

PARTS LIST



HZL-HT740

HZL-HT710



PLEASE NOTE:

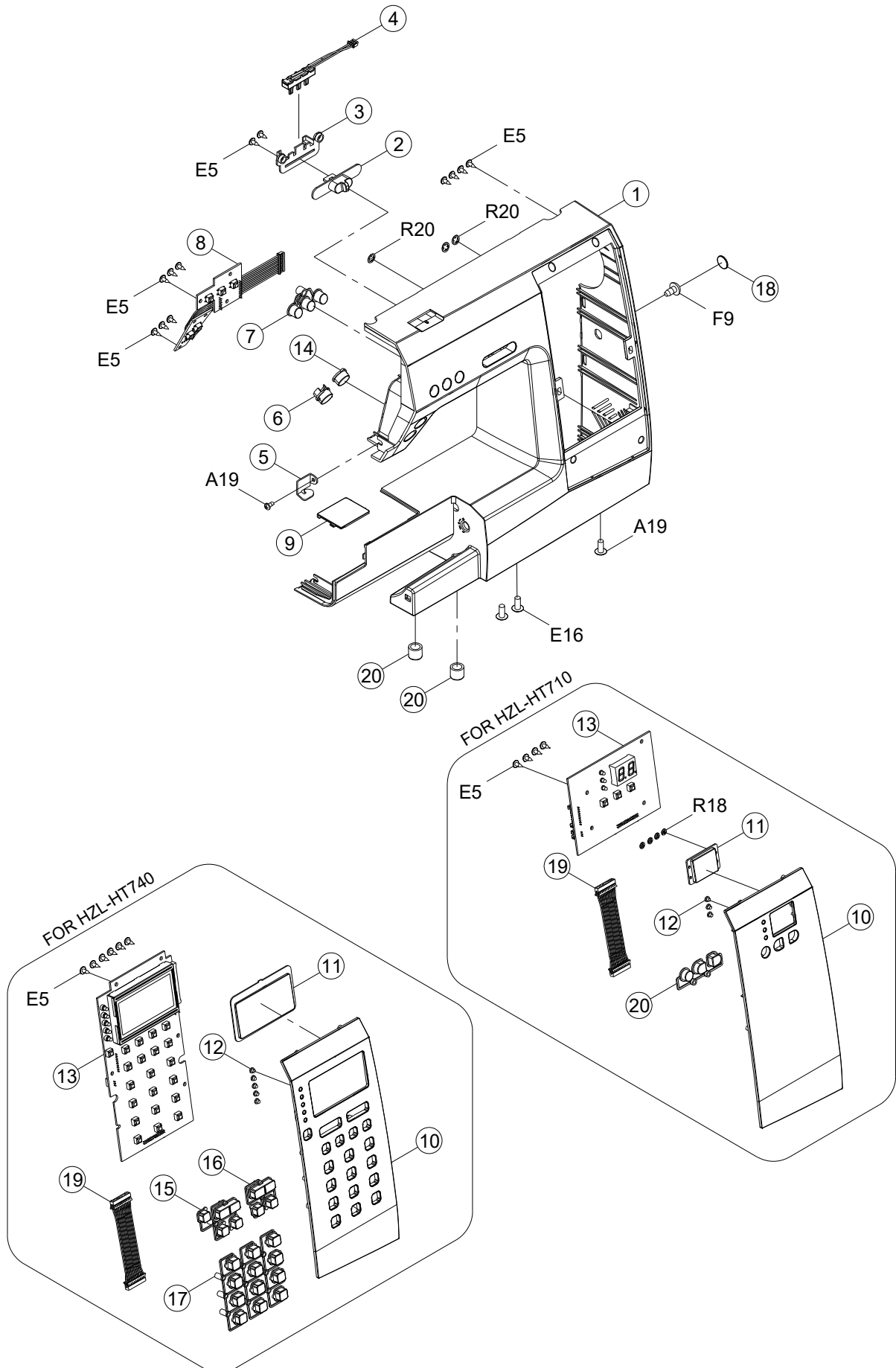
The parts mentioned without number in the parts list are not available.

Take care the parts for the model and the voltage application & spec. you need.

~ LIST OF CONTENTS ~

- A. PRINCIPAL COVER COMPONENTS 1
- B. PRINCIPAL COVER COMPONENTS 2
- C. UPPER SHAFT COMPONENTS
- D. NEEDLE BAR & PRESSER MECHANISM
- E. THREAD CUTTER COMPONENTS
- F. BH MECHANISM & NEEDLE PLATE COMPONENTS
- G. BOBBIN WINDER & THREAD TENSION MECHANISM
- H. ZIGZAG STEPPER MOTOR COMPONENTS
- I. FEED MECHANISM
- J. HOOK & LOWER SHAFT COMPONENTS
- K. MOTOR, POWER SUPPLY & ELECTRONIC PARTS
- L. ACCESSORIES (STANDARD)
- M. ACCESSORIES (OPTIONAL)
- GENERAL REFERENCE CHART

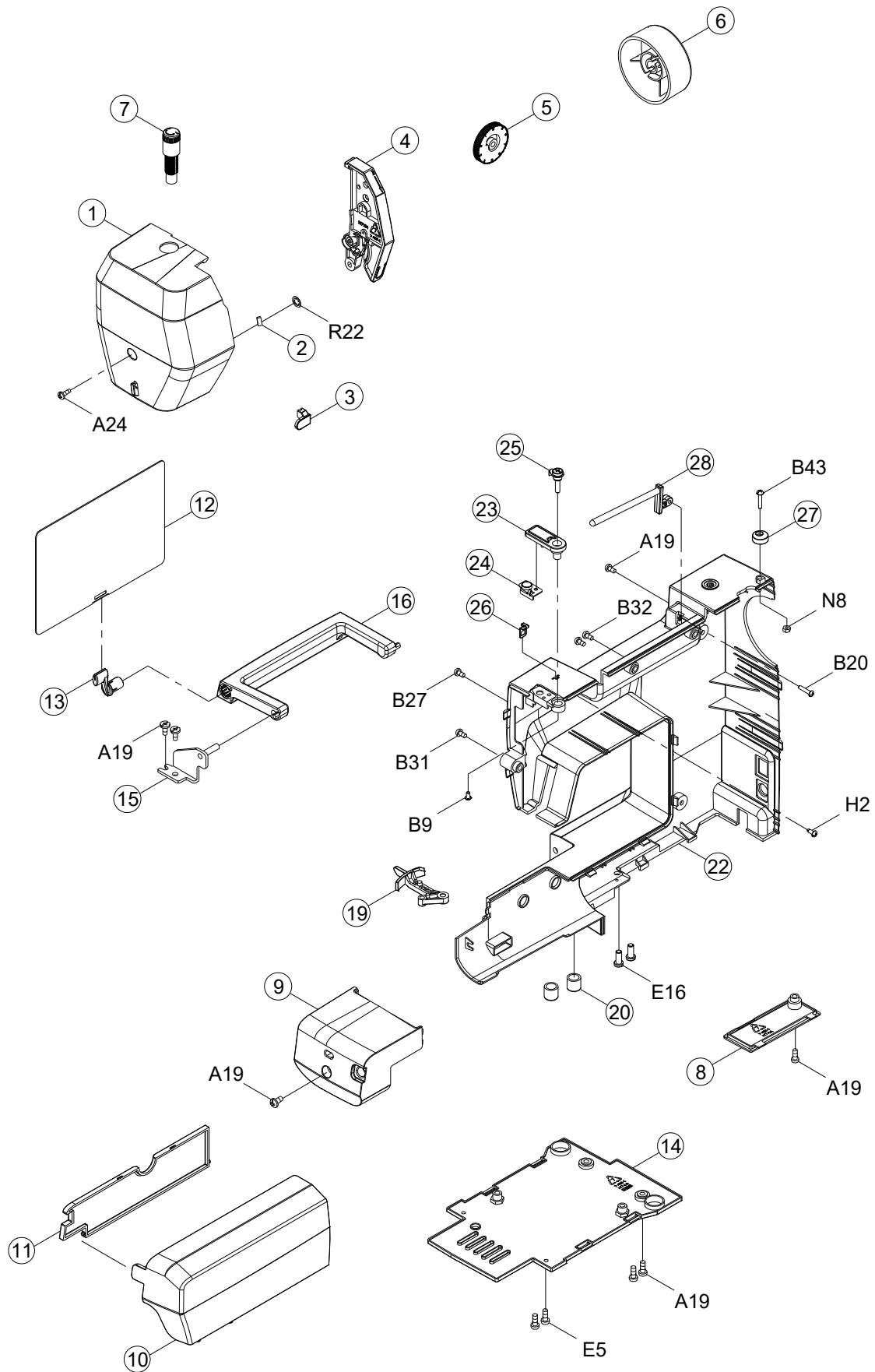
A. PRINCIPAL COVER COMPONENTS 1



A. PRINCIPAL COVER COMPONENTS 1

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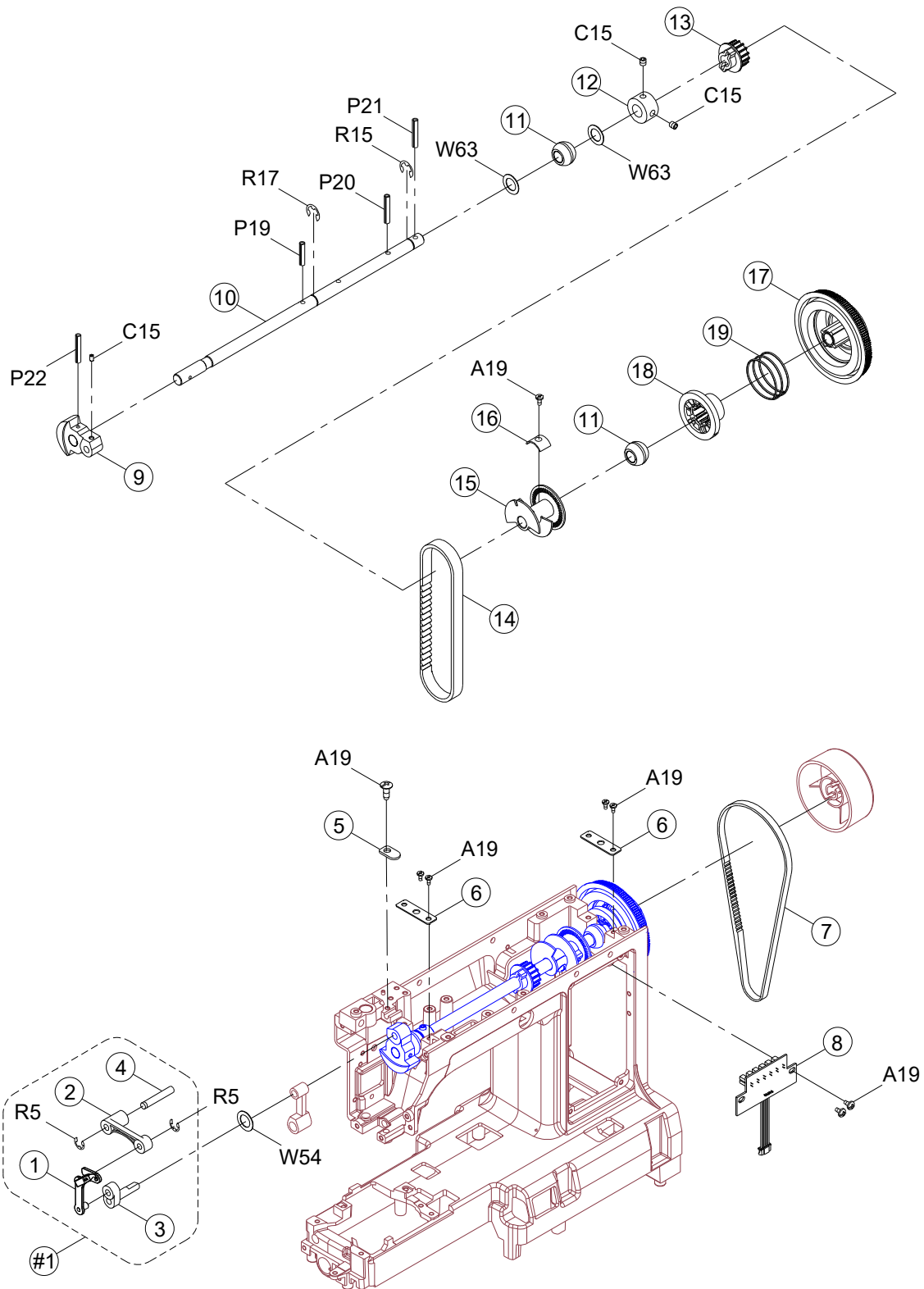
B. PRINCIPAL COVER COMPONENTS 2



B. PRINCIPAL COVER COMPONENTS 2

[illegible]

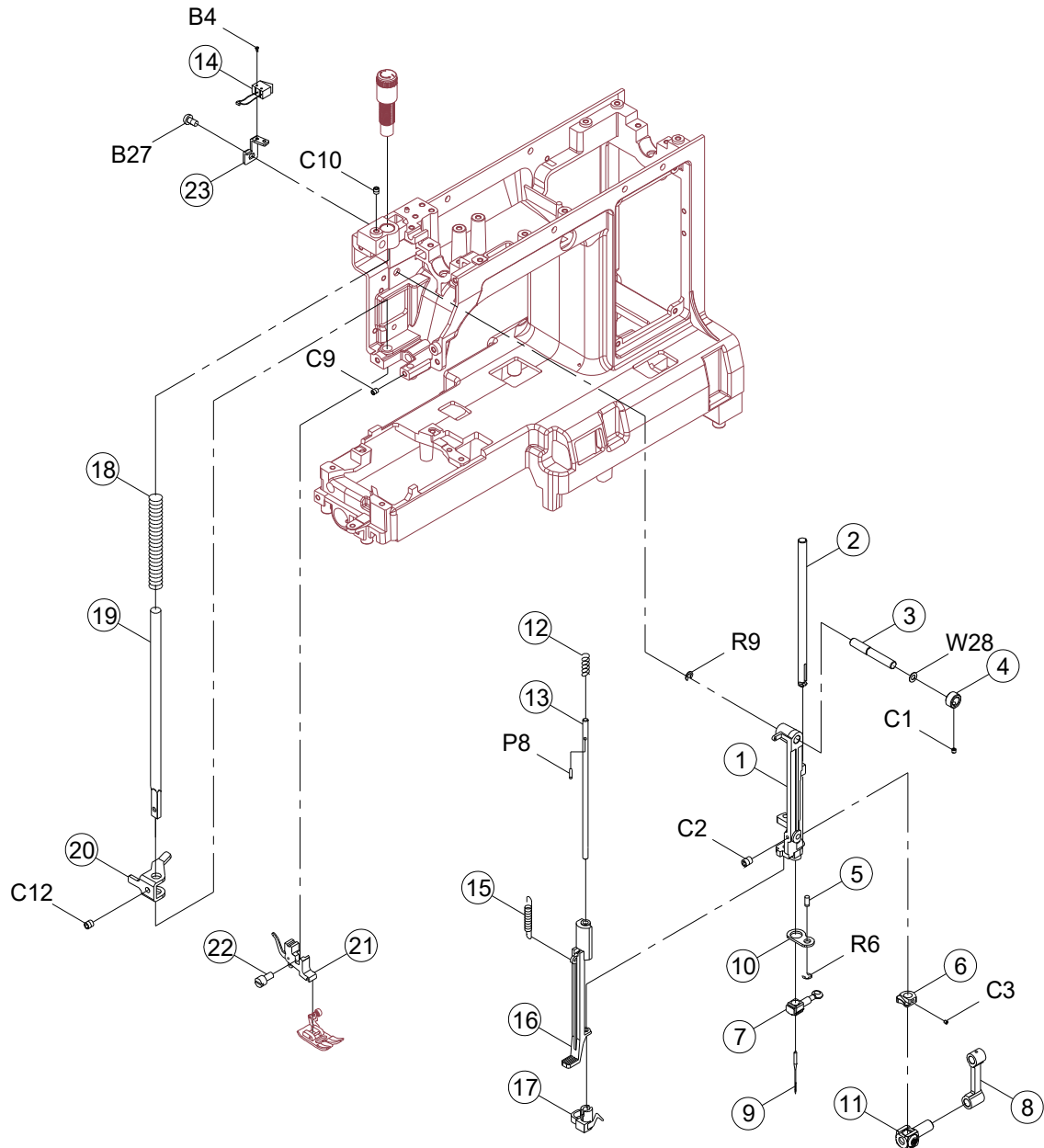
C. UPPER SHAFT COMPONENTS



C. UPPER SHAFT COMPONENTS

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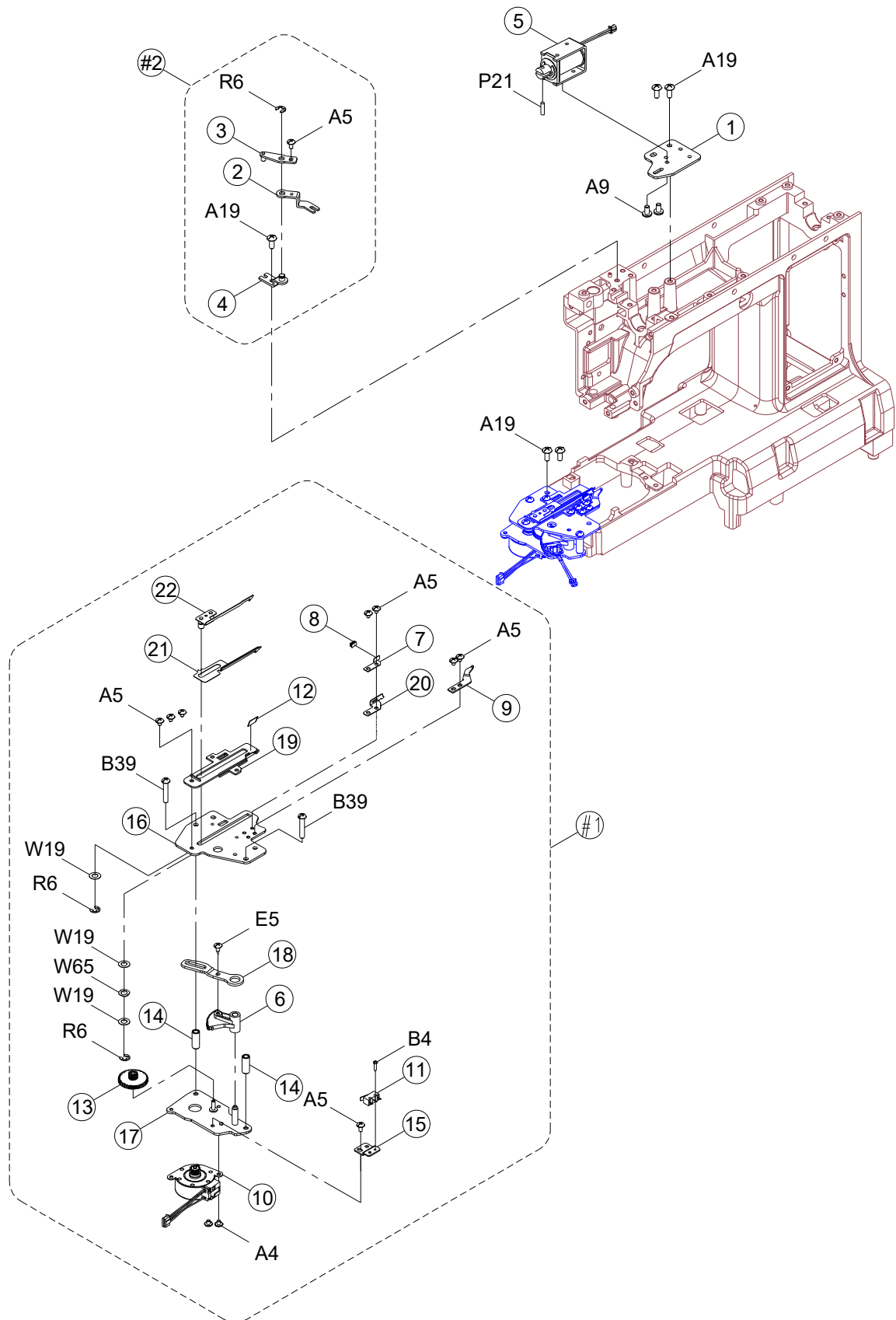
D. NEEDLE BAR & PRESSER MECHANISM



D. NEEDLE BAR & PRESSER MECHANISM

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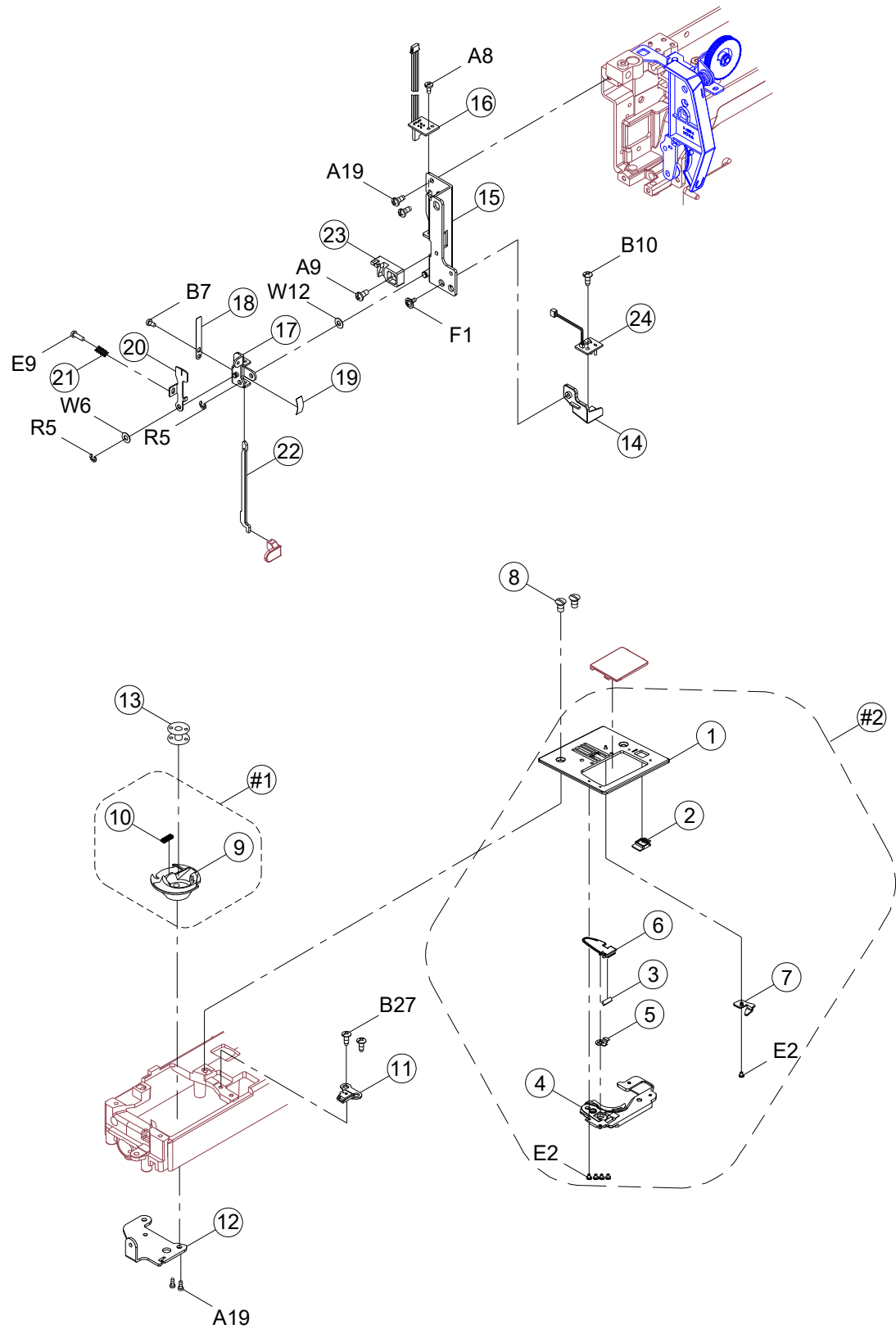
E. THREAD CUTTER COMPONENTS



E. THREAD CUTTER COMPONENTS

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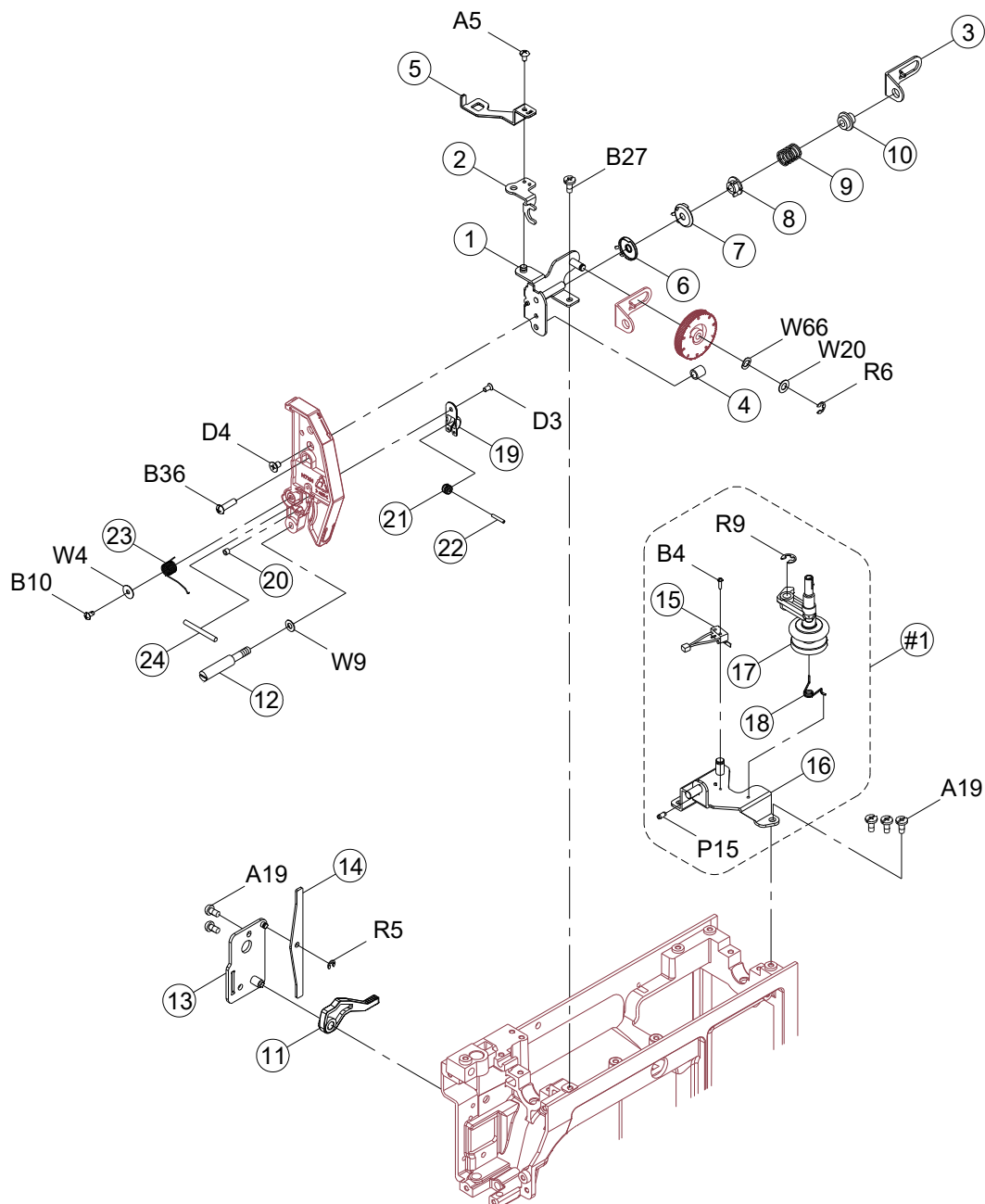
F. BH MECHANISM & NEEDLE PLATE COMPONENTS



F. BH MECHANISM & NEEDLE PLATE COMPONENTS

[illegible]

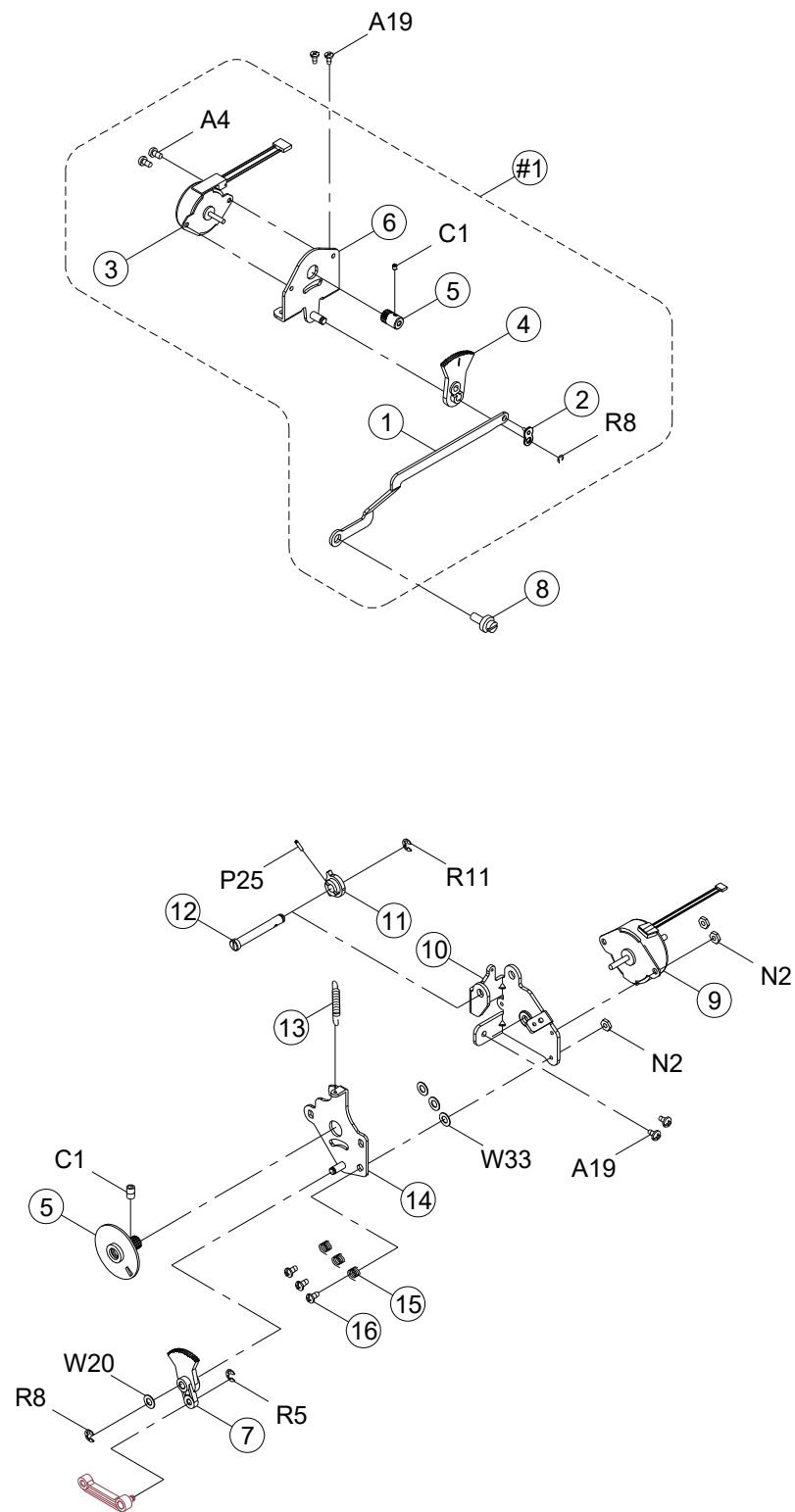
G. BOBBIN WINDER & THREAD TENSION MECHANISM



G. BOBBIN WINDER & THREAD TENSION MECHANISM

[illegible]

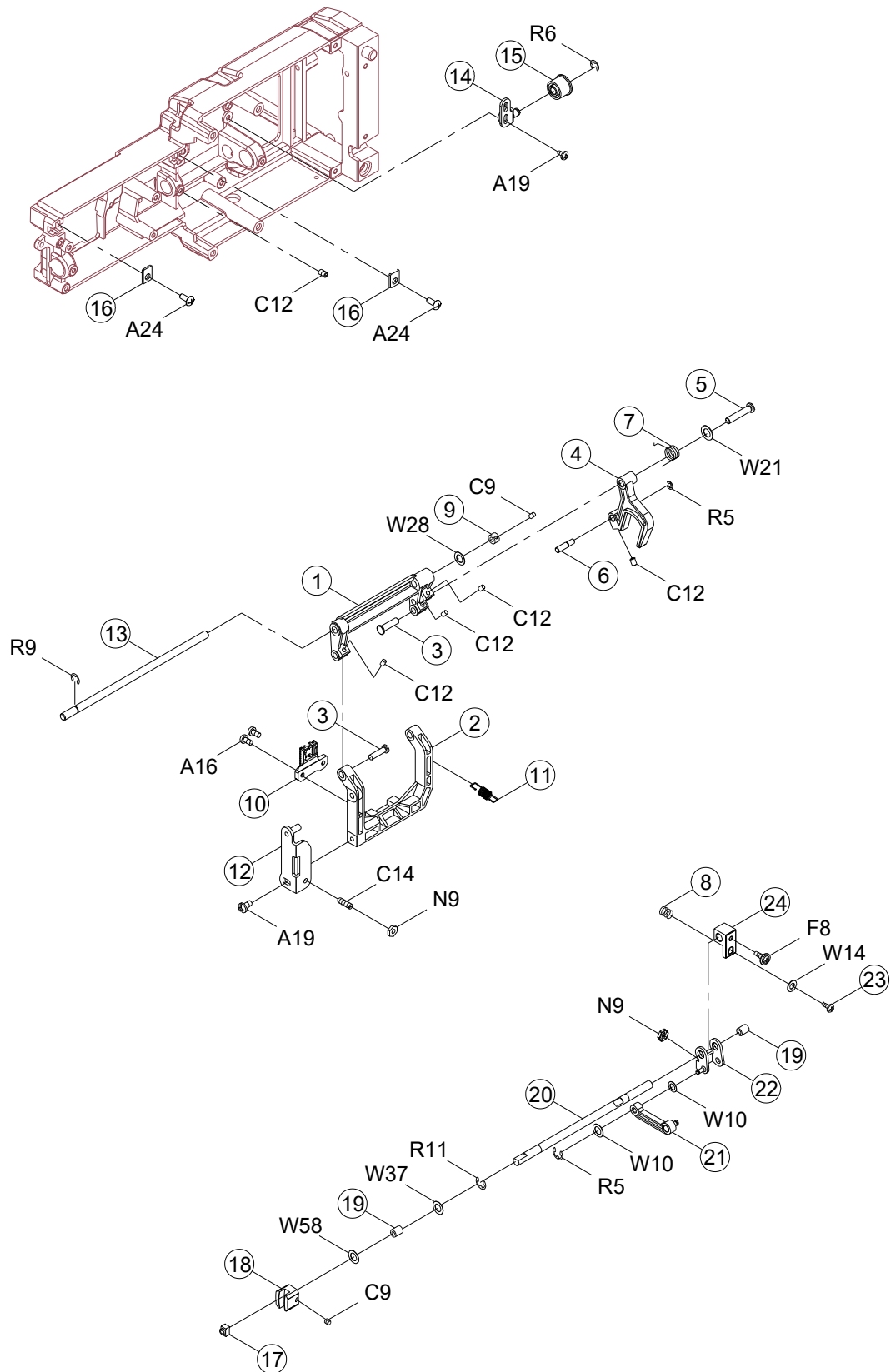
H. ZIGZAG STEPPER MOTOR COMPONENTS



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[illegible]

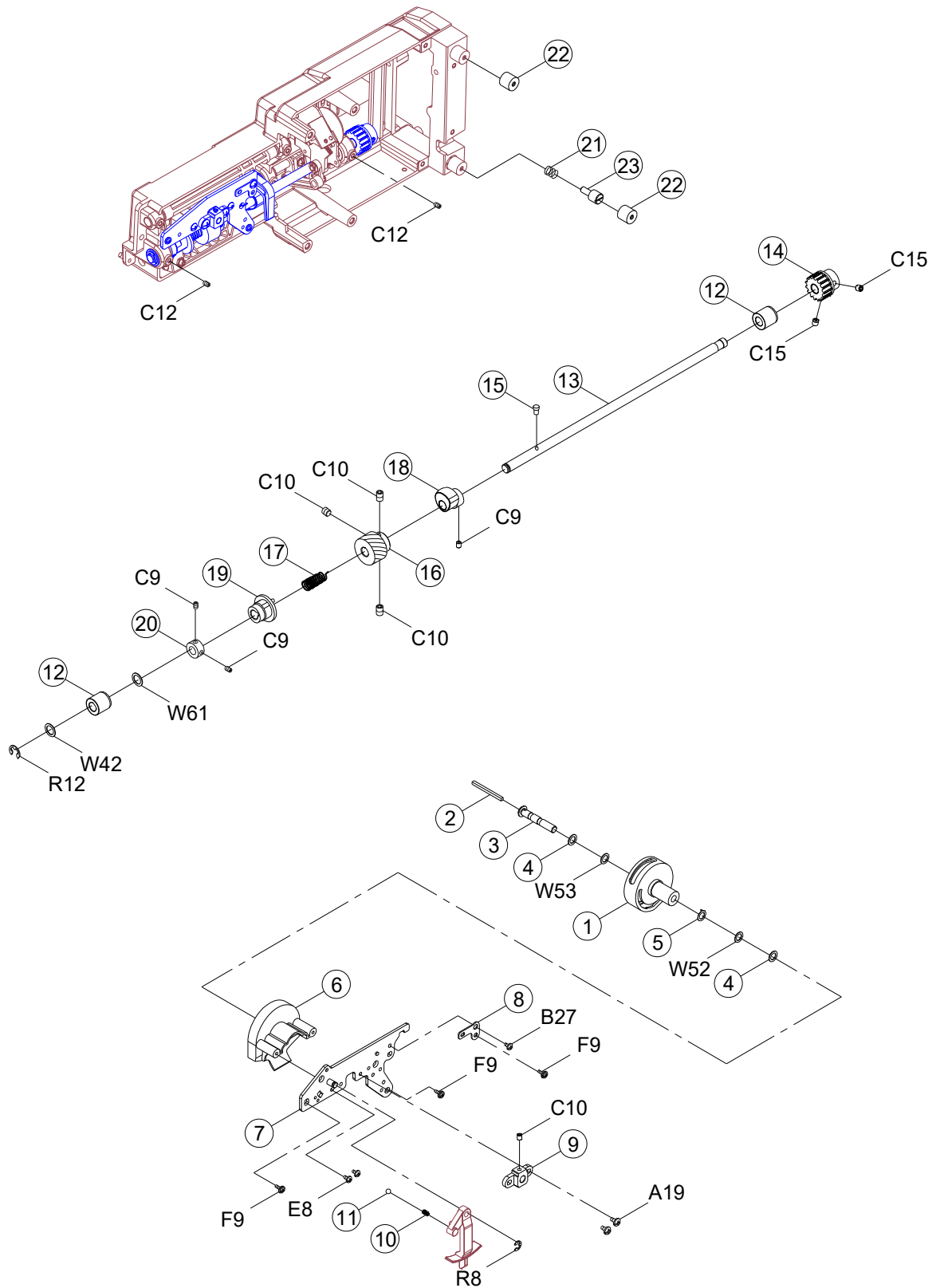
I. FEED MECHANISM



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[illegible]

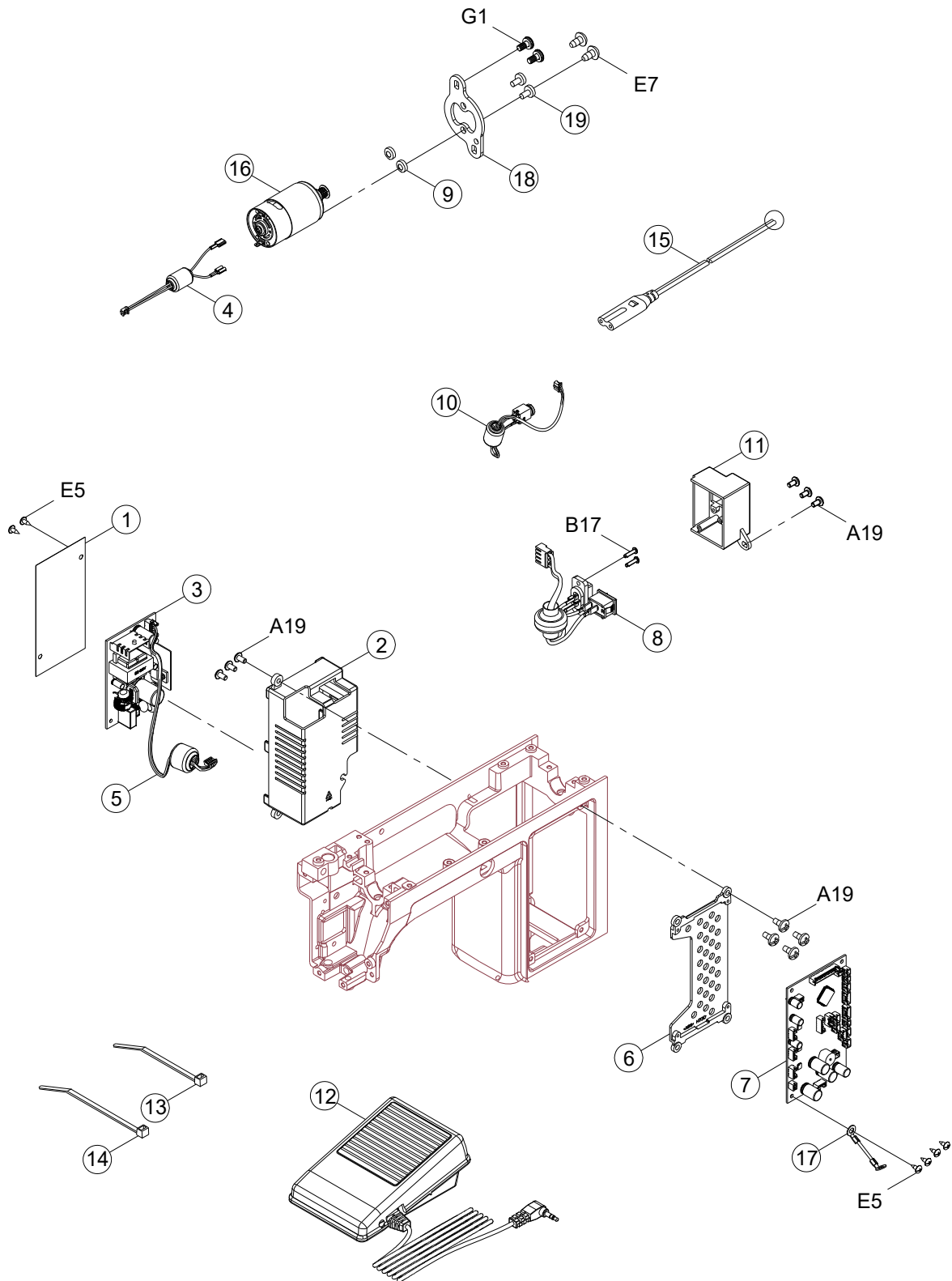
J. HOOK & LOWER SHAFT COMPONENTS



J. HOOK & LOWER SHAFT COMPONENTS

[illegible]

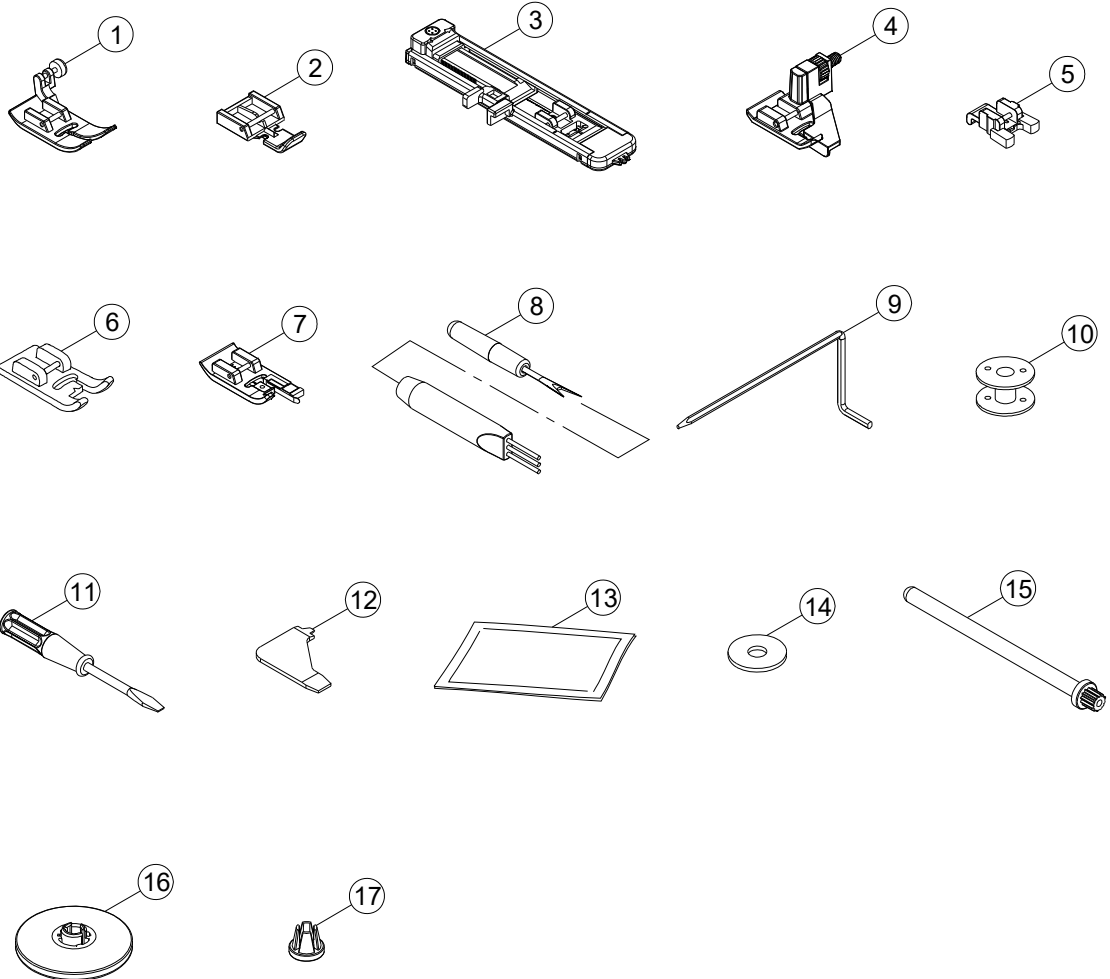
K. MOTOR, POWER SUPPLY & ELECTRONIC PARTS



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[illegible]

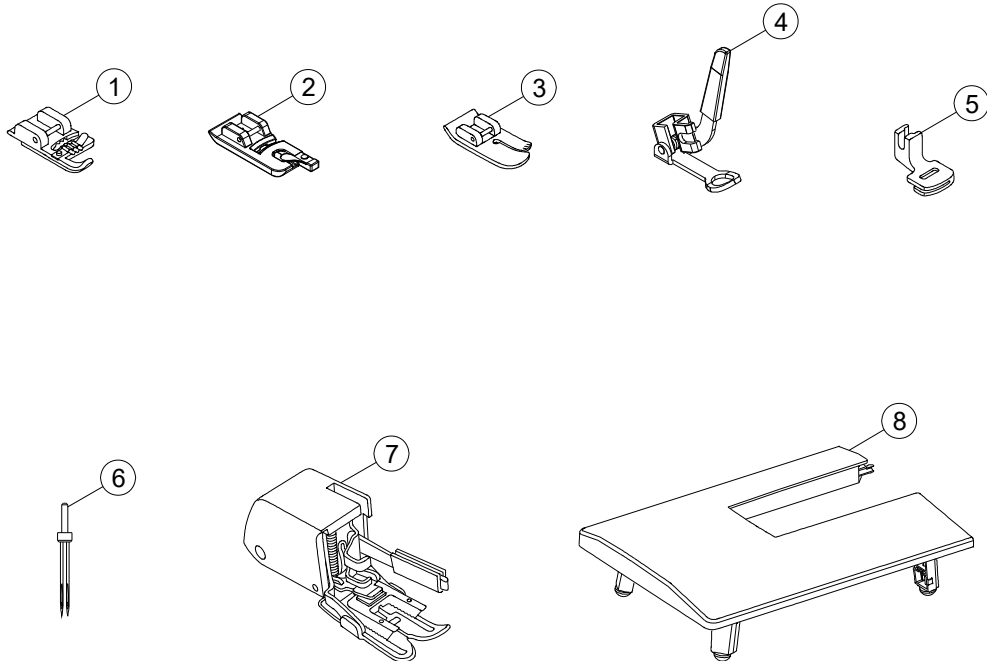
L. ACCESSORIES (STANDARD)



L. ACCESSORIES (STANDARD)

[illegible]

M. ACCESSORIES (OPTIONAL)



M. ACCESSORIES (OPTIONAL)

[illegible]

*Please use the similar JUKI parts for GENERAL REFERENCE CHART 1-4

GENERAL REFERENCE CHART 1

NO.	Reference	DESCRIPTION	NO.	Reference	DESCRIPTION
A	PAN HEAD SCREWS (L) 		B12	004230126	M3*0.5*L8
			B13	004230286	M3*0.5*L8
A1	0042200046	M2*0.4*L3.5	B14	004230336	M3*0.5*L10
A2	004225106	M2.5*0.45*L3	B15	004230316	M3*0.5*L10
A3	004225068	M2.5*0.45*L3	B16	0042300056	M3*0.5*L12
A4	0042300508	M3*0.5*L3.5	B17	004230326	M3*0.5*L12
A5	0042300066	M3*0.5*L4	B18	0042300076	M3*0.5*L12
A6	0042300062	M3*0.5*L4	B19	0042300706	M3*0.5*L12.7
A7	004230706	M3*0.5*L5	B20	004230646	M3*0.5*L16.7
A8	004230702	M3*0.5*L5	B21	0042300326	M3*0.5*L22
A9	004230016	M3*0.5*L6	B22	004230296	M3*0.5*L22
A10	004230012	M3*0.5*L6	B23	004230356	M3*0.5*L25
A11	004230211	M3*0.5*L8	B24	004230656	M3*1.06*L16
A12	0042300126	M3*0.5*L8	B25	0042400012	M4*0.7*L4
A13	0042300122	M3*0.5*L8	B26	004240676	M4*0.7*L5
A14	004230606	M3*0.5*L10	B27	004240056	M4*0.7*L6
A15	004230556	M3*0.5*L18	B28	004240016	M4*0.7*L8
A16	004235016	M3.5*0.6*L8	B29	004240066	M4*0.7*L8
A17	004241036	M4*0.7*L6	B30	004240306	M4*0.7*L10
A18	0042401102	M4*0.7*L6	B31	004240046	M4*0.7*L10
A19	004240106	M4*0.7*L8	B32	004240526	M4*0.7*L12
A20	004240102	M4*0.7*L8	B33	004240136	M4*0.7*L12
A21	004241046	M4*0.7*L10	B34	004240286	M4*0.7*L13
A22	004240782	M4*0.7*L11.5	B35	004240186	M4*0.7*L15
A23	004241061	M4*0.7*L12	B36	004240146	M4*0.7*L15
A24	004241056	M4*0.7*L12	B37	004240746	M4*0.7*L18
A25	004240896	M4*0.7*L15	B38	004240086	M4*0.7*L20
A26	004240751	M4*0.7*L15	B39	0042415208	M4*0.7*L22
A27	004240466	M4*0.7*L15	B40	004240376	M4*0.7*L25
A28	0042401002	M4*0.7*L15	B41	004250158	M5*0.8*L10
A29	004241386	M4*0.7*L20	B42	004250146	M5*0.8*L12
A30	004241102	M4*0.7*L25	B43	004106162	SM9/64-40*L16
A31	004106202	SM9/64-40*L7	B44	004106371	SM9/64-40*L18
			B45	004106378	SM9/64-40*L18
			B46	004107063	SM11/64-40*L12
			B47	004240652	M4*0.7*L35
B PAN HEAD SCREWS (S) 			C SET SCREWS 		
B1	004216022	M1.6*0.35*L3	C1	004230433	M3*0.5*L3
B2	0042200302	M2*0.4*L2.5	C2	004230203	M3*0.5*L4
B3	004220046	M2*0.4*L4	C3	004230483	M3*0.5*L4
B4	004220112	M2*0.4*L7.5	C4	004230573	M3*0.5*L6
B5	0042200102	M2*0.63*L6	C5	004230443	M3*0.5*L15
B6	004225096	M2.5*0.45*L5	C6	004240633	M4*0.7*L12
B7	004230056	M3*0.5*L5	C7	0042415603	M4*0.7*L16
B8	004230052	M3*0.5*L5	C8	0042415403	M4*0.7*L16
B9	004230086	M3*0.5*L6	C9	004240503	M4*0.7*L4
B10	004230082	M3*0.5*L6	C10	004240033	M4*0.7*L5
B11	004230872	M3*0.5*L8			

GENERAL REFERENCE CHART 2

NO.	Reference	DESCRIPTION	NO.	Reference	DESCRIPTION
C11	0042415103	M4*0.7*L6	F	WASHER HEAD SCREWS  	
C12	004240223	M4*0.7*L6			
C13	004240943	M4*0.7*L8			
C14	004241093	M4*0.7*L9	F1	004231016	M3*0.5*L5
C15	004250203	M5*0.8*L5	F2	0042300016	M3*0.5*L5
C16	004250193	M5*0.8*L6	F3	004230816	M3*0.5*L6
C17	004250363	M5*0.8*L8	F4	004230786	M3*0.5*L7
C18	0042500473	M5*0.8*L8	F5	004230796	M3*0.5*L8
C19	004260023	M6*1.0*L5	F6	0042300116	M3*0.5*L10
C20	0042600103	M6*1.0*L6	F7	004230746	M3*0.5*L12
C21	004111043	SM1/4-40*L3.3	F8	004230776	M3*0.5*L12
C22	004106053	SM9/64-40*L11	F9	004240586	M4*0.7*L8
C23	004107293	SM11/64-40*L4	F10	0042400286	M4*0.7*L10
			F11	004240826	M4*0.7*L12
			F12	004240546	M4*0.7*L12
			F13	004240545	M4*0.7*L12
			F14	004240806	M4*0.7*L16
			F15	0042500016	M5*0.8*L10
			F16	004240582	M4*0.7*L8
D FLAT HEAD SCREWS  			F17	0042400802	M4*0.7*L12
			F18	0042414602	M4*0.7*L25
			F19	0042414508	M4*0.7*L11
D1	004220203	M2*0.4*L4	F20	004250426	M5*0.8*L10
D2	004230146	M3*0.5*L6	F21	0042500456	M5*0.8*L15
D3	004230666	M3*0.5*L6	F22	0042500102	M5*0.8*L15
D4	004240176	M4*0.7*L6	F23	0042401486	M4*0.7*L15
D5	004103043	SM3/32-56*L3.7			
E TRUSS HEAD SCREWS  			G SEMS SCREWS  		
			G1	0042500096	M5*0.8*L12
			G2	0042504708	M5*0.8*L12
E1	004220056	M2*0.4*L2.5			
E2	0042200016	M2*0.4*L3			
E3	0042200026	M2*0.4*L3.5			
E4	0042300026	M3*0.5*L6			
E5	004230216	M3*0.5*L8.5	H CHEESE HEAD SCREWS  		
E6	004230605	M3*0.5*L10			
E7	004230536	M3*0.5*L10			
E8	004230066	M3*0.5*L12	H1	004230846	M3*0.5*L8
E9	004230596	M3*0.5*L16	H2	004230842	M3*0.5*L8
E10	004240516	M4*0.7*L6	H3	0042202202	M2.5*0.45*L3.6
E11	004240166	M4*0.7*L8			
E12	004240626	M4*0.7*L10	J OTHER SCREWS  		
E13	004240396	M4*0.7*L10			
E14	004240541	M4*0.7*L20			
E15	004250346	M5*0.8*L10	J1	004111033	SM1/4-40*L4
E16	004250086	M5*0.8*L12	J2	0042800106	M8*1.25*L16
E17	004260056	M6*1.0*L10	J3	0042415308	M4*0.7*L6.5
E18	004220016	M2*0.4*L4			

GENERAL REFERENCE CHART 3

[illegible]

GENERAL REFERENCE CHART 4

NO.	Reference	DESCRIPTION	NO.	Reference	DESCRIPTION
W WASHER 			W51	004400180	5.7*10.5*0.5
			W52	0044000200	6.2*9.6*0.25
W1	0043001306	2.2*6*0.5	W53	004400840	6.2*9.6*0.5
W2	004301068	3.2*6*0.5	W54	0044000020	6.2*12*0.25
W3	004300676	3.2*8*0.8	W55	004400260	6.2*14*0.13
W4	004300976	3.2*10.5*0.5	W56	004400190	6.2*14*0.5
W5	0043003102	3.6*8*1	W57	004400230	6.7*11.8*0.25
W6	004300096	4*8*0.5	W58	004400570	6.7*11.8*0.5
W7	0043000016	4*10*0.4	W59	004400800	7.6*12*0.13
W8	004301078	4.1*8*0.5	W60	004400410	8.2*12*0.25
W9	004300926	4.1*8*1	W61	004400830	8.2*12*0.5
W10	004300136	4.2*8*0.8	W62	004400210	8.2*16*0.5
W11	004301146	4.2*8*1	W63	004400080	10.2*15*0.5
W12	004300076	4.2*9*0.5	W64	0044000300	12.2*18*0.5
W13	0043420016	4.2*10*0.3	W65	0045520010	5.3*9.5*1*0.15
W14	004300986	4.2*10*0.5	W66	004500360	5.4*9*1.5*0.3
W15	0043000503	4.5*10*0.6	W67	004500670	6.4*11*1*0.15
W16	004300202	4.5*10*0.8	W68	004500600	6.5*10.5*1.5*0.15
W17	0043000208	5.1*9.5*0.4	W69	004500500	10.5*14.5*2*0.3
W18	0043002503	5.2*8.5*0.8	W70	004900063	6.2*12*2.0*0.15
W19	004300713	5.2*10*0.2	W71	004600026	4.2*7.2*1.2
W20	004300643	5.2*10*0.5	W72	004600296	5.1*9.2*1.3
W21	004300733	5.2*12*1	W73	0046000106	8.2*15.4*2
W22	004300586	5.2*16*1.0	W74	004300738	5.2*12*1
W23	0043000603	5.3*10*0.6	W75	0044000050	4.2*8*0.5
W24	004300306	5.4*10*0.9			
W25	0043000803	5.5*12*0.8			
W26	004300633	6.2*10.5*1			
W27	004300233	6.2*11*0.5			
W28	004300186	6.2*12*0.5			
W29	0043000703	6.2*12*1.6			
W30	004300493	6.2*14*3			
W31	004300156	6.4*13*1			
W32	0043001403	6.4*17*0.8			
W33	004300946	6.5*11*0.4			
W34	004300043	6.5*13*1			
W35	004300813	6.6*14*1			
W36	004300333	6.7*12*0.5			
W37	004300123	6.7*12*1			
W38	004300113	6.7*14*0.8			
W39	0043002908	7.2*12*0.4			
W40	004300843	7.2*12*1.0			
W41	004300823	8.1*16*0.2			
W42	004300936	8.2*12*0.5			
W43	004300863	8.2*14*0.5			
W44	004300226	8.2*16*1.0			
W45	0043001106	8.5*16*1.6			
W46	004300853	10.2*15*0.5			
W47	0043002703	10.2*20*1.0			
W48	0041000100	14*8.1*0.25			
W49	0044000400	3.18*5.5*0.5			
W50	004400450	5.5*12*0.25			