

Essential Parts Book



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Catalog of each model is also available.
For further details, please refer to each catalog.

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GENUINE
PARTS

DDL-9000C

Direct-drive, high-speed, sewing system with automatic thread trimmer



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40172457	HORIZ_MOTOR_LINK_PIN	1	2	
2	40172485	KNIFE_UNIT	1	2	
3	40172486	THREAD_TRIMMER_KNIFE	1	2	
4	40172487	HANDLING_DEVICE_KNIFE	1	2	
5	22921605	THREAD TAKE-UP SPRING	1	4	Midium-weight
6	26261503	BTW_WHEEL_RUBBER	1	1	
7	26261602	BOBBIN_SPRING	1	4	
8	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
9	SS7091110TP	SCREW 9/64-40 L=10.5	1	1	
10	SS4080620TP	SCREW 1/8-44 L=6	1	1	
11	11038759	BOBBIN CASE ASM.	1	4	Midium-weight
12	22964001	BOBBIN A	1	12	
13	11038650	HOOK ASM.	1	2	Midium-weight
14	11420601	SCREW	1	1	Midium-weight
15	MDFRX1600C0	JUKI_MACHINE_OIL_7	1	4	Midium-weight
16	11092251	LUBRICATING BOBBIN ASM.	1	4	Heavy-weight
17	40000264	BOBBIN CASE ASM.	1	4	Heavy-weight
18	22921605	TAKE-UP SPRING	1	4	Heavy-weight
19	40006323	JUKI GREASE A TUBE (10G) SH-M	1	6	
20	23640204	GREASE TUBE (100G) SH-M	1	6	
21	40086699	REVERSE_FEED_LINK_PIN	1	4	
22	40029398	PICKER SPRING	1	4	
23	40172470	THREAD_TENSION_ASM	1	4	Midium-weight

DDL-9000B

Direct-drive, High-speed, 1-needle, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11001906	THROAT PLATE K	1	1	TYPE MS.MA
2	11028008	THROAT PLATE	1	1	For Japan
3	11038650	HOOK ASM	1	2	For AA./EE./GG
4	11040052	MOOVING KNIFE	1	2	
5	11062007	THROAT PLATE A	1	1	TYPE SH
6	11092251	LUBRICANTING BOBBIN ASM	1	2	TYPE SH
7	11141355	HOOK ASM	1	2	For Europe
8	11403003	FEED J	1	1	TYPE SH
9	11409257	MOVING KNIFE J ASM	1	2	TYPE SH
10	22890206	RP HOOK	1	2	TYPE DS
11	22890305	RP HOOK S	1	2	TYPE DS
12	22890404	RP HOOK C	1	2	TYPE DS
13	22895908	COUNTER KNIFE	1	2	TYPE DS
14	22896252	BOBBIN CASE ASM	1	4	TYPE DS
15	23614506	FEED DOG	1	1	
16	26261503	BTW_WHEEL_RUBBER	1	1	
17	26261602	BOBBIN_SPRING	1	4	
18	40000264	BOBBIN CASE ASM	1	4	TYPE SH
19	40036997	ASSY PICKER	1	1	
20	40037008	THREAD CUTTER	1	1	
21	40044189	THREAD GUIDE FOR KNIFE	1	1	
22	40044190	THREAD GUIDE FOR KNIFE H	1	1	TYPE SH
23	40050588	THREAD GUIDE FOR KNIFE D	1	1	TYPE DS
24	40050589	FIX KNIFE H	1	2	TYPE SH
25	40069097	RULER PLATE I	1	1	
26	40089605	THROAT PLATE J	1	1	TYPE SH
27	40091141	BOBBIN	1	12	
28	40091461	RULER PLATE	1	1	
29	B1109552000	THROAT PLATE	1	1	For China
30	B1613012100	FEED DOG I	1	1	

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	22921605	TAKE-UP SPRING	1	4	Exclude MS.MA
32	D1613155W00	FEED DOG W	1	1	TYPE MS.MA
33	D1837555BAAA	BOBBIN CASE ASM	1	4	
34	D2406555D0H	COUNTER KNIFE	1	2	
35	D3128555D00	TAKE UP SPRING	1	4	TYPE MS.MA
36	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
37	40145927	OIL SELL	1	1	
38	40069110	ATTACHMENT FIXATION SCREW	1	1	
39	RO092270200	FEED DIAL RUBBER RING	1	1	

1-NEEDLE, LOCKSTITCH MACHINES

DDL-9000B / X73199

Direct-drive, High-speed, 1-needle, Lockstitch Machine with Automatic Thread Trimmer [Needle thread clamp / Shorter-thread remaining type]



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11141355	HOOK ASM	1	2	For Europe
2	11038650	HOOK ASM	1	2	
3	22964001	BOBBIN	1	12	
4	D1837555BAAA	BOBBIN CASE ASM	1	4	
5	D18375550BA	IDLE PREVENTION SPRING	1	3	
6	11497302	THREAD_HAUL KNIFE	1	4	
7	11420106	THREAD_CUTTER KNIFE	1	4	
8	11420601	SCREW	1	1	
9	SM2040955TP	SCREW M4	1	1	
10	SM2040750TP	SCREW M4	1	1	
11	22896252	BOBBIN CASE ASM D	1	4	
12	D1837555B0B	IDLE PREVENTION SPRING D	1	3	
13	22890404	RP HOOK C	1	2	TYPE DS For Europe
14	22890206	RP HOOK	1	2	TYPE DS For Japan,China
15	22896500	RP INNER HOOK	1	2	TYPE DS
16	40006323	JUKI GREASE A TUBE	1	4	
17	SS7080510TP	NEEDLE SEREW	1	2	
18	40163071	THROAT_PLATE_IB_R	1	1	
19	40164902	FEED_DOG_I_ST	1	1	
20	B15240120BA	PRESSER FOOT S	1	1	

DDL-900A

Direct-drive, High-speed, 1-needle,
Lockstitch Machine with Automatic Thread Trimmer



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	22921605	THREAD TAKE-UP SPRING	1	4	
2	26261503	BTW WHEEL RUBBER	1	1	
3	26261602	BOBBIN SPRING	1	4	
4	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
5	22932909	BOBBIN	1	12	
6	11038759	BOBBIN CASE ASM.	1	4	
7	11038650	HOOK ASM.	1	2	
8	22916555	OIL SEAL SCREW ASM.	1	1	
9	22890404	RP HOOK C	1	2	Optional parts
10	22890206	RP HOOK	1	2	Optional parts
11	22890305	RP HOOK S	1	2	Optional parts
12	22964001	BOBBIN	1	12	for RP Hook
13	22896252	BOBBIN CASE ASM.	1	4	for RP Hook
14	11040052	MOVING KNIFE ASM.	1	2	
15	22947808	KNIFE THREAD GUIDE	1	1	
16	D2406555D0H	COUNTER KNIFE	1	2	
17	22950356	HOOK THREAD PRESSER ASM.	1	2	
18	40148382	LED_BT_SWITCH_ASSY	1	1	

DDL-8700-7

1-Needle, High-speed Lockstitch Machine, with Automatic Thread Cutter



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11038650	HOOK ASM	1	2	
2	11038759	BOBBIN CASE ASM	1	4	
3	11040409	MOVING KNIFE HINGE SCREW	1	1	
4	11141355	HOOK ASM	1	2	For Europe
5	22902605	RULER STOPPER	1	1	
6	22932909	BOBBIN	1	12	
7	22945307	TAKE-UP SPRING	1	4	
8	B1613012A00	FEED DOG A	1	1	For Japan
9	B1613012I00	FEED DOG I	1	1	
10	SS2060210SP	SCREW 3/32-56 L=2.3	1	1	
11	SS7110540SP	SCREW 11/64 L=5	1	1	
12	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	

DDL-8100B-7

1-Needle, Lockstitch Machine with Tread Trimmer



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	26261503	BTW WHEEL RUBBER	1	1	
2	26261602	BOBBIN SPRING	1	4	
3	22945703	THREAD TENSION NUT	1	2	
4	SS7080510TP	SCREW 1/8-44 L=4.5	1	2	
5	22932909	BOBBIN	1	12	
6	11038759	BOBBIN CASE ASM.	1	4	
7	40126849	HOOK ASM.	1	2	
8	SS7091110TP	SCREW 9/64-40 L=10.5	1	2	
9	11040052	MOVING KNIFE ASM.	1	2	
10	22947808	THREAD GUIDE FOR KNIFE	1	1	
11	D2406555D0H	COUNTER KNIFE	1	2	
12	22950356	HOOK THREAD PRESSER ASM.	1	1	
13	40127154	COUNTER KNIFE	1	2	FOR DDL-8100B-7R
14	40127155	LOWER THREAD FINGER	1	2	FOR DDL-8100B-7R
15	40127160	MOVING KNIFE	1	2	FOR DDL-8100B-7R
16	40127163	LEVER STOPPER	1	1	FOR DDL-8100B-7R
17	40130874	LED BT UNIT	1	1	

DDL-8100e

1-needle, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11092459	LUBRICATING BOBBIN ASM	1	2	H type Exclusive Parts
2	22921605	THREAD TAKE-UP SPRING	1	4	
3	22932909	BOBBIN	1	12	
4	40099083	RULER STOP SEAT	1	1	
5	22965909	THROAT PLATE	1	1	
6	B1613012I00	FEED DOG I	1	1	
7	B1613555H00	FEED DOG (H)	1	1	H type Exclusive Parts
8	B18301270A0	HOOK ASM	1	2	
9	B18370120A0	BOBBIN CASE ASM	1	4	
10	40098388	PRESSER BAR GUIDE BRACKET	1	1	
11	40101683	HAND_WHEEL	1	1	
12	22903009	MAIN SHAFT	1	1	
13	40101461	UPRIGHT SHAFT	1	1	
14	40101462	FEED BASE SHAFT	1	1	
15	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	

DLN-5410N

1-needle, Needle-feed, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	22921605	THREAD TAKE-UP SPRING	1	2	
2	22932909	BOBBIN	1	12	
3	SS7091110TP	SCREW 9/64-40 L=10.5	1	2	
4	11300308	THROAT PLATE	1	1	
5	22903900	ADJUSTING PIN	1	1	
6	22907406	PRESSER SPRING	1	1	
7	22916407	BOBBIN CASE POSITIONING FINGER	1	1	
8	22920508	ARM THREAD GUIDE A	1	1	
9	22920607	ARM THREAD GUIDE B	1	1	
10	22928105	BOBBIN PRESSER	1	1	
11	B1418552A00	NEEDLE THREAD GUIDE A	1	1	
12	B18304150A0	HOOK ASM.	1	1	
13	B18370120A0	BOBBIN CASE ASM.	1	1	
14	D1609415B00	FEED DOG	1	1	
15	SS2110920TP	SCREW 11/64-40 L=8.5	1	1	
16	SS4080620TP	SCREW 1/8-44 L=6	1	1	
17	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
18	11301009	NEEDLE BAR, A	1	1	
19	22921506	THREAD TENSION DISK	1	1	
20	22923205	PUMP BODY COVER	1	1	
21	22927404	BOBBIN WINDER	1	1	
22	22928303	CONTROL RUBBER	1	1	
23	22971857	FEED BASE ASM.	1	1	
24	B1414226000	SLIDE BLOCK	1	1	
25	D1524415BBC	PRESSER FOOT ASM.	1	1	
26	SE4301041SR	SCREW D=3 L=10	1	1	

DLN-6390-7

1- Needle, High-speed, Cylinder-bed, Lockstitch with Cloth Puller and Large Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11409604	FIX KNIFE	1	2	
2	22921605	THREAD TAKE-UP	1	4	
3	40003721	THROAT PLATE BUSSING	1	2	
4	40003894	HOOK ASM	1	2	
5	40003895	BOBBIN CASE ASM	1	4	
6	40003917	MOVING KNIFE ASM	1	2	
7	40003919	THREAD GUIDE FOR KNIFE	1	1	
8	40068691	NEEDLE_BAR_NUT	1	1	
9	G1817875000	BOBBIN	1	12	
10	40003908	THREAD TAKE-UP LEVER ASM.	1	1	

DLN-9010A

Direct-drive, High-speed, Needle-feed, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11313053	MOVING KNIFE ASM	1	2	
2	11321452	LUBRICATING BOBBIN ASM	1	2	FOR SH
3	11409257	MOVING KNIFE J ASM	1	2	FOR SH
4	11409604	FIX KNIFE	1	2	FOR SH
5	23646003	POSITIONING BOBBIN ASM	1	2	FOR SH
6	40000324	COUNTER KNIFE	1	2	
7	11015906	OIL WICK	1	1	
8	11322203	FEED DOG H	1	1	FOR SH
9	23624257	THREAD TAKE-UP PICKER ASM	1	1	
10	23645401	THREAD GUIDE FOR KNIFE H	1	1	FOR SH
11	26261206	BTW SPACER	1	1	
12	26261503	BTW WHEEL RUBBER	1	1	
13	40000323	THREAD GUIDE FOR KNIFE	1	1	
14	40000361	WIPER	1	1	
15	40024124	NEEDLE BAR THREAD GUIDE	1	1	FOR SH
16	B1109415H0B	THROAT PLATE (H)	1	1	FOR SH
17	B1418552A00	NEEDLE THREAD GUIDE A	1	1	
18	B3118552I00	TENSION RELEASING PIN I	1	1	
19	D1609415B00	FEED DOG	1	1	
20	10502300	THREAD CUTTER	1	1	
21	22902605	RULER STOP SEAT	1	1	
22	26261602	BOBBIN SPRING	1	1	
23	SS2060210SP	SCREW 3/32-56 L=2.3	1	1	
24	SS2110915SP	SCREW 11/64-40 L=8.5	1	1	
25	SS2110920TP	SCREW 11/64-40 L=8.5	1	1	
26	SS4080620TP	SCREW 1/8-44 L=6	1	1	
27	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
28	22932909	BOBBIN	1	12	

LH-3500 SERIES

Semi-dry-head, 2-needle, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10111508	SPRING	1	1	For 3528-7 3568-7
2	10210805	HARD ALUMITE BOBBIN	1	12	For 3528-7 3568-7
3	10231603	BOBBIN	1	24	For 3578-7 3588-7
4	11015906	OIL WICK	1	1	
5	11404704	OIL WICK	1	1	For 3578 3578-7 3588 3588-7
6	22603708	FELT	1	1	
7	22653802	SHEET	1	1	For 3528-7 3568-7
8	22819809	SHEET	1	1	For 3578-7 3588-7
9	22827257	BOBBIN CASE ASM	1	4	For 3588 3588-7
10	22921605	THREAD TAKE-UP SPRING	1	4	TypeS,F,G
11	40033160	CLAMP_SPRING	1	2	For 3528-7 3568-7 3578-7 3588-7
12	40036682	ASSY_RATCH_HOOK	1	2	For 3528
13	40036683	ASSY_RATCH_HOOK_TRIM	1	2	For 3528-7
14	40036684	ASSY_CAP_HOOK	1	2	For 3568
15	40036685	ASSY_CAP_HOOK_TRIM	1	2	For 3568-7
16	40043334	ASSY_RATCH_LARGEHOOK (T)	1	2	For 3588-7
17	40043335	ASSY_RATCH_LARGEHOOK	1	2	For 3578
18	40044393	CLAMP	1	1	For THREAD TRIMMER TYPE
19	40036684	HOOK EXCEPT CAP	1	2	For 3568
20	40059785	HOOK TRIM EXCEPT CAP	1	2	For 3568-7
21	40059786	LARGE HOOK EXCEPT CAP	1	2	For 3588
22	40059787	LARGE HOOK TRIM EXCEPT CAP	1	2	For 3588-7
23	40076708	CLAMP_SPRING	1	1	For THREAD TRIMMER TYPE
24	40076709	CLAMP	1	1	For THREAD TRIMMER TYPE
25	B9117051000	BOBBIN	1	12	For 3528 3568
26	B9117563000	BOBBIN	1	12	For 3578 3588
27	D3128555D00	THREAD TAKE-UP SPRING	1	4	TypeA

LH-3500A SERIES

Semi-dry-head, 2-needle, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10111508	SPRING	1	1	For 3528A-7 3568A-7
2	10210805	HARD ALUMITE BOBBIN	2	24	For 3528A-7 3568A-7
3	10231603	BOBBIN	2	24	For 3578A-7 3588A-7
4	22612402	BOBBIN CASE TENSION SPRING	2	4	
5	22618706	THREAD TAKE-UP SPRING	1	2	For ALL (Exclude 3528A A/F)
6	22618805	THREAD TAKE-UP SPRING	1	2	For ALL (Exclude 3528A A/F)
7	22653802	SHEET	2	24	For 3528A-7 3568A-7
8	22688204	SPRING	2	24	
9	22688402	TENSION ADJUSTING SPRING	2	4	
10	22819809	SHEET	2	24	For 3578A-7 3588A-7
11	40036682	ASSY_RATCH_HOOK	2	2	For 3528A (TYPE A,F)
12	40036683	ASSY_CAP_HOOK_TRIM	2	2	For 3528A-7
13	40036685	ASSY_CAP_HOOK_TRIM	2	2	For 3568A-7
14	40043333	ASSY_RATCH_LARGEHOOK	2	2	For 3578A
15	40055358	SPRING_L	2	2	For 3578A-7 3588A-7
16	40091143	ASSY_RATCH_HOOK	2	2	For 3528A
17	40091144	ASSY_CAP_HOOK	2	2	For 3568A
18	B9117051000	BOBBIN	2	24	
19	B9117563000	BOBBIN	2	24	For 3578A 3588A
20	26261503	BTW WHEEL RUBBER	1	1	
21	26261602	BOBBIN SPRING	2	4	
22	40012403	DRIVING_KNIFE	2	2	
23	40012404	FIXED_KNIFE	2	6	
24	40033160	CLAMP_SPRING	1	1	For Thread Trimmer Type
25	40043334	ASSY_RATCH_LARGEHOOK (T)	2	2	For 3578A-7
26	40043335	ASSY_LARGEHOOK	2	2	For 3588A
27	40043336	ASSY_LARGEHOOK (T)	2	2	For 3588A-7
28	40044393	CLAMP	2	4	For Thread Trimmer Type *Option
29	40076708	CLAMP_SPRING	2	4	For Thread Trimmer Type
30	40076709	CLAMP	2	4	For Thread Trimmer Type

MO-6704S / 6704D

High-speed, Overlock / Safety Stitch Machine (Semi-Dry-Head)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11991908	UPPER LOOPER	1	3	
2	11999307	LOWER LOOPER	1	3	
3	13150503	UPPER KNIFE	1	1	
4	13150701	LOWER KNIFE	1	1	
5	11890001	TRAVELING NEEDLE GUARD	1	1	
6	11890100	NEEDLE GUARD	1	1	
7	70004244	OIL SHIELD RUBBER	1	1	
8	13142500	CARTRIDGE_FILTER	1	1	
9	13191309	AUXILIARY FEED DOG	1	1	MO-6714S (Common)
10	R4200J6DD00	THROAT PLATE D 2-row	1	1	D:3.2mm 2-row
11	R4300J6DE00	THROAT PLATE D 3-row	1	1	D:3.2mm 3-row
12	R4200J6ED00	THROAT PLATE E 2-row	1	1	E:4.0mm 2-row
13	R4300J6EE00	THROAT PLATE E 3-row	1	1	E:4.0mm 3-row
14	R4200J6FD00	THROAT PLATE F 2-row	1	1	F:4.8mm 2-row
15	R4300J6FE0B	THROAT PLATE F 3-row	1	1	F:4.8mm 3-row
16	13191606	MAIN FEED DOG	1	1	2-row Gauge (Common)
17	11882206	MAIN FEED DOG	1	1	3-row Gauge (Common)
18	13192802	DIFFERENTIAL FEED DOG	1	1	2-row Gauge (Common)
19	11885100	DIFFERENTIAL FEED DOG	1	1	3-row Gauge (Common)
20	11876166	PRESSER FOOT ASM D,E	1	1	D:3.2mm,E:4.0mm
21	11876265	PRESSER FOOT ASM F	1	1	F:4.8mm
22	13175005	NEEDLE CLAMP 1-NEEDLE	1	1	
23	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
24	40072386	BINDER	1	1	

MO-6714S / 6714D

High-speed, Overlock / (Semi-Dry-Head)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	12176004	UPPER LOOPER	1	3	
2	11999307	LOWER LOOPER	1	3	
3	13150503	UPPER KNIFE	1	4	
4	13150701	LOWER KNIFE	1	4	
5	11890001	TRAVELING NEEDLE GUARD	1	3	
6	11890308	NEEDLE GUARD	1	3	
7	70004244	OIL SHIELD RUBBER	1	1	
8	13142500	CARTRIDGE_FILTER	1	1	
9	13191309	AUXILIARY FEED DOG	1	1	
10	R4205J6DE00	THROAT PLATE BD:2.0X3.2 2-row	1	1	BD:2.0X3.2 2-row
11	R4205J6EE00	THROAT PLATE BE:2.0X4.0 2-row	1	1	BE:2.0X4.0 2-row
12	R4305J6DE00	THROAT PLATE BD:2.0X3.2 3-row	1	1	BD:2.0X3.2 3-row
13	R4305J6EE00	THROAT PLATE BE:2.0X4.0 3-row	1	1	BE:2.0X4.0 3-row
14	11597101	MAIN FEED DOG	1	1	BD4,BE4 (Common)
15	13192000	MAIN FEED DOG	1	1	BD6,BE6 (Common)
16	B1657814B0E	DIFFERENTIAL FEED DOG	1	1	BD4,BE4 (Common)
17	13193206	DIFFERENTIAL FEED DOG	1	1	BD6,BE6 (Common)
18	11876869	PRESSER FOOT	1	1	BD4,BE4 (Common)
19	13193206	DIFFERENTIAL FEED DOG	1	1	BD6,BE6 (Common)
20	13175203	2-NEEDLE NEEDLE CLAMP	1	1	2-NEEDLE
21	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
22	40072386	BINDER	1	1	

MO-6716S / 6716D

High-speed, Overlock / Safety Stitch Machine (Semi-Dry-Head)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11991908	UPPER LOOPER	1	3	
2	11999307	LOWER LOOPER	1	3	
3	12120705	CHAIN LOOPER	1	3	
4	13150602	UPPER KNIFE	1	4	
5	13150701	LOWER KNIFE	1	4	
6	11890001	TRAVELING NEEDLE GUARD	1	3	
7	12015301	NEEDLE HOLDER	1	3	
8	12015400	NEEDLE HOLDER	1	3	
9	12177903	NEEDLE HOLDER	1	3	
10	70004244	OIL SHIELD RUBBER	1	1	
11	13142500	CARTRIDGE_FILTER	1	1	
12	13191408	AUXILIARY FEED DOG	1	1	
13	R4508J6ED00	THROAT PLATE DE:3.2X4.0 2-row	1	1	DE:3.2X4.0 2-row
14	R4608J6DD00	THROAT PLATE DD:3.2X3.2 3-row	1	1	DD:3.2X3.2 3-row
15	R4608J6ED00	THROAT PLATE DE:3.2X4.0 3-row	1	1	DE:3.2X4.0 3-row
16	R4612J6FD00	THROAT PLATE FF:4.8X4.8 3-row	1	1	FF:4.8X4.8 3-row
17	13192406	MAIN FEED DOG	1	1	
18	11882909	MAIN FEED DOG	1	1	
19	11884004	MAIN FEED DOG	1	1	
20	13193602	DIFFERENTIAL FEED DOG	1	1	
21	12173209	DIFFERENTIAL FEED DOG	1	1	
22	12173308	DIFFERENTIAL FEED DOG	1	1	
23	12153763	PRESSER FOOT	1	1	
24	12153763	PRESSER FOOT	1	1	
25	12154266	PRESSER FOOT	1	1	
26	13175500	NEEDLE CLAMP, CHAIN LOOPER	1	1	D:3.2mm
27	12257507	NEEDLE CLAMP F:4.8	1	1	F:4.8mm
28	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
29	40072386	BINDER	1	1	

MO-6800D SERIES

High-speed, Overlock/Safety Stitch Machine (Semi-Dry-Head)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks (Rec No.)
1	70000798	UPPER LOOPER	1	3	1 / 2 / 4
2	70000238	UPPER LOOPER	1	3	3 / 5 / 6 / 8 / 9 / 12 / 13
3	70000799	UPPER LOOPER	1	3	7 / 10 / 11
4	70000405	LOWER LOOPER	1	3	
5	70000473	CHAIN LOOPER	1	3	
6	70000229	UPPER KNIFE	1	4	
7	70000399	LOWER KNIFE	1	4	
8	70000312	OIL FILTER	1	2	
9	70000273	O-RING	1	2	
10	70000801	NEEDLE CLAMP	1	1	1 / 2
11	70000802	NEEDLE CLAMP	1	1	3 / 4 / 5 / 6 / 7
12	70000803	NEEDLE CLAMP	1	1	8
13	70000804	NEEDLE CLAMP	1	1	9 / 10 / 11
14	70000805	NEEDLE CLAMP	1	1	12
15	70000806	NEEDLE CLAMP	1	1	13
16	40159841	NEEDLE CLAMP	1	1	14
17	40159844	PRESSER FOOT	1	1	1
18	40159842	PRESSER FOOT	1	1	2
19	40159843	PRESSER FOOT	1	1	3 / 4
20	40159817	PRESSER FOOT	1	1	5 / 6 / 7
21	40159850	PRESSER FOOT	1	1	8
22	40159849	PRESSER FOOT	1	1	9 / 10 / 11
23	40159847	PRESSER FOOT	1	1	12
24	40159848	PRESSER FOOT	1	1	13
25	40159845	PRESSER FOOT	1	1	14
26	40159820	MAIN FEED DOG	1	1	1 / 2
27	40159821	MAIN FEED DOG	1	1	8 / 9 / 10 / 11 / 12 / 13
28	40159822	MAIN FEED DOG	1	1	3 / 4 / 5 / 6 / 7
29	40159823	MAIN FEED DOG	1	1	14
30	40159836	DEFFERENTAL FEED DOG	1	1	1 / 2

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks (Rec No.)
31	40159837	DEFFERENTAL FEED DOG	1	1	2 / 3 / 4 / 5 / 6 / 7
32	40159838	DEFFERENTAL FEED DOG	1	1	8 / 9
33	40159839	DEFFERENTAL FEED DOG	1	1	10 / 11 / 12 / 13
34	40159840	DEFFERENTAL FEED DOG	1	1	14
35	70000782	AUXILIARY FEED DOG	1	1	except 2 / 14
36	70000784	AUXILIARY FEED DOG	1	1	2
37	40159824	AUXILIARY FEED DOG	1	1	14
38	70000175	EJECTOR PLATE	1	2	
39	40159532	METAL FOAM GASKET	1	2	
40	70000146	OIL SEAL	1	2	
41	40167348	NEEDLE BAR COMB.	1	2	
42	40167355	NEEDLE BAR COMB. (44H SIZE)	1	2	
43	40167362	COVER	1	2	
44	40167365	CONNECTING ROD SEAT COMB.	1	2	
45	40167366	PUMP COMB.	1	2	
46	40169857	PRESSER FOOT ASM.	1	2	
47	40169858	THROAT PLATE	1	2	
48	40169859	THROAT PLATE	1	2	
49	40169860	FEED DOG	1	2	
50	40169861	FEED DOG	1	2	
51	40169862	FEED DOG	1	2	
52	40159718	OIL SEAL	1	2	

MO-6800S SERIES

High-speed, Overlock/Safety Stitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks (Rec No.)
1	70000798	UPPER LOOPER	1	3	1 / 2 / 4
2	70000238	UPPER LOOPER	1	3	3 / 5 / 6 / 8 / 9 / 12 / 13
3	70000799	UPPER LOOPER	1	3	7 / 10 / 11
4	70000405	LOWER LOOPER	1	3	
5	70000473	CHAIN LOOPER	1	3	
6	70000229	UPPER KNIFE	1	4	
7	70000399	LOWER KNIFE	1	4	
8	70000312	OIL FILTER	1	2	
9	70000273	O-RING	1	2	
10	70000801	NEEDLE CLAMP	1	1	1 / 2
11	70000802	NEEDLE CLAMP	1	1	3 / 4 / 5 / 6 / 7
12	70000803	NEEDLE CLAMP	1	1	8
13	70000804	NEEDLE CLAMP	1	1	9 / 10 / 11
14	70000805	NEEDLE CLAMP	1	1	12
15	70000806	NEEDLE CLAMP	1	1	13
16	40159841	NEEDLE CLAMP	1	1	14
17	40159844	PRESSER FOOT	1	1	1
18	40159842	PRESSER FOOT	1	1	2
19	40159843	PRESSER FOOT	1	1	3 / 4
20	40159817	PRESSER FOOT	1	1	5 / 6 / 7
21	40159850	PRESSER FOOT	1	1	8
22	40159849	PRESSER FOOT	1	1	9 / 10 / 11
23	40159847	PRESSER FOOT	1	1	12
24	40159848	PRESSER FOOT	1	1	13
25	40159845	PRESSER FOOT	1	1	14
26	40159820	MAIN FEED DOG	1	1	1 / 2
27	40159821	MAIN FEED DOG	1	1	8 / 9 / 10 / 11 / 12 / 13
28	40159822	MAIN FEED DOG	1	1	3 / 4 / 5 / 6 / 7
29	40159823	MAIN FEED DOG	1	1	14
30	40159836	DEFFERENTAL FEED DOG	1	1	1 / 2

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks (Rec No.)
31	40159837	DEFFERENTAL FEED DOG	1	1	2 / 3 / 4 / 5 / 6 / 7
32	40159838	DEFFERENTAL FEED DOG	1	1	8 / 9
33	40159839	DEFFERENTAL FEED DOG	1	1	10 / 11 / 12 / 13
34	40159840	DEFFERENTAL FEED DOG	1	1	14
35	70000782	AUXILIARY FEED DOG	1	1	except 2 / 14
36	70000784	AUXILIARY FEED DOG	1	1	2
37	40159824	AUXILIARY FEED DOG	1	1	14
38	70000175	EJECTOR PLATE	1	2	
39	40159532	METAL FOAM GASKET	1	2	
40	70000146	OIL SEAL	1	2	
41	40167348	NEEDLE BAR COMB.	1	2	
42	40167355	NEEDLE BAR COMB. (44H SIZE)	1	2	
43	40167362	COVER	1	2	
44	40167365	CONNECTING ROD SEAT COMB.	1	2	
45	40167366	PUMP COMB.	1	2	
46	40169857	PRESSER FOOT ASM.	1	2	
47	40169858	THROAT PLATE	1	2	
48	40169859	THROAT PLATE	1	2	
49	40169860	FEED DOG	1	2	
50	40169861	FEED DOG	1	2	
51	40169862	FEED DOG	1	2	
52	40159718	OIL SEAL	1	2	

MO-6900C SERIES

Super-high-speed, Cylinder-bed, Overlock Machine



Recommended Spare Parts LIST

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	6904C	12247300	UPPER LOOPER	1	3	
2	6904C	12240107	LOWER LOOPER	1	3	
3	6904C	13150503	UPPER KNIFE	1	4	
4	6904C	12220406	LOWER KNIFE	1	4	D:3.2mm
5	6904C	12220307	LOWER KNIFE	1	4	D,F (Commom)
6	6904C	12240602	TRAVELING NEEDLE GUARD	1	3	
7	6904C	12240701	NEEDLE GUARD	1	3	
8	6904C	13286109	DUST-PROOF RUBBER	1	1	
9	6904C	13285804	RUBBER PRESSER	1	1	
10	6904C	13142500	CARTRIDGE_FILTER	1	1	
11	6904C	12238101	AUXILIARY FEED DOG	1	1	
12	6904C	R4300K6DE00	THROAT PLATE D:3.2 3-row	1	1	D:3.2mm
13	6904C	R4300K6EE00	THROAT PLATE E:4.0 3-row	1	1	E:4.0mm
14	6904C	R4200K6FD00	THROAT PLATE F:4.8 2-row	1	1	F:4.8mm 2-row
15	6904C	12235206	MAIN FEED DOG	1	1	D,E (Commom)
16	6904C	12235107	MAIN FEED DOG	1	1	
17	6904C	12236709	DIFFERENTIAL FEED DOG	1	1	D,E (Commom)
18	6904C	12236600	DIFFERENTIAL FEED DOG	1	1	
19	6904C	12230165	PRESSER FOOT	1	1	
20	6904C	13175005	NEEDLE CLAMP 1-NEEDLE	1	1	
21	6904C	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
22	6914C	12247300	UPPER LOOPER	1	3	
23	6914C	12240107	LOWER LOOPER	1	3	
24	6914C	13150503	UPPER KNIFE	1	4	
25	6914C	12220307	LOWER KNIFE	1	4	
26	6914C	12240602	TRAVELING NEEDLE GUARD	1	3	
27	6914C	12240701	NEEDLE GUARD	1	3	
28	6914C	13286109	DUST-PROOF RUBBER	1	1	
29	6914C	13285804	RUBBER PRESSER	1	1	
30	6914C	13142500	CARTRIDGE_FILTER	1	1	

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	6914C	12238101	AUXILIARY FEED DOG	1	1	
32	6914C	R4305K6DE00	THROAT PLATE BD:2.0X3.2 3-row	1	1	BD:2.0X3.2 3-row
33	6914C	R4305K6EE00	THROAT PLATE BE:2.0X4.0 3-row	1	1	BE:2.0X4.0 3-row
34	6914C	R4205K6DD00	THROAT PLATE BE:2.0X3.2 2-row	1	1	BD:2.0X3.2 2-row
35	6914C	12235107	MAIN FEED DOG	1	1	
36	6914C	12235206	MAIN FEED DOG	1	1	
37	6914C	12236600	DIFFERENTIAL FEED DOG	1	1	
38	6914C	12236709	DIFFERENTIAL FEED DOG	1	1	
39	6914C	12230264	PRESSER FOOT	1	1	
40	6914C	13175203	NEEDLE CLAMP 2-NEEDLE	1	1	
41	6914C	SS8080310TP	NEEDLE CLAMP SCREW	1	1	

MO-6900G SERIES

Overlock / Safety Stitch Machine for Extra Heavy-weight Materials



Recommended Spare Parts LIST

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	6904G	12383600	UPPER LOOPER	1	3	
2	6904G	12384202	LOWER LOOPER	1	3	
3	6904G	11565900	UPPER KNIFE	1	4	
4	6904G	11566502	LOWER KNIFE	1	4	
5	6904G	11890001	TRAVELING NEEDLE GUARD	1	3	
6	6904G	12015509	NEEDLE GUARD	1	3	
7	6904G	13286109	DUST-PROOF RUBBER	1	1	
8	6904G	70004244	OIL SHIELD RUBBER	1	1	
9	6904G	13142500	CARTRIDGE_FILTER	1	1	
10	6904G	11651809	AUXILIARY FEED DOG	1	1	
11	6904G	R4300J6FL00	THROAT PLATE F:4.8 3-row	1	1	F:4.8 3-row
12	6904G	11701604	MAIN FEED DOG	1	1	
13	6904G	11700507	DIFFERENTIAL FEED DOG	1	1	
14	6904G	12381752	PRESSER_FOOT	1	1	
15	6904G	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
16	6914G	12383600	UPPER LOOPER	1	3	
17	6914G	12384202	LOWER LOOPER	1	3	
18	6914G	13150503	UPPER KNIFE	1	4	
19	6914G	11566502	LOWER KNIFE	1	4	
20	6914G	11890001	TRAVELING NEEDLE GUARD	1	3	
21	6914G	12015509	NEEDLE GUARD	1	3	
22	6914G	13286109	DUST-PROOF RUBBER	1	1	
23	6914G	70004244	OIL SHIELD RUBBER	1	1	
24	6914G	13142500	CARTRIDGE_FILTER	1	1	
25	6914G	11651809	AUXILIARY FEED DOG	1	1	
26	6914G	R4306J6HJ00	THROAT PLATE CH:2.6X6.4 3-row	1	1	CH:2.6X4.8 3-row
27	6914G	12013306	MAIN FEED DOG	1	1	
28	6914G	12013405	DIFFERENTIAL FEED DOG	1	1	
29	6914G	11651809	AUXILIARY FEED DOG	1	1	
30	6914G	12381158	PRESSER FOOT ASM.	1	1	

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	6914G	13255104	NEEDLE CLAMP 2-NEEDLE	1	1	
32	6914G	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
33	6916G	12383501	UPPER LOOPER	1	3	
34	6916G	12384202	LOWER LOOPER	1	3	
35	6916G	12384400	CHAIN LOOPER	1	3	
36	6916G	12004909	UPPER KNIFE	1	4	
37	6916G	11566502	LOWER KNIFE	1	4	
38	6916G	11890001	TRAVELING NEEDLE GUARD	1	3	
39	6916G	12015301	NEEDLE GUARD	1	3	
40	6916G	12015400	NEEDLE GUARD	1	3	
41	6916G	12384509	NEEDLE GUARD	1	3	
42	6916G	13286109	DUST-PROOF RUBBER	1	1	
43	6916G	70004244	OIL SHIELD RUBBER	1	1	
44	6916G	13142500	CARTRIDGE_FILTER	1	1	
45	6916G	11528502	AUXILIARY FEED DOG	1	1	
46	6916G	R4612J6FL00	THROAT PLATE FF:4.8X4.8 3-row	1	1	FF:4.8X4.8 3-row
47	6916G	R4612J6HL00	THROAT PLATE FH:4.8X6.4 3-row	1	1	FH:4.8X6.4 3-row
48	6916G	12382503	MAIN FEED DOG	1	1	
49	6916G	11528403	DIFFERENTIAL FEED DOG	1	1	
50	6916G	11528502	AUXILIARY FEED DOG	1	1	
51	6916G	12381257	PRESSER FOOT ASM.	1	1	
52	6916G	13255104	NEEDLE CLAMP 2-NEEDLE	1	1	
53	6916G	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
54		40072386	BINDER	1	1	

MO-6900J SERIES

Super-high-speed, Overlock / Safety Stitch Machine



Recommended Spare Parts LIST

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	6904J	12384202	UPPER LOOPER	1	3	
2	6904J	12384202	LOWER LOOPER	1	3	
3	6904J	B411180400E	UPPER KNIFE	1	4	
4	6904J	11566502	LOWER KNIFE	1	4	
5	6904J	11890001	TRAVELING NEEDLE GUARD	1	3	
6	6904J	12015509	NEEDLE GUARD	1	3	
7	6904J	13286109	DUST-PROOF RUBBER	1	1	
8	6904J	70004244	OIL SHIELD RUBBER	1	1	
9	6904J	13142500	CARTRIDGE_FILTER	1	1	
10	6904J	11651809	AUXILIARY FEED DOG	1	1	
11	6904J	R4300J6FL00	THROAT PLATE F:4.8 3-row	1	1	F:4.8 3-row
12	6904J	11701604	MAIN FEED DOG	1	1	
13	6904J	11700507	DIFFERENTIAL FEED DOG	1	1	
14	6904J	12388807	UPPER FEED DOG	1	1	
15	6904J	12022950	PRESSER FOOT ASM.	1	1	
16	6904J	13255005	NEEDLE CLAMP 1-NEEDLE	1	1	
17	6904J	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
18	6914J	12383600	UPPER LOOPER	1	3	
19	6914J	12384202	LOWER LOOPER	1	3	
20	6914J	B411180400E	UPPER KNIFE	1	4	
21	6914J	11566502	LOWER KNIFE	1	4	
22	6914J	11890001	TRAVELING NEEDLE GUARD	1	3	
23	6914J	12015509	NEEDLE GUARD	1	3	
24	6914J	13286109	DUST-PROOF RUBBER	1	1	
25	6914J	70004244	OIL SHIELD RUBBER	1	1	
26	6914J	13142500	CARTRIDGE_FILTER	1	1	
27	6914J	11651809	AUXILIARY FEED DOG	1	1	
28	6914J	R4306J6HJ00	THROAT PLATE CH:2.6X6.4 3-row	1	1	CH:2.6X6.4 3-row
29	6914J	12013306	MAIN FEED DOG	1	1	
30	6914J	12013405	DIFFERENTIAL FEED DOG	1	1	

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	6914J	12388906	UPPER FEED DOG	1	1	
32	6914J	12012555	PRESSER FOOT ASM.	1	1	
33	6914J	13255104	NEEDLE CLAMP C:2.6	1	1	C:2.6mm
34	6914J	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
35	6916J	12383501	UPPER LOOPER	1	3	
36	6916J	12384202	LOWER LOOPER	1	3	
37	6916J	12384400	CHAIN LOOPER	1	3	
38	6916J	11565900	UPPER KNIFE	1	4	
39	6916J	11566502	LOWER KNIFE	1	4	
40	6916J	11890001	TRAVELING NEEDLE GUARD	1	3	
41	6916J	12384509	NEEDLE GUARD	1	3	
42	6916J	12015400	NEEDLE GUARD	1	3	
43	6916J	12015301	NEEDLE GUARD	1	3	
44	6916J	13286109	DUST-PROOF RUBBER	1	1	
45	6916J	70004244	OIL SHIELD RUBBER	1	1	
46	6916J	13142500	CARTRIDGE_FILTER	1	1	
47	6916J	11528502	AUXILIARY FEED DOG	1	1	
48	6916J	R4612J6FL00	THROAT PLATE FF:4.8X4.8 3-row	1	1	FF:4.8X4.8 3-row
49	6916J	R4612J6HL00	THROAT PLATE FH:4.8X6.4 3-row	1	1	FH:4.8X6.4 3-row
50	6916J	12382503	MAIN FEED DOG	1	1	
51	6916J	11528403	DIFFERENTIAL FEED DOG	1	1	
52	6916J	12023255	PRESSER FOOT ASM.	1	1	
53	6916J	13255104	NEEDLE CLAMP C:2.6	1	1	C:2.6mm
54	6916J	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
55		40072386	BINDER	1	1	

MO-6900R SERIES

Super-high-speed, Overlock / Safety Stitch Machine



Recommended Spare Parts LIST

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	6904R	11888104	UPPER LOOPER	1	3	
2	6904R	11999307	LOWER LOOPER	1	3	
3	6904R	11845807	UPPER KNIFE	1	4	
4	6904R	13150701	LOWER KNIFE	1	4	
5	6904R	11890001	TRAVELING NEEDLE GUARD	1	3	
6	6904R	11890100	NEEDLE GUARD	1	3	
7	6904R	13286109	DUST-PROOF RUBBER	1	1	
8	6904R	13285804	RUBBER PRESSER	1	1	
9	6904R	13142500	CARTRIDGE_FILTER	1	1	
10	6904R	13191309	AUXILIARY FEED DOG	1	1	
11	6904R	R4200J6ED00	THROAT PLATE E:4.0 2-row	1	1	E:4.0 2-row
12	6904R	R4300J6FE0B	THROAT PLATE E:4.8 3-row	1	1	E:4.8 3-row
13	6904R	13191606	MAIN FEED DOG	1	1	
14	6904R	11883303	MAIN FEED DOG	1	1	
15	6904R	13192802	DIFFERENTIAL FEED DOG	1	1	
16	6904R	11885605	DIFFERENTIAL FEED DOG	1	1	
17	6904R	13277900	UPPER FEED DOG	1	1	
18	6904R	11936804	UPPER FEED DOG	1	1	
19	6904R	13278759	PRESSER FOOT	1	1	
20	6904R	11932258	PRESSER FOOT	1	1	
21	6904R	40010885	NEEDLE CLAMP 1-NEEDLE	1	1	
22	6904R	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
23	6914R	12176004	UPPER LOOPER	1	3	
24	6914R	11999307	LOWER LOOPER	1	3	
25	6914R	11845807	UPPER KNIFE	1	4	
26	6914R	13150701	LOWER KNIFE	1	4	
27	6914R	11890001	TRAVELING NEEDLE GUARD	1	3	
28	6914R	11890308	NEEDLE GUARD	1	3	
29	6914R	13286109	DUST-PROOF RUBBER	1	1	
30	6914R	70004244	OIL SHIELD RUBBER	1	1	

No	Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	6914R	13142500	CARTRIDGE_FILTER	1	1	
32	6914R	13191309	AUXILIARY FEED DOG	1	1	
33	6914R	R4305J6EE00	THROAT PLATE BE6	1	1	BE6
34	6914R	R4205J6EE00	THROAT PLATE BE4	1	1	BE4
35	6914R	R4205J6DE00	THROAT PLATE BD4	1	1	BD4
36	6914R	13192000	MAIN FEED DOG	1	1	3-row
37	6914R	11597101	MAIN FEED DOG	1	1	2-row
38	6914R	13193206	DIFFERENTIAL FEED DOG	1	1	3-row
39	6914R	B1657814B0E	DIFFERENTIAL FEED DOG	1	1	2-row
40	6914R	13278007	UPPER FEED DOG	1	1	3-row
41	6914R	11936705	UPPER FEED DOG	1	1	2-row
42	6914R	13278858	PRESSER FOOT	1	1	3-row
43	6914R	11936705	PRESSER FOOT	1	1	2-row
44	6914R	13175203	NEEDLE CLAMP 2-NEEDLE	1	1	
45	6914R	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
46	6916R	11888104	UPPER LOOPER	1	3	
47	6916R	11999307	LOWER LOOPER	1	3	
48	6916R	12120705	CHAIN_LOOPER	1	3	
49	6916R	11845807	UPPER KNIFE	1	4	
50	6916R	13150701	LOWER KNIFE	1	4	
51	6916R	11890001	TRAVELING NEEDLE GUARD	1	3	
52	6916R	12015301	NEEDLE GUARD	1	3	
53	6916R	12015400	NEEDLE GUARD	1	3	
54	6916R	12177903	NEEDLE GUARD	1	3	
55	6916R	13286109	DUST-PROOF RUBBER	1	1	
56	6916R	70004244	OIL SHIELD RUBBER	1	1	
57	6916R	13142500	CARTRIDGE_FILTER	1	1	
58	6916R	13191408	AUXILIARY FEED DOG	1	1	
59	6916R	R4508J6ED00	THROAT PLATE BD:2.0X3.2 2-row	1	1	BD:2.0X3.2 2-row
60	6916R	R4612J6FF00	THROAT PLATE FF:4.8X4.8 3-row	1	1	FF:4.8X4.8 3-row
61	6916R	13192406	MAIN FEED DOG	1	1	
62	6916R	11883006	MAIN FEED DOG	1	1	
63	6916R	13193602	DIFFERENTIAL FEED DOG	1	1	
64	6916R	12173506	DIFFERENTIAL FEED DOG	1	1	
65	6916R	12330007	UPPER FEED DOG	1	1	
66	6916R	12330205	UPPER FEED DOG	1	1	
67	6916R	12320057	PRESSER FOOT	1	1	
68	6916R	12320958	PRESSER FOOT	1	1	
69	6916R	13175203	NEEDLE CLAMP 2-NEEDLE	1	3	
70	6916R	SS8080310TP	NEEDLE CLAMP SCREW	1	1	
71		40072386	BINDER	1	1	

LZ-2280A SERIES

High-speed, 1-needle, Lockstitch, Zigzag Stitching Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	22525877	HOOK COMPL. V	1	2	
2	22557557	DRIVING KNIFE ASM.	1	2	
3	22557706	FIXED KNIFE	1	2	
4	22596704	BOBBIN S	1	12	
5	40003598	BOBBIN CASE ASM.	1	4	
6	23538309	THREAD TAKE-UP SPRING	1	4	
7	SS7080520SP	SCREW 1/8-44 L=4.9	1	1	
8	22528509	FELT	1	1	
9	11043601	RUBBER STOPPER	1	1	
10	40016408	HOOK GIB VS	1	1	Light weight gauge pack
11	40109123	BOBBIN CASE COMPL	1	1	Light weight gauge pack (3 hook giv)
12	22548408	FEED DOG	1	1	2-Step Zig-Zag thin swing gauge
13	22548507	THROAT PLATE	1	1	2-Step Zig-Zag thin swing gauge
14	22548663	PRESSER ASM.	1	1	2-Step Zig-Zag thin swing gauge
15	11434206	THREAD CUTTER KNIFE	1	1	For Thread Trimmer
16	22505705	TIMING BELT	1	1	
17	22506208	BALANCE V	1	1	
18	22526578	HOOK COMPL. V (HARD POINT)	1	1	Option
19	22557458	KNIFE UNIT	1	1	For Thread Trimmer
20	22581508	FEED DOG	1	1	
21	22582407	NEEDLE PLATE	1	1	
22	40096354	THREAD STAND ASM.	1	1	
23	23522550	NOT TURN BOBBIN HOOK COMPL. V	1	1	Option
24	23523152	NOT TURN BOBBIN CASE (ASM.)	1	1	Option
25	23523004	NOT TURN BOBBIN	1	1	Option
26	40006323	JUKI GREASE A TUBE	1	1	
27	SS8110422TP	SCREW11/64-40 L=4	1	1	
28	40125430	BALANCE THREAD GUIDE A	1	1	
29	40125433	GASKET	1	1	
30	40125438	THREAD GUIDE	1	1	

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	40125442	GASKET	1	1	
32	40125484	FEED_DOG	1	1	
33	40125504	GEAR_BOX_COVER_A_PACKING	1	1	
34	40125507	BOBBIN CASE ASM.	1	1	
35	40125511	MAIN_SHAFT_OIL_PIPE_ASM	1	1	
36	40125515	FELT ASM.	1	1	
37	40125518	HOOK_DRIVING_SHAFT_OILING_PIPE	1	1	
38	40125550	THREAD_FEEDER_ASM	1	1	
39	40125559	FEED_WIRE	1	1	
40	40125651	THREAD_TENSION_ASM	1	1	
41	40125685	PRE-TENSION CONTROLLER ASM	1	1	
42	40138514	PRESSER_FOOT_ASM	1	1	

LZ-2280N SERIES

High-speed, 1-needle, Lockstitch, Zigzag Stitching Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10006104	TAKE-UP SPRING	1	4	
2	22525877	HOOK COMPL. V	1	2	
3	22557557	DRIVING KNIFE ASM.	1	2	
4	22557706	FIXED KNIFE	1	2	
5	22580369	FEED DOG	1	1	
6	22582407	NEEDLE PLATE	1	1	
7	22596704	BOBBIN S	1	12	
8	23506009	CLOTH CUTTING KNIFE	1	2	
9	40003598	BOBBIN CASE ASM.	1	4	
10	22581508	FEED DOG	1	1	
11	22584965	PRESSER FOOT ASM.	1	1	
12	22580864	PRESSER ASM.	1	1	
13	40016408	HOOK GIB VS	1	1	Option
14	SS2110920TP	SCREW 11/64-40 L=8.5	1	1	
15	SS6580752TP	SCREW 1/8-40 L=7	1	1	
16	SS8110422TP	SCREW 11/64-40 L=4	1	1	
17	SS8660810TP	SCREW 1/4-40 L=8	1	1	
18	22937965	DYNAMO STATOR	1	1	LZ-228 *-7
19	GPK710010A0	2-PEDAL ASM. 71	1	1	Option

LZ-2290A SERIES

Computer-controlled, Direct-drive, High-speed, 1-needle, Lockstitch, Zigzag Stitching Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	22525877	HOOK COMPL. V	1	2	
2	22557557	DRIVING KNIFE ASM.	1	2	
3	22557706	FIXED KNIFE	1	2	
4	22596704	BOBBIN S	1	12	
5	40003598	BOBBIN CASE ASM.	1	4	
6	23538309	THREAD TAKE-UP SPRING	1	4	
7	SS7080520SP	SCREW 1/8-44 L=4.9	1	1	
8	22528509	FELT	1	1	
9	11043601	RUBBER STOPPER	1	1	
11	40016408	HOOK GIB VS	1	1	Light weight gauge pack
12	40109123	BOBBIN CASE COMPL	1	1	Light weight gauge pack (3 hook giv)
13	22548408	FEED DOG	1	1	2-Step Zig-Zag thin swing gauge
14	22548507	THROAT PLATE	1	1	2-Step Zig-Zag thin swing gauge
15	22548663	PRESSER ASM.	1	1	2-Step Zig-Zag thin swing gauge
16	11434206	THREAD CUTTER KNIFE	1	1	For Thread Trimmer
17	22505705	TIMING BELT	1	1	
18	22506208	BALANCE V	1	1	
19	22526578	HOOK COMPL. V (HARD POINT)	1	1	Option
20	22557458	KNIFE UNIT	1	1	For Thread Trimmer
21	22581508	FEED DOG	1	1	
22	22582407	NEEDLE PLATE	1	1	
23	40096354	THREAD STAND ASM.	1	1	
24	23522550	NOT TURN BOBBIN HOOK COMPL. V	1	1	Option
25	23523152	NOT TURN BOBBIN CASE (ASM.)	1	1	Option
26	23523004	NOT TURN BOBBIN	1	1	Option
27	40006323	JUKI GREASE A TUBE	1	1	
28	SS8110422TP	SCREW11/64-40 L=4	1	1	

DP-2100

Computer-controlled, Dry-head, Lockstitch Sleeve Setting Machine with Multi-programming Device



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10502300	THREAD CUTTER	1	2	
2	22890305	RP HOOK S	1	2	
3	22921605	THREAD TAKE UP SPRING	1	4	
4	23636301	RING	1	1	
5	40012685	COUNTER KNIFE	1	2	
6	40012686	KNIFE MOUNTING PLATE	1	1	
7	40012709	SCREW	1	1	
8	40016900	TIMING BELT 6.7	1	1	
9	40016901	TIMING BELT 2.7	1	1	
10	40017608	TIMING_BELT	1	1	
11	40017611	MOVING KNIFE	1	2	
12	40017616	BOBBIN CASE ASM	1	4	
13	22964001	BOBBIN	1	12	
14	RE0400000KP	E-RING 4	1	1	
15	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
16	B3212761000	LATCH SPRING	1	1	
17	SM1040652TP	SCREW M4 L=5.5	1	1	
18	SM6040600SP	SCREW M4 L=6	1	1	

MF-3620

4-needle, Feed-off-the-arm, Flatseamers, Top and Bottom Coverstitch Machine



Recommended Spare Parts LIST

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
L100	40074521	PRESSER_FOOT_SHOE_B_LEFT	1	4	Short
	40074520	PRESSER_FOOT_SHOE_B_RIGHT	1	4	Short
	40074963	PRESSER_FOOT_SHOE_N_LEFT	1	4	Long
	40074962	PRESSER_FOOT_SHOE_N_RIGHT	1	4	Long
	40074685	PRESSER_FOOT_SHOE_H_RIGHT BUTT_SEAM	1	4	Short
	40074686	PRESSER_FOOT_SHOE_H_LEFT BUTT_SEAM	1	4	Short
	40074687	PRESSER_FOOT_SHOE_HH_RIGHT BUTT_SEAM	1	4	Long
	40074688	PRESSER_FOOT_SHOE_HH_LEFT BUTT_SEAM	1	4	Long
	40074479	FIXED_KNIFE	1	12	
	40074468	KNIFE_UPPER	1	12	
	40074656	LOOPER MONTED NEEDLE GUARD	1	1	
	40074600	LOOPER	1	1	
	40074609	MAIN FEED DOG	1	1	
	40074603	DIFF FEED DOG	1	1	
	40074529	PRESSER_FOOT_ASSY_L100_52	1	1	
	40074538	PRESSER_FOOT_ASSY_L100_60	1	1	
	40074491	STITCH_TONGUE_A	1	1	5.2mm
	40074505	THREAD_HOOK_52	1	1	5.2mm
	40074511	THREAD_CARRIER_52	1	1	5.2mm
	40074256	NEEDLE_HEAD_52	1	1	5.2mm
	40074528	STITCH_TONGUE_B	1	1	6.0mm
	40074514	THREAD_HOOK_60	1	1	6.0mm
	40074527	THREAD_CARRIER_60	1	1	6.0mm
	40074258	NEEDLE_HEAD_60	1	1	6.0mm
L200	40074706	PRESSER_FOOT_SHOE_J_LEFT	1	4	Long
	40074705	PRESSER_FOOT_SHOE_J_RIGHT	1	4	Long
	40074517	PRESSER_FOOT_SHOE_AA_LEFT	1	4	Short
	40074516	PRESSER_FOOT_SHOE_AA_RIGHT	1	4	Short
	40074845	PRESSER_FOOT_SHOE_KK_LEFT	1	4	Short (Light Weight)
	40074844	PRESSER_FOOT_SHOE_KK_RIGHT	1	4	Short (Light Weight)

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
L200	40074479	FIXED_KNIFE	1	12	
	40074468	KNIFE_UPPER	1	12	
	40074656	LOOPER MONTED NEEDLE GUARD	1	1	
	40074600	LOOPER	1	1	
	40074609	MAIN FEED DOG	1	1	
	40074603	DIFF FEED DOG	1	1	
	40074530	PRESSER_FOOT_ASSY_L200_52	1	1	
	40074539	PRESSER_FOOT_ASSY_L200_60	1	1	
	40074515	GUIDE_PLATE_Z	1	1	5.2mm
	40074491	STITCH_TONGUE_A	1	1	5.2mm
	40074505	THREAD_HOOK_52	1	1	5.2mm
	40074511	THREAD_CARRIER_52	1	1	5.2mm
	40074256	NEEDLE_HEAD_52	1	1	5.2mm
	40074528	STITCH_TONGUE_B	1	1	6.0mm
	40074514	THREAD_HOOK_60	1	1	6.0mm
	40074527	THREAD_CARRIER_60	1	1	6.0mm
	40074258	NEEDLE_HEAD_60	1	1	6.0mm
L201	40074611	PRESSER_FOOT_SHOE_D_LEFT	1	4	Long
	40074610	PRESSER_FOOT_SHOE_D_RIGHT	1	4	Long
	40074517	PRESSER_FOOT_SHOE_AA_LEFT	1	4	Short
	40074516	PRESSER_FOOT_SHOE_AA_RIGHT	1	4	Short
	40074845	PRESSER_FOOT_SHOE_KK_LEFT	1	4	Short (Light Weight)
	40074844	PRESSER_FOOT_SHOE_KK_RIGHT	1	4	Short (Light Weight)
	40074613	PRESSER_FOOT_SHOE_DD_LEFT	1	4	Short (Option)
	40074612	PRESSER_FOOT_SHOE_DD_RIGHT	1	4	Short (Option)
	40074479	FIXED_KNIFE	1	12	
	40074468	KNIFE_UPPER	1	12	
	40074656	LOOPER MONTED NEEDLE GUARD	1	1	
	40074600	LOOPER	1	1	
	40074609	MAIN FEED DOG	1	1	
	40074603	DIFF FEED DOG	1	1	
	40074531	PRESSER_FOOT_ASSY_L201_52	1	1	5.2mm
	40074545	PRESSER_FOOT_ASSY_L201_60	1	1	6.0mm
	40074499	GUIDE_PLATE	1	1	
	40074572	GW_GUIDE	1	1	
	40074491	STITCH_TONGUE_A	1	1	5.2mm
	40074505	THREAD_HOOK_52	1	1	5.2mm
	40074511	THREAD_CARRIER_52	1	1	5.2mm
	40074256	NEEDLE_HEAD_52	1	1	5.2mm
	40074528	STITCH_TONGUE_B	1	1	6.0mm
	40074514	THREAD_HOOK_60	1	1	6.0mm
	40074527	THREAD_CARRIER_60	1	1	6.0mm
	40074258	NEEDLE_HEAD_60	1	1	6.0mm
L210	40074611	PRESSER_FOOT_SHOE_D_LEFT	1	4	
	40074613	PRESSER_FOOT_SHOE_DD_LEFT	1	4	
	40074929	PRESSER_FOOT_SHOE_GG_RIGHT	1	4	
	40074479	FIXED_KNIFE	1	12	
	40074468	KNIFE_UPPER	1	12	

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
L210	40074656	LOOPER MONTED NEEDLE GUARD	1	1	
	40074600	LOOPER	1	1	
	40074575	MAIN FEED DOG	1	1	
	40074576	DIFF FEED DOG	1	1	
	40074546	PRESSER_FOOT_ASSY_L210_60	1	1	6.0mm
	40074491	STITCH_TONGUE_A	1	1	5.2mm
	40074505	THREAD_HOOK_52	1	1	5.2mm
	40074511	THREAD_CARRIER_52	1	1	5.2mm
	40074256	NEEDLE_HEAD_52	1	1	5.2mm
	40074528	STITCH_TONGUE_B	1	1	6.0mm
	40074514	THREAD_HOOK_60	1	1	6.0mm
	40074527	THREAD_CARRIER_60	1	1	6.0mm
	40074258	NEEDLE_HEAD_60	1	1	6.0mm
L211	40074588	PRESSER_FOOT_SHOE_F_LEFT	1	4	
	40074589	PRESSER_FOOT_SHOE_F_RIGHT	1	4	
	40074517	PRESSER_FOOT_SHOE_AA_LEFT	1	4	
	40074590	PRESSER_FOOT_SHOE_FF_RIGHT	1	4	
	40074479	FIXED_KNIFE	1	12	
	40074468	KNIFE_UPPER	1	12	
	40074656	LOOPER MONTED NEEDLE GUARD	1	1	
	40074600	LOOPER	1	1	
	40074575	MAIN FEED DOG	1	1	
	40074576	DIFF FEED DOG	1	1	
	40074533	PRESSER_FOOT_ASSY_L211_52	1	1	5.2mm
	40074547	PRESSER_FOOT_ASSY_L211_60	1	1	6.0mm
	40074491	STITCH_TONGUE_A	1	1	5.2mm
	40074505	THREAD_HOOK_52	1	1	5.2mm
	40074511	THREAD_CARRIER_52	1	1	5.2mm
	40074256	NEEDLE_HEAD_52	1	1	5.2mm
	40074528	STITCH_TONGUE_B	1	1	6.0mm
	40074514	THREAD_HOOK_60	1	1	6.0mm
	40074527	THREAD_CARRIER_60	1	1	6.0mm
	40074258	NEEDLE_HEAD_60	1	1	6.0mm
T300	40074591	PRESSER_FOOT_SHOE_L_LEFT	1	4	
	40074479	FIXED_KNIFE	1	12	
	40074468	KNIFE_UPPER	1	12	
	40074656	LOOPER MONTED NEEDLE GUARD	1	1	
	40074600	LOOPER	1	1	
	40074609	MAIN FEED DOG	1	1	
	40074603	DIFF FEED DOG	1	1	
	40074776	PRESSER_FOOT_ASSY_T300	1	1	
	40074491	STITCH_TONGUE_A	1	1	5.2mm
	40074256	NEEDLE_HEAD_52	1	1	5.2mm
	40074528	STITCH_TONGUE_B	1	1	6.0mm
	40074258	NEEDLE_HEAD_60	1	1	6.0mm
Chain off Thread Trimmer	40074265	CHAIN_OFF_THREAD_TRIMMER_SET	1	1	Option
	40074265	CHAIN_OFF_THREAD_TRIM_BASE	1	2	Option
	40074272	CHAIN_OFF_TRIM_HEAD	1	2	Option

MF-7200D SERIES

Semi-dry-head, Small-cylinder-bed, Top and Bottom Coverstitch Machine



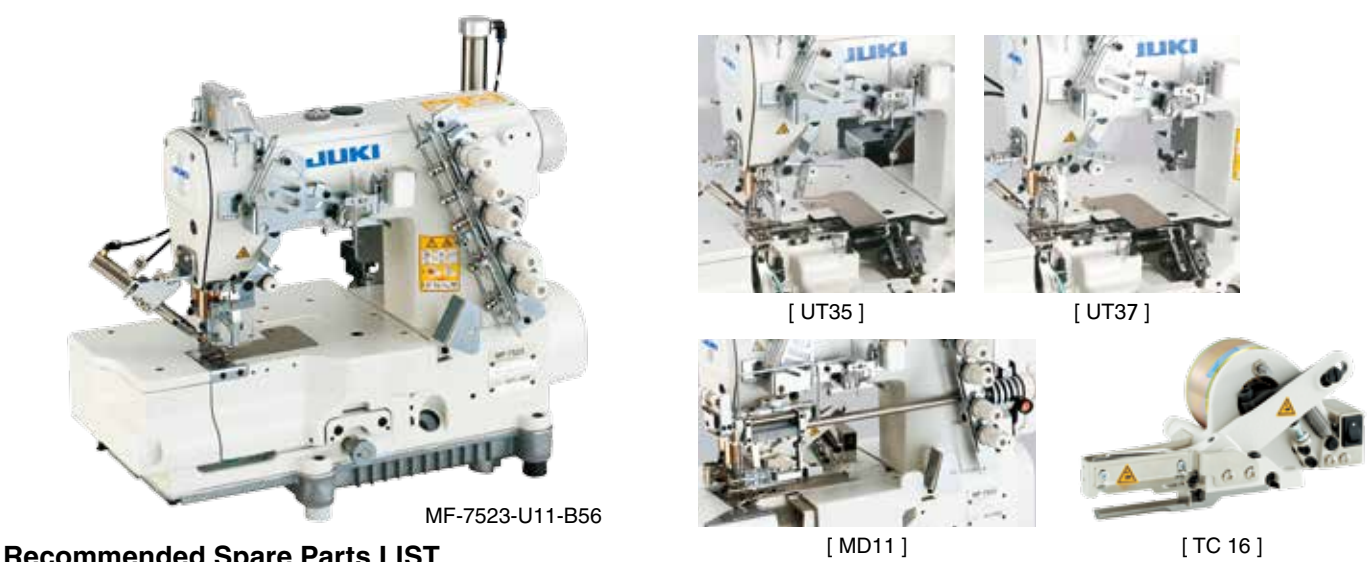
Recommended Spare Parts LIST

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7222 U10	40086212	REAR NEEDLE GUARD	1	3	
	40086205	FRONT NEEDLE GUARD	1	3	
	13424809	LOOPER	1	3	
	13142500	CARTRIDGE_FILTER	1	1	
	13329404	SPREADER	1	1	
	40090037	MAIN_FEED_DOG (3.2)	1	1	3.2mm
	40090051	DIFFERENTIAL_FEED_DOG (3.2)	1	1	3.2mm
	40090133	PRESSER_FOOT (3.2)	1	1	3.2mm
	40086245	THROAT_PLATE (3.2) B	1	1	3.2mm
	13350004	NEEDLE HEAD 3.2	1	1	3.2mm
	40090037	MAIN_FEED_DOG (4.0)	1	1	4.0mm
	40090051	DIFFERENTIAL_FEED_DOG (4.0)	1	1	4.0mm
	40090196	PRESSER_FOOT (4.0)	1	1	4.0mm
	40086246	THROAT_PLATE (4.0) B	1	1	4.0mm
	40086247	THROAT_PLATE (4.0) D	1	1	4.0mm
	13350103	NEEDLE HEAD 4.0	1	1	4.0mm
	40090037	MAIN_FEED_DOG (4.8)	1	1	4.8mm
	40090051	DIFFERENTIAL_FEED_DOG (4.8)	1	1	4.8mm
	40090197	PRESSER_FOOT (4.8)	1	1	4.8mm
	40086248	THROAT_PLATE (4.8) B	1	1	4.8mm
	40086249	THROAT_PLATE (4.8) D	1	1	4.8mm
	13350202	NEEDLE HEAD 4.8	1	1	4.8mm
7223 U10	40086212	REAR NEEDLE GUARD	1	3	
	40086205	FRONT NEEDLE GUARD	1	3	
	13424809	LOOPER	1	3	
	13142500	CARTRIDGE_FILTER	1	1	
	13329404	SPREADER	1	1	
	40086228	MAIN_FEED_DOG (5.6)	1	1	5.6mm
	40086229	DIFFERENTIAL_FEED_DOG (5.6)	1	1	5.6mm
	40082974	PRESSER_FOOT (5.6)	1	1	5.6mm

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7223 U10	40086230	THROAT_PLATE (5.6) B	1	1	5.6mm
	40086227	THROAT_PLATE (5.6) D	1	1	5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	5.6mm
	40086228	MAIN_FEED_DOG (6.4)	1	1	6.4mm
	40086229	DIFFERENTIAL_FEED_DOG (6.4)	1	1	6.4mm
	40082974	PRESSER_FOOT (6.4)	1	1	6.4mm
	40090240	THROAT_PLATE (6.4) B	1	1	6.4mm
	40090245	THROAT_PLATE (6.4) D	1	1	6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	6.4mm
7223 K10	40086212	REAR NEEDLE GUARD	1	3	
	40086205	FRONT NEEDLE GUARD	1	3	
	13424809	LOOPER	1	3	
	13142500	CARTRIDGE_FILTER	1	1	
	40086231	MAIN FEED DOG 6.4,5.6	1	1	
	40090243	DIFFERENTIAL FEED DOG 6.4,5.6	1	1	
	40082974	PRESSER FOOT ASSY U10 6.4,5.6	1	1	
	40086242	THROAT PLATE U10 5.6	1	1	Selected Parts
	40086241	THROAT PLATE U10 6.4	1	1	Selected Parts
	13329404	SPREADER	1	1	
	13350301	NEEDLE HEAD 5.6	1	1	Selected Parts
	13350400	NEEDLE HEAD 6.4	1	1	Selected Parts

MF-7500 (D) SERIES

High-speed, Flat-bed, Top and Bottom Coverstitch Machine (Semi-Dry head)



Recommended Spare Parts LIST

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7522 U11	40052924	REAR NEEDLE GUARD	1	3	
	13334701	FRONT NEEDLE GUARD	1	3	
	13337902	LOOPER	1	3	
	70001514	FEED_BAR_SEAL_1	1	1	
	70001517	FEED_BAR_SEAL_2	1	1	
	13142500	CARTRIDGE_FILTER	1	1	
	70004223	UPPER LOOPER	1	3	
	13354204	MAIN_FEED_DOG (B32/B40/B48)	1	1	B 3.2mm
	13358304	DIFFERENTIAL_FEED_DOG (B32/B40/B48)	1	1	B 3.2mm
	40090133	PRESSER_FOOT (3.2)	1	1	3.2mm
	40058587	THROAT_PLATE (3.2) B	1	1	3.2mm
	13350004	NEEDLE HEAD 3.2	1	1	3.2mm
	13354204	MAIN_FEED_DOG (B32/B40/B48)	1	1	B 3.2mm
	13358304	DIFFERENTIAL_FEED_DOG (B32/B40/B48)	1	1	B 4.0mm
	40090196	PRESSER_FOOT (4.0)	1	1	4.0mm
	40058706	THROAT_PLATE (4.0) B	1	1	B 4.0mm
	13350103	NEEDLE HEAD 4.0	1	1	4.0mm
7523 U11B	40052924	REAR NEEDLE GUARD	1	3	
	13334701	FRONT NEEDLE GUARD	1	3	
	13337902	LOOPER	1	3	
	70001514	FEED_BAR_SEAL_1	1	1	
	70001517	FEED_BAR_SEAL_2	1	1	
	13142500	CARTRIDGE_FILTER	1	1	
	70004223	UPPER LOOPER	1	3	
	13354204	MAIN_FEED_DOG (B32/B40/B48)	1	1	B 4.8mm
	13358304	DIFFERENTIAL_FEED_DOG (B32/B40/B48)	1	1	B 4.8mm
	40090197	PRESSER_FOOT (4.8)	1	1	4.8mm
	40040514	THROAT_PLATE (4.8) B	1	1	B 4.8mm
	13350202	NEEDLE HEAD 4.8	1	1	4.8mm
	13353701	MAIN_FEED_DOG (B56/B64)	1	1	B 5.6mm

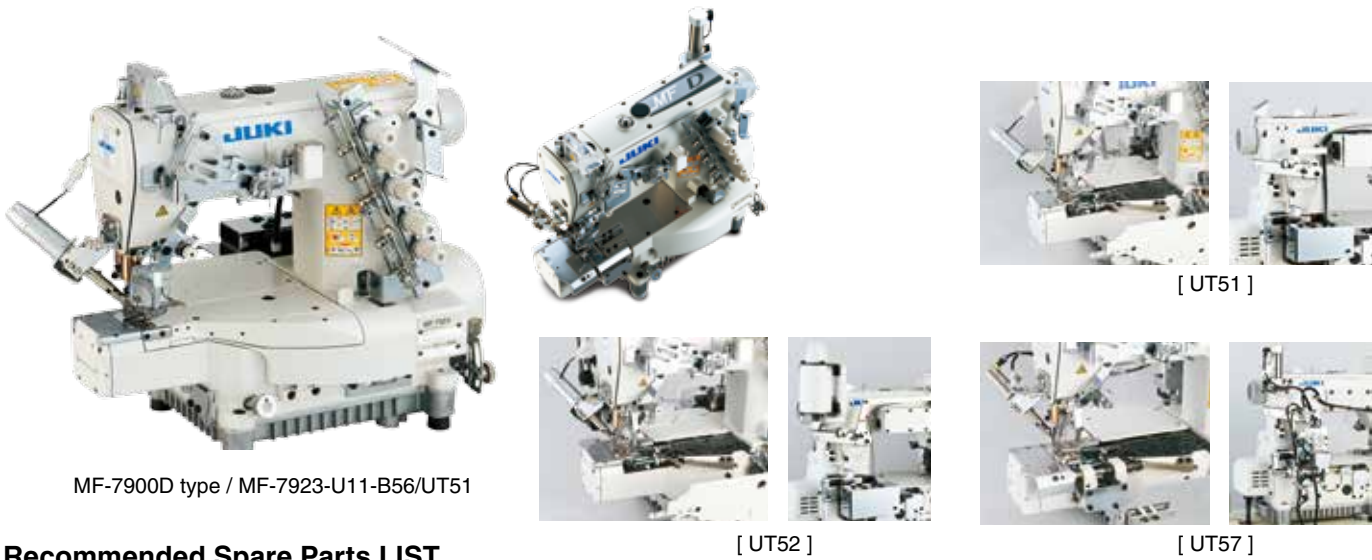
Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7523 U11B	13357603	DIFF_FEED_DOG (B56/B64)	1	1	B 5.6mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	B 5.6mm
	40058033	THROAT_PLATE (5.6) B	1	1	B 5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	B 5.6mm
	13353701	MAIN_FEED_DOG (B56/B64)	1	1	B 6.4mm
	13357603	DIFF_FEED_DOG (B56/B64)	1	1	B 6.4mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	B 6.4mm
	40040513	THROAT_PLATE (B64) B	1	1	B 6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	B 6.4mm
	13353701	MAIN_FEED_DOG (B56/B64)	1	1	B 6.4mm
	13357603	DIFF_FEED_DOG (B56/B64)	1	1	B 6.4mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	B 6.4mm
	40082978	THROAT_PLATE (D64) JJ	1	1	B 6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	B 6.4mm
7524 U11D 6.0mm	40052924	REAR NEEDLE GUARD	1	3	
	13334701	FRONT NEEDLE GUARD	1	3	
	13337902	LOOPER	1	3	
	70001514	FEED_BAR_SEAL_1	1	1	
	70001517	FEED_BAR_SEAL_2	1	1	
	13142500	CARTRIDGE_FILTER	1	1	
	70004223	UPPER LOOPER	1	3	
	40049609	NEEDLE_HEAD_60_ASSY	1	1	
	40049382	THROAT_PLATE	1	1	
	13353701	MAIN_FEED_DOG	1	1	
	13357603	DIFF_FEED_DOG	1	1	
	40049394	PRESSER_FOOT_ASSY	1	1	
	40051448	LOOPER_MF7724-D60	1	1	
7522 C11	40052924	REAR NEEDLE GUARD	1	3	
	13334701	FRONT NEEDLE GUARD	1	3	
	13337902	LOOPER	1	3	
	70001514	FEED_BAR_SEAL_1	1	1	
	70001517	FEED_BAR_SEAL_2	1	1	
	13142500	CARTRIDGE_FILTER	1	1	
	70004223	UPPER LOOPER	1	3	
	40058555	MAIN_FEED_DOG	1	1	3.2mm
	40058556	DIFF_FEED_DOG	1	1	3.2mm
	40058579	PRESSER_FOOT (3.2)	1	1	3.2mm
	40058549	THROAT_PLATE (3.2) B	1	1	B 3.2mm
	13350004	NEEDLE HEAD 3.2	1	1	3.2mm
	13353800	MAIN_FEED_DOG (B40/B48)	1	1	B 4.0mm
	13357702	DIFF_FEED_DOG (B40/B48)	1	1	B 4.0mm
	40056504	PRESSER_FOOT_ASSEMBLY	1	1	4.0mm
7523 C11B	13351408	THROAT_PLATE	1	1	B 4.0mm
	13350103	NEEDLE HEAD 4.0	1	1	4.0mm
	40052924	REAR NEEDLE GUARD	1	3	
	13334701	FRONT NEEDLE GUARD	1	3	
7523 C11B	13337902	LOOPER	1	3	

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7523 C11B	70001514	FEED_BAR_SEAL_1	1	1	
	70001517	FEED_BAR_SEAL_2	1	1	
	13142500	CARTRIDGE_FILTER	1	1	
	70004223	UPPER LOOPER	1	3	
	13353800	MAIN_FEED_DOG (B40/B48)	1	1	B 4.8mm
	13357702	DIFF_FEED_DOG (B40/B48)	1	1	B 4.8mm
	40057973	PRESSER_FOOT_ASSEMBLY	1	1	B 4.8mm
	40057971	THROAT_PLATE	1	1	B 4.8mm
	13350202	NEEDLE HEAD 4.8	1	1	B 4.8mm
	13353909	MAIN_FEED_DOG (B56/B64)	1	1	B 5.6mm
	13357801	DIFF_FEED_DOG (B56/B64)	1	1	B 5.6mm
	40056410	PRESSER_FOOT_ASSEMBLY	1	1	B 5.6mm
	13351606	THROAT_PLATE	1	1	B 5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	B 5.6mm
	13353909	MAIN_FEED_DOG (B56/B64)	1	1	B 6.4mm
	13357801	DIFF_FEED_DOG (B56/B64)	1	1	B 6.4mm
	40056411	PRESSER_FOOT_ASSEMBLY	1	1	B 6.4mm
	13351705	THROAT_PLATE	1	1	B 6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	B 6.4mm
7522 E11	40052924	REAR NEEDLE GUARD	1	3	
	13334701	FRONT NEEDLE GUARD	1	3	
	13337902	LOOPER	1	3	
	70001514	FEED_BAR_SEAL_1	1	1	
	70001517	FEED_BAR_SEAL_2	1	1	
	13142500	CARTRIDGE_FILTER	1	1	
	70004223	UPPER LOOPER	1	3	
	13354204	MAIN_FEED_DOG (B32/B40/B48)	1	1	B 3.2mm
	13358304	DIFFERENTIAL_FEED_DOG (B32/B40/B48)	1	1	B 3.2mm
	40090133	PRESSER_FOOT (3.2)	1	1	B 3.2mm
	40058587	THROAT_PLATE (3.2) B	1	1	B 3.2mm
	13350004	NEEDLE HEAD 3.2	1	1	B 3.2mm
	13354204	MAIN_FEED_DOG (B32/B40/B48)	1	1	B 4.0mm
	13358304	DIFFERENTIAL_FEED_DOG (B32/B40/B48)	1	1	B 4.0mm
	40090196	PRESSER_FOOT (4.0)	1	1	B 4.0mm
	40058706	THROAT_PLATE (4.0) B	1	1	B 4.0mm
	13350103	NEEDLE HEAD 4.0	1	1	B 4.0mm
7523 E11B	40052924	REAR NEEDLE GUARD	1	3	
	13334701	FRONT NEEDLE GUARD	1	3	
	13337902	LOOPER	1	3	
	70001514	FEED_BAR_SEAL_1	1	1	
	70001517	FEED_BAR_SEAL_2	1	1	
	13142500	CARTRIDGE_FILTER	1	1	
	70004223	UPPER LOOPER	1	3	
	13353701	MAIN_FEED_DOG (B56/B64)	1	1	B 5.6mm
	13357603	DIFF_FEED_DOG (B56/B64)	1	1	B 5.6mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	B 5.6mm
	40058033	THROAT_PLATE (5.6) B	1	1	B 5.6mm

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7523 E11B	13350301	NEEDLE HEAD 5.6	1	1	B 5.6mm
	13353701	MAIN_FEED_DOG (B56/B64)	1	1	B 6.4mm
	13357603	DIFF_FEED_DOG (B56/B64)	1	1	B 6.4mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	B 6.4mm
	40040513	THROAT_PLATE (B64) B	1	1	B 6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	B 6.4mm
UT35/37	40086277	UPPER_KNIFE	1	4	For Looper Thread
	40065510	MOVING_KNIFE	1	4	For Top cover stitch
	40086274	LOWER_KNIFE	1	4	For Looper Thread
	40029004	FIXED_KNIFE	1	4	For Top cover stitch
	13458401	SPRING	1	4	Common
	40086279	KNIFE_SPRING	1	4	Common
	40086280	THREAD_CLAMP	1	4	Common
	13441902	LEAF_SPRING-2	1	4	Common

MF-7900 (D) SERIES

High-speed, Cylinder-bed, Top and Bottom Coverstitch Machine



MF-7900D type / MF-7923-U11-B56/UT51

Recommended Spare Parts LIST

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7913 E11	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	13142500	CARTRIDGE_FILTER	1	1	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	5.6mm
	13432109	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	5.6mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	5.6mm
	40058033	THROAT_PLATE (5.6)	1	1	5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	5.6mm
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	6.4mm
	13432109	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	6.4mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	6.4mm
	40040513	THROAT_PLATE (6.4)	1	1	6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	6.4mm
7922 E11 4.0mm	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	13142500	CARTRIDGE_FILTER	1	1	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13431200	MAIN_FEED_DOG (B32/B40/B48)	1	1	
	13433503	DIFF_FEED_DOG (B32/B40/B48)	1	1	
	40090196	PRESSER_FOOT (4.0)	1	1	
	40058706	THROAT_PLATE (4.0)	1	1	
	13350103	NEEDLE HEAD 4.0	1	1	
7923 E11	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	13424809	LOOPER	1	3	

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7923 E11	13142500	CARTRIDGE_FILTER	1	1	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	5.6mm
	13432109	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	5.6mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	5.6mm
	40058033	THROAT_PLATE (5.6)	1	1	5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	5.6mm
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	6.4mm
	13432109	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	6.4mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	6.4mm
	40040513	THROAT_PLATE (6.4)	1	1	6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	6.4mm
7923 E22/ E23	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	13142500	CARTRIDGE_FILTER	1	1	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	5.6mm
	13432109	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	5.6mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	5.6mm
	40058033	THROAT_PLATE (5.6)	1	1	5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	5.6mm
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	6.4mm
	13432109	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	6.4mm
	40082974	PRESSER_FOOT (B56/B64)	1	1	6.4mm
	40040513	THROAT_PLATE (6.4)	1	1	6.4mm
7923 H11	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	13142500	CARTRIDGE_FILTER	1	1	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13430509	MAIN_FEED_DOG (5.6)	1	1	5.6mm
	13432703	DIFFERENTIAL_FEED_DOG (5.6)	1	1	5.6mm
	40027897	PRESSER_FOOT (5.6)	1	1	5.6mm
	13355706	THROAT_PLATE (5.6) B	1	1	5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	5.6mm
	13430509	MAIN_FEED_DOG (6.4)	1	1	6.4mm
	13432703	DIFFERENTIAL_FEED_DOG (6.4)	1	1	6.4mm
	40027897	PRESSER_FOOT (6.4)	1	1	6.4mm
	13355805	THROAT_PLATE (6.4) B	1	1	6.4mm
7922 H22/ H23	13350400	NEEDLE HEAD 6.4	1	1	6.4mm
	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	40042378	LOWER_KNIFE	1	4	

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
792 H22/ H23	70001861	UPPER_KNIFE	1	4	
	13302203	SCREW FOR THROAT PLATE	2	1	
	70001948	THROAT_PLATE	1	1	H22 4.0mm
	40069021	MAIN_FEED_DOG (B40/B48)	1	1	H22 4.0mm
	40069022	DIFF_FEED_DOG (B40/B48)	1	1	H22 4.0mm
	70001952	PRESSER_FOOT_ASSY	1	1	H22 4.0mm
	13350103	NEEDLE_HEAD_40	1	1	H22 4.0mm
	13420609	THROAT_PLATE (5.6) B	1	3	H22 4.8mm
	40069021	MAIN_FEED_DOG (B40/B48)	1	1	H22 4.8mm
	40069022	DIFF_FEED_DOG (B40/B48)	1	1	H22 4.8mm
	40039796	PRESSER_FOOT_ASSY	1	1	H22 4.8mm
	70001949	THROAT_PLATE	1	1	H22 4.8mm
	13350509	NEEDLE_HEAD_48	1	1	H22 4.8mm
	40058639	THROAT_PLATE	1	1	H23 4.0mm
	40041249	MAIN_FEED_DOG (B40/B48)	1	1	H23 4.0mm
	40041233	DIFF_FEED_DOG (B40/B48)	1	1	H23 4.0mm
	40048637	PRESSER_FOOT_ASSY	1	1	H23 4.0mm
	13350103	NEEDLE_HEAD_40	1	1	H23 4.0mm
	13350103	THREAD_CLAMP_UT	1	1	H23 4.8mm
	40041249	MAIN_FEED_DOG (B40/B48)	1	1	H23 4.8mm
	40041233	DIFF_FEED_DOG (B40/B48)	1	1	H23 4.8mm
	40039796	PRESSER_FOOT_ASSY	1	1	H23 4.8mm
	13445101	THROAT_PLATE	1	1	H23 4.8mm
	13350509	NEEDLE_HEAD_48	1	1	H23 4.8mm
7923 H22/ H23	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	40042378	LOWER_KNIFE	1	4	
	70001861	UPPER_KNIFE	1	4	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13431101	MAIN_FEED_DOG (B56/B64)	1	1	H22 5.6mm
	40069023	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	H22 5.6mm
	13467758	PRESSER_FOOT_ASSY (B56/B64)	1	1	H22 5.6mm
	40041203	THROAT_PLATE	1	1	H22 5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	H22 5.6mm
	13431101	MAIN_FEED_DOG (B56/B64)	1	1	H22 6.4mm
	40069023	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	H22 6.4mm
	13467758	PRESSER_FOOT_ASSY (B56/B64)	1	1	H22 6.4mm
	40041204	THROAT_PLATE	1	1	H22 6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	H22 6.4mm
	40032900	MAIN_FEED_DOG (B56/B64)	1	1	H23 5.6mm
	40040376	DIFFERENTIAL_FEED_DOG (B56/B64)	1	1	H23 5.6mm
	40039794	PRESSER_FOOT_ASSY (B56/B64)	1	1	H23 5.6mm
	40041203	THROAT_PLATE	1	1	H23 5.6mm
	13350301	NEEDLE HEAD 5.6	1	1	H23 5.6mm
	40032900	MAIN_FEED_DOG (B56/B64)	1	1	H22 6.4mm
	40040376	DIFFERENTIAL_FEED_DOG B56/B64)	1	1	H22 6.4mm
	40039794	PRESSER_FOOT_ASSY (B56/B64)	1	1	H22 6.4mm

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
7923 H22/ H23	40041204	THROAT_PLATE	1	1	H22 6.4mm
	13350400	NEEDLE HEAD 6.4	1	1	H22 6.4mm
7922 U11	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	13142500	CARTRIDGE_FILTER	1	1	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13431200	MAIN_FEED_DOG (B32/B40/B48)	1	1	3.2mm
	13433503	DIFF_FEED_DOG (B32/B40/B48)	1	1	3.2mm
	40090133	PRESER_FOOT_ASSY	1	1	3.2mm
	40058587	THROAT_PLATE	1	1	3.2mm
	13350004	NEEDLE_HEAD_32	1	1	3.2mm
	13431200	MAIN_FEED_DOG (B32/B40/B48)	1	1	4.0mm
	13433503	DIFF_FEED_DOG (B32/B40/B48)	1	1	4.0mm
	40090196	PRESER_FOOT_ASSY	1	1	4.0mm
	40058706	THROAT_PLATE	1	1	4.0mm
	13350103	NEEDLE_HEAD_40	1	1	4.0mm
	13431200	MAIN_FEED_DOG (B32/B40/B48)	1	1	4.8mm
	13433503	DIFF_FEED_DOG (B32/B40/B48)	1	1	4.8mm
	40090197	PRESER_FOOT_ASSY	1	1	4.8mm
	40040514	THROAT_PLATE	1	1	4.8mm
	13350509	NEEDLE_HEAD_48	1	1	4.8mm
7923 U11	13420609	FRONT_NDL_GUARD	1	3	
	13420302	REAR_NDL_GUARD	1	3	
	13424809	LOOPER	1	3	
	70001556	UPPER_LOOPER	1	3	For UT
	13142500	CARTRIDGE_FILTER	1	1	
	13302203	SCREW FOR THROAT PLATE	2	1	
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	5.6mm
	13432109	DIFF_FEED_DOG (B56/B64)	1	1	5.6mm
	40082974	PRESER_FOOT_ASSY (B56/B64)	1	1	5.6mm
	40058033	THROAT_PLATE	1	1	5.6mm
	13350301	NEEDLE_HEAD_56	1	1	5.6mm
	13430103	MAIN_FEED_DOG (B56/B64)	1	1	6.4mm
	13432109	DIFF_FEED_DOG (B56/B64)	1	1	6.4mm
	40082974	PRESER_FOOT_ASSY (B56/B64)	1	1	6.4mm
	40040513	THROAT_PLATE	1	1	6.4mm
	13350400	NEEDLE_HEAD_64	1	1	6.4mm
UT51/52/57	40086277	UPPER_KNIFE	1	4	Common*Looper Thread
	40065510	MOVING_KNIFE	1	4	UT51/52/57*Top cover
	40086280	THREAD_CLAMP	1	4	Common*Looper Thread
	40086286	KNIFE_SPRING	1	4	UT51/52/57/57A
	40086274	LOWER_KNIFE	1	4	UT51/52/57*Looper Thread
	40029004	FIXED_KNIFE	1	4	UT51/52/57*Top cover
	13458401	SPRING	1	4	Common*Top cover
	40086279	KNIFE_SPRING	1	4	Common*Looper Thread

MF-7923DRH24

Semi-dry head, Cylinder-bed, Bottom Coverstitch Machine with digital type top feed/For hemming <with left hand fabric trimmer>



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	70001861	UPPER_KNIFE	1	4	
2	40155651	LOWER_KNIFE	1	6	
3	40179011	TIMING_BELT_646	2	2	
4	40122551	BELT_6.7_606_2GT	1	1	
5	40179066	THROAT_PLATE	1	1	6.4mm
6	40179063	THROAT_PLATE	1	1	5.6mm
7	40179067	THROAT_PLATE	1	1	4.0mm
8	40179075	NEEDLE_HEAD_40	1	1	4.0mm
9	40179076	NEEDLE_HEAD_56	1	1	5.6mm
10	40179077	NEEDLE_HEAD_64	1	1	6.4mm
11	40179064	MAIN_FEED_DOG	1	1	
12	40179065	DIFF_FEED_DOG	1	1	
13	40179071	PRESSER_FOOT_BOTTOM	1	1	4.0mm
14	40179070	PRESSER_FOOT_BOTTOM	1	1	5.6mm,6.0mm
15	13302203	SCREW FOR THROAT PLATE	2	2	
16	13424809	LOOPER	1	4	
17	13420609	FRONT_NDL_GUARD	1	3	
18	13420302	REAR_NDL_GUARD	1	3	
19	13142500	CARTRIDGE_FILTER	1	4	

MH-380/382

High-speed, Flat-bed, 2-needle Double Chainstitch Machine



Recommended Spare Parts LIST

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
380 4.8mm	B1103380D00	THROAT PLATE D	1	1	
	B1509038DB0	PRESSER FOOT D	1	1	
	B1613380D00	FEED DOG D	1	1	
	B2311380B00	REAR MOVING NEEDLE GUARD	1	1	
	B15283800A0	THREAD KNIFE	1	4	
	B2030380000	RIGHT LOOPER	1	3	
	B2031380000	LEFT LOOPER	1	3	
380 5.6mm	B1103380E00	THROAT PLATE E	1	1	
	B1509038EB0	PRESSER FOOT E	1	1	
	B1613380F00	FEED DOG F,E	1	1	
	B2311380E00	REAR MOVING NEEDLE GUARD	1	1	
	B15283800A0	THREAD KNIFE	1	4	
	B2030380000	RIGHT LOOPER	1	3	
	B2031380000	LEFT LOOPER	1	3	
380 6.4mm	B1103380F00	THROAT PLATE F	1	1	
	B1509038FB0	PRESSER FOOT F	1	1	
	B1613380F00	FEED DOG F,E	1	1	
	B2311380E00	REAR MOVING NEEDLE GUARD	1	1	
	B15283800A0	THREAD KNIFE	1	4	
	B2030380000	RIGHT LOOPER	1	3	
	B2031380000	LEFT LOOPER	1	3	
382	B1103382000	THROAT PLATE	1	1	
	D1406038BA0	NEEDLE CLAMP	1	1	
	B15243820B0	PRESSER FOOT	1	1	
	B1613382000	FEED DOG	1	1	
	B2311382000	REAR MOVING NEEDLE GUARD	1	1	
	B2030380000	RIGHT LOOPER	1	3	
	B2031380000	LEFT LOOPER	1	3	

MH-481/486/488

1-needle, Double Chainstitch Machine



Recommended Spare Parts LIST

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
481-5	B2310481000	LOOP GUIDE	1	3	
	B2030481000	LOOPER	1	3	
	B2311481000A	NEEDLE GUIDE	1	1	
	D2401481CD0	MOVING_KNIFE	1	4	
	D2405481C00A	COUNTER KNIFE	1	4	
	B1103481F00	THROAT PLATE	1	1	
	D2126481CA0	THREAD SPREADER	1	1	
	D3003481C00A	WIPER	1	1	
	D3012481D00	SPRING A	1	1	
	B1103481F00	THROAT PLATE	1	1	
	B1524481CC0	SLIDING TYPE PRESSER FOOT ASM	1	1	
	B1613481F00	FEED DOG	1	1	
486-5	B2310481000	LOOP GUIDE	1	3	
	B2030481000	LOOPER	1	3	
	B2311481000A	NEEDLE GUIDE	1	1	
	D2401481CD0	MOVING_KNIFE	1	4	
	D2405481C00A	COUNTER KNIFE	1	4	
	B1103481F00	THROAT PLATE	1	1	
	B1613481F00	FEED DOG	1	1	
	D2126481CA0	THREAD SPREADER	1	1	
	D3003481C00A	WIPER	1	1	
	D3012481D00	SPRING A	1	1	
	B1524486BB0	PRESSER FOOT B	1	3	GUAGE TYPE B
	B3026487000	WALKING FOOT B	1	3	GUAGE TYPE B
	B1524486DB0	PRESSER FOOT D	1	3	GUAGE TYPE D
	B1524486MBA	PRESSER FOOT M	1	3	GUAGE TYPE M
	B3026490M00	WALKING FOOT M	1	4	GUAGE TYPE M
	B1524486SB0	PRESSER FOOT S	1	4	GUAGE TYPE S
	B3026487S00	WALKING FOOT S	1	1	GUAGE TYPE S
488-5	B2310481000	LOOP GUIDE	1	3	

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
488-5	B2030481000	LOOPER	1	3	
	B2311481000A	NEEDLE GUIDE	1	1	
	D2401481CD0	MOVING_KNIFE	1	4	
	D2405481C00A	COUNTER KNIFE	1	4	
	D2126481CA0	THREAD SPREADER	1	1	
	D3003481C00A	WIPER	1	1	
	D3012481D00	SPRING A	1	1	

MP-200NS/NL

Pinpoint Saddle Stitching Machine



Recommended Spare Parts LIST

Type	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
200NL	23122757	PRESSER L (ASM)	1	1	L type,common
	23123300	THROAT PLATE (2.2X5.6)	1	1	L type,exclusive to 3.0mm
	23123508	THROAT PLATE (2.2X7.6)	1	1	L type,exclusive to 5.0mm
	23124803	NEEDLE CLAMP L (3MM)	1	1	L type,exclusive to 3.0mm
	23125305	NEEDLE CLAMP L (5MM)	1	1	L type,exclusive to 5.0mm
	23125107	NEEDLE HOLDER L (3MM)	1	1	L type,exclusive to 3.0mm
	23125305	NEEDLE HOLDER L (5MM)	1	1	L type,exclusive to 5.0mm
	SS7090530SP	NEEDLE CLAMP SCREW	1	1	L type,exclusive to 3.0mm
	23125404	NEEDLE CLAMP HOOK	1	1	L type,exclusive to 5.0mm
	23125800	SPREADER (3MM)	1	1	L type,exclusive to 3.0mm
	23126006	SPREADER (5MM)	1	1	L type,exclusive to 5.0mm
	23121502	LOOPER CLANK B	1	1	L type,common
200NS	23136005	LOOPER (JC1008P)	1	3	S type,L type
	23122658	PRESSER S (ASM)	1	1	S type,common
	23123102	THROAT PLATE (1.6X4.2)	1	1	S type,to 1.6mm~2.0mm
	23123201	THROAT PLATE (1.6X4.7)	1	1	S type,to 2.5mm
	23124100	NEEDLE CLAMP S	1	1	S type,common
	23124506	NEEDLE CLAMP SPACER (2.0MM)	1	1	S type,exclusive to 2.0mm
	23124209	NEEDLE HOLDER S	1	1	S type,common
	SS8090540SP	SCREW	1	1	S type,common
	23125750	SPREADER FITTING BASE (ASM)	1	1	S type,common/ L type 3.0mm
	23138209	SPREADER (JC1023)	1	1	S type,common
	SM4020301SC	SCREW	1	1	S type,common/ L type 3.0mm
	23136104	LOOPER CLANK	1	1	S type,common
	SM8060612TP	SCREW	1	1	Common to types and sizes
	D3128555D00	TAKE UP SPRING	1	1	S type,L type

MS-1190

Feed-off-the-arm,
Double Chainstitch Machine (2-needle, for light- to medium weight)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	12940557	LOOPER,R 3/16 ASM.	1	1	FOR 3/16
2	12941456	LOOPER,L3/16 ASM.	1	1	FOR 3/16
3	22920607	ARM THREAD GUIDE B	1	1	
4	SS2110920TP	SCREW 11/64-40 L=8.5	1	3	
5	SS7091110TP	SCREW 9/64-40 L=10.5	1	2	
6	12922704	CHAIN CUTTER BLADE	1	2	
7	12923405	THROAT PLATE (3/16)	1	1	FOR 3/16
8	12925954	NEEDLE CLAMP 3/16 ASM.	1	1	FOR 3/16
9	12927760	PRESSER FOOT ASM. 3/16	1	1	FOR 3/16
10	12932307	FEED DOG	1	1	
11	12934055	THREAD TAKE UP LEVER ASM.	1	1	
12	12938304	TENSION SPRING	1	1	
13	12939807	TENSION SPRING	1	1	
14	12942900	LOOPER THREAD EYELET	1	1	
15	B1401019000	NEEDLE BAR	1	1	
16	B1402019000	NEEDLE BAR BUSHING, UPPER	1	1	
17	B1404026000	NEEDLE BAR BUSHING, LOWER	1	1	
18	B2101191000A	LOOPER AVOID LEVER	1	1	
19	B2105019000	FEED ROCKER SLIDE BLOCK	1	1	
20	SS3090610SP	SCREW 9/64-40 L=6	1	1	
21	SS6090510TP	SCREW 9/64-40 L= 5.0	1	1	
22	SS6122510SP	SCREW 3/16-28 L=25	1	1	
23	SS7090530SP	SCREW 9/64-40 L= 4.5	1	1	
24	SS7110710SP	SCREW 11/64-40 L=7	1	1	
25	12934105	TAKE UP THREAD EYELET	1	1	
26	12935805	LOOPER THREAD GUIDE	1	1	
27	12936001	LOOPER THREAD GUIDE	1	1	
28	12939559	TENSION POST ASM.	1	1	
29	SM5041055SN	SCREW M4X10	1	1	
30	SS3060410SP	SCREW 3/32-56 L=4	1	1	

MS-1261

Feed-off-the-arm, Double Chainstitch Machine (3-needle, for heavy-weight)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	12968558	LOOPER L (1) ASM.	1	1	
2	12968855	LOOPER R (1) ASM.	1	1	
3	12969150	LOOPER C (1) ASM.	1	1	
4	B14115520A0	NEEDLE BAR CONNECTING ASM.	1	3	
5	SS7091110TP	SCREW 9/64-40 L=10.5	1	2	
6	SS8080310TP	SCREW 1/8-44 L=2.8	1	2	
7	12922704	CHAIN CUTTER BLADE	1	1	
8	12925954	NEEDLE CLAMP 3/16 ASM.	1	1	
9	12935805	LOOPER THREAD GUIDE	1	1	
10	12935904	LOOPER THREAD GUIDE	1	1	
11	12938304	TENSION SPRING	1	1	
12	12939807	TENSION SPRING	1	1	
13	12953907	THROAT PLATE XH (1/4")	1	1	
14	12956256	NEEDLE CLAMP (1/4") ASM.	1	1	
15	12965059	FEED DOG XH (1/4") ASM.	1	1	
16	12966107	LOOPER THREAD GUIDE (A)	1	1	
17	12966206	LOOPER THREAD GUIDE (B)	1	1	
18	12966305	LOOPER THREAD GUIDE (C)	1	1	
19	12967105	NEEDLE THREAD TENSION GUIDE	1	1	
20	12968202	LOOPER THREAD EYELET	1	1	
21	13139605	TESION DISK THREAD GUIDE	1	1	
22	22920607	ARM THREAD GUIDE B	1	1	
23	B1130051000	FRAME THREAD GUIDE, MIDDLE	1	1	
24	B1401019000	NEEDLE BAR	1	1	
25	SS8080610SP	SCREW 1/8-44 L=5.5	1	1	
26	12931606	SCREW	1	1	
27	12957064	PRESSER FOOT 1/4" ASM.,EXPORT	1	1	
28	B1901026000	THREAD TAKE-UP	1	1	

LK-1903AN/BR35

Computer-controlled, High-speed, Lockstitch, Button Sewing Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	13812102	BOBBIN	1	12	
2	22921605	THREAD TAKE UP SPRING	1	2	
3	26261503	BTW WHEEL RUBBER	1	1	
4	40110846	SHUTTLE	1	2	
5	40009859	WIPER THREAD CATCH SPRING	1	2	
6	B18289800BB	BOBBIN CASE ASM. (RACING PREVENTION)	1	4	
7	B24212800A0	MOVING KNIFE	1	2	
8	B2424280000	FIXING KNIFE	1	2	
9	18200501	WORK ATTACHMENT (SMALL)	1	2	
10	MAZ15801000	NEEDLE HOLE GUIDE	1	1	For 1903AS-311
11	MAZ15601000	NEEDLE HOLE GUIDE	1	1	For 1903AS-312
12	40006725	NEEDLE PLATE ASM.,M	1	1	
13	40006726	NEEDLE PLATE ASM.,K	1	1	
14	MAZ15502000	PRESSURE PLATE	1	1	For 1903AS-311
15	MAZ15602000	PRESSURE PLATE	1	1	For 1903AS-312
16	SM6030500SN	SCREW M3 L=5	1	1	
17	40010574	THREAD_GUIDE	1	1	
18	18200352	FEED PLATE CIRCLE 16 ASM.	1	1	BR35_for S size button
19	16568651	FEED PLATE 22B ASM.	1	1	BR35_for M size button
20	18200956	FEED PLATE CIRCLE 13.5 ASM.	1	1	BR35_Option
21	18201103	HOLDING PLATE (SMALL)	1	1	BR35_Option

LK-1903B/BR35

Computer-controlled, High-speed, Lockstitch, Button Sewing Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40010574	THREAD_GUIDE	1	1	for except BH/BW
2	RC0470611KP	RETAINING RING 4.7	1	1	
3	B1820210D00	SHUTTLE OIL FELT,A	1	1	
4	B1821210D00	SHUTTLE OIL FELT,B	1	1	
5	13529607	SHUTTLE PACKING	1	2	
6	40110846	SHUTTLE	1	2	for Standard
7	40112995	SHUTTLE (H)	1	2	for 1900BH
8	40014965	SHUTTLE (H)	1	2	for 1900BW
9	B18289800BB	BOBBIN CASE ASM. (RACING PREVE)	1	4	for except BW
10	13812102	BOBBIN	1	12	for except BW
11	B1828210DAA	BOBBIN CASE ASM.	1	4	for 1900BW
12	B1806210D00	BOBBIN	1	12	for 1900BW
13	22921605	THREAD TAKE-UP SPRING	1	1	
14	B2426280000	NEEDLE HOLE GUIDE	1	1	for 1900BS
15	14109607	NEEDLE HOLE GUIDE	1	1	for BH/BW
16	D2426282C00	NEEDLE HOLE GUIDE	1	1	for BF/BM
17	B2424280000	FIXING KNIFE	1	2	
18	B24212800A0	MOVING KNIFE ASM.	1	2	
19	40009860	WIPER THREAD CATCH SPRING	1	1	
20	D1405L7AM00	NEEDLE BAR THREAD GUIDE	1	1	for BH/BW
21	40142720	NEEDLE PLATE ASM A	1	1	for 1900BS
22	40142721	NEEDLE PLATE ASM H	1	1	for BH/BW
23	40142722	NEEDLE PLATE ASM E	1	1	for BF/BM

LK-1903BB SERIES

Computer-contrlled, High speed , Bartacking Machine, Bird’s nest prevention type, Shorter-thread remaining type



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40110846	SHUTTLE	1	2	
2	SM6030500SN	SCREW M3 L=5	1	2	
3	40009860	WIPER THREAD CATCH SPRING	1	2	
4	40010574	THREAD_GUIDE	1	2	
5	MAZ15809000	SPRING (RIGHT)	1	4	
6	MAZ15810000	SPRING (LEFT)	1	4	
7	40162660	FIXING KNIFE	1	6	Option
8	40146806	MOVING KNIFE	1	4	Option
9	40162664	GUIDE 03BB	1	2	Option
10	40179344	FIXING KNIFE	1	4	
11	40177341	MOVING KNIFE ASM	1	4	
12	40177339	NEEDLE HOLE GUIDE B	1	2	

MB-1377

Single-thread, Chainstitch,
Button Sewing Machine (thread-fray-prevention ON/OFF changeover mechanism)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	26013805	YOKE SLIDE	1	1	
2	B1136850000	TENSION SPRING B	1	1	
3	26031351	THREAD TENSION NO.3 ASM.	1	1	
4	B1239372000	LOOPER	1	3	
5	B24063730A0	MOVING KNIFE ASM.	1	2	
6	B2410373000	COUNTER KNIFE	1	2	
7	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	

MB-1800

Computer-controlled, Dry-head, High-speed, Single-thread,
Chainstitch Button Sewing Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	26013805	YOKE SLIDE	1	1	
2	B1136850000	TENSION SPRING B	1	1	
3	26031351	THREAD TENSION NO.3 ASM.	1	1	
4	B1239372000	LOOPER	1	3	
5	B24063730A0	MOVING KNIFE ASM.	1	2	
6	B2410373000	COUNTER KNIFE	1	2	
7	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
8	14606008	NEEDLE ROD BUSHING ,LOWER	1	1	
9	14606107	NEEDLE ROD	1	1	
10	26003103	LOOP POSITIONING FINGER CAM	1	1	
11	26015206	NEEDLE GUARD	1	1	
12	26025106	SPACER	1	1	
13	26031351	THREAD TENSION NO.3 ASM.	1	1	
14	B1126111000	THREAD GUIDE	1	1	
15	B12413730B0	THROAT PLATE ASM.	1	1	

LBH-1790

Computer-controlled, High-speed, Lockstitch Buttonholing Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10006104	TAKE UP SPRING	1	4	
2	13729066	HOOK COMPL	1	2	
3	13782065	HOOK COMPL (K)	1	2	FOR KNIT
4	26261503	BTW WHEEL RUBBER	1	1	
5	40004255	ASSY UTT TRIMMER	1	2	
6	40004311	BT_TRIMMER	1	2	
7	40004346	PICKER	1	1	
8	13729769	BOBBIN CASE ASM	1	4	
9	40009148	BOBBIN	1	12	
10	13706403	NEEDLE BAR BOBBIN THREAD GUIDE	1	1	
11	13727102	STOPPER A	1	1	
12	26261602	BOBBIN SPRING	1	1	
13	40004219	KNIFE BAR DRIVING STOPPER ASM	1	1	
14	40011327	PICKER SPRING	1	1	
15	40027553	THROAT_PLATE	1	1	
16	40141850	KNIFE BAR SUPPORT SHAFT	1	1	
17	B1552781000A	PRESSER	1	1	
18	D1508772K00	WORK CLAMP CHECK (2K)	1	1	FOR KNIT
19	SM6030500SN	SCREW M3 L=5	1	1	
20	SM9040700SP	HEXAGONAL BOLT	1	1	
21	WP0430801SC	WASHER 4.3×9×0.8	1	1	

LBH-1790A

Computer-controlled, High-speed, Buttonholing Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40004255	ASSY_UTT_TRIMMER	1	2	
2	40142148	HOOK_OIL_SHIELD_COVER_COMPL	1	1	
3	40141706	ASSY_LED_DEVICE	1	1	
4	10006104	TAKE-UP SPRING	1	1	
5	26261503	BTW WHEEL RUBBER	1	1	
6	40037008	THREAD_CUTTER	1	2	
7	13729066	HOOK ASM.	1	2	
8	40009148	BOBBIN	1	12	
9	13729769	BOBBIN CASE ASM.	1	4	
10	40004285	PBL_FINGER_GUARD	1	1	
11	40006345	RP_HOOK_ASM	1	2	Option
12	40006349	RP_BOBBIN_CASE	1	4	for RP hook
13	40004346	PICKER	1	1	
14	26261602	BOBBIN SPRING	1	1	
15	B1552781000A	WORK CLAMP CHECK	1	1	
16	40067165	LIFTING PLATE PARTS 120MM	1	1	
17	13706403	NEEDLE BAR BOBBIN THREAD GUIDE	1	1	
18	40027553	THROAT_PLATE (1790S5)	1	1	
19	40022323	BT_CLAMP_B	1	1	

LBH-1790AB

Computer-controlled, High-speed,
Buttonholing Machine Short-thread remaining type



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40160113	WORK CLAMP	1	1	
2	40160114	WORK CLAMP CARRIER	1	1	
3	40153019	THROAT PLATE 2B	1	1	
4	40153923	SCREW ADD	1	1	
5	40011319	THROAT PLATE BASE SPACER	1	1	
6	40004326	BTT SPACER	1	1	
7	WP0551016SH	WASHER 5.5X13X1	1	1	
8	40152575	TIMING GUAGE T	1	1	

MEB-3200 SERIES

Computer-controlled, Eyelet Buttonholing Machine



Recommended Spare Parts LIST

Model	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
MEB-3200S	32019101	GIMP GRASPING	1	2	
	32019002	LOWER THREAD GRASPING	1	2	
	32018509	FIXING KNIFE	1	2	
	32023319	THREAD CUTTING KNIFE	1	2	
	32018103	TREATING PLATE	1	2	
	SM8430550TP	SCREW M3×0.35 L=4.5	1	1	
	40015694	LOOPER RIGHT G	1	3	For China
	40015685	SPREADER RIGHT G	1	1	For China
	14031017	SPREADER RIGHT	1	1	
	40015684	SPREADER LEFT G	1	1	For China
	32042715	THROAT PLATE,A	1	1	
	14032403	SPREADER SPRING LEFT	1	1	
	32038705	SPREADER SPRING RIGHT	1	1	
	14030803	LOOPER RIGHT	1	3	
	14030902	LOOPER LEFT	1	3	
	40015692	SPREADER STOPPER LEFT	1	1	
	40015693	SPREADER STOPPER RIGHT	1	1	
	32052409	THREAD TAKE-UP SPRING	1	1	
	14041206	CUTTING KNIFE EYELET	1	4	
	32068009	KNIFE HOLDER 2,2MM (EYELET) H	1	4	
MEB-3200R	32019101	GIMP GRASPING	1	2	
	32019002	LOWER THREAD GRASPING	1	2	
	32018509	FIXING KNIFE	1	2	
	32023319	THREAD CUTTING KNIFE	1	2	
	SM8430550TP	SCREW M3×0.35 L=4.5	1	1	
	14031017	SPREADER RIGHT	1	1	
	32040917	SPREADER LEFT	1	1	
	32042715	THROAT PLATE,A	1	1	
	14032403	SPREADER SPRING LEFT	1	1	
	32038705	SPREADER SPRING RIGHT	1	1	

Model	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
MEB-3200R	14030803	LOOPER RIGHT	1	3	
	14030902	LOOPER LEFT	1	3	
	40015692	SPREADER STOPPER LEFT	1	1	
	40015693	SPREADER STOPPER RIGHT	1	1	
	32018103	TREATING PLATE	1	1	
	32052409	THREAD TAKE-UP SPRING	1	1	
	14041206	CUTTING KNIFE EYELET	1	4	
	32068009	KNIFE HOLDER 22MM(EYELET) H	1	4	
MEB-3200J	32020505	THREAD CUTTER LOWER KNIFE	1	2	
	40015996	THREAD CUTTER UPPER KNIFE	1	2	
	32020703	THREAD HALL PLATE	1	1	
	32020919	UPPER KNIFE LOWER COVER	1	2	
	SM8430550TP	SCREW M3×0.35 L=4.5	1	1	
	32063703	CUTTING KNIFE (EYELET),M	1	4	
	32063703	CUTTING KNIFE (EYELET),M	1	4	
	32040800	LOOPER LEFT	1	3	For thin swing
	40015694	LOOPER RIGHT G	1	3	For China
	40015685	SPREADER RIGHT G	1	1	For China
	14031017	SPREADER RIGHT	1	1	
	40015684	SPREADER LEFT G	1	1	For China
	32040917	SPREADER LEFT	1	1	Exclude Japan
	32042830	THROAT PLATE,B	1	1	Exclude Japan
	32043424	THROAT PLATE,JA	1	1	Exclude Japan
	14032403	SPREADER SPRING LEFT	1	1	
	32038705	SPREADER SPRING RIGHT	1	1	
	14030803	LOOPER RIGHT	1	3	
	14030902	LOOPER LEFT	1	3	
	14031116	SPREADER LEFT	1	1	
	40015692	SPREADER STOPPER LEFT	1	1	
	40015693	SPREADER STOPPER RIGHT	1	1	
	32023319	THRED CUTTING KNIFE	1	2	
	32052409	THREAD TAKE-UP SPRING	1	1	
	32063703	CUTTING KNIFE EYELET. M	1	4	
MEB-3200C	32068009	KNIFE HOLDER 22MM(EYELET) H	1	4	
	32020505	THREAD CUTTER LOWER KNIFE	1	2	
	40015996	THREAD CUTTER UPPER KNIFE	1	2	
	32020703	THREAD HALL PLATE	1	1	
	32020919	UPPER KNIFE LOWER COVER	1	2	
	SM8430550TP	SCREW M3×0.35 L=4.5	1	1	
	40015694	LOOPER RIGHT G	1	3	For China
	40015685	SPREADER RIGHT G	1	1	For China
	14031017	SPREADER RIGHT	1	1	
	32040917	SPREADER LEFT	1	1	
	32043523	THROAT PLATE,JE	1	1	
	14032403	SPREADER SPRING LEFT	1	1	
	32038705	SPREADER SPRING RIGHT	1	1	
	14030803	LOOPER RIGHT	1	3	

Model	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
MEB-3200C	14030902	LOOPER LEFT	1	3	
	40015684	SPREADER LEFT G	1	1	For China
	40015692	SPREADER STOPPER LEFT	1	1	
	40015693	SPREADER STOPPER RIGHT	1	1	
	32023319	THRED CUTTING KNIFE	1	2	
	32052409	THREAD TAKE-UP SPRING	1	1	
	32063604	CUTTING KNIFE EYELET. S	1	4	
	32068207	KNIFE HOLDER 18MM(EYELET) H	1	4	
MEB-3200T	32016107	LOWER THREAD CUTTING KNIFE,T	1	2	
	SM8430550TP	SCREW M3×0.35 L=4.5	1	1	
	14031017	SPREADER RIGHT	1	1	
	32040917	SPREADER LEFT	1	1	
	32043713	THROAT PLATE,TE	1	1	
	14032403	SPREADER SPRING LEFT	1	1	
	32038705	SPREADER SPRING RIGHT	1	1	
	14030803	LOOPER RIGHT	1	3	
	14030902	LOOPER LEFT	1	3	
	40015692	SPREADER STOPPER LEFT	1	1	
	40015693	SPREADER STOPPER RIGHT	1	1	
	32052409	THREAD TAKE-UP SPRING	1	1	
	32063604	CUTTING KNIFE EYELET. S	1	4	
	32068207	KNIFE HOLDER 18MM(EYELET) H	1	4	

MEB-3810 SERIES

Computer-controlled, Eyelet Buttonholing Machine



Recommended Spare Parts LIST

Model	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
MEB-3810	40115260	KNIFE_ASSY	1	3	
	40115277	TRIMMER_KNIFE	1	3	
	40115321	THREAD_CUTTER	1	3	
	40115375	LOOPER_RIGHT	1	3	
	40115376	LOOPER_LEFT	1	3	
	40115377	SPREADER_RIGHT	1	1	
	40115378	SPREADER_LEFT	1	1	
	40115379	SPREADER_SPRING_LEFT	1	1	
	40115380	SPREADER_SPRING_RIGHT	1	1	
	40115403	NEEDLE_PLATE_A00	1	2	Option For J00,C00
	40115404	NEEDLE_PLATE_A01	1	2	Option For J01,C01
	40115405	NEEDLE_PLATE_B00	1	2	For J00,C00
	40115406	NEEDLE_PLATE_B01	1	2	For J01,C01
	40115638	SPACER_01	1	2	
	40115639	SPACER_02	1	2	
	40115640	SPACER_03	1	2	
	40115664	KNIFE	1	3	
	40115665	KNIFE_38MM	1	3	
	40115666	HAMMER_16MM_EYELET	1	2	
	40115667	HAMMER_20MM_EYELET	1	2	
	40115668	HAMMER_22MM_EYELET	1	2	
	40115669	HAMMER_26MM_EYELET	1	2	
	40115670	HAMMER_38MM_EYELET	1	2	
	40115728	SPACER_02 (KNIFE)	1	2	

LK-1900AN SERIES

Computer-controlled, High-speed, Bartacking Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	13812102	BOBBIN	1	12	Except AW
2	22921605	THREAD TAKE UP SPRING	1	2	
3	26261503	BTW WHEEL RUBBER	1	1	
4	40110846	SHUTTLE	1	2	For 1900AH,AW
5	40112995	SHUTTLE (H)	1	2	For 1901AH
6	40014965	SHUTTLE (H)	1	2	For 1900AW
7	B1806210D00	BOBBIN	1	12	For 1900AW
8	B1828210DAA	B0BBIN CASE ASM	1	4	For 1900AW
9	B18289800BB	BOBBIN CASE ASM	1	4	Except AW
10	B24212800A0	MOVING KNIFE	1	2	
11	B2424280000	FIXING KNIFE	1	2	
12	40142674	CYLINDER_ARM_CAP_ASM.	1	1	
13	14105407	CLOTH PRESSER SPRING	1	1	
14	14109607	NEEDLE HOLE GUIDE	1	1	For 1901AH.AW
15	26261602	BOBBIN SPRING	1	1	
16	40010573	NEEDLE_BAR	1	1	
17	B1820210D00	SHUTTLE OIL FELT.A	1	1	
18	B1821210D00	SHUTTLE OIL FELT.B	1	1	
19	B24142800A0	THREAD CUTTER LEVER ASM., LARG	1	1	
20	B24152800A0	THREAD CUTTER LEVER ASM., SMAL	1	1	
21	B2426280000	NEEDLE HOLE GUIDE	1	1	For 1900AS
22	D2426282C00	NEEDLE HOLE GUIDE	1	1	For 1902AF.AM
23	HD00057000A	PHOTO SENSOR (OJ-497-A17) , ALEPH	1	1	
24	SM6030500SN	SCREW M3 L=5	1	1	

LK-1900B SERIES

Computer Controlled, High speed , Bartacking Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40010574	THREAD_GUIDE	1	1	for except BH/BW
2	RC0470611KP	RETAINING RING 4.7	1	1	
3	B1820210D00	SHUTTLE OIL FELT,A	1	1	
4	B1821210D00	SHUTTLE OIL FELT,B	1	1	
5	13529607	SHUTTLE PACKING	1	2	
6	40110846	SHUTTLE	1	2	for Standard
7	40112995	SHUTTLE (H)	1	2	for 1900BH
8	40014965	SHUTTLE (H)	1	2	for 1900BW
9	B18289800BB	BOBBIN CASE ASM. (RACING PREVE)	1	4	for except BW
10	13812102	BOBBIN	1	12	for except BW
11	B1828210DAA	BOBBIN CASE ASM.	1	4	for 1900BW
12	B1806210D00	BOBBIN	1	12	for 1900BW
13	22921605	THREAD TAKE-UP SPRING	1	1	
14	B2426280000	NEEDLE HOLE GUIDE	1	1	for 1900BS
15	14109607	NEEDLE HOLE GUIDE	1	1	for BH/BW
16	D2426282C00	NEEDLE HOLE GUIDE	1	1	for BF/BM
17	B2424280000	FIXING KNIFE	1	2	
18	B24212800A0	MOVING KNIFE ASM.	1	2	
19	40009860	WIPER THREAD CATCH SPRING	1	1	
20	D1405L7AM00	NEEDLE BAR THREAD GUIDE	1	1	for BH/BW
21	40142720	NEEDLE PLATE ASM A	1	1	for 1900BS
22	40142721	NEEDLE PLATE ASM H	1	1	for BH/BW
23	40142722	NEEDLE PLATE ASM E	1	1	for BF/BM
24	40179344	FIXING KNIFE	1	2	

LK-1900BB SERIES

Computer Controlled, High speed , Bartacking Machine, Bird's nest prevention type, Shorter-thread remaining type



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40110846	SHUTTLE	1	2	
2	SM6030500SN	SCREW M3 L=5	1	2	
3	40009860	WIPER THREAD CATCH SPRING	1	2	
4	40010574	THREAD_GUIDE	1	2	
5	MAZ15809000	SPRING (RIGHT)	1	4	
6	MAZ15810000	SPRING (LEFT)	1	4	
7	40162660	FIXING KNIFE	1	2	Option
8	40146806	MOVING KNIFE	1	2	Option
9	40162664	GUIDE 03BB	1	2	Option
10	40179344	FIXING KNIFE	1	2	
11	40177341	MOVING KNIFE ASM	1	2	
12	40177339	NEEDLE HOLE GUIDE B	1	2	

AMS-210EN

Computer-controlled Cycle Machine with Input Function



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	14103352	INNER HOOK PRESSER ASM. B	1	2	
2	22921605	THREAD TAKE-UP SPRING	1	4	
3	40014963	SHUTTLE DRIVER	1	2	
4	40014964	SHUTTLE	1	2	
5	B242621000A	NEEDLE_HOLE GUIDE	1	1	Type S
6	40061991	SHUTTLE (H) *INNER HOOK	1	2	Type H
7	B1806210D00	BOBBIN	1	12	
8	B1828210DAA	BOBBIN CASE ASM	1	4	
9	B2107210D00	WIPER	1	1	
10	B2421210AA0	MOVING KNIFE	1	2	
11	B2424210000	COUNTER KNIFE	1	2	
12	B242621000B	NEEDLE HOLE GUIDE H	1	1	Type H
13	B242621000D	NEEDLE HOLE GUIDE D=2.4	1	1	Option
14	SS1060210TP	SCREW 3/32-56 L=2.2	1	1	
15	40092951	FU-07	1	1	Option
16	40089365	SHUTTLE (BASE)	1	1	Type S
17	HD00057000A	PHOTO SENSOR	1	1	
18	40162193	SHUTTLE (H) DLC	1	2	Type H

AMS-221EN

Computer-controlled Cycle Machine with Input Function



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	14103352	INNER HOOK PRESSER ASM. B	1	2	
2	22921605	THREAD TAKE-UP SPRING	1	4	
3	40013640	JUKI GREASE B TUBE	1	1	
4	40014963	SHUTTLE DRIVER ASM.	1	2	
5	40014964	SHUTTLE	1	2	Type S
6	40014965	SHUTTLE (H)	1	2	Type H (Option)
7	40023632	INTERMEDIATE PRESSER A	1	1	
8	40036117	SHUTTLE UPPER SPRING	1	1	
9	40061991	SHUTTLE (H)	1	2	Type H
10	40089365	SHUTTLE	1	2	Type S (Option)
11	B1806210D00	BOBBIN	1	12	
12	B1828210DAA	BOBBIN CASE ASM	1	4	
13	B2107210D00	WIPER	1	1	
14	B2421210AA0	MOVING KNIFE COMPL.	1	2	
15	B2424210000	COUNTER KNIFE	1	2	
16	B242621000A	NEEDLE HOLE GUIDE D=1.6	1	1	Type S
17	B242621000B	NEEDLE HOLE GUIDE D=2.0	1	1	Type H
18	B242621000D	NEEDLE HOLE GUIDE D=2.4	1	1	Type H (For China)
19	SM8030412TP	SCREW	1	1	
20	40089367	CRANK_ROD_ALL_ASM	1	1	
21	HD00057000A	PHOTO SENSOR	1	1	

AMS-224EN

Computer-controlled Cycle Machine with Input Function



Recommended Spare Parts LIST

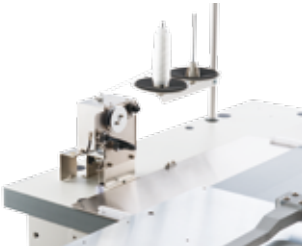
No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	14103352	INNER HOOK PRESSER ASM. B	1	2	
2	40078382	THREAD_TAKE_UP_COMPL	1	4	
3	40089365	SHUTTLE	1	2	Type S
4	40010441	NEEDLE_ROD_METAL	1	1	
5	40014963	SHUTTLE DRIVER ASM	1	2	
6	40036117	SHUTTLE UPPER SPRING	1	1	
7	40061991	SHUTTLE (H)	1	2	Type H
8	B1806210D00	BOBBIN	1	12	
9	B1828210DAA	BOBBIN CASE ASM.	1	4	
10	B2421210AA0	MOVING KNIFE COMPL.	1	2	
11	B2424210000	COUNTER KNIFE	1	2	
12	B242621000B	NEEDLE HOLE GUIDE D=2.0	1	1	Type H
13	B242621000F	NEEDLE HOLE GUIDE D=3.0	1	1	Option
14	HD00057000A	PHOTO SENSOR	1	1	

AMS-224EN-4530R/AW3

Computer-controlled Cycle Machine with Input Function,
with Automatic bobbin-thread winding and feeding device



Automatic bobbin-thread winding and feeding unit



Constant-quantity bobbin thread feeding mechanism

Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	D1830141EA0	HOOK ASM. (KHS20-RMPN)	1	2	
2	40182679	BOBBIN_ASM	2	12	
3	40182643	BOBBIN_CASE_ASM	2	4	
4	40135366	INNER HOOK STOPPER	1	1	
5	14439608	NEEDLE HOLE GUIDE D=3	1	1	
6	B1601210D0CA	INTERMEDIATE PRESSER C	1	2	
7	14440309	MOVING KNIFE	1	2	
8	40135370	FIXING KNIFE	1	2	
9	B91212200A0	OILER (CONTAINING NO.2 OIL)	1	2	
10	40006323	JUKI GREASE A TUBE	1	2	
11	26261503	BTW_WHEEL_RUBBER	1	1	
12	26261602	BOBBIN_SPRING	1	1	
13	40013640	JUKI_GREASE_B_TUBE	1	1	
14	B1601210D0CA	INTERMEDIATE PRESSER C	1	1	
15	D1830141EA0	HOOK ASM. (KHS20-RMPN)	1	1	
16	40135366	INNER HOOK STOPPER	1	4	
17	40182643	BOBBIN_CASE_ASM	2	2	
18	40182679	BOBBIN_ASM	2	24	
19	40029412	THREAD_TAKE-UP_SPRING_H	1	1	
20	GAW02321A00	THREADING KNIFE 20	1	1	
21	GAW02327A00	COUNTER KNIFE	1	1	

AMS-251

1-needle CNC sewing machine (head turning type) ,



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40177081	CHUCK	1	2	
2	40177082	CHUCK_BASE_STOPPER_A	1	2	
3	40177083	CHUCK_BASE_STOPPER_B	1	2	
4	40170094	SPONGE	1	2	
5	40170286	OIL_SHIELD_FELT	1	2	
6	40181516	CHUCK_BASE	1	4	
7	SM5040855SN	SCREW	1	2	
8	WP0410516SD	PLAIN WASHER	1	2	
9	40170148	SHUTTLE_FIXED_SHAFT	1	1	
10	40135372	BOBBIN	1	12	
11	40135374	LUBRICATION HOOK ASM	1	2	
12	40139614	BOBBIN CASE ASM	1	4	
13	B1601210D0CA	INTERMEDIATE PRESSER C	1	1	
14	14439608	NEEDLE HOLE GUIDE D=3	1	2	
15	40135370	FIXING KNIFE	1	2	
16	14440309	MOVING KNIFE	1	2	

AB-1351

Automatic 1-needle Belt-Loop Attaching Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	13812102	BOBBIN	1	12	
2	22921605	THREAD TAKE-UP SPRING	1	4	
3	40110846	SHUTTLE (Replace number)	1	2	
4	40091822	UPPER_KNIFE	1	4	
5	40091839	UNDER_KNIFE	1	4	
6	40130850	FORK_PIN_BS_ASM	1	1	
7	40107533	CLOTH_CLAMP_SUPPORT_D	1	1	
8	B1815210000	INNER HOOK UPPER SPRING	1	1	
9	B18289800BB	BOBBIN CASE ASM	1	4	
10	B24212800A0	MOVING KNIFE ASM	1	2	
11	B2424280000	FIXING KNIFE	1	2	
12	B2426280000	NEEDLE HOLE GUIDE	1	1	
13	40066686	WORK CLAMP FOOT B	1	1	Selected Parts
14	40066744	FEED_PLATE_B	1	1	Selected Parts
15	40075979	FEED PLATE BN	1	1	Selected Parts
16	40091156	WORK CLAMP FOOT BN	1	1	Selected Parts
17	40091157	WORK_CLAMP_FOOT_AN	1	1	Selected Parts
18	40091339	CLAMP_FOOT_F	1	1	
19	40107534	CLOTH_CLAMP_A_F	1	1	
20	40108791	PRESSURE_SPONGE_F_A	1	1	
21	40108792	PRESSURE_SPONGE_F_B	1	1	
22	SM7030550TP	NEEDLE SCREW	1	1	
23	HD00057000A	SENSOR	1	1	

AC-172N-1790

High-speed, Computer-controlled Buttonholing Indexer



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10006104	TAKE-UP SPRING	1	4	
2	13729066	HOOK COMPL.	1	2	
3	13729769	BOBBIN CASE ASM.	1	4	
4	40004255	ASSY_UTT_TRIMMER	1	1	
5	40004311	BT_TRIMMER	1	1	
6	40004350	THROAT PLATE	1	1	
7	40009148	BOBBIN	1	12	
8	40093202	RUBBER CLAMP	1	1	
9	40093217	SUB BASE LINER	1	1	
10	B1552781000A	PRESSER	1	1	
11	B1552782000	WORK CLAMP CHECK, 2	1	1	
12	B2702047K00A	KNIFE 3/8	1	4	Selected Parts
13	B2702047M00A	KNIFE 5/8	1	4	Selected Parts
14	G5134172000	CLAMP CUSHION	1	1	
15	SM6030500SN	SCREW M3 L=5	1	1	
17	40006345	RP HOOK (ASM.)	1	1	Option
18	40006349	RP BOBBIN CASE	1	1	Option
19	40011320	WORK_CLAMP_CARRIER_ACF	1	1	
20	40012546	GEAR_BOSS	1	1	
21	40012547	GEAR	1	1	
22	40012548	GEAR_PLATE	1	1	
23	40015430	TIMING_GAUGE_ACF	1	1	
24	40107494	SUB_CLAMP_A_LEFT	1	1	
25	40093185	SUB CLAMP BASE	1	1	
26	SS8660612TP	SCREWS	1	1	

AMB-289

Computer-controlled, High-speed, Single-thread Chainstitch, Button-neck-wrapping Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	17857400	BUTTON CARRIER H	1	1	
2	40006323	JUKI GREASE A TUBE (10G)	1	1	
3	40013640	JUKI_GREASE_B_TUBE	1	1	
4	40020634	YOKE_SLIDE	1	1	
5	40020649	NEEDLE_BAR	1	1	
6	40020670	COUNTER KNIFE ASSY	1	2	
7	40020767	UNDER_PLATE_S	1	1	
8	40020771	UNDER_PLATE_T	1	1	
9	B1239372000	LOOPER	1	1	
10	B24063730A0	MOVING KNIFE ASM	1	2	
11	40021002	SOLENOID_VALVE_ASSY	1	1	
12	PA1602006B0	AIR CYLINDER	1	1	
13	PJ046052503	HOSE ELBOW	1	1	

AP-876

Automatic Pocket Setter (for jeans)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40072028	HOOK_X_ASM.	1	2	
2	40072026	HOOK_AX_ASM.	1	2	Option
3	G6113875000	CLOTH PRESSER SPONGE	1	6	
4	G611387500A	CLOTH PRESSER SPONGE A	1	6	
5	G2422875000	NEEDLE HOLE GUIDE	1	2	
6	G242287500A	NEEDLE HOLE GUIDE A	1	2	Option
7	G1817875000	BOBBIN	1	4	
8	G18168750A0	BOBBIN CASE ASM.	1	4	
9	11409257	MOVING KNIFE J ASM.	1	4	
10	11409802	THREAD TENSION GUIDE	1	2	
11	11409604	FIX KNIFE	1	4	

APW-895N

2- Needle, Direct Drive, Automatic Pocket Welting Machines



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40026155	KNIFE_RIGHT_A	1	4	
2	40066272	ASSY_BOBBIN	2	2	
3	40039741	ASSY-LARGE_HOOK	2	4	
4	40033433	ASSY_BOBBIN_CASE	2	4	
5	22921605	THREAD TAKE-UP SPRING	2	2	
6	40023020	UPPER_KNIFE_10_12	1	4	SELECT PARTS
7	16409906	NEEDLE THREAD COUNTER KNIFE	2	4	
8	40033815	CLAMP_PLATE	1	1	
9	40034444	FELT	1	12	
10	40025646	LOWER_KNIFE	2	2	
11	40077595	DETECTING_BAR_L	1	1	
12	40077596	DETECTING_BAR_R	1	1	
13	40034825	GARMENT_CLAMP_RUBBER	2	2	
14	40034826	FLAP_PRESSER_RUBBER	2	2	
15	KE000000010	LAMP	1	1	
16	KE000000020	LAMP	2	1	
17	40050259	PLUNGER	1	1	
18	40038661	FRONT_SPRING_C	1	1	
19	40023170	ECCENTRIC_PIN	4	1	
20	16607301	CORNER KNIFE A1	2	4	SELECT PARTS
21	16607400	CORNER KNIFE A2	2	4	SELECT PARTS
22	16607509	CORNER KNIFE (B-1)	2	4	SELECT PARTS
23	16607608	CORNER KNIFE (B-2)	2	4	SELECT PARTS
24	40039942	REFLECTION_SHEET	2	8	
25	SM1850600SP	SCREW	1	1	

APW-896N

2- Needle, Direct Drive, Automatic Pocket Welting Machines



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10110500	TENSION SPRING INSTALLING SCRE	2	2	
2	11015906	OIL WICK	2	2	
3	16403008	CONTER KNIFE, RIGHT	1	4	
4	16409906	NEEDLE THREAD COUNTER KNIFE	2	2	
5	16607301	CORNER KNIFE A1	2	4	SELECT PARTS
6	16607400	CORNER KNIFE A2	2	4	SELECT PARTS
7	16607509	CORNER KNIFE (B-1)	2	4	SELECT PARTS
8	16607608	CORNER KNIFE (B-2)	2	4	SELECT PARTS
9	22682504	SPRING HOLDER	2	2	
10	22827406	SPRING (0.3)	2	2	
11	22921605	THREAD TAKE-UP SPRING	2	2	
12	22945505	THREAD TENSION SPRING	2	2	
13	40026155	KNIFE_RIGHT_A	1	4	
14	40034825	GARMENT_CLAMP_RUBBER	2	1	
15	40066272	ASSY_BOBBIN	2	12	
16	B3114232000	THREAD TENSION SPRING	2	2	
17	CQ202000000	OIL WICK	2	2	
18	SS6060410TP	SCREW 3/32-56 L= 3.5	2	4	
19	40025646	LOWER_KNIFE	2	4	
20	40039741	ASSY-LARGE_HOOK	2	2	
21	40033433	ASSY_BOBBIN_CASE	2	4	
22	40025646	LOWER_KNIFE	2	2	

MOL-254

Automatic 2-needle Belt-loop Attaching Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	13872106	WIPER	1	1	
2	13881255	MOVING KNIFE JUNCTION	1	2	
3	13882501	NEEDLE HOLE GUIDE	1	1	
4	14404800	NEEDLE INSTALLING BASE	1	1	
5	40062404	SHUTTLE DRIVER ASM	1	2	
6	14413306	TAKE-UP APRING SPRING A	1	4	
7	14413405	TAKE-UP SPRENG SPRING B	1	4	
8	B1806210D00	BOBBIN	2	12	
9	B1818210D0B	SHUTTLE,H	2	6	
10	B1828210DAA	BOBBIN CASE ASM.	2	4	
11	B2424210000	COUNTER KNIFE	1	2	
12	G5409254000A	FIXING KNIFE	2	4	
13	G5412254000	UPPER KNIFE	2	4	
14	SM6850502TN	SCREW M2.5 L=5	2	2	
15	13881008	LOWER PLATE BLANK	1	1	Recommendable

PS-700

Pattern seamer



BK-7 (Bobbin changer)

Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40006323	JUKI_GREASE_A_TUBE	1	2	
2	40173635	BOBBIN	1	12	
3	40173746	MOVING_KNIFE	1	2	
4	40173747	FIXED_KNIFE	1	2	
5	40174016	NEEDLE_HOLE_GUIDE_ASSY_D20	1	2	
6	40174017	NEEDLE_HOLE_GUIDE_ASSY_D16	1	2	
7	D1830560EA0	HOOK ASM.	1	2	
8	B1837201SA0	BOBBIN CASE ASM	1	4	
9	B1601210D0BA	PRESSER	1	2	
10	B1601210D0CA	PRESSER	1	2	
11	40173792	THREAD_DIVIDE_PLATE	1	2	
12	MDFRX1600C0	NEW DEFRIX OIL. NO.1 600CC	1	2	

DDL-8700L

1- Needle Lockstitch Machine for Leather and Heavy-weight Materials



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	11062007	THROAT PLATE A	1	1	
2	11062601	FEED DOG	1	1	
3	11062759	OIL HOOK ASM	1	2	
4	22921605	TAKE-UP SPRING	1	4	
5	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
6	22932909	BOBBIN	1	6	
7	B18370120A0	BOBBIN CASE ASM.	1	2	
8	22921605	THREAD TAKE-UP SPRING	1	1	
9	26021600	THREAD GUIDE DISK SPRING	1	1	
10	11062601	FEED DOG	1	1	
11	11062007	THROAT PLATE A	1	1	
12	B18301270A0	HOOK ASM.	1	1	
13	22916555	OIL SEAL SCREW ASM.	1	1	

DNU-1541

1-needle, Unison-feed, Lockstitch Machine with Double-capacity Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	B3128051000	THREAD TAKE-UP SPRING A	1	2	
2	B9117201000	BOBBIN	1	6	
3	B1837241H00	BOBBIN CASE	1	2	
4	21410006	THROAT PLATE	1	1	
5	10308609	THREAD GUARD	1	1	
6	21401906	THREAD TAKE-UP LEVER	1	1	
7	B1401053000	NEEDLE BAR	1	1	
8	21358205	BOBBIN FRICTION GEAR	1	1	
9	21341151	THREAD RELEASE HOLDING PLATE	1	1	
10	B1830241HA0	HOOK ASM.	1	1	
11	B1525241HA0	PRESSER FOOT ASM.	1	1	
12	40019908	FEED DOG (4×2.5)	1	1	FOR DNU-1541
13	40019910	FEED DOG (2.6×2.2)	1	1	FOR DNU-1541S
14	B1462053000	THREAD RELEASE SPRING	1	1	
15	B1829241H00	THREAD PRESSER PLATE	1	1	
16	B1129051000	FRAME THREAD GUIDE, UPPER	1	1	
17	22604300	TIMING BELT	1	1	
18	40019907	FEED BASE	1	1	
19	21407408	FITTING PLATE	1	1	
20	40011400	FEED ROD C	1	1	
21	40019905	TRIANGULAR CAM A	1	1	
22	40019911	FEED DOG (6×2.5)	1	1	Option

DU-1181N

1-needle, Top and Bottom-feed, Lockstitch Machine with Double-capacity Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	22921605	THREAD TAKE UP SPRING	1	1	
2	40021610	BOBBIN	1	12	
3	40021615	THROAT PLATE	1	1	
4	40098684	BOBBIN CASE ASM	1	4	
5	40098685	HOOK ASM	1	2	
6	40098959	BOBBIN CASE	1	4	Option
7	40101949	FEED DOG	1	1	
8	B1830141HA0	HOOK ASM	1	2	Option
9	B9117201000	BOBBIN	1	12	Option
10	11404704	OIL WICK	1	1	
11	22902605	RULER STOP SEAT	1	1	
12	40021628	SPRING	1	1	
13	40024124	NEEDLE BAR THREAD GUIDE	1	1	
14	SS7110540SP	SCREW11/64-40 L=5	1	1	

LU-1510N-7

1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	21334800	BOBBIN	1	12	
2	21338504	NEEDLE BAR THREAD RACK	1	1	
3	21349204	FEED DOG (2.5 X 3.5)	1	1	
4	21349303	FEED DOG (2.5 X 7.2)	1	1	Option
5	21358205	BOBBIN FRICTION GEAR	1	1	
6	21387055	THREAD TRIMMER SEWING HOOK ASM	1	2	
7	21389200	MOVING KNIFE	1	2	
8	21389309	FIXING KNIFE	1	2	
9	21389408	CLAMP SPRING	1	1	
10	B1132521000	THREAD PRESSER PLATE SPRING	1	1	
11	B3128520000	TENSION SPRING	1	4	
12	SS6090910TP	SCREW 9/64 -40 L=9	1	1	
13	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
14	21338405	NEEDLE BAR	1	1	
15	21349808	THREAD CUTTING SLIDING PLATE	1	1	
16	21357967	BOBBIN DEVICE ASM	1	1	
17	21363106	TENSION RELEASE SOLENOID	1	1	
18	21408554	THREAD GUIDE ASM	1	1	
19	B1109563000	THROAT PLATE	1	1	
20	B1525241HA0	PRESSER FOOT ASM	1	1	
21	MAH152010A0	RULER	1	1	
22	SD0380551SL	HINGE SCREW D=3.80 H=5.5	1	1	

LU-1510NA-7

1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	21334800	BOBBIN	1	12	
2	21338504	NEEDLE BAR THREAD RACK	1	1	
3	21349204	FEED DOG (2.5 X 3.5)	1	1	
4	21349303	FEED DOG (2.5 X 7.2)	1	1	Option
5	21358205	BOBBIN FRICTION GEAR	1	1	
6	21389200	MOVING KNIFE	1	2	
7	21389309	FIXING KNIFE	1	2	
8	21389408	CLAMP SPRING	1	1	
9	40079022	THREAD TRIMMER SEWING HOOK ASM	1	2	
10	B1132521000	THREAD PRESSER PLATE SPRING	1	1	
11	B3128051000	TENSION SPRING	1	4	
12	SS6090910TP	SCREW 9/64 -40 L=9	1	1	
13	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	
14	40166745	THREAD TRIMMER SEWING HOOK ASM _DLC	1	2	

LU-2210N-7

High-speed, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10702405	TAKE-UP SPRING ADJUSTING PLATE	1	4	
2	10711653	FEED FOOT ASM	1	1	
3	10726305	MOVING KNIFE	1	2	
4	10726404	FIXED KNIFE	1	2	
5	10726909	CLAMP SPRING	1	1	
6	10759603	BOBBIN	1	12	
7	10761252	HOOK	1	2	
8	B3212210000	FRICTION WHEEL	1	1	
9	SS2110915SP	SCREW M4 L=4.5	1	1	
10	SS8080410TP	SCREW 1/8-44 L=3.5	1	1	
11	10701704	THROAT PLATE	1	1	
12	10708105	NEEDLE BAR	1	1	
13	10712552	PRESSER FOOT ASM	1	1	
14	10727154	FILTER ASM A	1	1	
15	MC321001400	NEEDLE 134-35 #140	1	1	
16	SM6040552TP	SCREW M4 L=4.5	1	1	

LU-2216N-7

Long-arm, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10701704	THROAT PLATE	1	1	
2	10702405	TAKE-UP SPRING ADJUSTING PLATE	1	4	
3	10711653	FEED FOOT ASM.	1	1	
4	10712552	PRESSER FOOT ASM.	1	1	
5	10717106	FEED DOG	1	1	
6	10722908	TENSION SPRING	1	1	
7	10723500	IDLING PREVENTION SPRING	1	1	
8	10726305	MOVING KNIFE	1	2	
9	10726404	FIXED KNIFE	1	2	
10	10726909	CLAMP SPRING	1	2	
11	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	1	12	
12	10761252	HOOK ASM.	1	2	
13	SS2110915SP	SCREW 11/64-40 L=8.5	1	1	
14	SS8080410TP	SCREW 1/8-44 L=3.5	1	1	
15	40130995	TRIANGLE LEVER SHAFT	1	1	
16	10722353	LOWER SHAFT A ASM.	1	1	
17	10761203	INNER HOOK	1	1	
18	MAH152010A0	RULER	1	1	
19	SS7080510TP	SCREW 1/8-44 L=4.5	1	1	

LU-2220N-7

High-speed, 1-needle, Unison-feed, Lockstitch, Machine with Vertical-axis Large Hook (2-pitch dial type)



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10702405	THREAD TAKE-UP SPRING	1	1	
2	10703700	BOBBIN SPRING	1	1	
3	10706703	TIMING BELT	1	1	
4	10715902	ADJUSTMENT SPRING 1.8	1	1	OPTION
5	10717007	ADJUSTING SPRING	1	1	
6	10718302	ADJUSTMENT SPRING 1.4	1	1	OPTION
7	10721009	ADJUSTING DIAL SCREW	1	1	
8	10727303	FILTER	1	1	
9	10739209	FILTER PACKING	1	1	
10	10744308	ADJUSTMENT DIAL	1	1	
11	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	2	24	
12	11957008	THREAD TENSION NUT	1	1	
13	12939807	TENSION SPRING	1	1	
14	12939906	TENSION NUT	1	1	
15	40011368	FRICTION WHEEL	1	1	
16	40027231	FEED DIAL(A) ASM.	1	1	
17	40033293	OPENER	1	1	
18	40058046	FIXED_KNIFE	1	2	
19	40062429	THREAD_GUIDE_SPRING	1	1	
20	40075390	HOOK_ASM.	1	2	
21	40075527	OUTER_HOOK	1	1	
22	40075528	INNER_HOOK	1	1	
23	40075529	NEEDLE HOLDER	1	1	
24	40075530	INNER_HOOK_PRESSER	1	1	
25	40075544	RUBBER_RING	1	1	
26	40075545	URETHAN_BALL	1	1	
27	40075549	IDLING_PREVENTION_SPRING	1	1	
28	40080547	SPRING_PLATE	2	2	
29	40083922	MOVING_KNIFE	1	2	
30	40083923	CLAMP_SPRING	1	1	
31	40083930	THREAD_GUIDE	1	1	
32	B3129012A00	TENSION SPRING	2	2	OPTION

LU-2810 SERIES

1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40112232	THREAD_TRIMMER_CAM_ROLLER	1	1	For UBT
2	40126221	THREAD__GUIDE	1	1	
3	40126361	OPENER_ASM	1	1	For UBT
4	40126399	HOOK_ASM	1	2	For without UBT
5	40131956	HOOK_ASM_T	1	2	For UBT
6	B1418141H00	NEEDLE BAR THREAD GUIDE	1	1	For A-type
7	21334800	ALUMINUM BOBBIN WITH KNURL	1	12	
8	40132434	MOVING KNIFE	1	2	For LU-2810-7
8	40147940	MOVING_KNIFE_XXL	1	2	For LU-2818-7
9	21389309	FIXED KNIFE	1	2	For UBT
10	40034675	THREAD_GUIDE_ASM_E	1	1	For UBT
11	40084142	THREAD_GUIDE_LOWER	1	1	
12	40112211	THROAT_PLATE_2810_E	1	1	For A-type
13	40112212	THROAT_PLATE_2810_S	1	1	For S-type
14	40112224	SLIDE_PLATE_2810L	1	1	
15	40112225	SLIDE_PLATE_2810R	1	1	
16	B1401053000	NEEDLE BAR	1	1	For S-type
17	B14700530A0	WALKING FOOT ASM.	1	1	
18	10711653	FEED FOOT ASM.	1	1	For A-type
19	10712552	PRESSER FOOT ASM.	1	1	For A-type
20	21350152	PRESSER FOOT ASM.	1	1	For S-type
21	40166518	HOOK_ASM_T_DLC	1	2	For UBT

LU-2828-6/-7 SERIES

1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook, short-thread remaining type



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40084142	THREAD_GUIDE_LOWER	1	1	
2	40084142	THREAD_GUIDE_LOWER	1	1	
3	40126221	THREAD_GUIDE	1	1	
4	40112274	TIMING_BELT	1	1	
5	SS8080410TP	SCREW_1/8-44_L=3.5	1	1	
6	40143221	NEEDLE_BAR_THREAD_GUIDE_2810A	1	1	
7	40147915	OPENER_ASM_XXL	1	1	
8	40147912	TRIM_HOOK_ASM_XXL_ST	1	2	
9	40147913	BOBBIN_XXL	1	12	
10	40112197	PRESSER_SPRING	1	1	
11	40112199	LEAF_SPRING	1	1	
12	RO092270200	RUBBER_RING	1	1	
13	40135498	FIXED_KNIFE	1	4	
14	40149043	KNIFE_BASE_SHAFT_PIN	1	1	
15	40135955	CLAMP_SPRING	1	1	
16	40147938	DRIVING_KNIFE	1	1	
17	22618201	TENSION_RELEASE_PIN_A	2	2	
18	12938304	TENSION_SPRING	2	2	
19	22618706	THREAD_TAKE-UP_SPRING_A	1	1	
20	22963458	THREAD_TENSION_SPRING	1	1	
21	26261503	BTW_WHEEL_RUBBER	1	1	
22	22921704	THREAD_TENSION_SPRING_A	1	1	
23	23630650	OIL_FILTER_STOPPER	1	1	

LU-2860 SERIES

2-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40112232	THREAD_TRIMMER_CAM_ROLLER	2	2	For UBT
2	40126221	THREAD__GUIDE	2	2	
3	40126361	OPENER_ASM	2	2	For UBT
4	40126399	HOOK_ASM	2	2	For without UBT
5	40131956	HOOK_ASM_T	2	2	For UBT
6	B1418141H00	NEEDLE BAR THREAD GUIDE	2	1	
7	21334800	ALUMINUM BOBBIN WITH KNURL	2	24	
8	40132434	MOVING KNIFE	2	2	For LU-2860-7
9	40147940	MOVING_KNIFE_XXL	2	2	For LU-2868-7
10	21389309	FIXED KNIFE	2	2	For UBT
11	40034675	THREAD_GUIDE_ASM_E	2	1	For UBT
12	40084142	THREAD_GUIDE_LOWER	2	1	
13	40127023	THROAT_PLATE_S7 (3/16)	1	1	Select Parts
14	40127024	THROAT_PLATE_S7 (1/4)	1	1	Select Parts
15	40127025	THROAT_PLATE_S7 (5/16)	1	1	Select Parts
16	40127026	THROAT_PLATE_S7 (3/8)	1	1	Select Parts
17	40126986	THROAT_PLATE_E7 (6)	1	1	Select Parts
18	40126987	THROAT_PLATE_E7 (8)	1	1	Select Parts
19	40126988	THROAT_PLATE_E7 (10)	1	1	Select Parts
20	40126989	THROAT_PLATE_E7 (12)	1	1	Select Parts
21	21451406	NEEDLE BAR	2	2	For A-type
22	40127052	NEEDLE BAR	2	2	For S-type
23	21367156	WALKING FOOT ASM. (3/16)	1	1	Select Parts
24	21367255	WALKING FOOT ASM. (1/4)	1	1	Select Parts
25	21367354	WALKING FOOT ASM. (5/16)	1	1	Select Parts
26	21367453	WALKING FOOT ASM. (3/8)	1	1	Select Parts
27	40135589	FEED FOOT ASM. (6)	1	1	Select Parts
28	40135590	FEED FOOT ASM. (8)	1	1	Select Parts
29	40038898	FEED FOOT ASM. (10)	1	1	Select Parts
30	40095748	FEED FOOT ASM. (12)	1	1	Select Parts

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	21367651	PRESSER FOOT ASM 3/16	1	1	Select Parts
32	21367750	PRESSER FOOT ASM 1/4	1	1	Select Parts
33	21367859	PRESSER FOOT ASM 5/16	1	1	Select Parts
34	21367958	PRESSER FOOT ASM 3/8	1	1	Select Parts
35	10781656	PRESSER FOOT ASM 6	1	1	Select Parts
36	10781755	PRESSER FOOT ASM 8	1	1	Select Parts
37	10781854	PRESSER FOOT ASM 10	1	1	Select Parts
38	10781953	PRESSER FOOT ASM 12	1	1	Select Parts

PLC-1710-7

1- Needle, Post-bed, Unison-feed, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	1	12	
2	21444559	PRESSER INNER FOOT ASM	1	1	
3	40017286	PRESSER FOOT ASM	1	1	
4	40038731	HOOK ASM	1	2	
5	40038746	MOVING KNIFE	1	2	
6	40038747	FIXED KNIFE	1	2	
7	40038829	OPENER	1	1	
8	40038969	THROAT PLATE	1	1	
9	40038971	FEED	1	1	
10	40039404	CLAMP SPRING B	1	2	
11	B3128051000	THREAD TAKE-UP SPRING A	1	4	
12	SS8080410TP	SCREW 1/8-44 L= 3.5	1	1	
13	B1502246000	PRESSER SPRING	1	1	
14	MC321001400	NEEDLE 134-35 #140	1	1	
15	SS7080510TP	SCREW 1/8-44 L= 4.5	1	1	

PLC-1760-7

2-Needle Post-bed, Unison-feed, Lockstitch Machine,
Large Hooks with Thread Trimmer



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	40038746	MOVING KNIFE	2	2	
2	40038747	FIXED KNIFE	2	2	
3	40039404	CLAMP SPRING B	2	2	
4	B3128051000	THREAD TAKE UP SPRING A.	1	4	
5	B3128527000	THREAD TAKE UP SPRING B.	1	4	
6	40038731	HOOK AMS.	2	2	
7	10759603	ALUMINUM BOBBIN (DOUBLE CUT)	2	12	
8	40038781	FEED (10MM)	1	1	
9	40038795	PRESSER FOOT (10MM) ASM	1	1	
10	40038829	OPENER	2	1	
11	40038842	FEED FOOT (10MM) ASM	1	1	
12	B3138512000	TAKE-UP SPRING ADJUSTING PLATE	1	1	
13	B3138527000	ADJUSTING PLATE	1	1	

PLC-2710 series

1- Needle, Post-bed, Unison-feed, Lockstitch Machine



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	21334800	ALUMINUM BOBBIN WITH KNURL	1	12	
2	21470505	CAM ROLLER (245-7SP)	1	1	For UBT
3	40034675	THREAD_GUIDE_ASM_E	1	3	For UBT
4	40084142	THREAD_GUIDE_LOWER	1	3	
5	40126221	THREAD__GUIDE	1	3	
6	B1401246000	NEEDLE BAR	1	1	
7	40126399	HOOK_ASM	1	2	
8	40130027	OPENER	1	1	For UBT
9	40130034	TRM_HOOK_ASM	1	2	For UBT
10	40130050	MOVING_KNIFE	1	2	
11	40130055	CLAMP_SPRING	1	2	
12	40130056	FIXED_KNIFE	1	2	
13	B1418141H00	NEEDLE BAR THREAD GUIDE	1	2	
14	10711653	FEED FOOT ASM.	1	1	
15	10712552	PRESSER FOOT ASM.	1	1	
16	40129979	FEED_LEVER_BASE_COVER	1	1	
17	40130061	FEED_DOG	1	1	
18	40130067	NEEDLE_PLATE	1	1	For UBT
19	40130068	NEEDLE_PLATE	1	1	
20	40130051	M_KNIFE_SHAFT	1	1	For UBT

PLC-2760 series

2-Needle Post-bed, Unison-feed, Lockstitch Machine,
Large Hooks with Thread Trimmer



Recommended Spare Parts LIST

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
1	21334800	ALUMINUM BOBBIN WITH KNURL	2	24	
2	21470505	CAM ROLLER (245-7SP)	2	1	For UBT
3	40034675	THREAD_GUIDE_ASM_E	1	3	For UBT
4	40084142	THREAD_GUIDE_LOWER	1	3	
5	40126221	THREAD__GUIDE	1	3	
6	21451406	NEEDLE BAR	2	2	
7	40126399	HOOK_ASM	2	4	
8	40130027	OPENER	2	2	For UBT
9	40130034	TRM_HOOK_ASM	2	4	For UBT
10	40130050	MOVING_KNIFE	2	4	
11	40130055	CLAMP_SPRING	2	4	
12	40130056	FIXED_KNIFE	2	4	
13	B1418141H00	NEEDLE BAR THREAD GUIDE	2	2	
14	40038802	PRESSER FOOT ASM. 12mm	1	1	Select Parts
15	40038806	PRESSER FOOT ASM. 10mm	1	1	Select Parts
16	40038808	PRESSER FOOT ASM. 8mm	1	1	Select Parts
17	40038810	PRESSER FOOT ASM. 6mm	1	1	Select Parts
18	40038848	FEED FOOT ASM._12mm	1	1	Select Parts
19	40038850	FEED FOOT ASM._10mm	1	1	Select Parts
20	40038852	FEED FOOT ASM._8mm	1	1	Select Parts
21	40038854	FEED FOOT ASM._6mm	1	1	Select Parts
22	40130062	FEED_DOG 10mm	1	1	Select Parts
23	40130064	NEEDLE_PLATE_10MM_60_7	1	1	Select Parts
24	40130065	NEEDLE_PLATE_10MM_60	1	1	Select Parts
25	40130907	FEED_DOG 8mm	1	1	Select Parts
26	40130908	NEEDLE_PLATE_8MM_60_7	1	1	Select Parts
27	40130925	FEED_DOG 6mm	1	1	Select Parts
28	40130926	FEED_DOG 12mm	1	1	Select Parts
29	40130927	NEEDLE_PLATE_6MM_60_7	1	1	Select Parts
30	40130928	NEEDLE_PLATE_12MM_60_7	1	1	Select Parts

No	Parts Number	Description	Base Qty	Annual Recommend Qty	Remarks
31	40131016	NEEDLE_PLATE_8MM_60	1	1	Select Parts
32	40131017	NEEDLE_PLATE_6MM_60	1	1	Select Parts
33	40131018	NEEDLE_PLATE_12MM_60	1	1	Select Parts
34	40134795	HOOK_ASM_65	2	2	For PLC-2765
35	40137923	OPENER_2765	2	2	For PLC-2765
36	40137930	SPACER	2	1	For PLC-2765
37	40095222	STOPPER_SPRING_COVER	1	2	For PLC-2765
38	22681407	NEEDLE BAR STOPPER	2	2	For PLC-2765
39	22681506	SPRING	2	2	For PLC-2765
40	22686000	NEEDLE BAR OIL SEAL FELT	1	1	For PLC-2765
41	11002904	ROLLER FELT	1	1	For PLC-2765
42	40028668	RING_A	1	1	For PLC-2765
43	40039629	FELT	1	1	For PLC-2765
44	40127041	NEEDLE_BAR_GUIDE	1	1	For PLC-2765
45	40131655	OIL_GUARD_FELT	1	1	For PLC-2765
46	23021355	NEEDLE CLAMP RIGHT ASM.10MM	1	1	Select Parts
47	23023856	NEEDLE CLAMP LEFT ASM.10MM	1	1	Select Parts
48	40038850	FEED FOOT FOR GUIDE (10MM) ASM.	1	1	Select Parts
49	40038852	FEED FOOT FOR GUIDE (8MM) ASM.	1	1	Select Parts
50	40062041	NEEDLE CLAMP (R) 8MM ASM.	1	1	Select Parts
51	40062043	NEEDLE CLAMP (L) 8MM ASM.	1	1	Select Parts
52	40039271	FEED FOOT FOR GUIDE (10MM 60L) ASM.	1	1	Select Parts
53	40130063	FEED_DOG_10MM_60L	1	1	Select Parts
54	40130066	NEEDLE_PLATE_10MM_60L	1	1	Select Parts
55	40134545	THREAD_TAKE_UP_ASM	1	1	For PLC-2760L
56	40127049	THREAD_TAKE_UP_ASM	1	1	For PLC-2760, 2765

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* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soyink.

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