

MO-600 Series Overlocks



Machine Specifications	MO-655	MO-654DE	MO-644D	MO-623
Sewing Speed	1500rpm	1500rpm	1500rpm	1500rpm
Number of threads	2/3/4/5	2/3/4	2/3/4	2/3
Household Needle	Yes	Yes	Yes	Yes
Overlocking Width	Chain: 10mm, Left: 6mm, Right: 4mm, Rolled: 2mm	Left: 6mm, Right: 4mm, Rolled: 2mm	Left: 6mm, Right: 4mm, Rolled: 2mm	Standard: 4mm, Rolled: 1-1.5mm
Stitch Length	1-4mm	1-4mm	1-4mm	1-4mm
Differential Feed	0.7-2.0 Ratio	0.7-2.0 Ratio	0.7-2.0 Ratio	----
Built-in Rolled Hem	Yes	Yes	Yes	Yes
Flatlock	Yes	Yes	Yes	Yes
Micro Safety Switch	Yes	Yes	----	----
Presser Foot Lift	5mm	5mm	5mm	5mm

Machine Stitches	MO-655	MO-654DE	MO-644D	MO-623
Chain Stitch	Yes	----	----	----
5-Thread Safety	Yes	----	----	----
4-Thread Overlock	Yes	Yes	Yes	----
3-Thread Flatlock	Yes	Yes	Yes	Yes
3-Thread NarrowOverlock	Yes	Yes	Yes	Yes
3-Thread Overlock	Yes	Yes	Yes	Yes
3-Thread Rolled Hem	Yes	Yes	Yes	Yes
2- Thread Rolled Hem	Yes	Yes	Yes	Yes
2-Thread Overcast	Yes	Yes	Yes	Yes
3-Thread Frill/Diff Feed	Yes	Yes	Yes	----

Machine Features	MO-655	MO-654DE	MO-644D	MO-623
Adjustable Stitch Length	Yes	Yes	Yes	Yes
Heavy Duty Knife System	Yes	Yes	Yes	Yes
Lower Knife Adjustment	Yes	Yes	Yes	Yes
Automatic Rolled Hem	Yes	Yes	Yes	Yes
Sewing Width Gauge	Yes	Yes	Yes	Yes
Color Coded Threading	Yes	Yes	Yes	Yes
Differential Feed	Yes	Yes	Yes	----
Lower Looper Threader	Yes	Yes	----	----
Chain Looper Threader	Yes	----	----	----
2/3 Thread Converter	Yes	Yes	Optional	Optional