

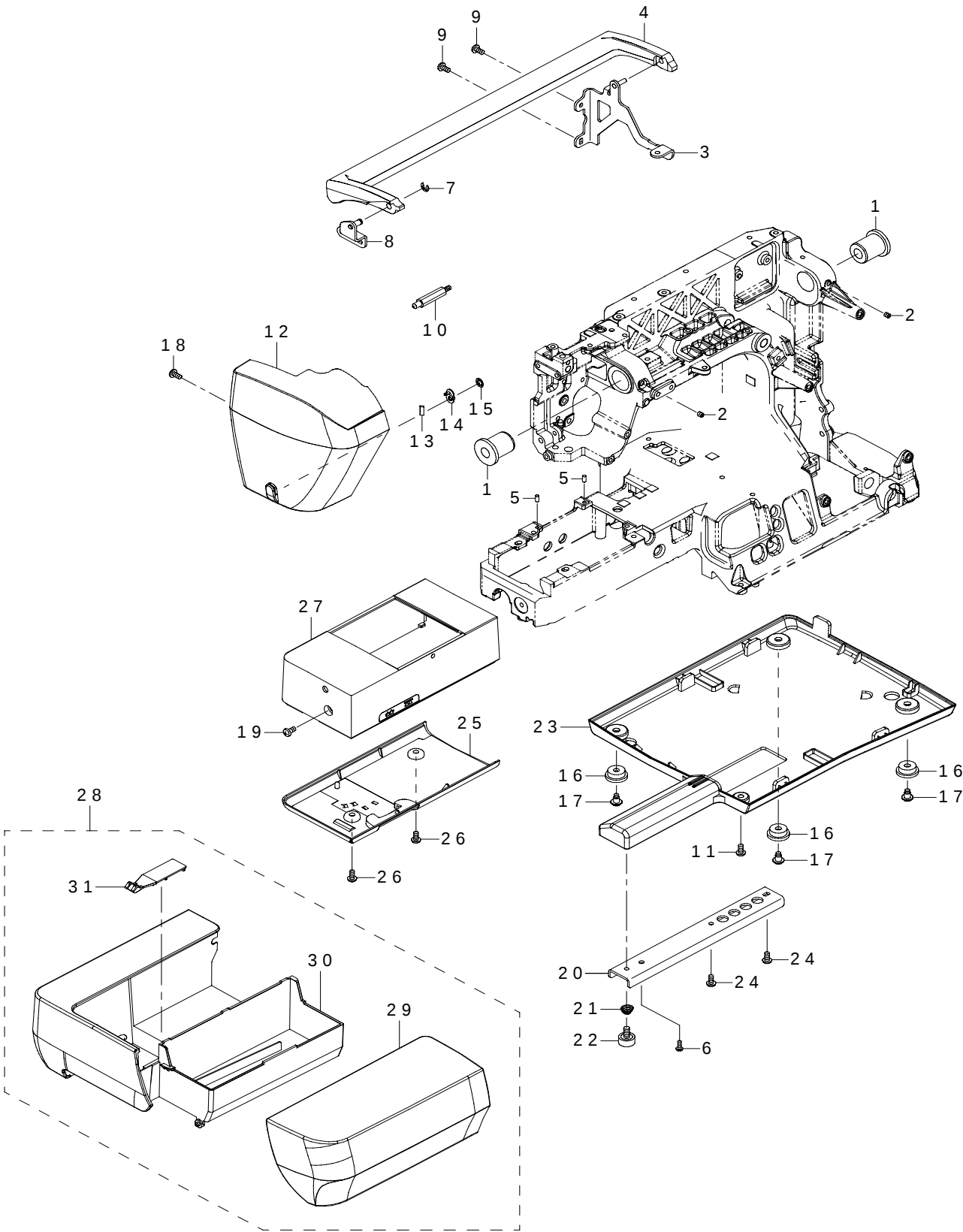
COMPUTER SEWING MACHINE
HZL-G Series

PARTS LIST

CONTENTS

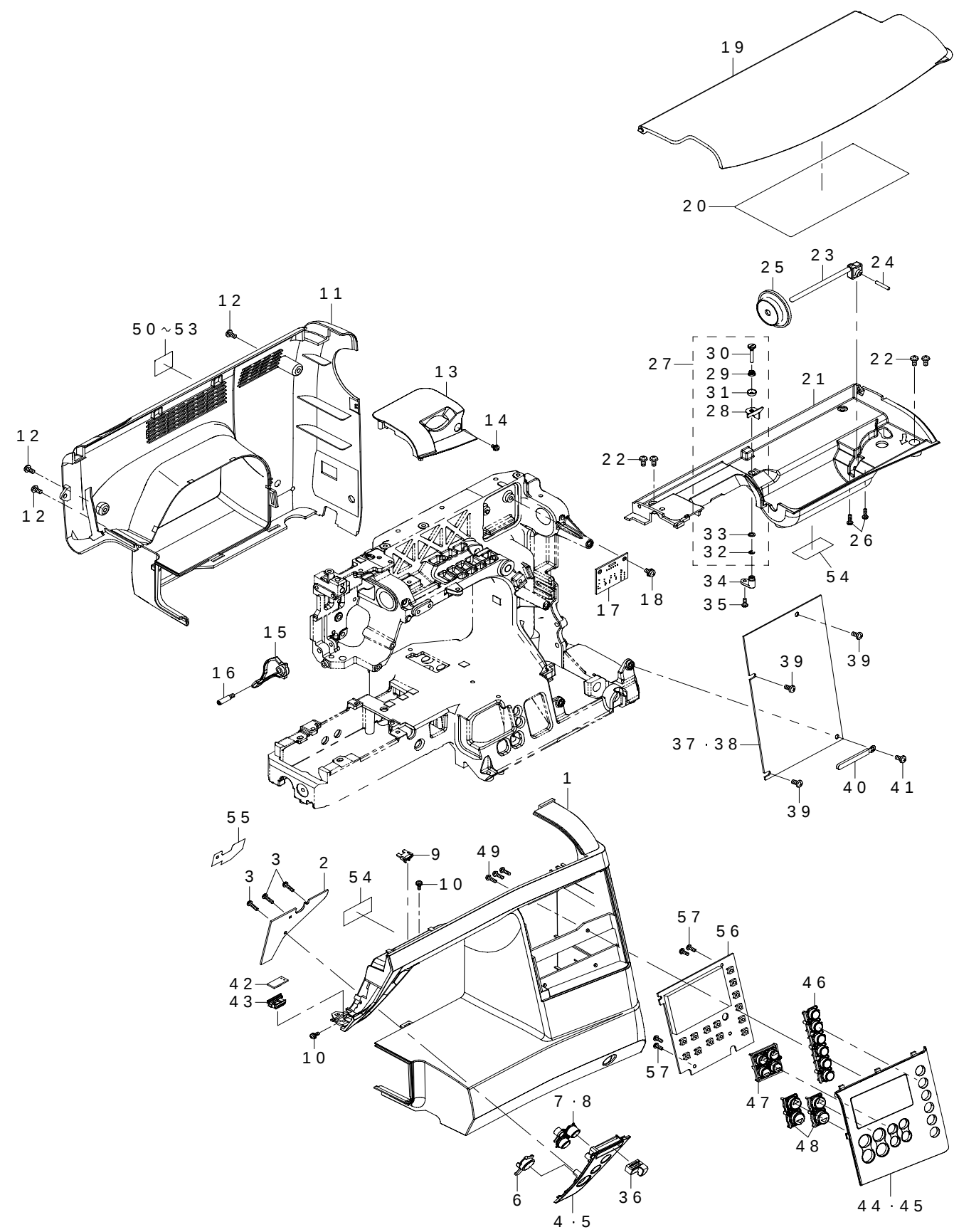
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1. FRAME MISCELLANEOUS COVER COMPONENTS (1)



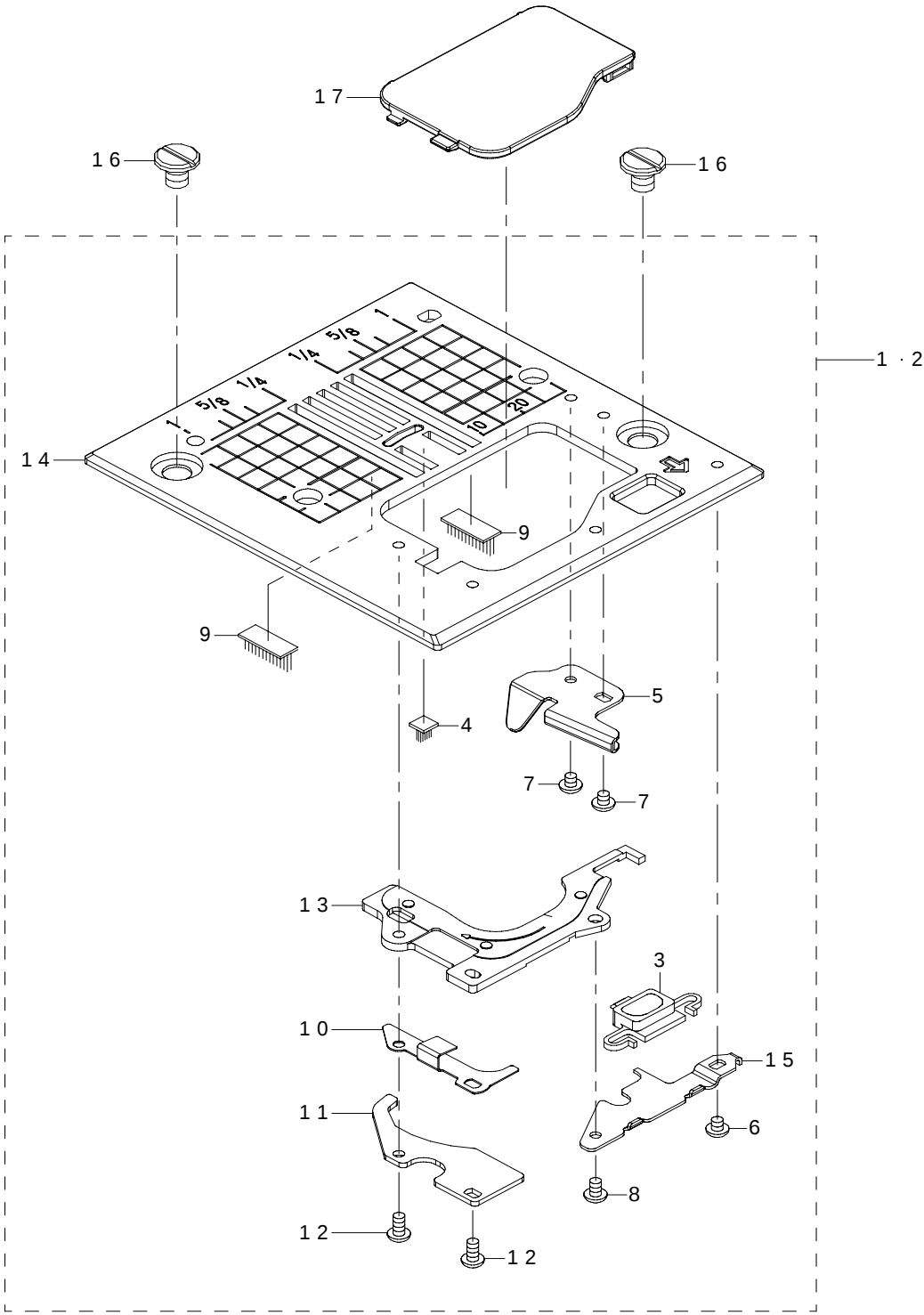
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		400-53485	UPPER SHAFT BUSHING	2
2		SM-8040412-TP	SET SCREW M4 L=4	2
3		401-07895	HANDLE BRACKET ASSY	1
4		400-59249	HANDLE	1
5		PH-0300062-C0	PIN	2
6		ST-5030851-SN	SCREW M5X8	1
7		RE-0400000-K0	E-RING 4	1
8		400-62500	HANDLE BRACKET L ASSY	1
9		SM-5040855-SN	SCREW	2
10		401-07898	FACE COVER GUIDE SHAFT	1
11		SM-5040855-SN	SCREW	1
12		401-07428	FACE COVER	1
13		A3711-010-000-A	TOP THREADING CUTTER	1
14		400-72395	CUTTER HOLDER	1
15		A3205-555-A00	LOCKNUT	1
16		400-57990	RUBBER WASHER	3
17		400-57922	RUBBER WASHER SCREW	3
18		SM-5040855-SN	SCREW	1
19		SM-5040855-SN	SCREW	1
20		401-07899	BED REINFORCING PLATE	1
21		A1159-770-000	HEIGHT ADJUSTING SPRING	1
22		400-57991	HEIGHT ADJUSTING RUBBER	1
23		401-07435	BED COVER DOMESTIC	1
24		SM-5040855-SN	SCREW	2
25		400-53685	FREE ARM LOWER COVER	1
26		SM-5040855-SN	SCREW	2
27		400-53686	FREE ARM UPPER COVER	1
28		401-07566	ASSY AUXILIARY BED	1
29		401-07567	AUXILIARY BED COVER	(1)
30		400-53683	AUXILIARY BED	(1)
31		400-64571	AUXILIARY BED CLICK	(1)

2. FRAME MISCELLANEOUS COVER COMPONENTS (2)



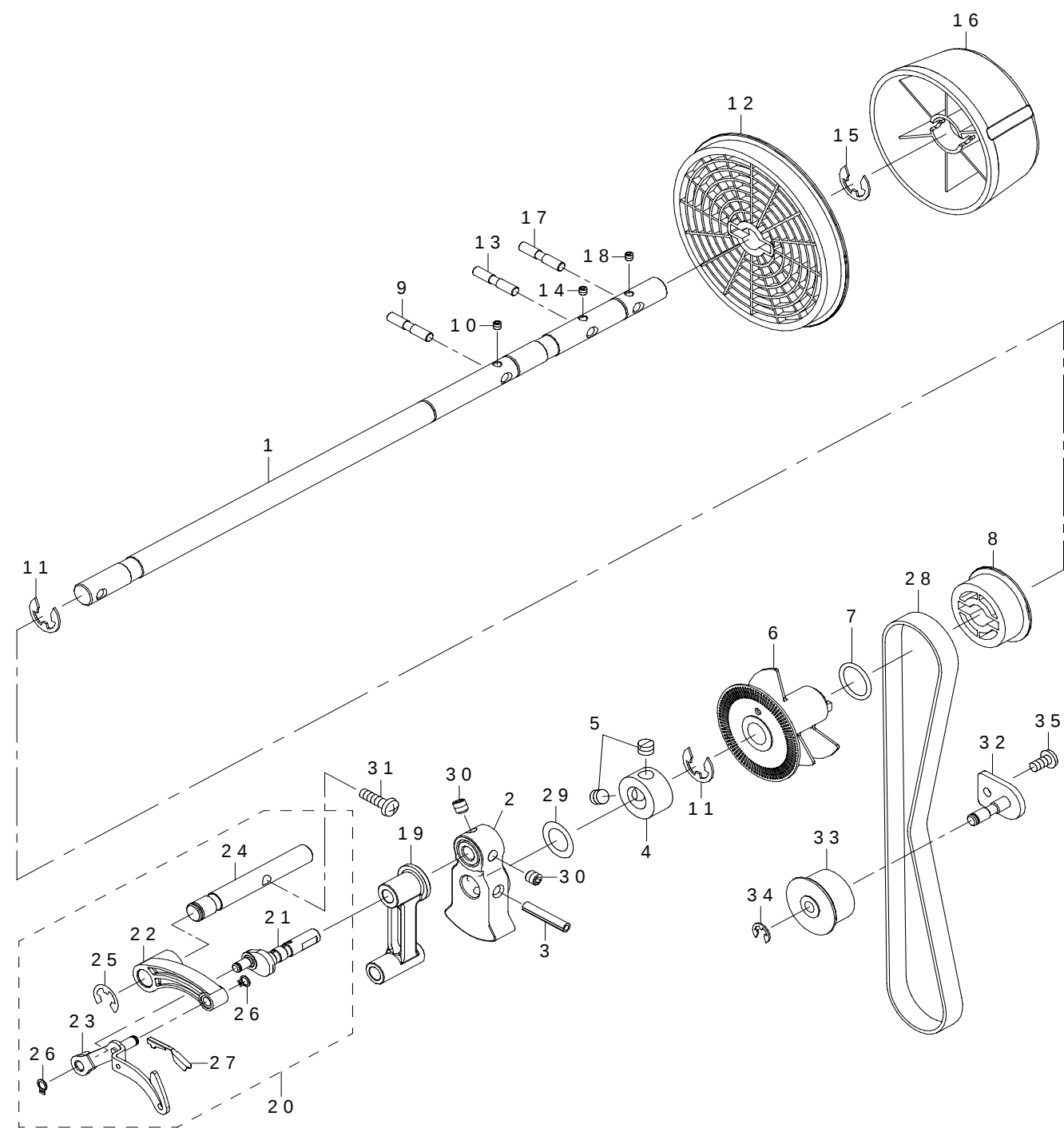
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		401-07431	FRONT PANEL	1
2		401-05670	ASSY SW/VR CIRCUIT BOARD	1
3		ST-5031251-SS	SCREW	3
4	#05	401-07458	OPERATION PANEL G110	1
5	#06	401-07455	OPERATION PANEL G210	1
6		401-07585	SS BUTTON	1
7	#08	401-07598	REVERSE TC BUTTON A	1
8	#07	401-07599	REVERSE TC BUTTON B	1
9		400-69623	SLIDE VR CONNECT PART	1
10		SL-4030891-SC	SCREW M3X8	2
11		401-07439	REAR PANEL DOMESTIC	1
12		SM-5040855-SN	SCREW	3
13		401-07448	TT COVER DOMESTIC	1
14		SL-4030691-SC	SCREW M3 L=6	1
15		400-55401	LIFTER LEVER	1
16		400-70284	LIFTER LEVER SHAFT	1
17		400-56554	ASSY SYNC CIRCUIT BOARD	1
18		SM-5040855-SN	SCREW	1
19		401-07451	ARM COVER	1
20		401-08204	PATTERN SEAL DOMESTIC	1
21		401-07452	SPOOL COVER	1
22		SM-5040855-SN	SCREW	4
23		400-58088	SPOOL PIN	1
24		PH-0300182-C0	PARALLEL PIN	1
25		A1145-E50-000	SPOOL CAP	1
26		ST-5031051-SN	TAPPING SCREW	2
27		400-64572	ASSY THREAD GUIDE BASE	1
28		400-62034	THREAD GUIDE BASE	(1)
29		A3234-550-000	THREAD GUIDE BASE SPRING	(1)
30		A3235-030-Z00-A	THREAD GUIDE DISK SHAFT	(1)
31		A3233-731-000	THREAD GUIDE DISK	(1)
32		A3236-880-000	E-RING	(1)
33		A3237-880-000	WASHER	(1)
34		A1139-030-Z00	THREAD GUIDE MOUNTING PLATE	1
35		ST-5031051-SN	TAPPING SCREW	1
36		401-07600	SLIDE VR	1
37	#05	401-05360	ALL ASSY CPU PCB G110	1
38	#06	401-07480	ALL ASSY CPU PCB G210	1
39		SM-5040855-SN	SCREW	3
40		A3811-550-000	CORD HOLDER	1
41		SM-5040855-SN	SCREW	1
42		400-56548	ASSY ON HAND LED CIRCUIT BOARD	1
43		400-59167	LED LAMP COVER R	1
44	#05	401-07581	PATTERN PANEL G110 ASSY	1
45	#06	401-07577	PATTERN PANEL G210 ASSY	1
46		401-07596	FUNCTION BUTTON	1
47		401-07595	SHIFT BUTTON S	1
48		401-07594	SHIFT BUTTON L	2
49		ST-5031051-SN	TAPPING SCREW	3
50	#01	401-08208	RATING LABEL G110 UL	1
51	#02	401-08212	RATING LABEL G110 CE/BS	1
52	#03	401-08206	RATING LABEL G210 UL	1
53	#04	401-08210	RATING LABEL G210 CE/BS	1
54		A3922-980-000	START SWITCH LEAD TAPE	1
55		401-07900	INSULATION SEAT	1
56		401-04568	ASSY PANEL CIRCUIT BOARD FOREIGN	1
57		ST-5030851-SN	SCREW M5X8	4
		NOTE	#01....FOR G110(UL) #02....FOR G110(CE) #03....FOR G210(UL) #04....FOR G210(CE) #05....FOR G110(UL),G110(CE) #06....FOR G210(UL),G210(CE) #07....FOR G110(UL),G210(UL) #08....FOR G110(CE),G210(CE)	

3. THROAT PLATE COMPONENTS



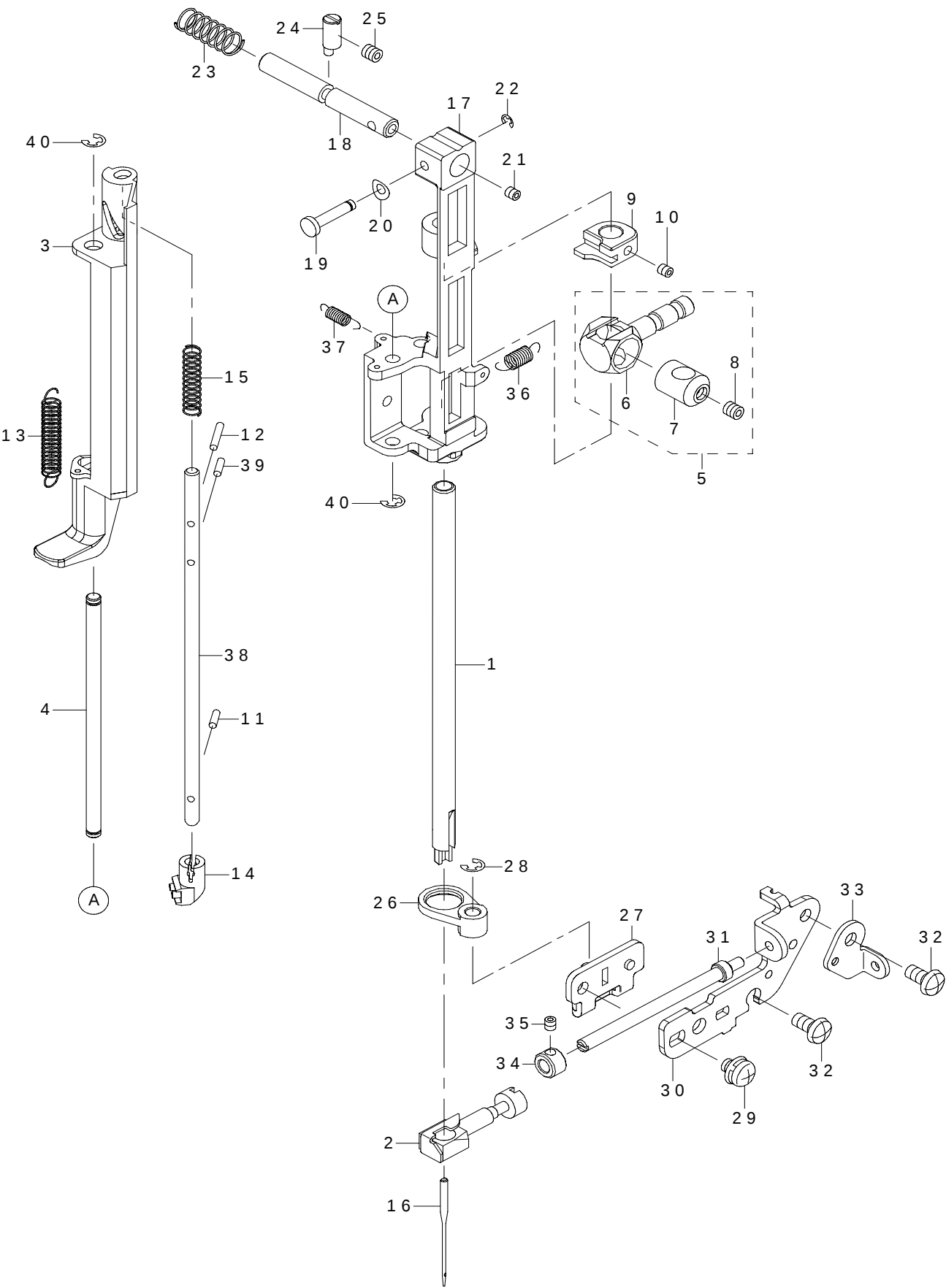
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1	#01	401-11151	ASSY_THROAT_PLATE_G100	1
2	#02	401-11549	ASSY_THROAT_PLATE_G210	1
3		A1114-010-000-A	HOOK COVER OPEN/CLOSE BUTTON	(1)
4		400-64702	THROAT PLATE PILE B	(1)
5		400-65631	HOOK COVER SUPPORT PLATE	(1)
6		SM-4020201-SC	SCREW M2 L=2	(1)
7		SM-4020201-SC	SCREW M2 L=2	(2)
8		SM-4020301-SC	SCREW M2X0.4 L=3	(1)
9	#02	A1117-008-000	NEEDLE PLATE PILEA	(2)
10		A1111-008-000	HOOK COVER SPRING	(1)
11		401-10417	STOPPING PLATE LEFT	(1)
12		SM-4020401-SF	SCREW M2 L=4	(2)
13		401-07608	INNER HOOK COVER	(1)
14		401-07604	THROAT PLATE	(1)
15		A1119-010-000	HOOK COVER BUTTON SUPPORT	(1)
16		A1138-335-000	THROAT PLATE SETSCREW	2
17		401-07601	HOOK COVER	1
		NOTE	#01.....FOR G110	
			#02.....FOR G210	

4. UPPER SHAFT & TAKE UP COMPONENTS



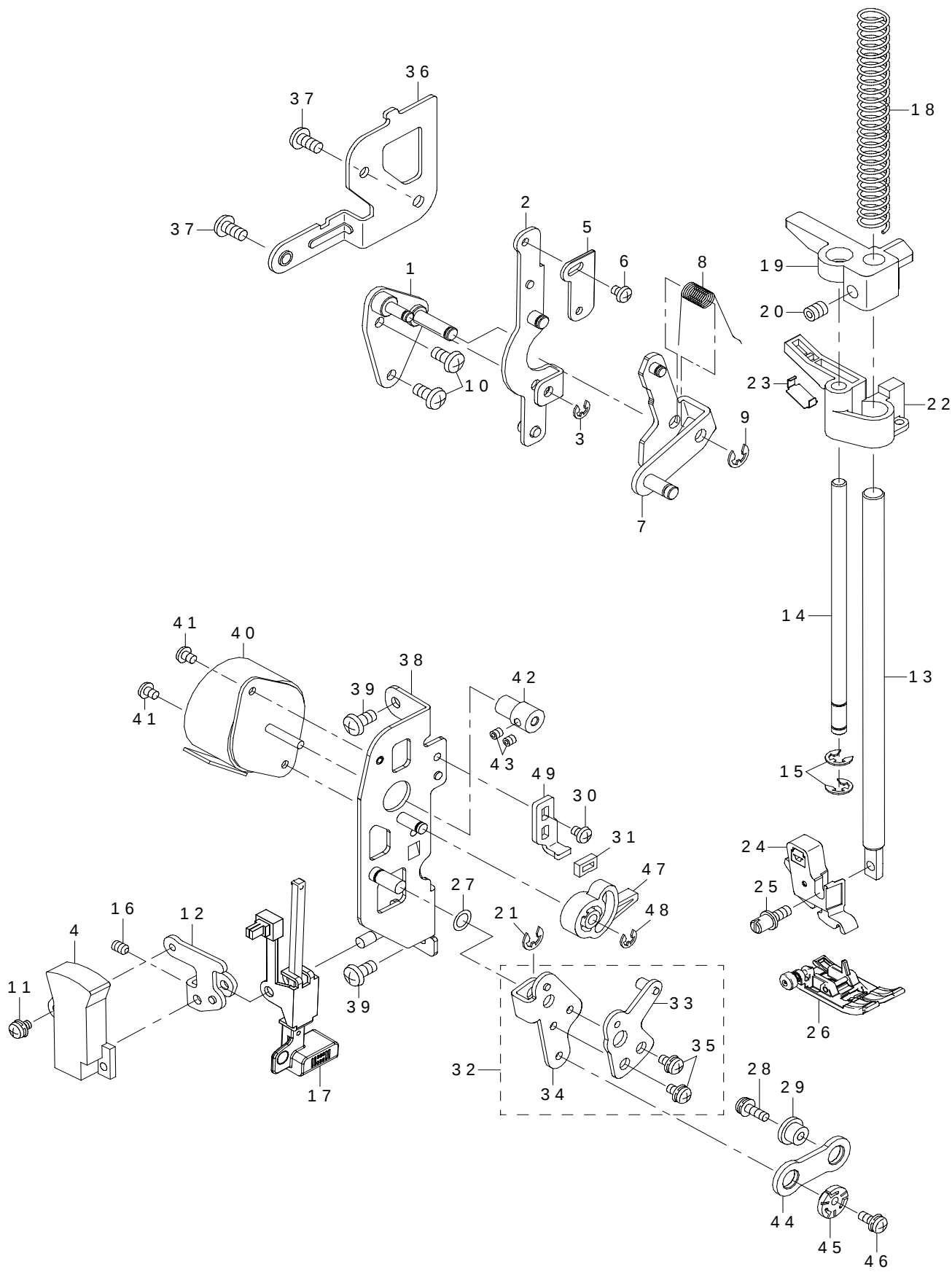
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		401-07901	UPPER SHAFT	1
2		400-53484	COUNTER WEIGHT	1
3		PS-0400222-KP	SPRING PIN	1
4		A1203-550-000-A	THRUST COLLAR	1
5		SM-8060410-SP	SCREW M6 L=4	2
6		400-53493	DETECTOR SHIELD PLATE	1
7		RO-1331701-00	RUBBER RING	1
8		400-55825	UPPER SHAFT PULLEY	1
9		400-53469	MOTOR PULLEY PIN	1
10		SM-8030312-TP	SCREW M3 L=3	1
11		RE-0800000-K0	E-SHAPED SNAP RING (8MM)	2
12		400-57983	MOTOR PULLEY	1
13		400-53469	MOTOR PULLEY PIN	1
14		SM-8030312-TP	SCREW M3 L=3	1
15		RE-0800000-K0	E-SHAPED SNAP RING (8MM)	1
16		400-53486	HAND WHEEL	1
17		400-53469	MOTOR PULLEY PIN	1
18		SM-8030312-TP	SCREW M3 L=3	1
19		400-53487	NEEDLE BAR CRANK ROD	1
20		400-57187	TAKE UP ASSY	1
21		400-57188	NEEDLE BAR CRANK	(1)
22		400-57189	TAKE UP CRANK	(1)
23		400-57190	TAKE UP BODY ASSY	(1)
24		400-57194	TAKE UP SUPPORT SHAFT	(1)
25		RE-0600000-K0	E-RING 6	(1)
26		RC-0370411-KP	C-RING 4 (3.7)	(2)
27		400-62518	TAKE UP CLICK	(1)
28		400-57384	TIMING BELT	1
29		A1223-010-000	SPRING WASHER	1
30		SM-8050512-TN	SCREW M5 L=5	2
31		SM-5041455-SN	SCREW	1
32		400-53479	IDLER BRACKET ASSY	1
33		400-56861	IDLER	1
34		RE-0400000-K0	E-RING 4	1
35		SM-5040855-SN	SCREW	1

5. NEEDLE BAR & NEEDLE THREADER COMPONENTS



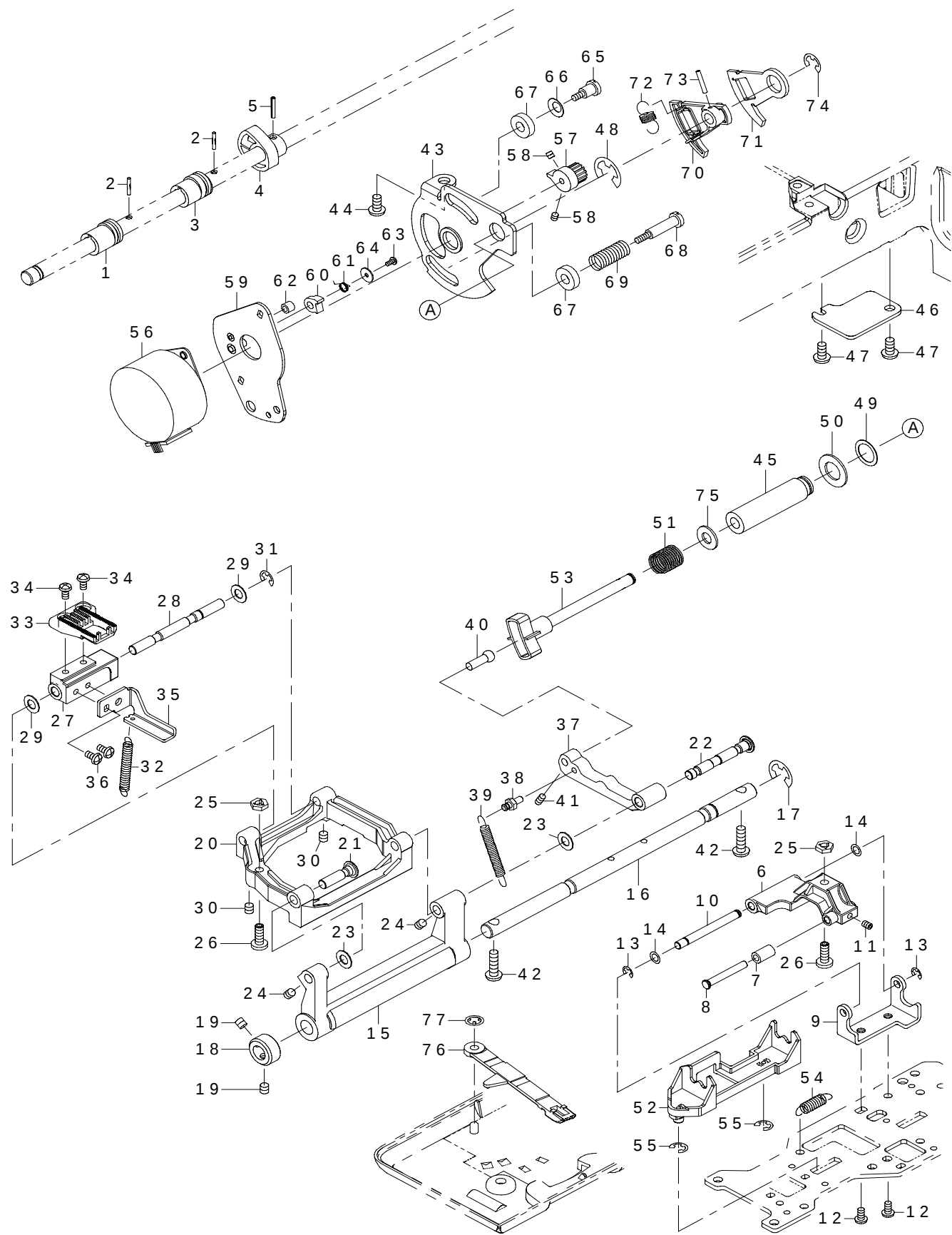
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		401-08579	ASSY NEEDLE BAR	1
2		401-08574	ASSY NEEDLE CLAMP	1
3		401-07606	TP LEVER	1
4		401-07906	TP GUIDE SHAFT	1
5		400-53490	ASSY NEEDLE BAR CONNECTION	1
6		400-53491	NEEDLE BAR CONNECTION	(1)
7		A1412-010-000	NEEDLE BAR CONNECTION INNER	(1)
8		SM-8040412-TP	SET SCREW M4 L=4	(1)
9		400-55819	TP NEEDLE BAR GUIDE	1
10		SM-8030312-TP	SCREW M3 L=3	1
11		PS-0200082-KP	SPRING PIN TYPE W 2X8	1
12		400-55811	TP SHAFT PIN L	1
13		401-08218	TP LEVER SPRING	1
14		401-07612	TP HOOK HOLDER ASSY	1
15		400-55827	TP SHAFT SPRING	1
16		MHA-100B1400	NEEDLE 130/705H #90	1
17		400-53496	NEEDLE BAR FRAME	1
18		400-53497	NEEDLE BAR FRAME SHAFT	1
19		401-07902	NB FRAME FULCRUM SHAFT	1
20		WZ-0320290-UZ	WASHER 3.2X6.5X0.15	1
21		SM-8030312-TP	SCREW M3 L=3	1
22		RE-0200000-K0	E-RING 2	1
23		400-56970	NB FRAME SHAFT SPRING	1
24		A1427-010-000-A	NB FRAME ADJUST SHAFT	1
25		SM-8040412-TP	SET SCREW M4 L=4	1
26		400-53516	NB FRAME CONTROL ARM	1
27		400-53517	NB LATERAL ADJUST PLATE ASSY	1
28		RE-0300000-K0	E-RING 3	1
29		SL-4040691-SC	SCREW M4 L=6	1
30		401-07903	FACE PLATE FIXING PLATE	1
31		400-62407	FACE COVER SHAFT	1
32		SM-5040855-SN	SCREW	2
33		401-07904	FRONT PANEL BRACKET	1
34		A1617-030-000	THRUST COLLAR	1
35		SM-8030312-TP	SCREW M3 L=3	1
36		400-56945	NEEDLE BAR FRAME SPRING	1
37		400-71728	NEEDLE BAR FRAME SPRING L	1
38		401-07905	TP SHAFT	1
39		PS020082KP	SPRING PIN TYPE W 2X8	1
40		RE-0300000-K0	E-RING 3	2

6. PRESSER MECHANISM & NEEDLE THROWING COMPONENTS



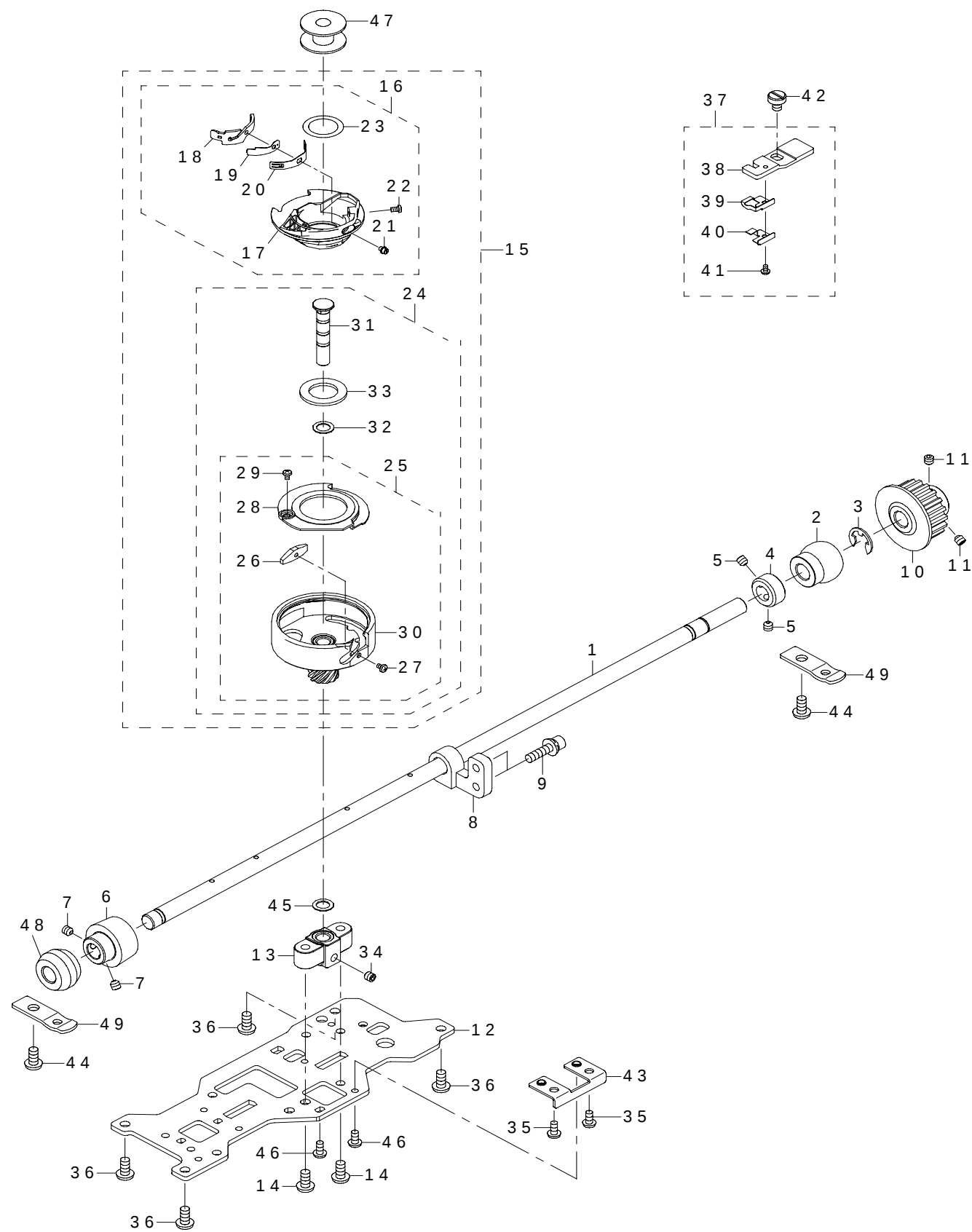
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		400-55391	TENSION RELEASE BASE ASSY	1
2		400-55387	TENSION RELEASE PLATE ASSY	1
3		RE-0300000-K0	E-RING 3	1
4		401-07476	ASSY BH SW	1
5		400-55395	TR ADJUST PLATE	1
6		SM-5030455-SN	SCREW M3 L=4	1
7		400-55557	KNEE LIFTER PLATE ASSY	1
8		400-56969	KNEE LIFTER PLATE SPRING	1
9		RE-0400000-K0	E-RING 4	1
10		SM-5040855-SN	SCREW	2
11		SL-5030531-SF	SCREW M3 L=5	1
12		401-07913	BH SW BRACKET	1
13		400-55402	PRESSER BAR	1
14		400-55403	PF GUIDE BAR	1
15		RE-0400000-K0	E-RING 4	2
16		SM-8040602-TP	SCREW M4X0.7 L=6	1
17		401-07614	ASSY BH SWITCHING PLATE	1
18		401-08219	PRESSER SPRING	1
19		400-55406	PRESSER BAR GUIDE	1
20		SM-8050602-TP	SCREW M5 L=6	1
21		RE-0400000-K0	E-RING 4	1
22		400-61618	PRESSER BLOCK	1
23		400-64224	PRESSER BLOCK PLATE	1
24		400-56529	ASSY PRESSER FOOT HOLDER	1
25		123010006074	SCREW	1
26		400-57923	ASSY STANDARD PRESSER FOOT	1
27		WP-0520516-RZ	WASHER IN	1
28		SL-4031091-SC	SCREW M3 L=10	1
29		400-62144	ROCKING ROD BUSH	1
30		SM-5030455-SN	SCREW M3 L=4	1
31		A1646-010-000	RETRIEVAL RUBBER	1
32		400-66231	ASSY NEEDLE THROWING ARM	1
33		400-53506	NEEDLE THROWING ARM ASSY	(1)
34		400-66198	NEEDLE THROWING ADJUST ARM	(1)
35		SL-4030691-SC	SCREW M3 L=6	(2)
36		401-07907	REAR PANEL BRACKET	1
37		SM-5040855-SN	SCREW	2
38		401-07908	NT STM BASE ASSY	1
39		SM-5040855-SN	SCREW	2
40		400-56557	ASSY NT STM	1
41		SM-5030455-SN	SCREW M3 L=4	2
42		400-70288	NT STM GEAR	1
43		SM-8030312-TP	SCREW M3 L=3	2
44		400-53499	ROCKING ROD	1
45		A1456-008-000-A	LEAN CENTER SHAFT	1
46		SL-4030891-SC	SCREW M3X8	1
47		400-53505	NEEDLE THROWING GEAR	1
48		RE-0400000-K0	E-RING 4	1
49		400-55676	NT STM STOPPER	1

7. FEED MECHANISM COMPONENTS



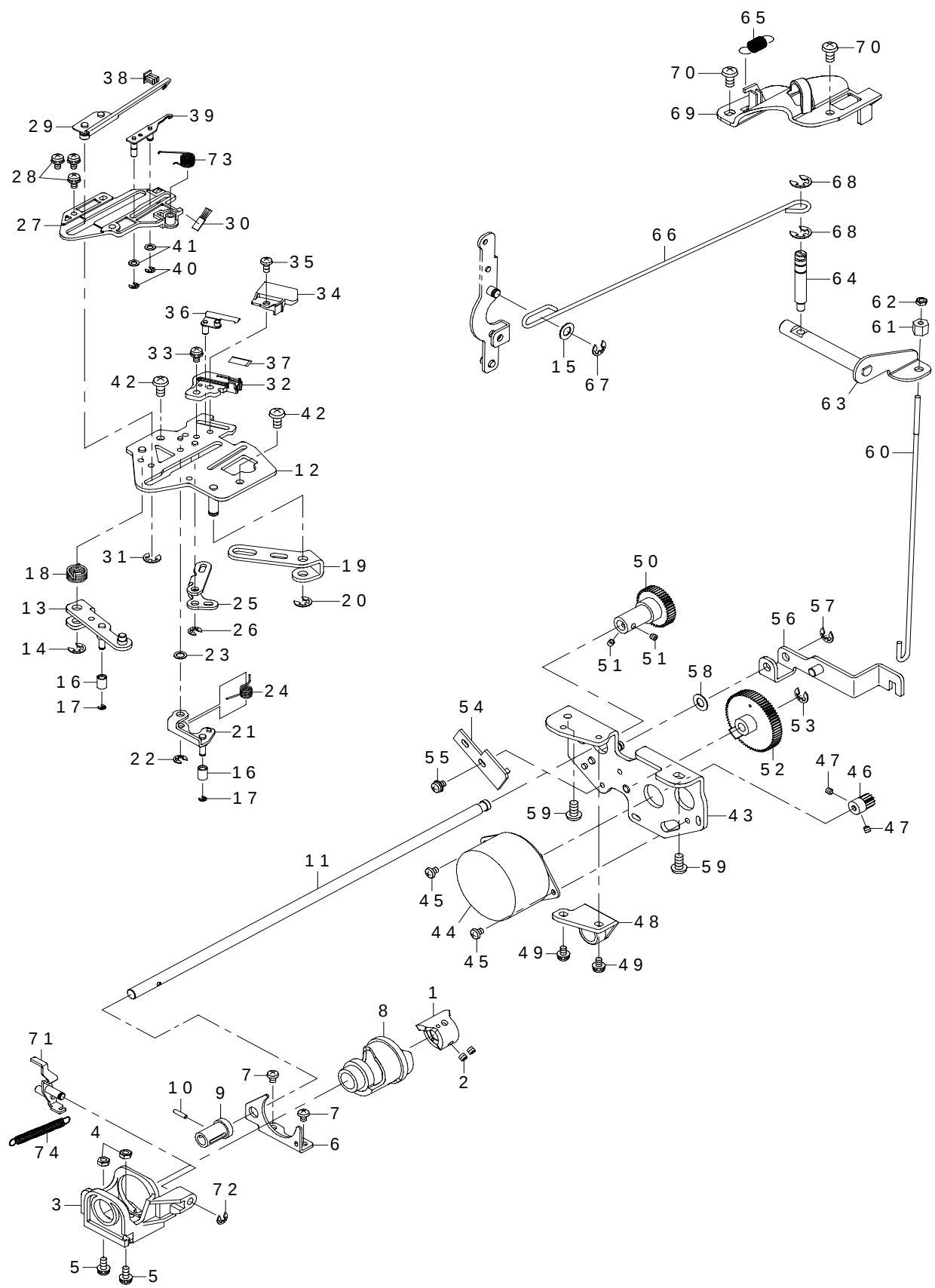
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		400-55496	VERTICAL FEED CAM	1
2		PS-0200082-KP	SPRING PIN TYPE W 2X8	2
3		400-55499	VF ASSIST CAM	1
4		400-55504	HORIZONTAL FEED CAM	1
5		PS-0200122-KP	SPRING PIN TYPE W 2X12	1
6		400-71970	CORRECTION ARM	1
7		400-71971	CORRECTION ROLLER	1
8		400-71972	CORRECTION ROLLER SHAFT	1
9		400-71973	CORRECTION ARM BASE	1
10		401-07914	CORRECTION ARM SHAFT	1
11		SM-8030612-TP	SET SCREW	1
12		SM-5030655-SN	SCREW M3X0.5 L=6	2
13		RE-0300000-K0	E-RING 3	2
14		WP-0410516-RZ	WASHER	2
15		400-55505	HF ROCKER ARM	1
16		401-07915	HF ROCKER ARM SHAFT	1
17		RE-0700000-K0	E-RING 7	1
18		A1203-030-000	THRUST COLLAR	1
19		SM-8040412-TP	SET SCREW M4 L=4	2
20		400-55513	FEED BAR	1
21		401-07916	FEED BAR SHAFT L	1
22		400-55507	FEED BAR SHAFT R	1
23		WP-0520516-RZ	WASHER	2
24		SM-8040412-TP	SET SCREW M4 L=4	2
25		1.74804E+11	NUT	2
26		401-07917	VF ADJUST SHAFT	2
27		400-55502	ASSIST FEED BAR	1
28		401-07918	ASSIST FEED BAR SHAFT	1
29		WP-0520516-RZ	WASHER	2
30		SM-8040412-TP	SET SCREW M4 L=4	2
31		RE-0400000-K0	E-RING 4	1
32		400-55501	FEED BAR SPRING	1
33		401-07919	FEED DOG	1
34		SM-5030655-SN	SCREW M3X0.5 L=6	2
35		400-71969	CORRECTION PLATE	1
36		SM-5030655-SN	SCREW M3X0.5 L=6	2
37		400-60607	HORIZONTAL FEED ARM	1
38		400-56010	HF ARM SPRING PIN	1
39		400-55517	HORIZONTAL FEED ARM SPRING	1
40		401-07920	FEED REGULATOR PIN	1
41		SM-8030612-TP	SET SCREW	1
42		SM-5041455-SN	SCREW	2
43		401-07921	FEED STM FIXING PLATE	1
44		SM-5040855-SN	SCREW	1
45		401-07922	FEED REGULATOR BUSHING	1
46		400-55519	FR BUSHING CLAMP PLATE	1
47		SM-5040855-SN	SCREW	2
48		RE-0800000-K0	E-SHAPED SNAP RING (8MM)	1
49		WZ-1052010-KP	WAVED WASHER	1
50		WP-1021016-SD	WASHER	1
51		401-08220	FEED REGULATOR SPRING	1
52		400-57335	DF WORKING BODY	1
53		401-07609	FEED REGULATOR	1
54		400-66691	DF RETURN SPRING	1
55		RE-0400000-K0	E-RING 4	2
56		400-56558	ASSY FD STM	1
57		400-55530	FEED STM GEAR	1
58		SM-8030312-TP	SCREW M3 L=3	2
59		401-07924	FEED ADJUSTING PLATE ASSY	1
60		400-55531	FEED STOPPER LEVER	1
61		400-55532	FEED STOPPER SPRING	1
62		400-55533	ORIGIN DETECTING RUBBER	1
63		SM-4020401-SC	SCREW M2 L=4	1
64		WP-0210516-SD	PLAIN WASHER 2.1X8X0.5	1
65		A1650-008-000-A	STAGE SCREW A	1
66		A2110-700-000	SPRING WASHER	1
67		400-55539	FEED STM WASHER	2
68		A1651-008-000	STAGE SCREW A	1
69		A1658-008-000	SPRING	1
70		400-55526	FEED REGULATOR GEAR A	1
71		400-55527	FEED REGULATOR GEAR B	1
72		400-55528	FR GEAR SPRING	1
73		PS-0200122-KP	SPRING PIN TYPE W 2X12	1
74		RE-0500000-K0	E-RING	1
75		WP-0621016-SD	WASHER 6.2X13X1	1
76		400-57334	DF LEVER	1
77		A3205-555-A00	LOCKNUT	1

8. LOWER SHAFT & HOOK COMPONENTS



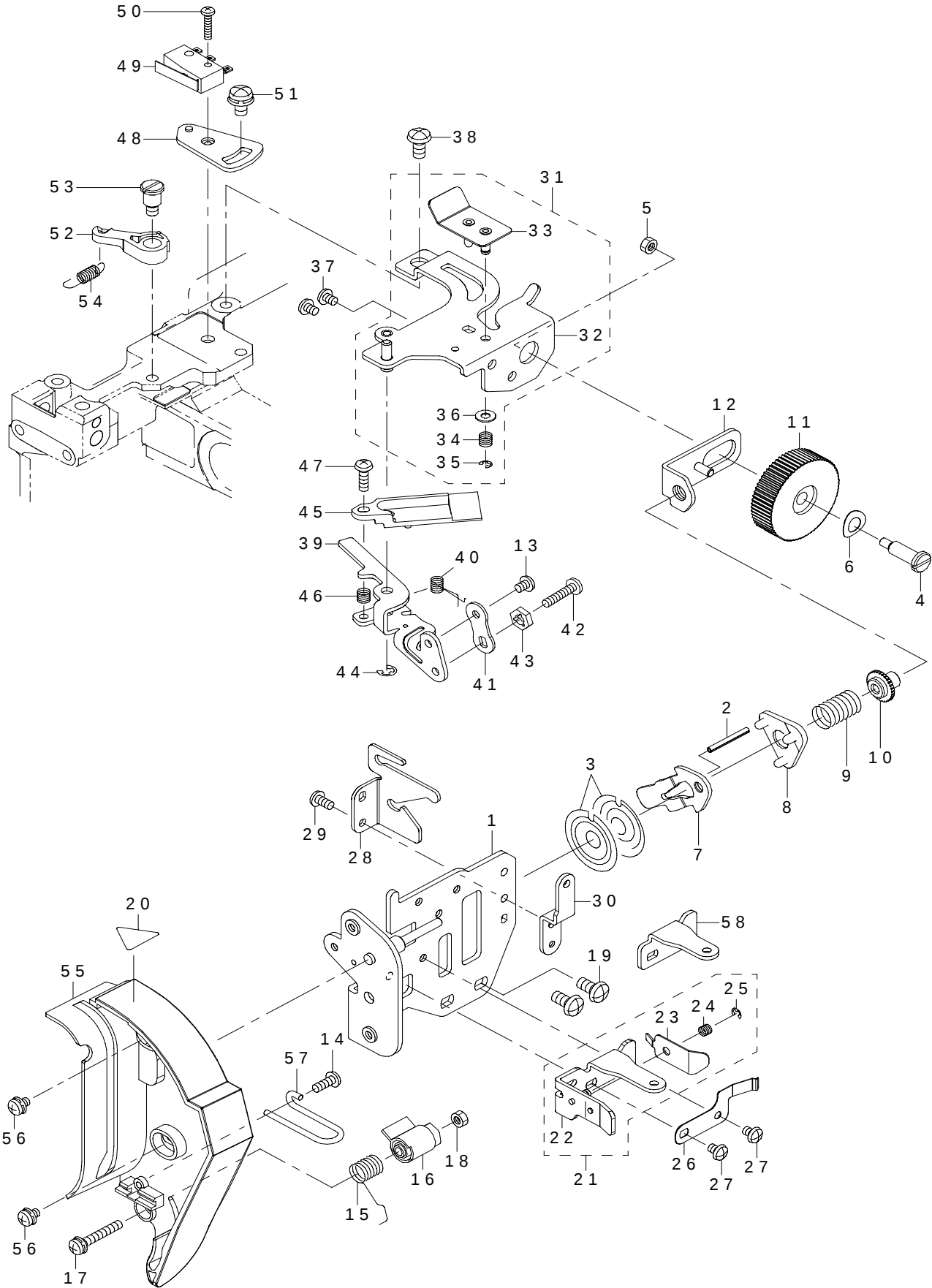
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		401-07929	LOWER SHAFT	1
2		A1810-E60-000	LOWER SHAFT WELT BEARING	1
3		RE-0700000-K0	E-RING 7	1
4		A1203-030-000	THRUST COLLAR	1
5		SM-8040412-TP	SET SCREW M4 L=4	2
6		400-99886	HOOK DRIVING GEAR	1
7		SM-8040412-TP	SET SCREW M4 L=4	2
8		400-53495	LOWER SHAFT SUPPORT	1
9		SL-6041692-TN	SCREW	2
10		400-55826	LOWER SHAFT PULLEY	1
11		SM-8040412-TP	SET SCREW M4 L=4	2
12		400-56604	HOOK BRACKET	1
13		400-53456	HOOK DRIVING SHAFT BASE	1
14		SM-5040855-SN	SCREW	2
15		400-81293	ALL ASSY HOOK	1
16		400-79614	ALL ASSY BOBBIN CASE	(1)
17		400-58626	BOBBIN CASE MATERIAL	(1)
18		400-60608	BOBBIN CASE THREAD GUIDE	(1)
19		A1840-009-000	LOWER THREAD ADJUSTING SPRING A	(1)
20		A1841-S56-000	LOWER THREAD ADJUSTING SPRING B	(1)
21		A1843-030-000	LOWER THREAD ADJUSTING SCREW	(1)
22		A1844-030-000	BOBBIN CASE THRED GUIDE SCREW	(1)
23		400-79424	BOBINN SPIN STOP SHEET	(1)
24		A1830-E80-0C0	HOOK ASM.	(1)
25		A1830-E80-0B0	HOOK ASM.	(1)
26		A1832-008-000	HOOK NEEDLE GUARD	(1)
27		SM-5020301-SC	SCREW M2 L=3	(1)
28		A1831-031-000	HOOK BASE PLATE	(1)
29		SM-5020301-SC	SCREW M2 L=3	(1)
30		A1830-031-0A0	HOOK ASM.	(1)
31		A1809-031-0A0	HOOK SHAFT ASM.	(1)
32		WP-0620516-RZ	WASHER 6.2X9.5X0.5	(1)
33		A1833-E50-000	FELIGHT MAGNET	(1)
34		SM-8040412-TP	SET SCREW M4 L=4	1
35		SM-5030655-SN	SCREW M3X0.5 L=6	2
36		SM-5040855-SN	SCREW	4
37		400-64997	ASSY BOBBIN CASE STOPPER	1
38		400-53454	BOBBIN CASE STOPPER PLATE	(1)
39		400-56975	BOBBIN CASE STOPPER SPRING	(1)
40		400-56976	STOPPER SPRING SUPPORT	(1)
41		SM-5020301-SC	SCREW M2 L=3	(1)
42		A1138-335-000	THROAT PLATE SETSCREW	1
43		400-76508	HOOK BRACKET SUPPORT	1
44		SM-5040855-SN	SCREW	2
45		WP-0620516-RZ	WASHER 6.2X9.5X0.5	1
46		SM-5030655-SN	SCREW M3X0.5 L=6	2
47		1141000000	BOBBINN	1
48		41207008000	LOWER SHAFT WELT BEARING	1
49		21112002000	LOWER SHAFT WELT BEARING PLATE	2

9. THREAD TRIMMER COMPONENTS (FOR G210)



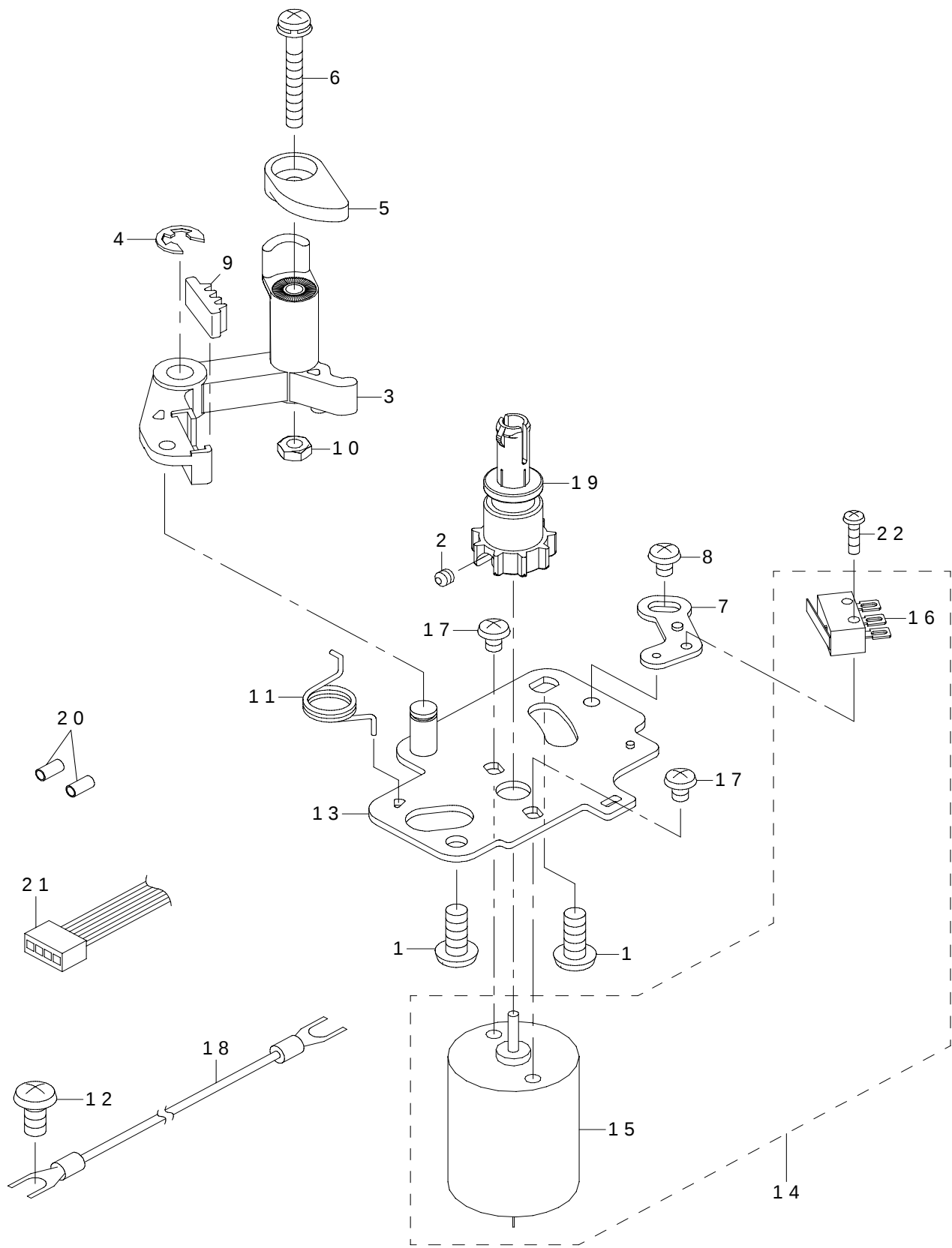
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		400-53580	THREAD TRIMMER CAM	1
2		SM-8030312-TP	SCREW M3 L=3	2
3		400-65718	DRIVING CAM HOLDER	1
4		NM-6030002-SF	NUT M3	2
5		SL-4030891-SC	SCREW M3X8	2
6		400-53581	DRIVING CAM BRACKET R	1
7		SM-5030655-SN	SCREW M3X0.5 L=6	2
8		400-53583	CATCHER DRIVING CAM	1
9		400-53586	CAM DRIVING GEAR L	1
10		PS-0200082-KP	SPRING PIN TYPE W 2X8	1
11		400-53587	CAM DRIVING SHAFT	1
12		400-53592	TT MECHANISM BASE ASSY	1
13		400-53598	CATCHER WORKING LINK ASSY	1
14		RE-0400000-K0	E-RING 4	1
15		WP-0520516-RZ	WASHER IN	1
16		400-53602	LINK SHAFT ROLLER	2
17		RE-0150000-K0	SNAP RING 1.5	2
18		400-53610	CATCHER WORKING LINK SPRING	1
19		400-53603	CATCHER LINK	1
20		RE-0400000-K0	E-RING 4	1
21		400-53612	TT DRIVING LINK ASSY	1
22		RE-0300000-K0	E-RING 3	1
23		WP-0410516-RZ	WASHER	1
24		400-53611	TT DRIVING LINK SPRING	1
25		400-53616	THREAD TRIMMER LINK	1
26		RE-0300000-K0	E-RING 3	1
27		400-53608	THREAD CATCH GUIDE	1
28		SL-4030691-SC	SCREW M3 L=6	3
29		400-53604	CATCHER ASSY	1
30		A3187-010-000	NEEDLE BAR FRAME BRUSH	1
31		RE-0400000-K0	E-RING 4	1
32		400-53624	TT CUTTER BASE	1
33		SL-4030691-SC	SCREW M3 L=6	1
34		400-53621	TT CUTTER COVER	1
35		SM-5030655-SN	SCREW M3X0.5 L=6	1
36		400-53617	TT CATCHER ASSY	1
37		A3711-010-000-A	TOP THREADING CUTTER	1
38		400-53609	THREAD KEEPING PILE	1
39		400-78681	UT HOOK ASSY	1
40		RE-0200000-K0	E-RING 2	2
41		WP-0310516-RZ	WASHER 3.1X5.4X0.5	2
42		SM-5040855-SN	SCREW	2
43		400-53588	THREAD TRIMMER STM BASE ASSY	1
44		400-56556	ASSY TT STM	1
45		SM-5030655-SN	SCREW M3X0.5 L=6	2
46		400-67261	TT STM GEAR	1
47		SM-8030312-TP	SCREW M3 L=3	2
48		400-67671	CAM DRIVING GEAR R HOLDER	1
49		SL-4030691-SC	SCREW M3 L=6	2
50		400-53585	CAM DRIVING GEAR R	1
51		SM-8030312-TP	SCREW M3 L=3	2
52		400-53584	INTERMEDIATE GEAR	1
53		RE-0400000-K0	E-RING 4	1
54		400-56564	ASSY TT STM ORG CIRCUIT BOARD	1
55		SL-5030531-SF	SCREW M3 L=5	1
56		400-53641	TR PLATE LOWER ASSY	1
57		RE-0400000-K0	E-RING 4	1
58		WP-0520516-RZ	WASHER	1
59		SM-5040855-SN	SCREW	2
60		400-53640	TR LINK LOWER	1
61		A2444-500-000	NUT	1
62		NM-6860002-MZ	NUT M2.6	1
63		400-53637	TR LINK PLATE ASSY	1
64		400-53632	TR CONNECT SHAFT	1
65		400-53636	TENSION RELEASE SPRING	1
66		400-53628	TR LINK UPPER	1
67		RE-0400000-K0	E-RING 4	1
68		RE-0500000-K0	E-RING	2
69		400-55796	WIRE GUIDE A	1
70		SM-5040855-SN	SCREW	2
71		400-78686	UT HOOK LEVER ASSY	1
72		RE-0300000-K0	E-RING 3	1
73		400-78685	UT HOOK SPRING	1
74		400-78690	UT HOOK LEVER SPRING	1

10. THREAD TENSION COMPONENTS



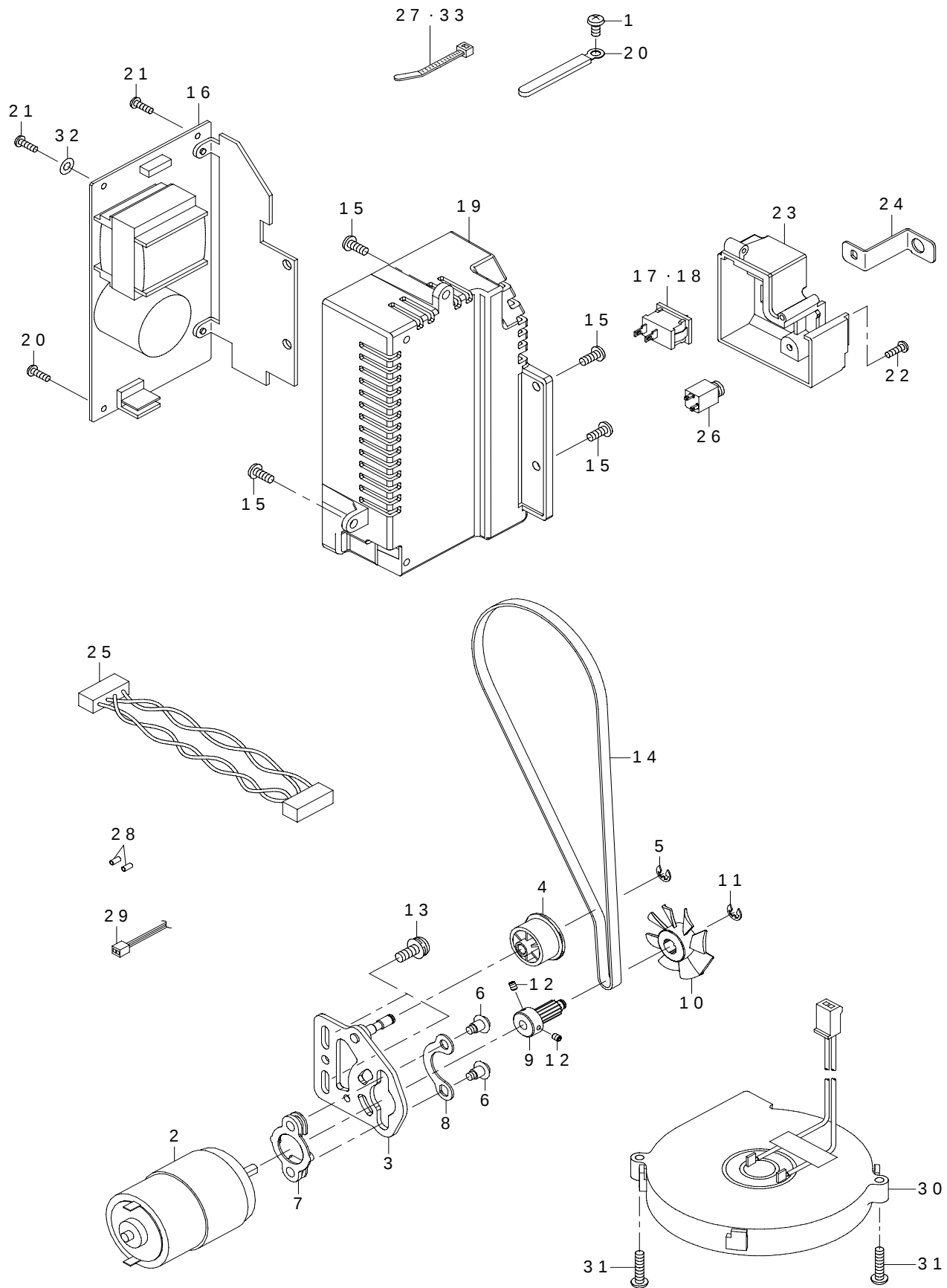
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		400-53520	FACE PLATE ASSY	1
2		PS-0200182-KP	SPRING PIN TYPE W 2X18	1
3		A3910-634-000-B	TENSION DISC	2
4		400-66124	TT DIAL SHAFT	1
5		NM-6030002-SF	NUT M3	1
6		A2110-700-000	SPRING WASHER	1
7		400-53525	DISC RELEASE PLATE	1
8		400-55371	DISC HOLDER	1
9		401-12878	THREAD TENSION SPRING	1
10		400-53526	THREAD TENSION ADJUST NUT	1
11		401-07588	TT DIAL	1
12		400-53532	THREAD TENSION ADJUST PLATE ASM	1
13		SM-5030455-SF	SCREW M3 L=4	1
14		ST-5030851-SN	SCREW M5X8	1
15		400-55377	TAKE UP SPRING	1
16		400-55378	TAKE UP SPRING HOLDER	1
17		SL-4032081-SC	SCREW M3 L=20	1
18		NM-6030002-SF	NUT M3	1
19		SM-5040855-SN	SCREW	2
20		CM-3002000-01	ATTENTION SEAL	1
21	#02	400-64573	ASSY SUB TENSION BASE	1
22	#02	400-62044	SUB TENSION BASE ASSY	(1)
23	#02	400-62047	SUB TENSION	(1)
24	#02	400-62048	SUB TENSION SPRING	(1)
25	#02	RE-0200000-K0	E-RING 2	(1)
26		400-53528	THREAD TENSION DIAL CLICK	1
27		SM-5030655-SN	SCREW M3X0.5 L=6	2
28		400-57974	ARM THREAD GUIDE	1
29		SM-5030655-SN	SCREW M3X0.5 L=6	1
30		401-07931	THREAD TENSION COVER BRACKET	1
31		400-64704	ASSY BASE TENSION BASE	1
32		400-55383	BASE TENSION BASE ASSY	(1)
33		400-55384	BASE TENSION ASSY	(1)
34		400-55420	BASE TENSION SPRING	(1)
35		RE-0200000-K0	E-RING 2	(1)
36		WP-0320501-SC	WASHER M3	(1)
37		SM-5030455-SF	SCREW M3 L=4	2
38		SM-5040855-SN	SCREW	1
39		400-55561	RELEASE ARM	1
40		400-55400	RELEASE ARM SPRING	1
41		400-70286	RELEASE ARM SPACER	1
42		SM-5031401-SC	SCREW M3 L=14	1
43		174803004000	NUT	1
44		RE-0300000-K0	E-RING 3	1
45		400-66195	BASE TENSION LIFTER	1
46		400-66193	BASE TENSION LIFTER SPRING	1
47		SM-5031001-SE	SCREW M3 L=10	1
48		400-55385	PRESSER LIFTER SW BASE	1
49		400-56544	ASSY OST SW	1
50		SM-4831001-SF	SCREW M2.3 L=10	1
51		SL-5040835-SN	SCREW	1
52		400-55396	TENSION RELEASE ARM	1
53		400-55397	TR ARM LOCATE SCREW	1
54		400-55398	TR ARM SPRING	1
55		401-07442	FACE PLATE COVER	1
56		SL-4030591-SC	SCREW M3 L=5	2
57		400-55376	TAKE UP SPRING GUIDE	1
58	#01	401-07930	FRONT PANEL BRACKET U	1
		NOTE	#01....FOR G110 #02....FOR G210	

11. BOBBIN WINDER COMPONENTS



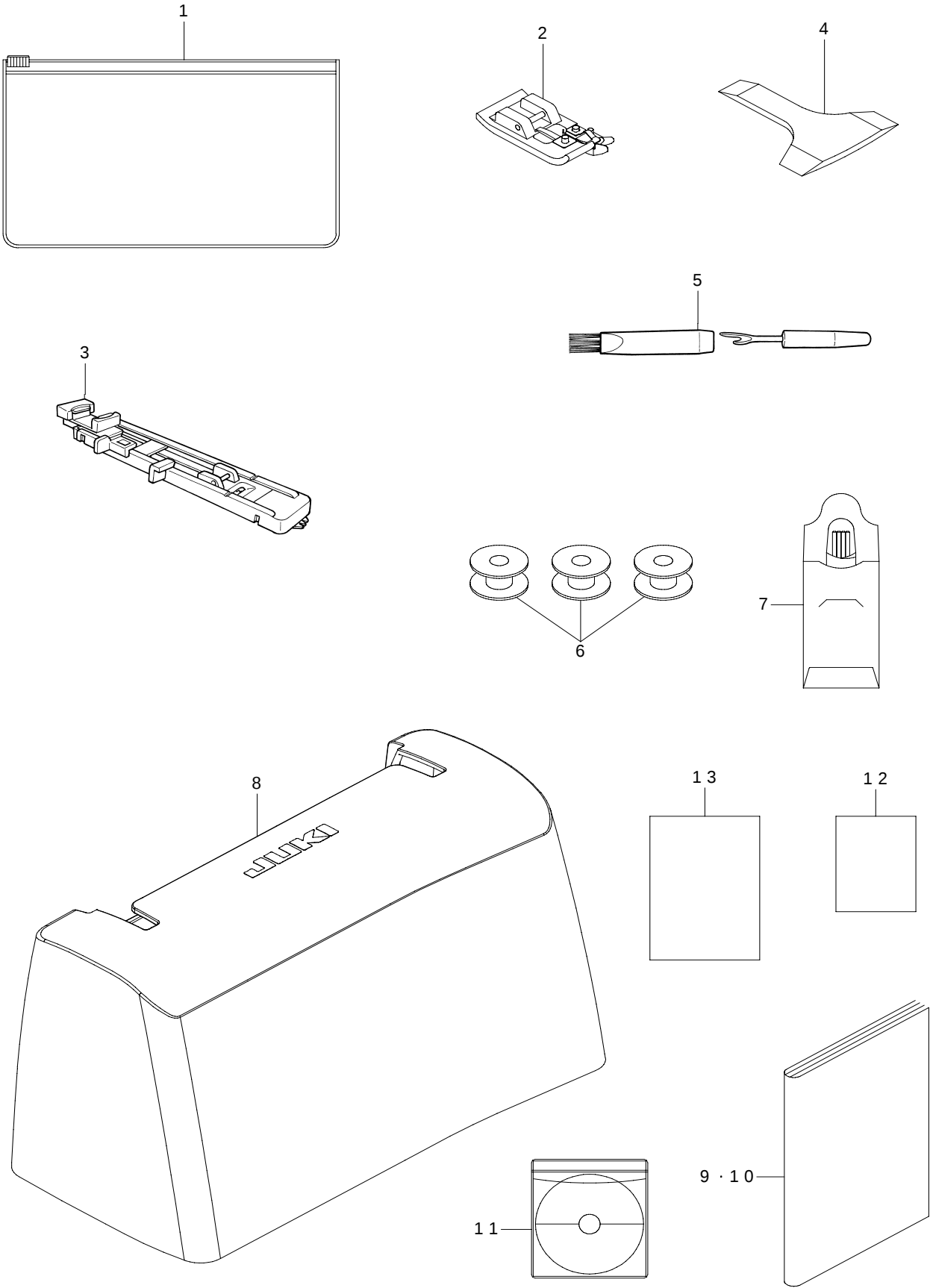
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		ST-5041051-SN	SCREW	2
2		SM-8030312-TP	SCREW M3 L=3	1
3		400-97679	BW ADJUST BASE	1
4		RE-0400000-K0	E-RING 4	1
5		400-53677	BW ADJUST BODY	1
6		SL-4032591-SC	SCREW M3X25	1
7		400-97680	SW BASE	1
8		SM-5030655-SN	SCREW M3X0.5 L=6	1
9		400-76145	STOPPER RUBBER	1
10		NM-6030002-SF	NUT M3	1
11		400-61796	BW SPRING	1
12		SM-5040855-SN	SCREW	1
13		400-97677	BOBBIN WINDER BASE ASSY	1
14		400-97681	ASSY_WIND_MOTOR	1
15		400-65720	WIND MOTOR	(1)
16		HA-0042000-00	MICRO SWITCH	(1)
17		SM-5030455-SF	SCREW M3 L=4	2
18		400-66041	ASSY WIND CODE	1
19		401-07610	BOBBIN WINDER SHAFT	1
20		E8760-452-B00	TUBE	1
21		400-73194	ASSY WIND MOTOR LEAD WIRE	1
22		SM-5020855-SN	SCREW M2 L=8	1

12. POWER SUPPLY & MAIN MOTOR COMPONENTS



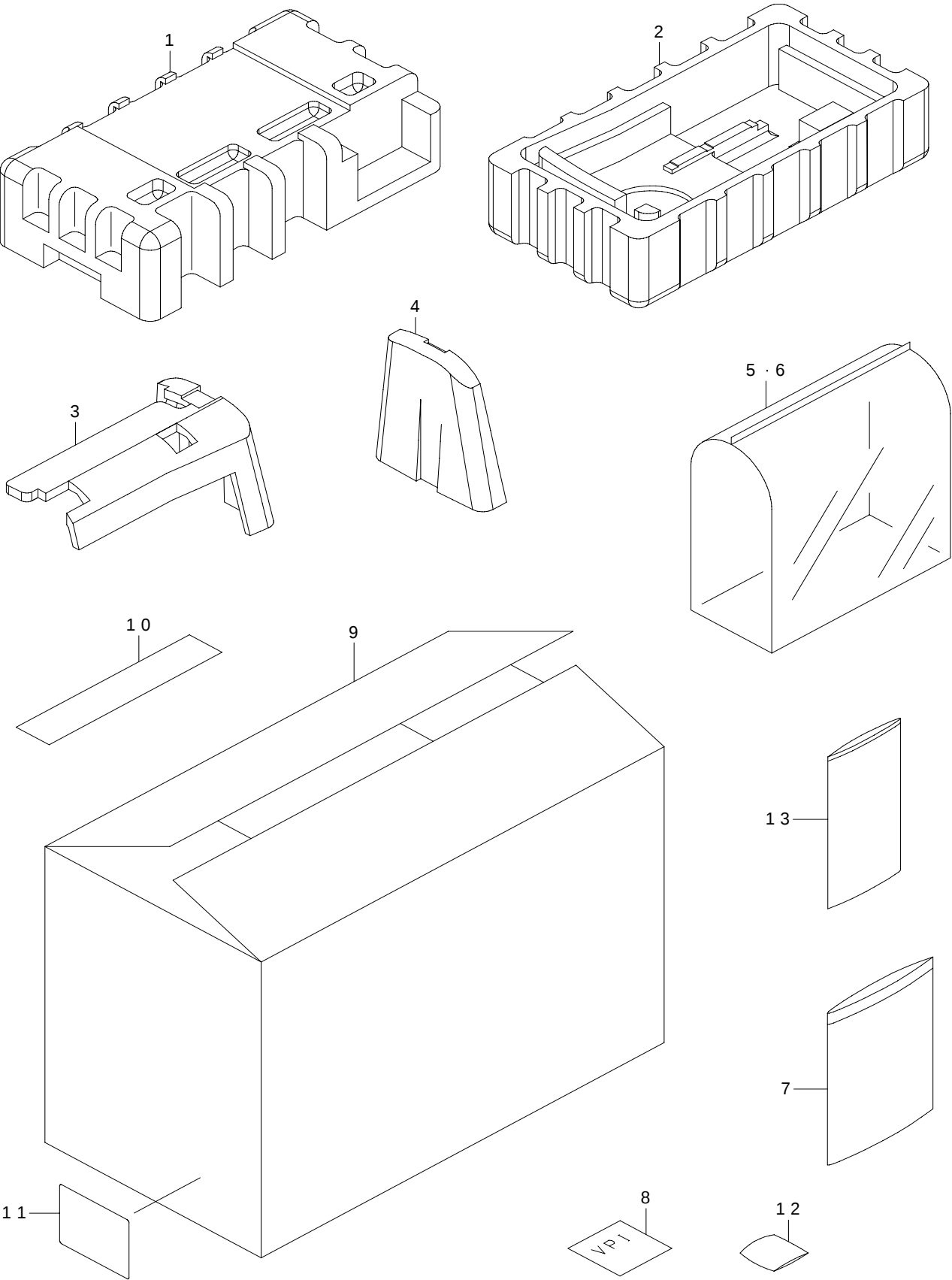
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		SM-5040855-SN	SCREW	2
2		400-65716	MAIN MOTOR	1
3		400-57951	MOTOR BRACKET ASSY	1
4		400-56861	IDLER	1
5		RE-0400000-K0	E-RING 4	1
6		400-57922	RUBBER WASHER SCREW	2
7		400-62143	MOTOR SPACER	1
8		400-66024	SPACER PLATE	1
9		400-55830	MOTOR SHAFT PULLEY	1
10		400-53472	MOTOR SHAFT PULLEY FLANGE	1
11		RE-0400000-K0	E-RING 4	1
12		SM-8030612-TP	SET SCREW	2
13		SL-4051485-SE	BASE PLATE SETSCREW	2
14		400-57960	MOTOR TIMING BELT	1
15		SM-5041055-SN	SCREW M4X10	4
16		400-88328	ASSY POWER SUPPLY	1
17	#03	400-56541	ASSY POWER SW UL	1
18	#04	400-56542	ASSY POWER SW EU	1
19		400-53475	SWITCHING POWER SOURCE COVER	1
20		A3811-550-000	CORD HOLDER	2
21		ST-5031051-SN	TAPPING SCREW	3
22		ST-5031051-SN	TAPPING SCREW	1
23		400-53474	INLET COVER	1
24		401-07932	CONTROLLER JACK PLATE	1
25		400-56552	ASSY POWER SUPPLY RELAY	1
26		401-07481	ASSY CONT SOCKET	1
27	#01	A4078-550-00B	BAND	9
28		E8760-452-F00	TUBE	1
29		400-73193	ASSY MAIN MOTOR LEAD WIRE	1
30		400-90036	ASSY CORD CASE WHITE	1
31		SM-4041801-SN	SCREW M4X0.7 L=18	2
32		WP-0430801-SC	WASHER M4	1
33	#02	A4078-550-00B	BAND	10
		NOTE	#01....FOR G110(UL),G110(CE) #02....FOR G210(UL),G210(CE) #03....FOR G110(UL),G210(UL) #04....FOR G110(CE),G210(CE)	

13. ACCESSORIE PARTS COMPONENTS



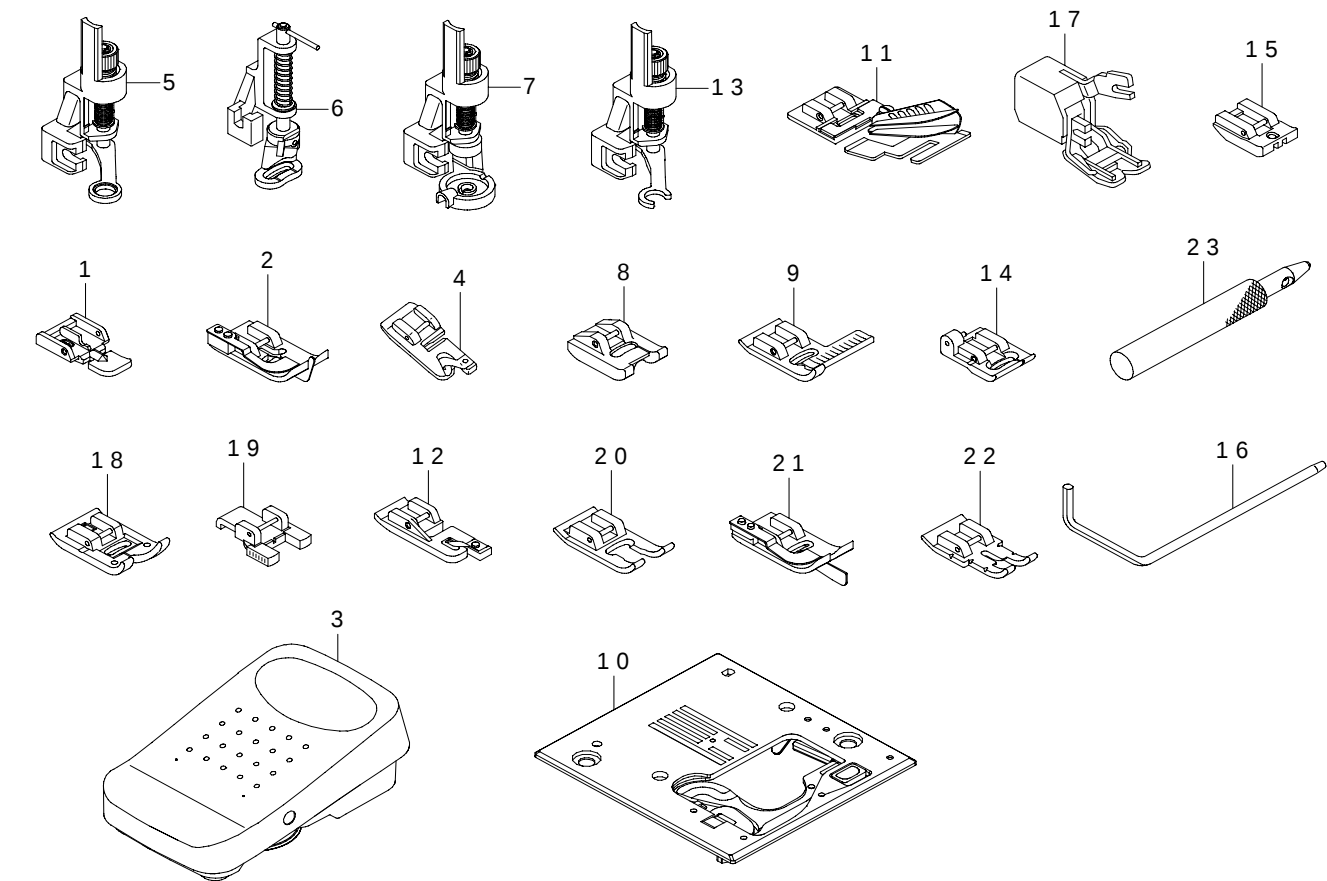
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A9101-550-000	ACCESSORY BAG	1
2		401-10163	ASSY OVERCASTING FOOT	1
3		401-10162	ASSY BH PRESSER FOOT	1
4		A9110-700-000	SCREWDRIVER	1
5		401-11392	SEAM REPPER	1
6		1141000000	BOBBIN	3
7		400-75804	NEEDLE SET	1
8		401-07467	ASSY HARD CASE	1
9	#01	401-11092	INSTRUCTION MANUAL A	1
10	#02	401-11093	INSTRUCTION MANUAL B	1
11	#03	401-13403	ASSY INSTRUCTION DVD E	1
12	#04	400-75482	WARRANTY CARD(JUKI AMERICA)	1
13	#05	400-80802	WARRANTY CARD	1
		NOTE	#01....FOR G110(UL),G110(CE),G110(BS), G210(UL),G210(CE),G210(BS)	
			#02....FOR G110(CE2),G210(CE2)	
			#03....FOR G110(UL),G110(CE),G110(BS),G110(CE2), G210(UL),G210(CE),G210(BS),G210(CE2)	
			#04....FOR G110(UL),G210(UL)	
			#05....FOR G110(CE),G110(BS),G110(CE2), G210(CE),G210(BS),G210(CE2)	

14. PACKING MATERIAL COMPONENTS



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		401-08225	CUSHIONING TOP	1
2		401-08226	CUSHIONING BOTTOM	1
3		401-08227	CUSHIONING CASE A	1
4		401-08228	CUSHIONING CASE B	1
5		400-90758	MACHINE COVER	1
6		400-90758	MACHINE COVER	1
7		A9181-008-000	VINYL	1
8		J0233-500-A00	VPI PAPER	1
9		401-08229	OUTER PACKING CASE F	1
10		J0231-010-A0F	TAPE FOR PACKAGE (50M)	1
11		400-80780	BAR CODE LABEL	1
12		J0240-082-A00	SILICA GEL	1
13		J0231-082-A00	VINYL SHEET	1

15. OPTIONAL ACCESSORY PARTS COMPONENTS



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A9133-010-0A0	ZIPPER FOOT ASM.	1
2		401-12904	BP BLINDSTITCH FOOT	1
3		401-07483	FOOT CONTROLLER FOREIGN	1
4		400-80958	BP ROLLED HEMMING FOOT	1
5		400-80964	BP QUILTING FOOT	1
6		400-80953	BP CLEAR QUILTING FOOT	1
7		400-80950	BP FREE MOTION CORDING FOOT	1
8		400-80956	BP PEARL SEWING FOOT	1
9		400-80952	BP STITCH GUIDE FOOT	1
10		400-80968	BP STRAIGHT STITCH THROAT PLATE	1
11		400-80954	BP BINDER FOOT	1
12		400-80957	BP ZIG ZAG ROLLED HEMMING FOOT	1
13		400-80949	BP OPEN QUILTING FOOT	1
14		400-80951	BP APPLIQUE FOOT	1
15		400-80955	BP INVISIBLE ZIPPER FOOT	1
16		A9134-550-000	RULER	1
17		400-80963	BP EVEN FEED FOOT	1
18		400-79312	BLISTER BAG ASM(DEC STTICH FOOT)	1
19		400-80969	BP BUTTON SEWING FOOT	1
20		400-80962	BP OPEN TOE FOOT	1
21		400-80965	BP EDGE STITCH FOOT	1
22		400-80959	BP PACHWORK FOOT	1
23		A9103-880-000	EYELET PUNCH	1

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO
A1111-008-000	6	10	NM-6030002-SF	20	18	SM-4020201-SC	6	7	SM-8040412-TP	2	2
A1114-010-000-A	6	3	NM-6030002-SF	22	10	SM-4020301-SC	6	8	SM-8040412-TP	10	8
A1117-008-000	6	9	NM-6860002-MZ	18	62	SM-4020401-SC	14	63	SM-8040412-TP	10	25
A1119-010-000	6	15				SM-4020401-SF	6	12	SM-8040412-TP	14	19
A1138-335-000	6	16	PH-0300062-C0	2	5	SM-4041801-SN	24	31	SM-8040412-TP	14	24
A1138-335-000	16	42	PH-0300182-C0	4	24	SM-4831001-SF	20	50	SM-8040412-TP	14	30
A1139-030-Z00	4	34	PS-0200082-KP	10	11	SM-5020301-SC	16	27	SM-8040412-TP	16	5
A1145-E50-000	4	25	PS-0200082-KP	14	2	SM-5020301-SC	16	29	SM-8040412-TP	16	7
A1159-770-000	2	21	PS-0200082-KP	18	10	SM-5020301-SC	16	41	SM-8040412-TP	16	11
A1203-030-000	14	18	PS-0200122-KP	14	5	SM-5020855-SN	22	22	SM-8040412-TP	16	34
A1203-030-000	16	4	PS-0200122-KP	14	73	SM-5030455-SF	20	13	SM-8040602-TP	12	16
A1203-550-000-A	8	4	PS-0200182-KP	20	2	SM-5030455-SF	20	37	SM-8050512-TN	8	30
A1223-010-000	8	29	PS0200082KP	10	39	SM-5030455-SF	22	17	SM-8050602-TP	12	20
A1412-010-000	10	7	PS-0400222-KP	8	3	SM-5030455-SN	12	6	SM-8060410-SP	8	5
A1427-010-000-A	10	24				SM-5030455-SN	12	30	ST-5030851-SN	2	6
A1456-008-000-A	12	45	RC-0370411-KP	8	26	SM-5030455-SN	12	41	ST-5030851-SN	4	57
A1617-030-000	10	34	RE-0150000-K0	18	17	SM-5030655-SN	14	12	ST-5030851-SN	20	14
A1646-010-000	12	31	RE-0200000-K0	10	22	SM-5030655-SN	14	34	ST-5031051-SN	4	26
A1650-008-000-A	14	65	RE-0200000-K0	18	40	SM-5030655-SN	14	36	ST-5031051-SN	4	35
A1651-008-000	14	68	RE-0200000-K0	20	25	SM-5030655-SN	16	35	ST-5031051-SN	4	49
A1658-008-000	14	69	RE-0200000-K0	20	35	SM-5030655-SN	16	46	ST-5031051-SN	24	21
A1809-031-0A0	16	31	RE-0300000-K0	10	28	SM-5030655-SN	18	7	ST-5031051-SN	24	22
A1810-E60-000	16	2	RE-0300000-K0	10	40	SM-5030655-SN	18	35	ST-5031251-SS	4	3
A1830-E80-0B0	16	25	RE-0300000-K0	12	3	SM-5030655-SN	18	45	ST-5041051-SN	22	1
A1830-E80-0C0	16	24	RE-0300000-K0	14	13	SM-5030655-SN	20	27			
A1830-031-0A0	16	30	RE-0300000-K0	18	22	SM-5030655-SN	20	29	WP-0210516-SD	14	64
A1831-031-000	16	28	RE-0300000-K0	18	26	SM-5030655-SN	22	8	WP-0310516-RZ	18	41
A1832-008-000	16	26	RE-0300000-K0	18	72	SM-5031001-SE	20	47	WP-0320501-SC	20	36
A1833-E50-000	16	33	RE-0300000-K0	20	44	SM-5031401-SC	20	42	WP-0410516-RZ	14	14
A1840-009-000	16	19	RE-0400000-K0	2	7	SM-5040855-SN	2	9	WP-0410516-RZ	18	23
A1841-S56-000	16	20	RE-0400000-K0	8	34	SM-5040855-SN	2	11	WP-0430801-SC	24	32
A1843-030-000	16	21	RE-0400000-K0	12	9	SM-5040855-SN	2	18	WP-0520516-RZ	12	27
A1844-030-000	16	22	RE-0400000-K0	12	15	SM-5040855-SN	2	19	WP-0520516-RZ	14	23
A2110-700-000	14	66	RE-0400000-K0	12	21	SM-5040855-SN	2	24	WP-0520516-RZ	14	29
A2110-700-000	20	6	RE-0400000-K0	12	48	SM-5040855-SN	2	26	WP-0520516-RZ	18	15
A2444-500-000	18	61	RE-0400000-K0	14	31	SM-5040855-SN	4	12	WP-0520516-RZ	18	58
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A3205-555-A00	2	15	RE-0400000-K0	18	14	SM-5040855-SN	4	22	WP-0620516-RZ	16	45
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