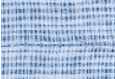
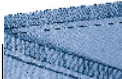
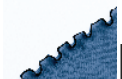
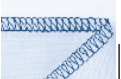
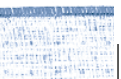
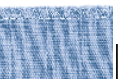
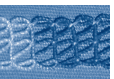


STANDARD SPECIFICATIONS

	M0-623	M0-644D	M0-654DE	M0-655	M0-735
Sewing Speed	Maximum 1,500 spm				
Number of Threads	2/3 Threads	2/3/4 Threads	2/3/4 Threads	2/3/4/5 Threads	
Needle	Household Machine Size 11 or 14				
Overlocking Width	Standard: 4 mm Rolled Hem: 1.0 - 1.5 mm	Left Needle: 6 mm Right Needle: 4 mm Rolled Hem: 2 mm	Left Needle: 6 mm Right Needle: 4 mm Rolled Hem: 2 mm	Chain Needle: 10 mm Left Needle: 6 mm Right Needle: 4 mm Rolled Hem: 2 mm	Coverstitch: 2.5-5mm Chain Needle: 10mm Left Needle: 7mm / Right Needle: 5mm Rolled Hem: 2mm
Stitch Length	1 - 4 mm (Standard: 2.5 mm) / Rolled Hem: 1.0 - 1.5 mm				
Differential Feed	—	0.7 - 2.0 Ratio			
Tension	Industrial Type Dial / 1 Rotation				Lay-In Tension
Built-In Rolled Hemming	2 or 3 Thread	Right (Narrow) or Left (Wide) Needle / 2 or 3 Thread			
Flatlock	2 or 3 Thread	Right or Left Needle / 2 or 3 Thread		2 or 3 Thread	
Universal Presser Foot	Tape, Ribbon, Narrow Elastic Application				
Presser Foot Lift	5 mm				
Dimensions	270 mm (w) x 260 mm (d) x 295 mm (h)	270 mm (w) x 340 mm (d) x 295 mm (h)	270 mm (w) x 345 mm (d) x 295 mm (h)	315 mm (w) x 345 mm (d) x 295 mm (h)	305 mm (w) x 260 mm (d) x 286 mm (h)
Weight	7.0 Kg (15 lbs)		7.0 Kg (15 lbs)	7.2 Kg (15.5 lbs)	9 Kg (19.8 lbs)

STITCH VARIATIONS

Model											
	2-Thread Chainstitch	5-Thread Safety Stitch	4-Thread Overlock	3-Thread Flatlock	3-Thread Narrow Overlock-4mm	Frill 3-Thread Rolled Hem w/ Diff. Feed	3-Thread Rolled Hem	3-Thread Overlock	2-Thread Rolled Hem	2-Thread Overcast	3-Needle Coverstitch
MO-623				—	—		—	—	—	—	
MO-644D			—	—	—	—	—	—	—	—	
MO-654DE			—	—	—	—	—	—	—	—	
MO-655	—	—	—	—	—	—	—	—	—	—	
MO-655	—	—	—	—	—	—	—	—	—	—	—

MACHINE COMPARISON

	M0-623	M0-644D	M0-654DE	M0-655	M0-735
Adjustable Stitch Length	Standard				
Lower Knife Adjustment	Standard				
Heavy Duty Knife System	Standard				
Automatic Rolled Hemming	Standard				
Sewing Light	Standard				
Mult-purpose Foot	Standard				
Sewing Width Gauge	Standard				
Color-Coded Threading Guides	Standard				
Thread Tension Dials	Standard				
2/3 Thread Converter	Optional		Standard		
Adjustable Differential Feed	n/a	Standard			
Lower Looper Threader	n/a		Standard		
Chain Looper Threader	n/a			Standard	
Auxiliary Bed	n/a			Standard	

1204(W) Subject to change without prior notice

JUKI®

JUKI HOME SERGERS ARE EASY-TO-USE AND ARE KNOWN FOR THEIR INDUSTRIAL MACHINE TECHNOLOGY AND HIGH QUALITY STITCHING

MO-600 & MO-735 Series

Home Sergers



A World Leader in Sewing Machine Technology

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E-mail: home@juki.com

HOME

INDUSTRIAL

TECHNOLOGY



MO-655

2-Needle, 2/3/4/5 Thread Overlock with Automatic Rolled Hemming, Differential Feed and Chainstitch

With this 5 thread serger you can meet new sewing challenges with a wide range of overlock stitch variations. The MO-655 performs a 2-thread chainstitch making it possible to sew a secure 5-thread safety stitch as well as differential feed and automatic rolled hemming!

MO-654DE

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed

Expand your sewing capabilities with the MO-654DE 4-thread machine offering a variety of stitch selections as well as differential feed and automatic rolled hemming. Create the latest fashion styles and home décor items sewing light to heavy weight fabrics.



MO-644D

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed

Let your creativity soar with one of Juki's most popular machines. This 4-thread overlock with differential feed and automatic rolled hemming was designed with economy and performance in mind to sew all the popular overlock stitch variations.



MO-623

1-Needle, 2/3 Thread Overlock with Automatic Rolled Hemming

A beginner or advanced sewer can create simple projects or elegant fashions with the MO-623 single needle, 2/3 thread serger with automatic rolled hemming. Designed with Juki industrial technology, this economical unit gives unbelievable serger performance.



MO-735

2-Needle, 2/3/4/5 Thread Overlock with Chainstitch and Coverstitch.

With the MO-735 you can advance your serging applications to include chainstitch, 5 thread safety stitch, and 2 or 3 needle coverstitch. The MO-735 can handle all types of fabrics from ultra light weight to heavy weight. Achieve virtually every serger technique and decorative stitch you've imaged with the MO-735!



FEATURES

Adjustable Stitch Length
by simply turning the knob located inside the machine within the range of 1 to 4 mm. (MO-623/644D).

For MO-654DE/655/735 models a convenient turn dial is located on the exterior right hand side.



Differential Feed
is easily controlled and adjusted by a dial located on the exterior, left hand side of the machine.

For MO-654DE/655/735 models the turn dial is located on the exterior right hand side.



Automatic Rolled Hemming
can now be created quickly and easily with built-in fingertip control. There is no need to change the foot or plate.



Lower Looper Threader
allows for easy threading in seconds— simply slide your thread into a slot and snap the looper back in place. (MO-654DE/655 only)



Lower Knife Adjustment Knob
adjusts the lower knife quickly to change the width of fabric in the seam allowance, for perfect seams and rolled edges.



Heavy-Duty Knife System
operates with a dedicated drive to assure consistent and easy cutting of light to heavy weight fabrics.



Upper Knife Releasing System
removes the upper knife so that threading is made safer and easier.



Multi-Purpose Foot
comes equipped with a slotted tape guide which can be used to sew woven tape, elastic, sequins and ribbon.



Color-Coded Threading Guides
throughout the machine make threading easy and efficient.



Chain Looper Threader
is out of the way when serging. To thread, simply push a button and the looper snaps down for easy threading. (MO-655 only)



OPTIONAL ATTACHMENTS

- Blind Stitch Presser Foot:**
Part No. A9810-634-0A0A
(For use with right needle only)
- Universal Blind Stitch Presser Foot:**
Part No. A9521-634-0A0A
(For use with left or right needle)
- Elasticator Presser Foot:**
Part No. A9815-655-0A0A
- Cording Presser Foot:**
Part No. A9820-655-0A0A
- Beading Presser Foot:**
Part No. A9870-634-0A0A
- Piping Presser Foot:**
Part No. A9865-655-0A0A
- Gathering Presser Foot:**
Part No. A9860-655-0A0B
- Curved Beading Presser Foot**
Part No. A9511-634-0A0A

Attachments are also available in 3, 6 and 8 piece sets

Create the latest fashions or decorative home items and crafts with the MO-600 and MO-700 Series Home Sergers.