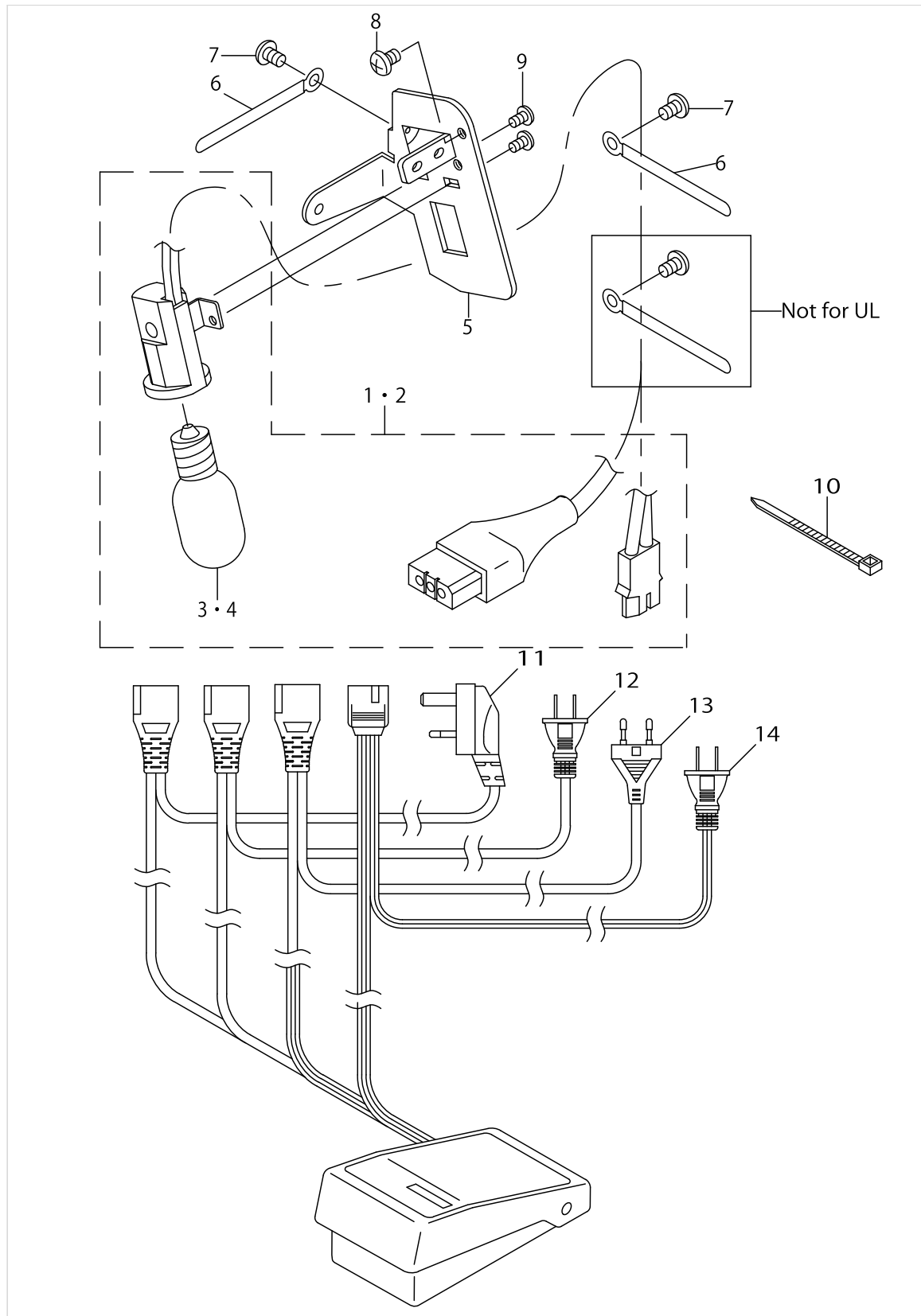
KNIFE DRIVE COMPONENTS



KNIFE DRIVE COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			A41018000A0			UPPER KNIFE DRIVING AR	1				
2		*	40072483			UPPER_KNIFE_DRIVING_AR	1				
3		*	SM8040402TP			SCREW M4X0.7 L=4	1				
4		*	A4101503000C			UPPER KNIFE ROCKING AF	1				
5		*	SM6051002TP			SCREW M5X0.8 L=10	1				
6		*	A41075020A0			KNIFE SPRING SUPPORTIN	1				
7		*	SM1030601SP			SCREW M3 L=6	1				
8		*	A4106535000			KNIFE PRESSER SPRING	1				
9		*	A4103535000			UPPER KNIFE HOLDER	1				
10		*	A4142335000			UPPER KNIFE HOLDER SH.	1				
11		*	SM9040803SD			BOLT M4X0.7 L=8	1				
12		*	A4105776000A			UPPER KNIFE TURNING KN	1				
13		*	SM8030402TP			SCREW M3X0.5 L=4	2				
14			A2112204000			SUB FEED ADJUSTING ME	1				
15			WP0820516SP			WASHER 11.6X8.2X0.6	1				
16			A4108535000			UPPER KNIFE SHAFT	1				
17			RE0600000K0			E-RING 6	1				
18			A2561777000			BUSHING	1				
19			A412153500C			LOWER KNIFE HOLDER	1				
20			A4145335000			LOWER KNIFE	1				
21			A4123335000			LOWER KNIFE PRESSER PL	1				
22			SM4040655SP			SCREW M4 L=6	1				
23			A4139655000			LOWER KNIFE FOLDER	1				
24			SM4040655SP			SCREW M4 L=6	2				
25			A4125502000			LOWER KNIFE HOLDER SH	1				
26			SM8040402TP			SCREW M4X0.7 L=4	1				
27			SM4030601SN			SCREW M3X6	1				
28			A4136335000			LOWER KNIFE HOLDER SP	1				
29			RE0500000K0			E-RING	1				
30			A4128535000			LOWER KNIFE ADJ.CAM	1				
31			40061998			LOWER KNIFE ADJ. SUPPC	1				
32			A4140535000			L KNIFE ADJ CAM PRESSEI	1				
33			SM4030455SP			SCREW	1				
34			A4132535000			LOWER KNIFE ADJUSTING	1				
35			A4130654000A			LOWER KNIFE ADJ.KNOB	1				
36			ST5030851SN			SCREW M5X8	1				
37			SM4040655SN			SCREW M4X0.7 L=6	2				
38			A4147324000			CLOTH WASTE COVER ST	1				
39			SM4030601SN			SCREW M3X6	1				
40			A4124335000			LOWER KNIFE SUPPORTIN	1				
41			SM4030655SP			SCREW	1				

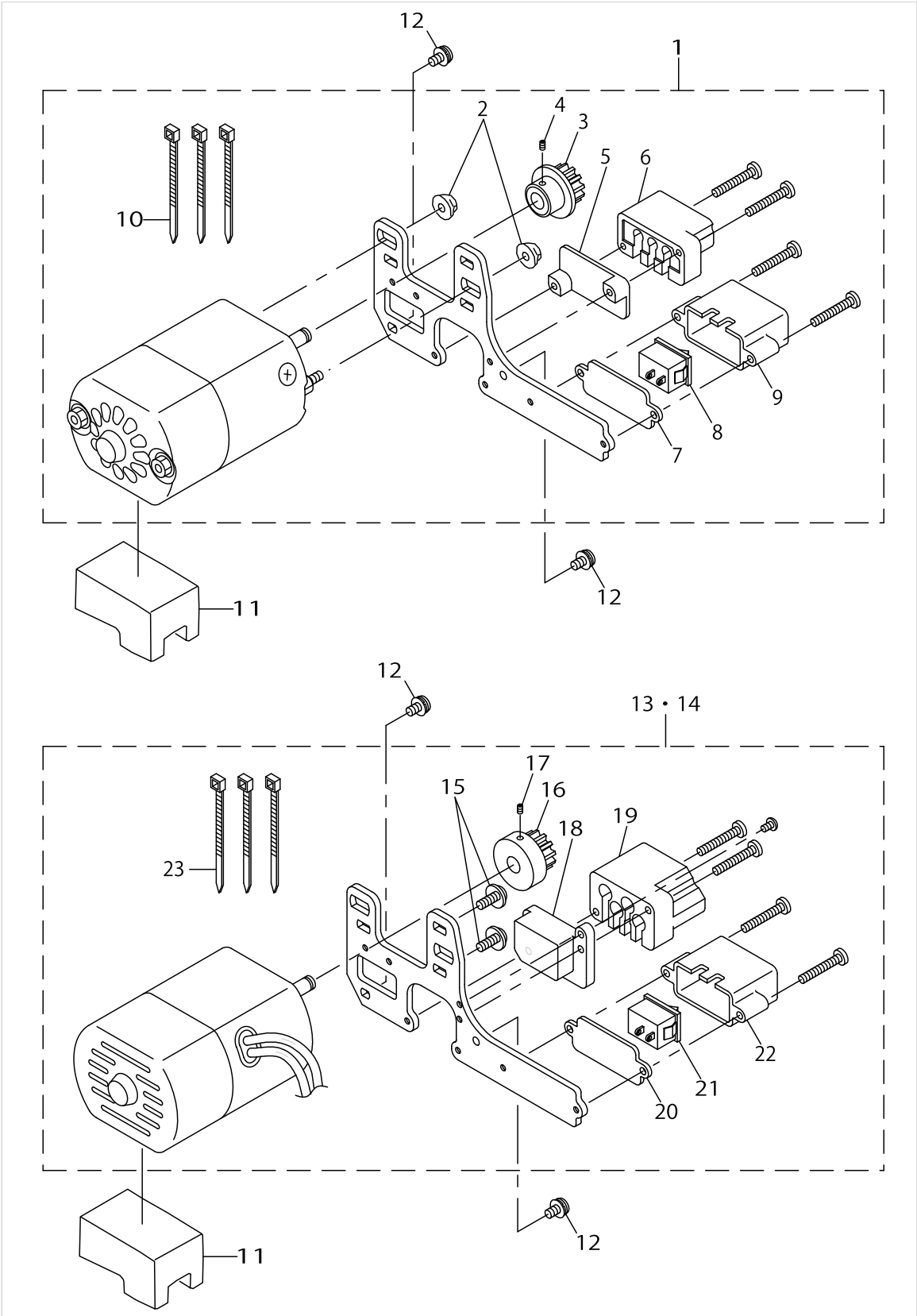
LAMP & FOOT CONTROLLER COMPONENTS



LAMP & FOOT CONTROLLER COMPONENTS

[illegible]

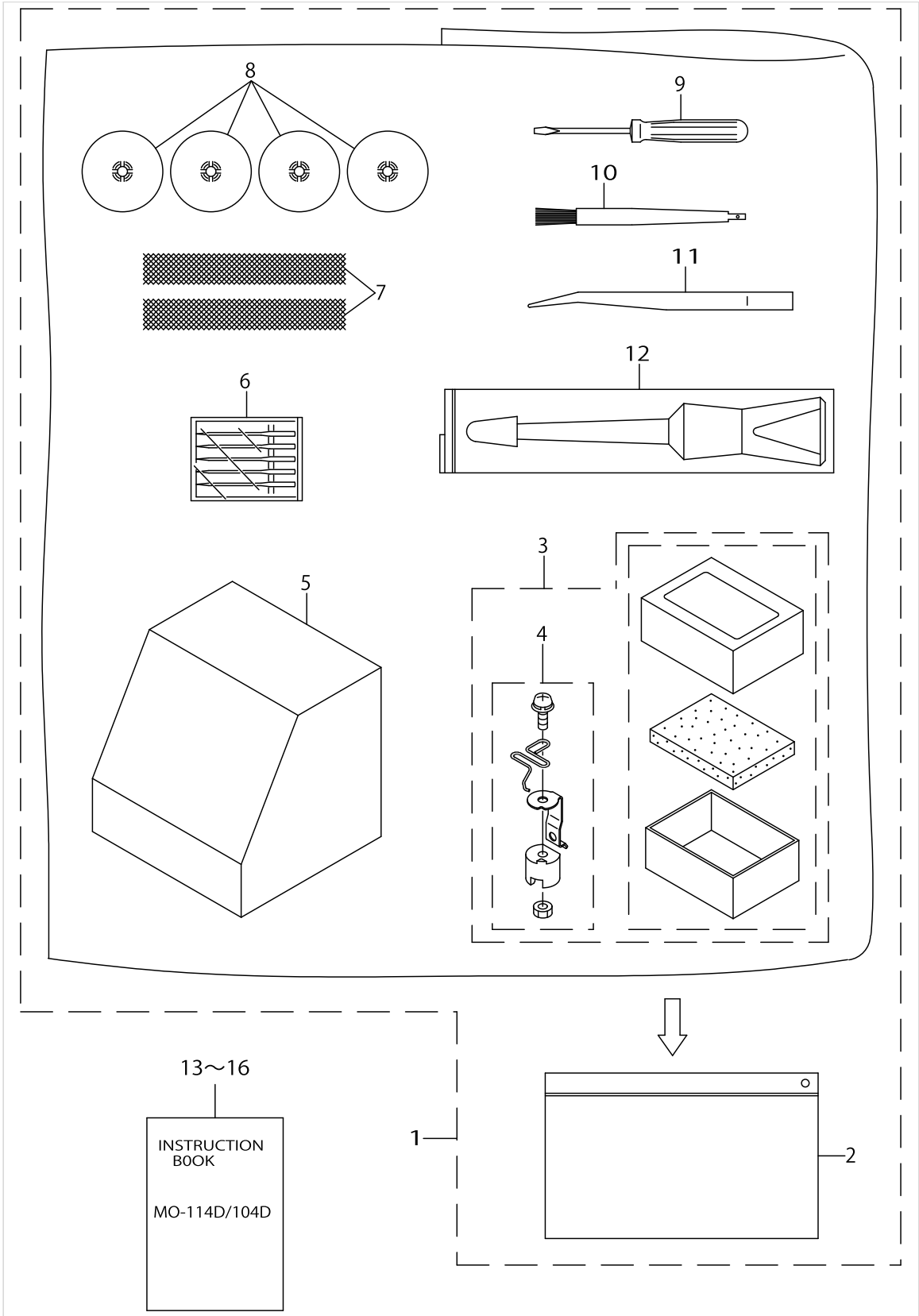
MOTOR COMPONENTS



MOTOR COMPONENTS

[illegible]

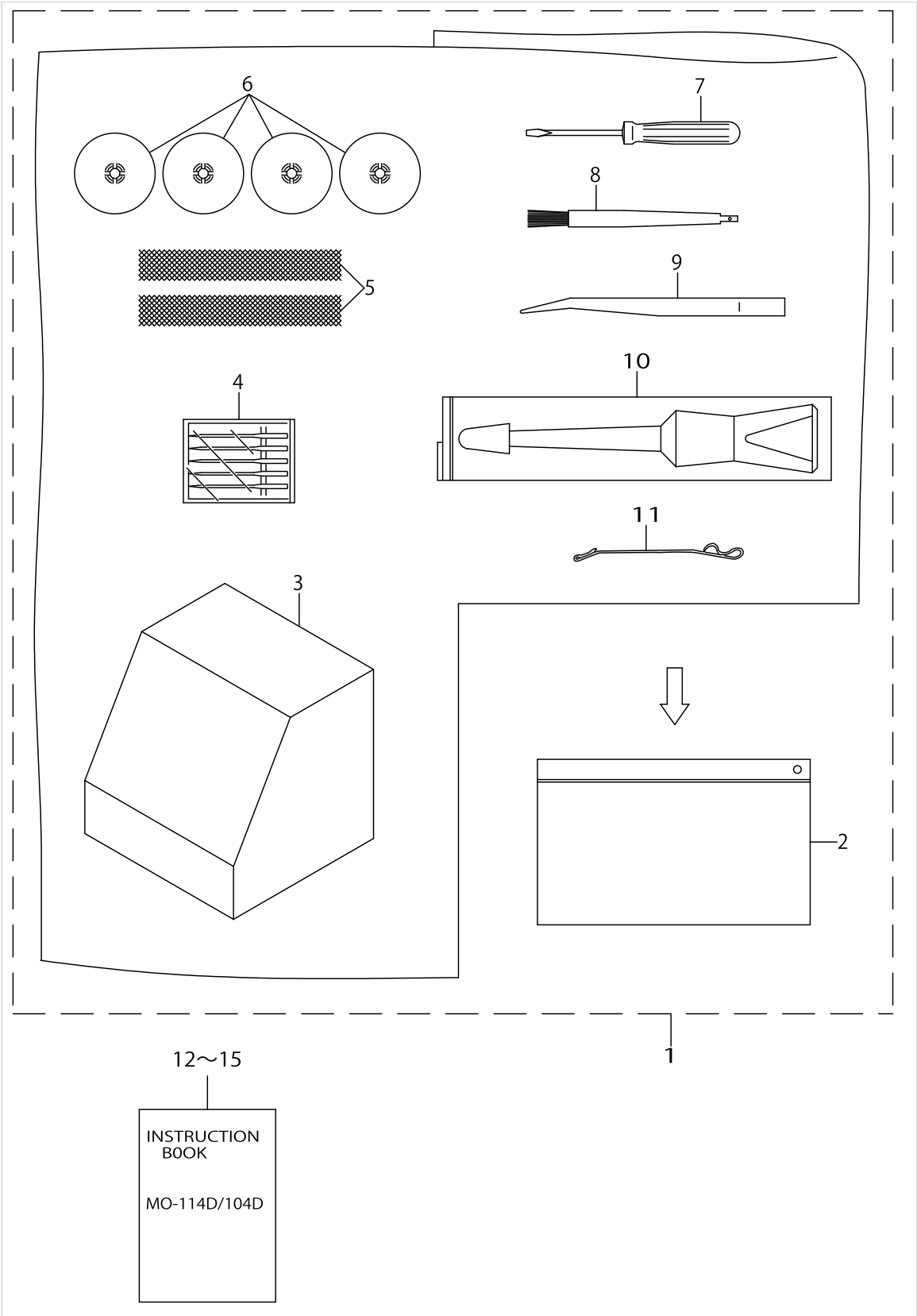
ACCESSORIES COMPONENTS (FOR MO-114D)



ACCESSORIES COMPONENTS (FOR MO-114D)

[illegible]

ACCESSORIES COMPONENTS (FOR MO-104D)



ACCESSORIES COMPONENTS (FOR MO-104D)

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
- 2.Codes on the "Qty" column
 - Each numeral indicates the number of parts required.
 - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40061961	18	1	A1136314DA0A	2	3	A15729DC000	8	34
40061998	22	31	A1138335000	2	7	A1573800000	10	5
40065952	28	10	A11408000A0	2	10	A15739DC0A0	8	32
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